

INTRODUCTION

Purpose and Structure

The Legislature, by s. 35.93 and ch. 227, Stats., directed the publication of the rules of executive agencies having rule-making authority in a loose-leaf, continual revision system known as the Wisconsin Administrative Code. The Code is kept current by means of new and replacement pages. The pages are issued monthly, together with notices of hearings, notices of proposed rules, emergency rules, instructions for insertion of new material, and other information relating to administrative rules. This service is called the Wisconsin Administrative Register, and comes to the subscriber near the middle and at the end of each month. Code pages are issued to subscribers only with the end of the month Register. The editing and publishing of the Register and Code is done by the Revisor of Statutes Bureau, Suite 800, 131 W. Wilson St., Madison, Wisconsin, 53703. (608-266-7275).

Availability

The complete code and the upkeep service are distributed to the county law libraries; to the libraries of the University of Wisconsin Law School and Marquette University Law School; to the State Historical Society; to the Legislative Reference Bureau and to the State Law Library, and to certain designated public libraries throughout the state.

The sale and distribution of the Register, Code and of its parts is handled by Department of Administration, Document Sales, P.O. Box 7840, Madison, Wisconsin 53707. (608-266-3358 information) (1-800-362-7253 or 608-264-9419 charge card orders).

Table of Contents

Each code with more than one chapter will have a table of chapters. After the title of each chapter will be the page numbers on which the chapter begins. Each chapter will have a table of sections.

History Notes

Each page of the code as it was originally filed and printed pursuant to the 1955 legislation, had a date line "1-2-56". A rule which is revised or created subsequent to the original printing date is followed by a history note indicating the date and number of the Register in which it was published and the date on which the revision or creation of the rule became effective. Additions to a section's history note will be shown in **bold face** when those affected code sections are first released. The absence of a history note at the end of a section indicates that the rule has remained unchanged since the original printing in 1956. The date line at the bottom of the page indicates the month in which the page was released, but does not necessarily mean a substantive change has occurred on that page. Some common abbreviations used in the history notes are: cr. - created, am. - amend, r. - repeal, recr. - recreate, renum. - renumber, eff. - effective and emerg. - emergency.

In some instances an *entire* chapter has been repealed and recreated or renumbered subsequent to the original printing date. When this occurs a note has been placed at the beginning of the chapter after the table of sections to contain this information. A separate history note appears after each section indicating the date when the revision or creation became effective.

Index

The index for the complete Wisconsin Administrative Code will be found in the last volume of the complete set. It will be recompiled, reprinted and distributed at least 3 times a year. Some codes have a separate index prepared by the agency involved. See the Uniform Dwelling Code (chs. ILHR 20-25) and the Building and Heating Code (chs. ILHR 50-64) as examples.

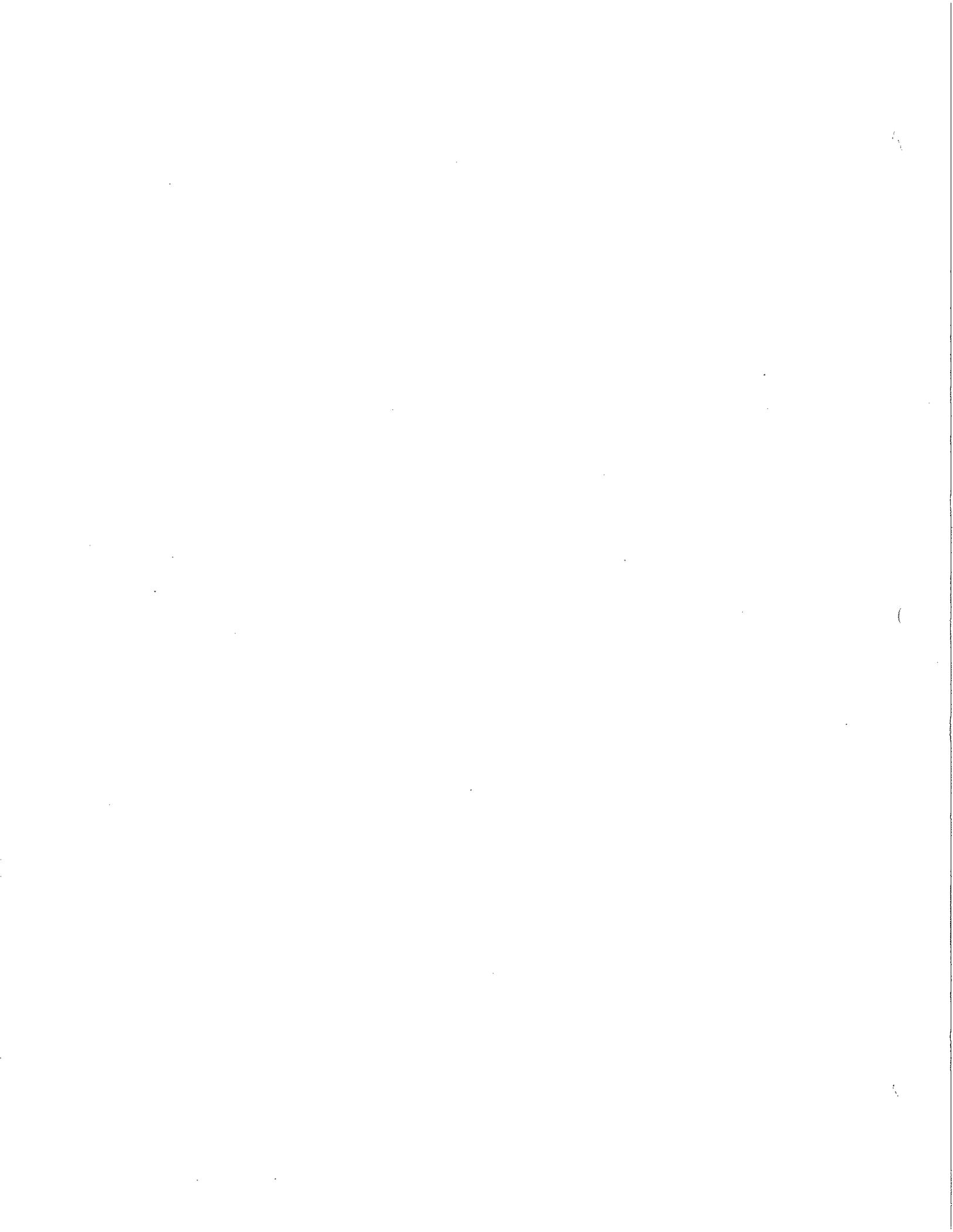
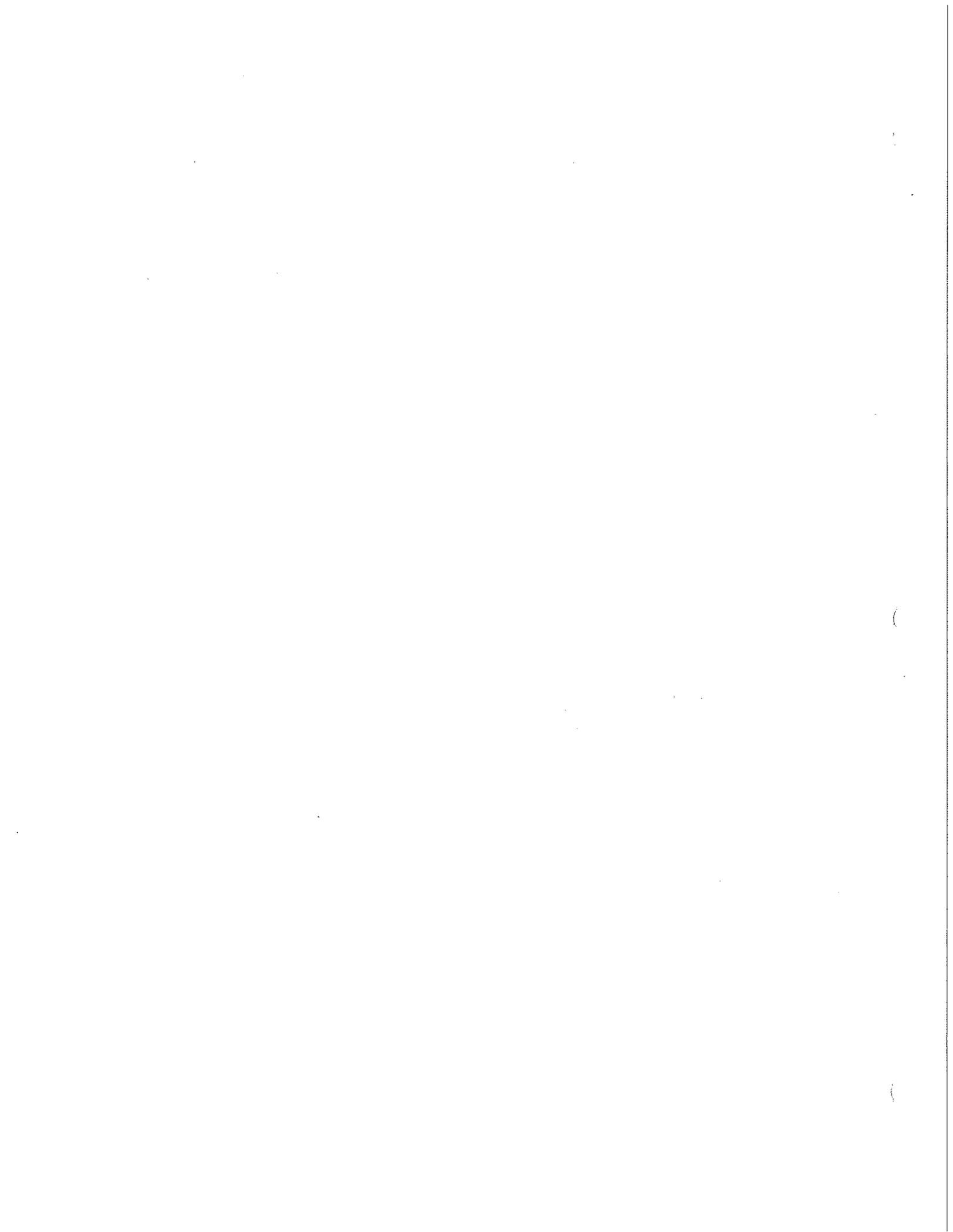


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Chapter ILHR 81

APPRENTICESHIPS, LICENSURES, REGISTRATIONS AND CERTIFICATIONS

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Note: Chapters H 61 and 64 as they existed on April 30, 1983 were repealed and a new chapter ILHR 81 was created effective May 1, 1983.

Subchapter I — Apprenticeships, Licenses and Registrations

ILHR 81.001 Purpose. The purpose of this subchapter is to protect the health of the public by establishing minimum standards as to the qualification, activities and responsibilities of persons engaging or offering to engage in plumbing work or the installation of automatic fire sprinkler systems.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.002 Scope. The provisions of this subchapter apply to any person engaging or offering to engage in the construction, installation or maintenance of plumbing or automatic fire sprinkler systems.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.004 Permit processing times. Licenses, permits and registrations issued under this subchapter shall be granted or denied by the department within 30 business days after passage of examination or receipt of the applicable application and fees.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 81.01 Definitions. For the purpose of this subchapter, the following terms are defined:

(1) "Approved" means acceptable to the department.

(2) "Automatic fire sprinkler contractor" means an individual, firm or corporation as defined in s. 145.01 (1), Stats.

(3) "Automatic fire sprinkler fitter" means a person as defined in s. 145.01 (6), Stats.

(4) "Automatic fire sprinkler system" means an installation as defined in s. 145.01 (2), Stats.

(5) "Automatic fire sprinkler system apprentice" means a person as defined in s. 145.01 (3), Stats.

(6) "Business establishment" means any industrial or commercial organization or enterprise operated for profit, including but not limited to a proprietorship, partnership, firm, business trust, joint venture, syndicate, corporation or association.

(7) "Department" means the bureau of building water systems within the department of industry, labor and human relations.

(8) "Gross negligence" means a high degree of failure to exercise ordinary care of judgment and failure by omission or commission to discharge the duty required to protect the public health, safety and welfare.

(9) "Incompetence" means conduct which evidences a lack of competence or ability to discharge the duty required to protect the health, safety and welfare of the public, lack of knowledge of the fundamental principles of plumbing or an inability to apply those principles, or failure to maintain competency in the current practices and methods applicable to plumbing and the state uniform plumbing code.

(10) "Journeyman plumber" means a person as defined in s. 145.01 (7), Stats.

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(11) "Master plumber" means a person as defined in s. 145.01 (8), Stats.

(11m) "Master plumber in charge" means a master plumber who assumes the responsibility for the installation of plumbing and training of apprentices and registered learners in accordance with ch. 145, Stats., and chs. ILHR 81 to 87.

(12) "Misconduct" means an act performed in the discharge of enforcement duties which jeopardizes the interests of the public, including violation of federal or state laws, local ordinances or administrative rules relating to the position; preparation of deficient or falsified reports; failure to submit information or reports required by law or contract when requested by the municipality or the department; conduct which evidences a lack of trustworthiness; misrepresentation of qualifications such as education, experience or certification; illegal entry of premises; misuse of funds; or misrepresentation of authority.

(13) "Pipe layer" means a person as defined in s. 145.01 (13), Stats.

(14) "Plumbing" means an installation as defined in s. 145.01 (1), Stats.

(15) "Plumbing apprentice" means a person as defined in s. 145.01 (4), Stats.

(16) "Registered learner" means a person as defined in s. 145.01 (7), Stats.

(17) "Restricted plumber licensee" means a person as defined in s. 145.01 (6), Stats.

(17m) "Secretary" means the secretary of the department of industry, labor and human relations.

(18) "Utility contractor" means a person as defined in s. 145.01 (12), Stats.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; cr. (11m) and (17m), Register, May, 1988, No. 389, eff. 6-1-88; correction in (7) and (11m) made under s. 13.93 (2m) (b) 6 and 7, Stats., Register, February, 1994, No. 458.

ILHR 81.02 Plumbing apprenticeship. (1) QUALIFICATIONS FOR REGISTRATION. All applicants for registration as plumbing apprentices shall have reached the age of 16 years and shall have completed the 12th grade in school or its equivalent.

(2) **REGISTRATION.** Every plumbing apprentice shall register with the department immediately. Registration forms shall be furnished by the department which shall require the applicants to indicate their name, age, preliminary schooling, beginning date of indenture, name and address of employer and such other information as the department may require. Persons beginning an accredited plumbing trade school approved by the department may also register.

(3) **RESPONSIBILITY OF EMPLOYER.** Registration as a plumbing apprentice may not be accepted unless the particular organization in which the apprentice is to work is equipped to have an apprentice. The master plumber in charge shall see that the requirements as to both practical and school training are complied with in accordance with subs. (5) and (6). The master plumber in charge shall re-

port to the department any changes made in relation to the continued employment of an apprentice. All changes in relation to the continued employment of plumbing apprentices shall be subject to the joint approval of the divisions of the department of industry, labor and human relations having jurisdiction.

(4) **SUSPENSION OF REGISTRATION.** (a) Whenever a plumbing apprenticeship ceases to exist or whenever a registration is accepted under such conditions as would warrant an acceptance if the facts are presented, or when there is willful noncompliance with the shop and school training requirements, the department shall suspend such registration until the conditions are remedied or shall cancel such registration, if necessary.

(b) A registration which has lapsed either through suspension or cancellation may be renewed in the same manner as new registrations and the department may grant such credit toward completion of the 4-year apprenticeship as it may deem proper in each case.

(5) **PLUMBING INSTRUCTION.** A plumbing apprentice's education shall include both day school and night school instruction.

(a) *Day school instruction.* Unless a graduate of an accredited plumbing trade school approved by the department, a plumbing apprentice shall complete a minimum of 400 hours of day school in plumbing related instruction.

1. All day school courses shall be approved by the department and the state joint apprenticeship committee.

2. The 400 hours of day school shall include instruction in:

- a. The state uniform plumbing code;
- b. Related plumbing science; and
- c. Plumbing trade mathematics.

3. The 400 hours of day school instruction shall include at least 36 hours per year in each of the following:

- a. Related plumbing science; and
- b. Plumbing trade mathematics.

4. All day school courses shall include a final written competency examination.

a. Competency examinations shall be approved by the department and the state joint apprenticeship committee.

b. In order to receive the hourly credit for a day school course, a plumbing apprentice shall successfully pass the course's final competency examination.

c. In order to pass a competency examination, a grade of 75% or greater shall be obtained.

d. Failure to pass a competency examination shall necessitate the plumbing apprentice to repeat the day school course in order to receive credit for the course.

e. The results of the competency examinations shall be immediately forwarded to the jobs, employment and training services division of the department of industry, labor and human relations.

Note: The mailing address for the apprenticeship and training division is:

BUREAU OF APPRENTICESHIP STANDARDS
JOBS, EMPLOYMENT AND TRAINING SERVICES DIVISION
Department of Industry, Labor and Human Relations
P.O. Box 7972
Madison, WI 53707

(b) *Night school instruction.* A plumbing apprentice shall complete a minimum of 180 hours of night school instruction.

1. All night school courses shall be approved by the department and the state joint apprenticeship committee.

2. Every night school course shall include a final examination.

a. Final examinations shall be approved by the department.

b. Completion of each night school course shall be contingent upon the successful passage of the final examination.

c. The minimum passing grade for a final examination shall be established by the state joint apprenticeship committee.

d. Failure to pass a final examination shall necessitate the plumbing apprentice to repeat the night school instruction in order to receive credit for the course.

e. The results of the final examinations shall be immediately forwarded to the jobs, employment and training services division of the department of industry, labor and human relations.

Note: The mailing address for the apprenticeship and training division is:

BUREAU OF APPRENTICESHIP STANDARDS
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Department of Industry, Labor and Human Relations
P.O. Box 7972
Madison, Wisconsin 53707

3. The 180 hours of night school shall include instruction in:

a. Welding;

b. First aid;

c. Transit;

d. Domestic water heating;

e. Related plumbing science;

f. Blueprint reading;

g. Basic properties of water including water conditioning;

h. State uniform plumbing code; or

i. Miscellaneous subjects whose courses have been requested by the local joint apprenticeship committee and approved by the department and the state joint apprenticeship committee.

4. Every plumbing apprentice shall complete night school courses in welding, first aid and transit.

5. Credit toward the required minimum 180 hours of night school instruction shall not include more than:

a. Sixty hours of courses in welding;

b. Fifteen hours of courses in first aid; and

c. Twenty hours of courses in transit.

(6) PRACTICAL TRAINING. A plumbing apprentice shall receive practical training in all phases of plumbing.

(a) *First 3 years.* During the first 3 years of apprenticeship plumbing apprentices shall be given the opportunity to install plumbing material as their skill may permit under the immediate supervision of a journeyman or master plumber licensed in Wisconsin.

(b) *Fourth year.* During the fourth year of apprenticeship plumbing apprentices may make plumbing installations as their acquired skill will permit under general supervision of a master plumber licensed in Wisconsin.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; r. and rec. (3), Register, May, 1988, No. 389, eff. 6-1-88; reprinted to correct error in (3), Register, August, 1988, No. 392; correction in (5) (a) 4. and (b) 2. made under s. 13.93 (2m) (b) 6, Stats., Register, February, 1994, No. 458.

ILHR 81.03 Registered learners. (1) QUALIFICATION FOR REGISTRATION. All applicants for registration as registered learners shall have reached the age of 16 years and shall have completed the 12th grade in school or its equivalent.

(2) REGISTRATION. Pursuant to s. 145.07 (7) (a), Stats., every plumbing learner shall register with the department. Registration forms shall be furnished by the department which shall require the applicants to indicate their name, age, schooling, beginning date of employment, name and address of employer, work classification and such other information as the department may require.

Note: See s. 145.14 (2), Stats., for type of work classifications and the work permitted under each.

(3) RESPONSIBILITY OF EMPLOYER. (a) Registration as a registered learner may not be accepted unless the particular organization in which the learner is to work is equipped to have a learner in the specific restricted classification for which learner is requesting registration and the master plumber in charge is qualified to train the learner in the specific restricted classification. The master plumber in charge shall see that the requirements as to both practical and school training are complied with in accordance with subs. (5) and (6). The master plumber in charge shall report to the department any changes made in the relation to the continued employment of a learner. All changes in relation to the continued employment of registered learners shall be subject to the approval of the department.

(b) For each registered learner there shall be at least one journeyman plumber or journeyman plumber-restricted. For this purpose, a master plumber or master plumber-restricted may act as a journeyman plumber or a journeyman plumber-restricted, respectively.

(4) SUSPENSION OR CANCELLATION OF REGISTRATION. (a) Whenever the employment of a registered learner is terminated or whenever a registration is accepted under such conditions as would not warrant an acceptance if the facts are presented, or when there is willful noncompliance with the shop and school training requirements, the depart-

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ment shall suspend such registration until the conditions are remedied or shall cancel such registration, if necessary.

(b) A registration which has lapsed either through suspension or cancellation may be renewed in the same manner as a new registration and the department may grant such credit toward completion of the 1-year learner program as it may deem proper in each case.

(c) A person's registration as a registered learner shall be cancelled if the registrant has not completed the plumbing instruction requirements of sub. (5) and has not applied and taken the initial examination for a journeyman plumber-restricted license within 18 months from the date of learner registration.

(d) A person whose learner registration is cancelled shall consult with the department and obtain department approval before re-registering. The department may permanently cancel a learner's registration.

(5) PLUMBING INSTRUCTION. Unless a graduate of an accredited plumbing trade school approved by the department, a registered learner shall complete a minimum of 100 units of educational credit in plumbing related instruction.

(a) All educational courses and their corresponding units of credit shall be approved by the department.

1. All approved courses shall be set up in a competency based instruction format.

2. Courses may be taken through a correspondence format with the approval of the department.

3. All approved courses shall include a final examination.

4. Completion of an approved course shall be contingent upon the successful passage of the final examination.

5. In order to pass a final examination, a grade of 75% or greater shall be obtained.

6. Failure to pass a final examination shall necessitate the registered learner to repeat the course.

a. Failure of a final examination shall result in the probation of a learner's registration for a period of not more than one year.

b. A second failure in the final examination of the same course shall result in the cancellation of a learner's registration.

7. The results of the final examinations shall be immediately forwarded to the department.

(b) A registered learner in a sewer service classification shall obtain a minimum of 100 units of educational credit in the courses specified in Table 81.03-1.

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Table 81.03-1

REGISTERED LEARNER-SEWER SERVICE

Subject Areas	Minimum Educational Credits in Units
State Uniform Plumbing Code	40
Blueprint Reading	20
Transit or Builder's Level	10
Construction Related Mathematics	20
First Aid and Safety	10
Other Approved Substitute Subjects	(As permitted by the department)

(c) A registered learner in an appliances, equipment and devices classification shall obtain a minimum of 100 units of educational credit in the courses specified in Table 81.03-2.

Table 81.03-2

REGISTERED LEARNER-APPLIANCE, EQUIPMENT AND DEVICES

Subject Areas	Minimum Educational Credits in Units
State Uniform Plumbing Code	40
Blueprint Reading	20
Plumbing Related Mathematics	10
Appliance & Equipment Servicing	30
Other Approved Substitute Subjects	(As permitted by the department)

(6) PRACTICAL TRAINING. The learner shall receive instruction and experience in all branches of the type of plumbing as restricted under registration. The learner shall be given the opportunity to install plumbing materials as the learner's skill will permit under the specific registration. All work shall be performed under the immediate supervision of a journeyman or master plumber or journeyman plumber or master plumber-restricted, licensed in Wisconsin.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; r. and recr. (3), Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 81.04 Qualifications for licensure examinations. (1) GENERAL. Applicants for examination for licensure as a master plumber, master plumber-restricted, journeyman plumber, or journeyman plumber-restricted shall comply with the qualification requirements specified in s. 145.07, Stats.

(2) MASTER PLUMBER APPLICANTS. A person who has acquired a journeyman plumber license from the department and who has obtained, in less than 3 years from the acquisition date of the journeyman plumber license, a master plumber license from another state or a municipality outside the state shall acquire at least 1,000 hours of experience per year for 3 or more consecutive years as a licensed plumber to be eligible for licensure examination as a Wisconsin master plumber.

(3) ENGINEERING GRADUATES. Engineering graduates of an approved engineering school or college who are applying for examination for licensure as a master plumber shall have received a degree in civil engineering, mechanical en-

gineering, agricultural engineering or other approved engineering curriculum related to plumbing. Such applicants shall submit their college transcripts to the department along with their licensure applications. Department acceptance of such applications shall be contingent upon the approval of the applicant's college transcripts.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.05 Plumbing licensure examinations. (1) GENERAL. Not less than 4 examinations for the licensing of journeyman and master plumbers and journeyman plumber and master plumbers-restricted shall be conducted annually at such time and place as the department may direct. Application forms for examination for licensure may be obtained from the department.

(2) APPLICATIONS. (a) All applications for licensure examination shall be received by the department at least 4 weeks prior to the date of the examination. Failure to have the application on file with the department within the required time shall necessitate postponement of the applicant's appearance to the next examination.

(b) All applications shall expire after a period of one year from the date of filing.

(c) All applicants for licensure examinations shall submit the appropriate proof of experience, skill and proof of completion of the required educational instruction as required by either s. ILHR 81.02 (5) or 81.03 (5) including, but not limited to, grades for competency examinations and course examinations.

Note: See s. ILHR 81.04 and ss. 145.07 and 145.09, Stats., for the types of experience, skill and instruction required.

(3) FEES. Fees for the examinations are regulated by s. 145.08, Stats. Fees for licensure examination shall be nonrefundable.

(4) NOTICE OF EXAMINATION TO APPLICANTS. Notice of the time and place of examination shall be sent by first class mail to those who have approved applications on file. Such notice shall be mailed to the address given on the application form and shall be presented by the applicant to gain admittance to the examination room. Failure to receive the notice due to change in address shall not be the responsibility of the department.

(5) NONATTENDANCE AT EXAMINATION. Failure to appear at a scheduled licensure examination without giving prior notice to the department shall necessitate the submission of a reexamination fee in order to maintain a valid examination application.

(6) CHARACTER OF EXAMINATIONS. (a) The examination shall be conducted by the plumbers' council. The examination shall consist of written and practical tests. No oral examinations shall be given. The examination shall cover the theory and practice of plumbing, the interpretation of charts, blueprints and plans of plumbing installations, and such other tests as the committee may deem necessary.

(b) Examinations shall consist of the following:

1. Written work based on the state uniform plumbing code;
2. Chart work based on the state uniform plumbing code; and

3. Practical plumbing work.

(c) Applicants shall participate in all portions of examination and shall acquire a passing grade in each portion to become eligible for licensure. A grade of 75% or greater in each portion shall be considered a passing grade.

(d) The department may conduct oral reviews with applicants after completion of the examination.

(7) MATERIALS USED IN EXAMINATION. Applicants shall furnish the necessary tools and material for the examination as requested by the examiners.

(8) REEXAMINATION. (a) Qualified applicants failing a licensure examination may apply for reexamination in accordance with the procedures of sub. (2).

Note: Pursuant to ss. 145.03, 145.06, and 145.14, Stats., after the expiration of an apprenticeship term or a learner's registration term, no apprentice or registered learner may engage in or work at plumbing, unless the person secures a journeyman plumber license, a journeyman plumber-restricted license or is re-indentured as an apprentice or is re-registered as a learner.

(b) Applicants failing a licensure examination shall be reexamined only in those portions failed.

(9) APPLICATION FOR LICENSE. An applicant who has successfully passed a licensure examination may submit an application for the appropriate license within 60 days from the date the department has mailed the examination results. Failure to apply for a license within this time period shall necessitate reexamination.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; r. (8) (b), renum. (8) (c) to be (8) (b), Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 81.06 Temporary permits. The department may issue a temporary permit upon receipt of a completed application and the appropriate fee for a qualified person to engage in plumbing work as a master plumber, master plumber-restricted, journeyman plumber or journeyman plumber-restricted. Applicants for temporary permits shall comply with all other applicable rules and statutes.

(1) SPECIAL EXAMINATION. (a) The department shall require passage of a special examination to determine the qualifications of an applicant before a temporary permit may be issued.

(b) Special examinations for temporary permits shall be conducted in accordance with s. ILHR 81.05 (6).

(2) EXPIRATION. Temporary permits shall become void upon the date of the first corresponding licensure examination following issuance of a temporary permit and shall be surrendered to the department.

(3) LIMITATIONS. Not more than 2 temporary permits shall be issued to an individual in any 12-month period.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.07 Exchange of license without examination. All master plumbers or master plumbers-restricted in good standing and currently licensed by the department who work as journeyman plumbers or journeyman plumbers-restricted may, upon application and upon payment of the appropriate initial license fee, be issued either journeyman plumber licenses or journeyman plumber-restricted licenses, respectively, without licensure examination. A currently licensed journeyman plumber or journeyman

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plumber-restricted who has renewed a master plumber's license within 5 years preceding the date of application for exchange, may be relicensed as either a master plumber or master plumber-restricted, respectively, upon the payment of the renewal fee and without licensure examination.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.08 Plumber license-retiree. The department may issue to a person who has a valid license as a master plumber, master plumber-restricted, journeyman plumber or journeyman plumber-restricted and who is at least 62 years old or is physically unable to carry out the responsibilities of the profession, a plumber's license designated as retiree for the respective category.

(1) **ISSUANCE.** A plumber license-retiree shall be issued upon receipt of a completed application and the fee as specified in ch. ILHR 2.

(2) **EXPIRATION.** A plumber license-retiree shall not have an expiration date, but may be suspended or revoked as specified in s. ILHR 81.14.

(3) **RESTRICTION.** A person holding a plumber license-retiree may not engage or offer to engage in any plumbing work except that which is permitted under s. 145.06 (4), Stats.

(4) **RENEWAL.** A person holding a plumber license-retiree may renew their old active license without licensure examination provided the appropriate license renewal fee as specified in ch. ILHR 2.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; correction in (1) and (4) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.09 Utility contractor license and registration of pipe layers. (1) **PROOF OF EXPERIENCE.** Proof of experience and skill in the planning, superintending and practical installation shall be provided by all persons making application for a utility contractor license. The application shall be presented to the department on forms provided by the department. The application shall be accompanied by the appropriate license fee specified in ch. ILHR 2. In addition, the following documents shall be provided to the department:

(a) At least 2 letters from municipalities, or metropolitan sewage districts, where utilities were installed, or an architect or engineer, evidencing skill in the planning, superintending and practical installation of sanitary sewers, storm sewers or water service piping installations;

(b) An indication of the length of skilled utility contracting experience;

(c) A description of all related experience and training of the person seeking licensure; and

(d) A document providing such other information the department may require.

(2) **APPLICATION AND QUALIFICATION.** (a) All applicants for a utility contractor license, if not self-employed, shall provide the name of their employer.

(b) Should the licensed utility contractor leave the employ of a utility contracting firm, the firm may not be qual-

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ified to do business as a utility contracting firm after 30 days unless another employe becomes licensed as a utility contractor.

(3) **REGISTRATION.** The person who qualifies a utility contracting firm shall register with the department, on forms furnished by the department.

(4) **PIPE LAYERS.** The utility contractor shall be responsible for employing registered pipe layers.

(a) **Registration.** The utility contractor shall submit the names of employes to be registered as pipe layers with the department. Registration forms shall be furnished by the department. The name, age, education, beginning date of employment of each pipe layer and such other information as the department may require shall be submitted.

(b) **Qualifications for registration.** All applicants for registration as pipe layers shall be at least 18 years of age.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; correction in (1) (intro.) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.10 Licensing of automatic fire sprinkler fitters and contractors. (1) **APPRENTICESHIP.** (a) **General.** The department may determine and prescribe the conditions under which any person may serve an automatic fire sprinkler system apprenticeship. Credit shall be granted for educational and training programs approved by the department. Every person, regardless of age, commencing an automatic fire sprinkler system apprenticeship after July 1, 1973, shall be indentured under ch. 106, Stats. The term of an automatic fire sprinkler system apprentice shall be 4 years, but the department may upon application of the apprentice or the apprentice's employer or both, extend the term, but an extension shall not exceed one year. After expiration of an apprenticeship term no apprentice may engage in the business of automatic fire sprinkler system work either as an apprentice or as journeyman automatic fire sprinkler fitter unless after the expiration of the apprenticeship term the apprentice secures a journeyman automatic fire sprinkler fitter's license. In case of failure to pass the examination for the license, the apprentice may continue to serve as an apprentice but not beyond the time for reexamination for a journeyman automatic fire sprinkler fitter's license, as prescribed in sub. (4) (f).

(b) **Registration.** Every automatic fire sprinkler system apprentice shall register with the department within 30 days after beginning the apprenticeship. Registration forms shall be furnished by the department. All applicants shall indicate their name, age, preliminary schooling, beginning date of indenture, name and address of employer and such other information as the department may require.

(c) **Qualifications.** All applicants for registration as apprentices shall have reached the age of 16 years and have completed the 12th grade in school or its equivalent. Applicants who have not completed the 12th grade or its equivalent shall attend part-time school at least 4 hours per week during the entire period of their apprenticeship or until such time the apprentice graduates from 12th grade.

(d) *Practical training.* 1. The apprentice shall receive instruction and experience in all branches of automatic fire sprinkler system installations.

2. During the first 2 years of apprenticeship, the apprentice shall be given the opportunity to install automatic fire sprinkler system material as the apprentice's skill permits. The apprentice shall be under the immediate supervision of a journeyman automatic fire sprinkler fitter licensed in Wisconsin.

3. During the third and fourth years of apprenticeship an apprentice may, under general supervision of a licensed journeyman automatic fire sprinkler fitter, make only those automatic fire sprinkler system installations as the apprentice's skill permits.

(e) *School credits.* Apprentice applicants who have attended accredited trade school courses in automatic fire sprinkler systems may receive up to 6 months credit toward their apprenticeship for each school year completed. Any attendance of less than one year may not receive recognition.

(f) *Responsibility of employer.* The contractor for whom the apprentice is to work shall be equipped and qualified to train apprentices. Shop and school training requirements established in s. 106.01 (5) (d), Stats., shall be met. Any changes made in relation to the continued employment and training of apprentices shall be reported to the department.

(g) *Suspension.* If an apprenticeship ceases to exist, if registration is accepted with incomplete or inaccurate information, or if willful noncompliance with the shop and school training requirements exists, the department shall suspend a registration until the deficiencies are remedied. The department may cancel registration. A registration which has lapsed either through suspension or cancellation may be renewed in the same manner as new registrations. The department may grant credit toward completion of the 4-year apprenticeship.

(2) JOURNEYMAN AUTOMATIC FIRE SPRINKLER FITTER LICENSE. (a) *Application.* Application for a journeyman automatic fire sprinkler fitter license shall be made on forms provided by the department.

(b) *Proof of experience.* Proof of experience, skill and related instruction shall be provided by all applicants for licenses as part of the application. Proof shall consist of a completed accredited apprenticeship program in automatic fire sprinkler systems installation or a list of 5 installations installed in a one-year period prior to March 1, 1967, with the following items included for each specific installation listed:

1. Installation hours per job and number of sprinkler heads installed in each system. Sprinkler heads taken off domestic water supply shall not qualify;

2. A minimum of 1,000 hours per year engaged in automatic fire sprinkler systems installation; and

3. Other information the department may require.

(3) AUTOMATIC FIRE SPRINKLER CONTRACTOR LICENSE. (a) *Application.* Application for an automatic fire sprinkler contractor license shall be made on forms provided by the department.

(b) *Proof of experience.* Proof of experience, skill and background shall be provided by all applicants for an automatic fire sprinkler contractor license. Proof shall consist of a letter of past business contact from a general contractor, a customer, an architect or engineer and the approving agency, such as, but not limited to, an insurance company and a list of 5 installations of automatic fire sprinkler systems installed in a one-year period prior to March 1, 1967, with the following items included for each specific installation listed:

1. Installation hours per job and number of sprinkler heads installed in each system. Sprinkler heads taken off domestic water supply shall not qualify;

2. Approval agency for each installation listed; and

3. Other information the department may require.

(c) *Responsibility.* The individual making application or writing the examination for the automatic fire sprinkler contractor license shall be a principal or officer of the firm who shall be knowledgeable and responsible for the design, installation and certification of all automatic fire sprinkler systems or portions of systems installed by the licensed contractor.

(d) *Termination.* The individual who has qualified the contractor for licensure shall remain as a principal or officer of the firm. Upon separation of such individual for any reason from the contractor's employ, the firm shall be required to have the replacement show evidence of qualifications by application to the department. The change shall be registered with the department within 90 days. Where deemed necessary, the department may require a written or oral examination to evaluate the qualification of the replacement. An individual may qualify only one automatic fire sprinkler contracting firm at any one time.

(e) *Registration.* The automatic fire sprinkler contractor shall register with the department the principal or officer who qualifies the contractor for licensure on forms provided by the department.

(4) EXAMINATIONS. (a) *General.* At least 2 automatic fire sprinkler system examinations for the licensing of journeyman and contractors shall be conducted annually at such time and place as the department may direct. An apprentice shall be eligible to make application for examination 90 days prior to the expiration and completion date of the indentured apprenticeship. A license shall be issued upon receipt of a passing grade in the examination and expiration of the apprenticeship. Application forms for examination for licensure and renewal of licenses may be obtained from the department.

(b) *Date of filing application.* All applications for examination shall be received by the department at least 4 weeks prior to the date of examination. Failure to have the application on file with the department within the required time shall necessitate postponement of the applicant's appearance to the next examination. All applications shall expire after a period of one year from the date of filing.

(c) *Notice of examination.* Notice of the time and place of examination shall be sent by first class mail to those who have approved applications on file. Such notice shall be mailed to the address given on the application form and

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shall be presented by the applicant to gain admittance to the examination room. Failure to receive the notice due to change in address shall not be the responsibility of the department.

(d) *Character of examinations.* 1. The examination shall be conducted by the automatic fire sprinkler system contractors and journeymen council. The examinations shall consist of written tests and may be practical or oral in part. The examination shall cover the theory and practice of automatic fire sprinkler systems, the interpretation of charts, blueprints and plans of automatic fire sprinkler system installations, and such other tests as the committee may deem necessary.

2. Applicants shall participate in all portions of the examination and shall acquire a grade of 75% or greater to be eligible for licensure. Applicants who fail to acquire a passing grade shall be required to rewrite the complete examination.

(e) *Materials used in examination.* Applicants shall furnish the necessary tools and materials for the examination as requested by the examiners.

(f) *Reexamination.* Applicants failing an initial examination may be reexamined within 3 months. Applicants may not be eligible for a second reexamination until the expiration of 6 months after the first reexamination, and not for the third and subsequent reexaminations until the expiration of one year after the last reexamination.

(5) **TEMPORARY PERMITS.** Temporary permits shall become void upon the date of the first examination following issuance of the permit and shall be surrendered to the department. Not more than 2 temporary permits may be issued to an individual or contractor in any 12-month period, or not more than 3 temporary permits shall be issued in a 5-year period. Applicants for temporary permits shall comply with all other applicable rules and statutes.

(6) **ALLOWABLE MAINTENANCE.** The weekly or monthly testing of sprinkler alarm equipment, fire pumps, valves, or appurtenances; the refilling of storage and pressure tanks; or the replacement of automatic fire sprinkler heads under emergency conditions, shall not require licensure under ch. 145, Stats.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; am. (1)(a), (d)2, and 3, and (g), Register, January, 1984, No. 337, eff. 2-1-84.

ILHR 81.11 Registration for the maintenance of automatic fire sprinklers. (1) **GENERAL.** Unless a temporary permit is secured in accordance with sub. (4), a business establishment shall obtain a registration certificate from the department prior to initiating any repair or maintenance activities to an existing automatic fire sprinkler system within its facilities.

(2) **APPLICATION FOR REGISTRATION CERTIFICATE.** A business establishment applying for an automatic fire sprinkler maintenance registration certificate shall:

(a) Submit to the department a completed application on forms furnished by the department;

Note: Application for registration certificate is to be made on form SBD 6796.

(b) Submit to the department the registration fee specified in ch. ILHR 2; and

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(c) Employ at least one person:

1. Who is to be responsible for the repair and maintenance activities to the existing automatic fire sprinkler system; and

2. Who has demonstrated a knowledge of repairing and maintaining an automatic fire sprinkler system by passing a department examination.

(3) **DEPARTMENT EXAMINATION.** (a) At least 3 department examinations for a person of a business establishment which is seeking an automatic fire sprinkler maintenance registration certificate shall be conducted annually at such time and place as the department may direct.

(b) All applications for examination shall be received by the department at least 4 weeks prior to the date of examination. Failure to have the application on file with the department within the required time shall necessitate postponement of the applicant's appearance until the next examination. All applications shall expire after a period of one year from the date of filing.

(c) An examination fee for each applicant shall be submitted to and received by the department prior to the date of the examination. Examination fees are specified in ch. ILHR 2.

(d) Notice of the time and place of examination shall be sent by first class mail to those who have approved applications on file. Such notice shall be mailed to the address given on the application form and shall be presented by the applicant to gain admittance to the examination room. Failure to receive the notice due to change in address shall not be the responsibility of the department.

(e) Applicants shall participate in all portions of the examination. A grade of 75% or better is required in order to pass the examination. Applicants who fail to acquire a passing grade shall be required to rewrite the complete examination.

(4) **TEMPORARY PERMIT.** (a) *General.* Prior to obtaining an automatic fire sprinkler maintenance registration certificate, the department may issue a temporary permit to a business establishment to engage in the repair and maintenance activities specified in sub. (5) upon submission of:

1. A completed application for an automatic fire sprinkler maintenance registration certificate;

2. Satisfactory evidence documenting the knowledge of automatic fire sprinkler systems of the person responsible for the repair and maintenance activities; and

3. The temporary permit fee specified in ch. ILHR 2.

(b) *Expiration.* A temporary permit shall be void upon the date of the first examination following issuance of the permit.

(5) **REPAIR AND MAINTENANCE ACTIVITIES.** A business establishment possessing a valid automatic fire sprinkler maintenance registration certificate or a temporary permit may, within its facilities:

(a) Replace or repair any component of an existing automatic fire sprinkler system including daily maintenance and emergency repairs to underground fire mains and fire pumps; and

(b) Modify or extend an existing automatic fire sprinkler system by no more than 15 sprinkler heads per project.

Note: Section ILHR 51.23 requires that all installed automatic fire sprinkler systems be maintained for efficient service as specified in NFPA No. 25.

(6) TERMINATION OF QUALIFYING PERSON. If the person who is responsible for the repair and maintenance activities permitted under sub. (5) and who has qualified a business establishment for an automatic fire sprinkler maintenance registration certificate under sub. (2) (c) leaves the employment of the business establishment, the business establishment:

(a) Shall surrender to the department its automatic fire sprinkler maintenance registration certificate; and

(b) May apply for a new automatic fire sprinkler system registration certificate or a temporary permit.

(7) FITTER MAINTENANCE REGISTRATION. An employe of a business establishment possessing a valid automatic fire sprinkler maintenance registration certificate shall obtain from the department an automatic fire sprinkler fitter maintenance registration certificate before engaging in any of the repair or maintenance activities specified in sub. (5).

(a) *Limitations of registration certificate.* 1. A person possessing a valid automatic fire sprinkler fitter maintenance registration certificate may perform the repair and maintenance activities specified in sub. (5) for only one business establishment.

2. The automatic fire sprinkler fitter maintenance registration certificate shall indicate the specific business establishment for which a person may perform the repair and maintenance activities specified in sub. (5).

3. Upon the expiration, revocation or nonrenewal of the automatic fire sprinkler maintenance registration certificate of the business establishment, all automatic fire sprinkler fitter maintenance registration certificates issued under that business establishment shall become invalid.

(b) *Application.* A person seeking an automatic fire sprinkler fitter maintenance registration certificate shall submit to the department:

1. A completed application on forms furnished by the department; and

Note: Application for fitter registration certificate is to be made on form SBD 6796.

2. The registration certificate fee specified in ch. ILHR 2.

(c) *Termination of employment.* If for any reason an employe possessing a valid automatic fire sprinkler fitter maintenance registration certificate leaves the employment of the business establishment for which the person may perform the repair and maintenance activities specified in sub. (5), the registration certificate shall expire on the day of termination.

(8) REVOCATION OF CERTIFICATES. Pursuant to s. ILHR 81.14, the department may revoke any automatic fire sprinkler maintenance registration certificate of a business

establishment or any automatic fire sprinkler fitter maintenance registration certificate.

(9) TESTING AND EMERGENCY REPAIRS. The weekly or monthly testing of sprinkler alarm equipment, fire pumps, valves, or appurtenances; the refilling of storage and pressure tanks; or replacement of automatic fire sprinkler heads under emergency conditions, shall not require registration under this subchapter.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; corrections in (2) (b), (3) (c), (4) (a) and (7) (b), made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.115 Registration of cross connection control device testers. **(1) GENERAL.** An individual who conducts a performance test of a cross connection control device as required by s. ILHR 82.21 (3) shall be registered by the department in accordance with this section.

(2) QUALIFICATIONS. An applicant for registration as a cross connection control device tester shall have completed at least 32 hours in an approved course or courses in the theory of cross connection control, the operation, testing, and maintenance of cross connection control devices, and the national standards for these cross connection control devices. The course or courses shall include instruction in at least:

(a) Reduced pressure principle backflow preventers;

(b) Reduced pressure detector assembly backflow preventers;

(c) Vacuum breakers - anti-siphon, pressure type;

(d) Double check detector assembly backflow preventers; and

(e) Double check backflow prevention assemblies.

(3) APPLICATIONS. (a) An application for registration as a cross connection control device tester shall be made on forms prescribed by the department.

Note: Registered tester applications are available from the Bureau of Building Water Systems, P.O. Box 7969, Madison, WI 53707.

(b) An application for a registered tester shall be accompanied by a fee as specified in s. ILHR 2.62 (1) (o).

(4) REVOCATIONS. Pursuant to s. ILHR 81.15 the department may suspend or cancel the registration as a cross connection control device tester.

(5) EXPIRATIONS. All registrations for cross connection control device testers shall expire 2 years from the date of issuance and shall be invalid after that date unless renewed.

(a) 1. The department shall send a renewal notice to each individual registered under this section.

2. A renewal notice shall be sent to the address given on the latest registration form on file with the department.

3. A registered tester shall be responsible for notifying the department of any change in his or her mailing address.

4. Failure to receive a notice for renewal shall not be considered as an excuse for failure to renew a registration.

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(b) A tester registration may be renewed upon application and payment of a renewal fee as specified in s. ILHR 2.62 (1) (o).

(c) Whenever a person fails to renew a tester registration within 2 years after expiration, the department shall require evidence to show that the applicant for renewal is competent to perform the work of cross connection control tester before such a registration is renewed.

(6) **SUNSET OF LISTED RP TESTERS.** Individuals listed by the department to test reduced pressure principle back-flow preventers prior to the effective date of this section may submit a renewal application for registration as a cross connection control device tester to the department. Failure to submit a completed renewal application within 6 months after the effective date of this section shall be considered as a surrender of the listing to conduct performance tests of cross connection control devices as required by s. ILHR 82.21 (3).

(a) 1. The department shall send a renewal notice to each individual listed as a RP tester.

2. A renewal notice shall be sent to the address of each listed RP tester on file with the department.

3. Failure to receive a notice of renewal shall not be considered as an excuse for failure to apply for registration as a cross connection control tester under this subsection.

(b) A RP tester listing may be renewed as cross connector control device tester registration upon application and payment of a renewal fee as specified in s. ILHR 2.62 (1) (o).

History: Cr. Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 81.12 Expiration of licenses and registrations. Except as provided in s. ILHR 81.08 (2) and ch. ILHR 2, no license or registration issued under this subchapter shall be valid for longer than one year and all licenses and registrations shall expire on December 31 of each year.

(1) A license or a registration may be renewed upon application and payment of a renewal fee received by the department prior to the date of expiration.

(2) A license or a registration may be renewed upon application and payment of a renewal fee and late fee received by the department within 3 months following the date of expiration.

(3) The department may renew a license or a registration upon application and payment of a renewal fee and a late fee received by the department more than 3 months following the date of expiration, if it is determined that the applicant has good cause for not making an application for renewal within the 3 months following the date of expiration.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; r. and recr. Register, May, 1988, No. 389, eff. 6-1-88; correction in (intro.) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.13 License and registration renewal. (1) ANNUAL NOTICE FOR RENEWAL OF LICENSES AND REGISTRATIONS. Except as provided in s. ILHR 81.115 (5), notice for the renewal of licenses and registrations issued under this subchapter shall be sent to all licensees and registrants whose licenses or registrations were in force during the previous year.

(a) A renewal notice shall be sent to the address given on the latest license or registration renewal form on file with the department.

(b) A licensee shall be responsible for notifying the department of any change in the licensee's mailing address.

(c) Failure to receive a notice for license or registration renewal shall not be an excuse for failure to renew.

(2) **RENEWAL APPLICATION.** License renewal shall be contingent upon the completion of the appropriate renewal application. The renewal application may include a department survey relative to the use of the applicant's license or registration. Failure to complete the survey shall result in the denial for renewal of a license or registration.

(3) **DELINQUENT OR ELAPSED LICENSES.** (a) *Plumber licenses.* 1. Master plumber and master plumber-restricted licenses shall be renewed within 5 years from the date of issuance. Failure to do so shall require reexamination to again qualify for licensure. Renewal of a delinquent or elapsed master plumber license or master plumber-restricted license that has not been renewed in accordance with s. ILHR 81.12 shall require the applicant to have a valid journeyman plumber license or journeyman plumber-restricted license, respectively. Upon the renewal of the master license, a licensee may exchange their license for the appropriate journeyman license in accordance with s. ILHR 81.07.

2. Journeyman plumber and journeyman plumber-restricted licenses shall be renewed in accordance with s. ILHR 81.12. Failure to do so shall require reexamination to again qualify for licensure.

3. With respect to s. 145.05 (1), Stats., a person, who as a municipal plumbing inspector of a city of the first, second or third class, having a system of waterworks or sewerage, has not renewed their respective plumbing license annually, upon termination as a municipal plumbing inspector may renew their respective plumbing license without payment of a late renewal fee and without licensure re-examination, if a renewal application is submitted within the licensure year when termination occurs. Failure to do so shall require re-examination to again qualify for licensure. Municipal inspectors who do not renew their respective plumbing licenses annually may not engage in the installation of plumbing in accordance with s. 145.06, Stats.

(b) *Utility contractor licenses.* Whenever a person fails to renew a utility contractor license for a period of 3 years, the department shall require evidence to show that the renewal applicant is competent to perform the work of utility contractor before such license is renewed.

(c) *Automatic sprinkler licenses.* Whenever a person fails to renew a sprinkler fitter or contractor license for a period of 2 years, the department shall require evidence to show that the applicant for renewal is competent to perform the work of either a contractor or journeyman fire sprinkler fitter before such a license is renewed.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; am. (3) (a) 1. and 2., Register, May, 1988, No. 389, eff. 6-1-88.; am. (1) (intro.), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 81.135 Continuing education. (1) IMPLEMENTATION. Except as provided in sub. (3) (b), this section applies to all master plumbers, master plumbers-restricted, journeyman plumbers and journeyman plumbers-restricted applying for renewal of their 1993 plumber licenses and each subsequent license renewal.

(2) TYPES OF LICENSES. (a) *Full-licensed plumbers.* Each master plumber and journeyman plumber at the time of applying for license renewal shall certify to the department that he or she has or will have completed at least 6 hours of acceptable continuing education in the year preceding the license renewal due date, except as provided in sub. (3). Certification of continuing education compliance shall be indicated on the license renewal application specified under s. ILHR 81.13 (2).

(b) *Restricted-licensed plumbers.* Each master plumber-restricted and journeyman plumber-restricted at the time of applying for license renewal shall certify to the department that he or she has or will have completed at least 3 hours of acceptable continuing education relative to their classification in the year preceding the license renewal due date, except as provided in sub. (3). Certification of continuing education compliance shall be indicated on the license renewal application specified under s. ILHR 81.13 (2).

(3) EXEMPTIONS. (a) A plumber may apply to the department for waiver of the continuing education requirements for a specific license renewal year on the grounds of prolonged illness or disability or similar circumstances. Each application for waiver shall be considered individually on its merits by the department.

(b) A journeyman plumber or journeyman plumber-restricted is not required to complete any hours of continuing education in the year in which the person has obtained their initial license as a journeyman plumber or journeyman plumber-restricted.

(4) PROGRAM SPECIFICATIONS. (a) 1. Only courses, programs and seminars approved in writing by the department shall be used for credit to fulfill continuing education requirements.

2. The department shall consult with the plumbers council as to the types or categories of courses, programs and seminars which are to be considered for continuing education credit.

(b) Requests for a course, program or seminar to be recognized for approval shall be submitted in writing to the department at least 30 days prior to the first day the course, program or seminar is to be conducted.

1. Requests for approval shall include sufficient information to determine if the course, program or seminar complies with this subsection.

2. The department shall review and make a determination on a request for approval within 15 business days of receipt of the request and information necessary to complete the review.

(c) Thirty minutes of attendance in an approved course, program or seminar shall be deemed equal to 30 minutes of acceptable continuing education.

(d) Courses, programs and seminars to be considered for approval towards continuing education credit shall relate to:

1. The license classification or classifications;
2. The design, installation, maintenance, inspection, planning or superintending of plumbing; or
3. The plumbing code, chs. ILHR 81 to 87.

(e) 1. The individual or organization providing an approved continuing education course, program or seminar shall maintain an attendance record of those individuals who have attended and completed the course, program or seminar.

2. The attendance record shall include the names of each attendee along with the attendee's plumber license number and social security number.

3. A copy of the attendance record shall be forwarded by the person or party which had obtained the course or program approval to the department within 10 days of the completion of the course, program or seminar.

Note: The mailing address for the attendance records is:

Bureau of Building Water Systems
P.O. Box 7969
Madison, WI 53707

(f) 1. The department may impose specific conditions in approving a course, program or seminar for continuing education credit.

2. The department may revoke the approval of a course, program or seminar for continuing education credit for any false statements, misrepresentation of facts or violation of the conditions on which the approval was based. The department may not revoke the approval of course, program or seminar less than 30 days prior to the course, program or seminar being held.

(5) EVIDENCE OF COMPLIANCE. Each plumber shall retain evidence of compliance with continuing education requirements throughout the license period for which continuing education credit was required for license renewal.

(a) The department shall accept as evidence of compliance original or copies of documents, certified by the individual or organization providing the course, program or seminar, indicating attendance at and completion of the continuing education credit.

(b) The department may require a license holder to submit evidence of compliance for the continuing education credit which was required to renew the current license.

(6) REEXAMINATION. (a) *Full licensed plumbers.* Failure to obtain at least 12 hours of continuing education credit over 2 consecutive years may result in an individual having to take and pass the appropriate licensure examination in accordance with s. ILHR 81.05 in order to renew a master plumber license or journeyman plumber license.

(b) *Restricted-licensed plumbers.* Failure to obtain at least 6 hours of continuing education credit over 2 consecutive years may result in an individual having to take and pass the appropriate licensure examination in accordance with s. ILHR 81.05 in order to renew a master plumber-

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restricted license or journeyman plumber-restricted license.

History: Cr. Register, August, 1991, No. 428, eff. 1-1-92; correction in (4) (d) 3. made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.14 Suspension and revocation of licenses. Pursuant to ss. 145.10 and 145.17, Stats., the department may suspend or revoke the license of any master plumber, journeyman plumber, master plumber-restricted, journeyman plumber-restricted, utility contractor, automatic fire sprinkler contractor, or journeyman automatic fire sprinkler fitter.

(1) **GENERAL.** The department may suspend or revoke a license for any of the following reasons:

- (a) The practice of fraud or deceit in obtaining a license;
- (b) Gross negligence, incompetence or misconduct in the practice or work allowed by the license;
- (c) Failure to correct an installation for which the licensee is responsible within the time prescribed by the department; and

Note: Section 145.10 (1) (b), Stats., indicates that the correction of an installation must take place within 30 days following notification by the department of a violation.

(d) Falsified information on an inspection form under s. 145.245 (3), Stats.

(2) **INVESTIGATIONS.** The department may conduct an investigation of any alleged violations of this chapter or chs. ILHR 82 and 83. If it is determined that no further action is warranted, the department shall notify the persons affected. If the department determines that there is probable cause, it shall order a hearing and notify the persons affected.

(3) **SUMMARY SUSPENSION.** In accordance with s. 145.10 (1), Stats., the department may summarily suspend any license after providing not less than 10 days notice to the licensee, if it has reason to believe that the allegations in the complaints are justified. The summary suspension shall remain in effect until after a hearing finding is reached.

(4) **HEARINGS.** Hearings for the suspension or revocation of licenses shall be conducted as contested case hearings in accordance with ch. 227, Stats., and s. 145.10, Stats.

(5) **FINDINGS.** The department may make findings and enter its order on the basis of the facts revealed by its investigation. Any findings as a result of petition or hearing shall be in writing and shall be binding unless appealed to the secretary.

(a) *Suspension.* The period for suspension shall be determined by the hearing examiner or the department. The period for suspension may not exceed one year. A person whose license has been suspended may have the license reinstated by filing a new application for licensure and payment of the appropriate fee specified in ch. ILHR 2.

(b) *Revocation.* The period for revocation shall be determined by the hearing examiner or the department. The period for revocation shall not exceed one year. A person whose license has been revoked shall be eligible for licensure only after the time set for revocation by department Register, February, 1994, No. 458

order has passed. A person whose license has been revoked may have the license reinstated only after submitting a completed application for licensure examination, payment of the examination fee, passing of the examination and payment of the license fee specified in ch. ILHR 2.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; corrections in (5) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438; correction in (1) (d) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 81.15 Suspension and cancellation of registrations. The department may suspend or cancel the registration of any plumbing apprentice, registered learner, pipe layer, automatic fire sprinkler system apprentice, or cross connection control device tester, automatic fire sprinkler maintenance registration certificate or automatic fire sprinkler fitter maintenance registration certificate.

(1) **GENERAL.** The department may suspend or cancel a registration for any of the following reasons:

- (a) The practice of fraud or deceit in obtaining registration;
- (b) Failure to complete the apprenticeship or learner educational requirements of this subchapter;
- (c) Gross negligence, incompetence or misconduct in the practice or work allowed by the registration; and
- (d) Willful noncompliance with the apprenticeship or learner shop requirements needed to obtain registration.

(2) **COMPLAINTS TO JOBS, EMPLOYMENT AND TRAINING SERVICES DIVISION.** The department may file a complaint with the jobs, employment and training services division of the department of industry, labor and human relations regarding violations of this chapter or chs. ILHR 82 and 83 and request that action be taken to terminate or reassign the apprenticeship contract or agreement.

(3) **NOTICE OF SUSPENSION OR CANCELLATION.** Upon suspension or cancellation of any registration, the department shall notify the affected persons in writing stating the reasons for suspension or cancellation. The notice shall be made by affidavit of mailing or certified mail sent to the address filed with the application for registration.

(4) **HEARINGS.** Upon receipt of notice of registration, suspension or cancellation, the registrant may submit a written request for a contested case hearing in accordance with ch. 227, Stats. The right to hearing shall be considered waived, if the registrant fails to submit the request within 30 days after notice of registration, suspension or cancellation. Hearings shall be conducted by the department.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; am. (intro.), Register, February, 1994, No. 458, eff. 3-1-94; corrections in (2) made under s. 13.93 (2m) (b) 6, Stats., Register, February, 1994, No. 458.

Subchapter II — Certification of Plumbing Inspectors

ILHR 81.301 Purpose. The purpose of this subchapter is to promote effective and uniform enforcement of the state uniform plumbing code for one-and 2-family dwellings, manufactured buildings for dwellings and private sewage systems. Pursuant to ch. 101, subchs. II and III, Stats., and ch. 145, Stats., this subchapter establishes the stan-

dards and procedures for certification, including suspension and revocation, of plumbing inspectors and independent plumbing inspection agencies.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.302 Scope. The rules of this subchapter apply to all persons, independent inspection agencies, municipalities and state governmental agencies engaged in administering and enforcing the state uniform plumbing code for one- and 2-family dwellings, manufactured buildings for dwellings and private sewage systems, or engaged in educating, training and testing persons for state certification as a plumbing inspector.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.304 Certification processing times. Certifications issued under this subchapter shall be granted or denied by the department within 30 business days after passage of examination or receipt of the applicable application and fees.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 81.31 Definitions. For the purpose of this subchapter, the following terms are defined:

- (1) "Approved" means acceptable to the department.
- (2) "Certified inspection" means an inspection performed by a certified plumbing inspector.
- (3) "Certified plumbing inspector I" means an individual certified by the department to administer and enforce ch. ILHR 82.
- (4) "Certified plumbing inspector II" means an individual certified by the department to administer and enforce ch. ILHR 83. Inspection responsibilities may include building sewers where no certified plumbing inspector I is available.
- (5) "Certified plumbing inspector III" means an individual certified by the department to administer and enforce chs. ILHR 82 and 83.
- (6) "Conflict of interest" means a certified inspector inspecting plumbing work in which the inspector or the inspector's employer or employe has participated or has a monetary or personal interest.
- (7) "Department" means the department of industry, labor and human relations.
- (8) "Dwelling" as defined in s. ILHR 20.07 (25), means any building, the initial construction of which is commenced on or after June 1, 1980, which contains one or 2 dwelling units.
- (9) "Governmental unit responsible for regulation of private sewage systems" means a county or other governmental unit as defined in s. 145.01 (5), Stats.
- (10) "Gross negligence" means a high degree of failure to exercise ordinary care of judgment and failure by omission or commission to discharge the duty required to protect the health, safety and welfare of the public.
- (11) "Incompetence" means conduct which evidences a lack of competence or ability to discharge the duty required to protect the health, safety and welfare of the public, lack of knowledge of the fundamental principles of

plumbing inspection or an inability to apply those principles, or failure to maintain competency in the current practices and methods applicable to inspection services and the state uniform plumbing code.

(12) "Independent inspection agency" means any person, firm, association, partnership or corporation, other than a municipal corporation, certified by the department to perform certified plumbing inspections under the state uniform plumbing code.

(13) "Manufactured building", as defined in s. ILHR 20.07 (52), means:

(a) Any structure or component thereof which is intended for use as a dwelling and:

1. Is of closed construction and fabricated or assembled on site or off site in manufacturing facilities for installation, connection or assembly and installation at the building site; or

2. Is a building of open construction which is made or assembled in manufacturing facilities away from the building site for installation, connection or assembly and installation on the building site and for which certification is sought by the manufacturer.

(b) The term manufactured building does not include a building of open construction which is not subject to s. ILHR 20.07 (52) (a) 2. A single or double width mobile home is not considered a manufactured building.

(14) "Misconduct" means an act performed in the discharge of enforcement duties which jeopardizes the interests of the public, including violation of federal or state laws, local ordinances or administrative rules relating to the position; preparation of deficient or falsified reports; failure to submit information or reports required by law or contract when requested by the municipality or the department; conduct which evidences a lack of trustworthiness; misrepresentation of qualifications such as education, experience or certification; illegal entry of premises; misuse of funds; or misrepresentation of authority.

(15) "Municipality" means any city, village, town or county in this state.

(16) "Person" includes partnerships, associations and bodies politic or corporate.

(17) "Private sewage system" means a sewage treatment and disposal system as defined in s. 145.01 (12), Stats.

(18) "Secretary" means the secretary of the department of industry, labor and human relations.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; corrections in (8) and (13) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438; corrections in (9) and (17) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 81.32 Administration and enforcement. (1) INSPECTIONS. All inspections of one- and 2-family dwellings for the purpose of administering and enforcing the state uniform plumbing code shall be performed by certified plumbing inspectors.

(2) PRIVATE SEWAGE SYSTEMS. In accordance with s. 145.20, Stats., all inspections of private sewage systems of

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one- and 2-family dwellings shall be performed by a certified plumbing inspector II or III.

(3) **RECORDS.** Each certified plumbing inspector shall record and keep on file, in numerical order, the number of plumbing inspections made. The inspector shall record the name of the owner of the premises, the location of each inspection, and note any violation. All records and files shall be accessible to the department for inspection and review.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.33 Authority. (1) **DEPARTMENTAL AUTHORITY.** Pursuant to chs. 101 and 145, Stats., the department has been granted the authority and jurisdiction over the certification, including suspension and revocation of certified inspectors or independent inspection agencies for the purpose of inspecting plumbing of one- and 2-family dwellings and manufactured buildings for dwellings.

(2) **MUNICIPALITY AUTHORITY.** Pursuant to ss. 59.065, 101.65 (1) (a), 101.66 (2), 101.76 (1) (a), 145.04 and 145.20, Stats., all municipalities exercising jurisdiction over the construction and inspection of one- and 2-family dwellings and manufactured buildings for dwellings shall provide for inspections performed by persons certified under the rules of this subchapter.

(a) Any termination of employment or disciplinary action against a certified plumbing inspector or independent inspection agency for cause directly related to the conditions of certification shall be reported to the department.

(b) Municipal termination of employment or disciplinary action shall not constitute suspension or revocation of the state certification.

(c) No certified plumbing inspector or independent inspection agency carrying a valid state certification may be required to obtain any municipal certification or license to enforce the state uniform plumbing code.

(d) 1. Certified plumbing inspectors of private sewage systems shall be employees of the respective local governmental unit responsible for the regulation of private sewage systems.

2. Inspections of private sewage systems may not be delegated to certified independent inspection agencies.

(e) Except for the regulation of private sewage systems, municipalities may jointly exercise jurisdiction, pursuant to ss. 66.30 (2), 101.65 (1) (b), 101.76 (1) (b), 145.04 and 145.13, Stats., by adopting the state uniform plumbing code and providing for inspections by certified inspectors or certified independent inspection agencies.

Note: These rules are not intended to prevent a municipality from enacting more restrictive hiring practices.

(3) **INDEPENDENT INSPECTION AGENCY AUTHORITY.** Pursuant to ss. 101.63 (2), 101.66 (2), 101.73 (3), (5) and (6), 101.75 (1), 101.76 (1) (a) and 145.04, Stats., certified independent inspection agencies may enter into contractual agreement with municipalities, building manufacturers or the department to provide the certified inspections required for the state uniform plumbing code.

(4) **CERTIFIED INSPECTOR AUTHORITY.** Pursuant to ss. 101.63 (2), 101.66 (2), 101.73 (3) and (5), 101.75 (1), Register, February, 1994, No. 458

101.76 (1) (a), 145.04 and 145.20, Stats., a certified inspector may perform certified inspections in accordance with the requirements of the state uniform plumbing code.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.34 Inspector certification. A person performing or offering to perform inspections for on-site dwellings or manufactured dwellings under the state uniform plumbing code shall be certified and shall satisfy the requirements of this section.

(1) **APPLICATION FOR CERTIFICATION OR RECERTIFICATION.** (a) All applicants shall be at least 18 years of age.

(b) Application for certification and recertification shall be made to the department together with the payment of the fee specified in ch. ILHR 2.

(c) Applications shall be made on forms provided by the department and may be obtained by writing to:

Certification Coordinator
Safety and Buildings Division
Department of Industry, Labor and Human Relations
P.O. Box 7969
Madison, Wisconsin 53707

(d) Upon receipt of the completed application form, the department shall review and evaluate the application and make all necessary notifications to the applicant. If it is determined that the applicant does not qualify for certification or recertification, the applicant shall be notified of the findings in writing.

(2) **REQUIREMENTS FOR CERTIFICATION OF PLUMBING INSPECTORS.** (a) Eligibility for certification shall be based upon acceptance of the application and successful completion of the approved educational training and testing programs required for the designated categories of certification and upon passage of the examination. Existing state or municipal inspectors who have the equivalent of one year of inspection experience shall be exempt from examination for initial certification.

(b) Credit shall be given for educational and training programs approved by the department.

(c) If an individual has one year of experience in plumbing inspections, the individual shall be exempt from examination but shall participate in and successfully complete the department's approved training program. A minimum of 20 units of continuing education shall be required annually.

(3) **EXAMINATION.** (a) *Application for examination.* All applications for examination shall be received by the department prior to examination. The applicant shall be advised by the department of the date and place of the examination.

(b) *Time and place of examinations.* Scheduled examinations shall be offered at least semiannually. Specific details regarding time and place are available from the department upon request.

(c) *Scope of examination.* The examination shall test the applicant's ability to inspect plumbing installations and designs to ascertain compliance with the rules of the state uniform plumbing code, and more specifically to test for:

1. Code knowledge;
2. Code administration;
3. Inspection and enforcement techniques; and

4. Skills such as, but not limited to, general mathematics, reading of plans and specifications, materials and methods of construction, construction safety and oral and written communications.

(d) *Grading of examinations.* The final grading of all examinations shall be by persons approved by the department. A grade of 75% or greater in each part shall be considered a passing grade for certification as an inspector.

(e) *Examination retake.* Applicants failing an examination, upon request and payment of the re-examination fee specified in ch. ILHR 2, may retake the examination within one year of the original examination. All applications for re-examination shall be received by the department at least 3 weeks prior to the scheduled date of the examination to be retaken. Failure to apply for re-examination requires successful completion of approved educational courses.

(4) **RECIPROCITY.** Inspector certification may be accomplished through reciprocity provided the certification program of the state in which the inspector is certified is approved by the department.

(5) **ISSUANCE OF CERTIFICATE.** Upon completing the requirements for certification, the department shall notify the applicant in writing and shall issue an inspection certificate. The certificate shall bear the name of the applicant, certificate number and expiration date. No certificate may be valid for longer than one year and all certifications shall expire on June 30 of each year.

(6) **RENEWAL OF CERTIFICATE.** The certification of an inspector may be renewed in accordance with the requirements of sub. (1). Certification renewal shall be contingent on participation and completion of 6 hours of credit annually in on-going approved education programs.

(7) **DENIAL OF CERTIFICATION.** (a) *Notice of denial.* Upon denial of certification or recertification, the department shall notify the applicant in writing stating the reasons for denial. The notice of denial shall be made by mail sent to the address filed with the application.

(b) *Hearing.* Upon receipt of denial, any applicant may submit a written request for hearing. The right to hearing shall be considered waived, if the applicant fails to submit the request within 30 days. Hearings shall be conducted by the department and the proceedings recorded.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; corrections in (1) (b) and (3) (e) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438; am. (6), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 81.35 Independent inspection agency certification — in-plant inspections. An independent inspection agency offering to perform in-plant plumbing inspections of manufactured dwellings and certify compliance for manufactured dwellings under the state uniform plumbing code shall be certified and shall satisfy the requirements of this section. In accordance with s. ILHR 82.25, the department shall review all plans for plumbing systems installed in factory constructed one- and 2-family dwellings.

(1) **APPLICATION FOR INDEPENDENT INSPECTION AGENCY CERTIFICATION OR RECERTIFICATION.** Application for certification and recertification shall be made to the department together with the payment of the fee specified in ch. ILHR 2.

(a) Applications shall be made on forms provided by the department and may be obtained by writing to:

Certification Coordinator
Safety and Buildings Division
Department of Industry, Labor and Human Relations
P.O. Box 7969
Madison, Wisconsin 53707

(b) All applications for certification shall be submitted in duplicate and shall contain the following information:

1. Location of offices;
2. Names and certification numbers and qualifications of all in-plant inspectors employed by the agency;
3. A list of structures which the agency has inspected;
4. A list of states in which the agency is authorized to inspect or evaluate manufactured dwellings or components;
5. An affidavit certifying independence and absence of conflicts of interest;
6. Procedures and facilities, including record-keeping used in providing services which assure compliance with the rules of ch. ILHR 82; and
7. A list of all certified inspectors having contracts with the independent inspection agency to perform certified inspections.

(c) Any independent inspection agency to be certified by the department shall agree in writing:

1. That the department may monitor by inspection and require verification of any or all conditions specified in par. (b);
2. To make all inspection records available to the department upon request;
3. To enforce all applicable rules of ch. ILHR 82; and
4. To provide the department, upon request, with a current list of all municipalities, manufacturers or others for which it is performing certified inspections.

(d) Upon receipt of the completed application form, the department shall review and evaluate the application and make all necessary notifications to the applicant. If it is determined that the applicant does not qualify for certification or recertification, the applicant shall be notified of the findings in writing and instructed of the appeals procedure.

(2) **RECIPROCITY.** Independent inspection agency certification may be accomplished through reciprocity provided the certification program of the state in which the agency is certified is approved by the department.

(3) **ELIGIBILITY FOR CERTIFICATION.** Eligibility for certification shall be based upon acceptance of the application and the applicant's ability to perform system analysis and develop and implement a compliance assurance program.

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(4) **ISSUANCE OF INDEPENDENT INSPECTION AGENCY CERTIFICATE.** Upon acceptance of the application and finding of eligibility, the department shall notify the agency in writing and shall issue an independent inspection agency certificate. The certificate shall bear the name of the independent inspection agency, certificate number and expiration date. No certificate may be valid for longer than one year and all certifications shall expire on June 30 of each year.

(5) **RENEWAL OF CERTIFICATE.** The certification of an independent inspection agency may be renewed in accordance with the requirements of sub. (1).

(6) **DENIAL OF CERTIFICATE.** (a) *Notice of denial.* Upon denial of certification or recertification, the department shall notify the applicant in writing stating the reasons for denial. The notice of denial shall be made by mail sent to the address filed with the application.

(b) *Hearing.* Upon receipt of denial, any applicant may submit a written request for hearing. The right to hearing shall be considered waived if the applicant fails to submit the request within 30 days. Hearings shall be conducted by the department and the proceedings recorded.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; correction in (1) (intro.) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.36 Independent inspection agency certification — on-site inspections. An independent inspection agency offering to perform inspections for on-site dwellings under the state uniform plumbing code shall be certified and shall satisfy the requirements of this section.

(1) **APPLICATION FOR INDEPENDENT INSPECTION AGENCY CERTIFICATION.** Application for certification and recertification shall be made to the department together with the payment of the fee specified in ch. ILHR 2.

(a) Applications shall be made on forms provided by the department and may be obtained by writing to:

Certification Coordinator
Safety and Buildings Division
Department of Industry, Labor and Human Relations
P.O. Box 7969
Madison, Wisconsin 53707

(b) All applications for certification shall be submitted in duplicate and shall contain the following information:

1. Identification of agency entity; if an individual, the full name under which the agency intends to do business shall be submitted;

2. Name, address and qualifications of all officers, directors and management personnel responsible for the administration and enforcement of the agency;

3. Location of offices of the independent inspection agency;

4. Names of certified plumbing inspectors employed by the agency;

5. An affidavit certifying independence and absence of conflicts of interest;

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6. Programs, procedures and facilities, including record-keeping used in providing services which assure compliance with the rules of ch. ILHR 82; and

7. A list of all certified inspectors having contracts with independent inspection agencies to perform certified inspections.

(c) Any independent inspection agency to be certified by the department shall agree in writing:

1. That all inspections for compliance with the state uniform plumbing code shall be by certified plumbing inspectors and to make all records available to the department upon request;

2. That the department may monitor by inspection and require verification of any or all conditions specified in par. (b);

3. To enforce all applicable rules of ch. ILHR 82; and

4. To provide the department, upon request, with a current list of all municipalities, manufacturers or others for which it is performing certified inspections.

(d) Upon receipt of the completed application form, the department shall review and evaluate the application and make all necessary notifications to the applicant. If it is determined that the applicant does not qualify for certification or recertification, the applicant shall be notified of the findings in writing and instructed of the appeals procedure.

(2) **RECIPROCITY.** Independent inspection agency certification may be accomplished through reciprocity provided the certification program of the state in which the agency is certified is approved by the department.

(3) **ISSUANCE OF INDEPENDENT INSPECTION AGENCY CERTIFICATE.** Upon acceptance of the application and findings of eligibility, the department shall notify the agency in writing and shall issue an independent inspection agency certificate. The certificate shall bear the name of the independent inspection agency, certificate number and expiration date. No certificate shall be valid for longer than one year and all certifications shall expire on June 30 of each year.

(4) **RENEWAL OF CERTIFICATE.** The certification of an independent inspection agency may be renewed in accordance with the requirements of sub. (1).

(5) **DENIAL OF CERTIFICATE.** (a) *Notice of denial.* Upon denial of certification or recertification, the department shall notify the applicant in writing stating the reasons for denial. The notice of denial shall be made by mail sent to the address filed with the application.

(b) *Hearing.* Upon receipt of denial, any applicant may submit a written request for hearing. The right to the hearing shall be considered waived if the applicant fails to submit the request within 30 days. Hearings shall be conducted by the department and the proceedings recorded.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; correction in (1) (intro.) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.37 Suspension or revocation of certification. (1) SUSPENSION OR REVOCATION. The department may sus-

pend or revoke the certification of any inspector or independent inspection agency for any of the following reasons:

- (a) Fraud or deceit in obtaining certification;
- (b) Knowingly aiding or abetting the unauthorized examination and inspection of dwellings by persons not certified by the department;
- (c) Any gross negligence, incompetence or misconduct in the discharge of the duties required under this subchapter and the state uniform plumbing code;
- (d) Conviction of a criminal charge, misdemeanor or local regulation substantially related to the circumstances of the certified inspection activity or adjudication of mental incompetence by the courts; and
- (e) Conflict of interest.

(2) FILING OF COMPLAINT. Proceedings to revoke or suspend a certificate may be initiated by any person on a signed, written complaint filed with the department. Any alleged violation of the law or the administrative rules of the department shall be set forth in the complaint with particular reference to time, place and circumstance.

(3) INVESTIGATION AND NOTIFICATION. The department may investigate alleged violations on its own initiative or upon the filing of a complaint. If it is determined that no further action is warranted, the department shall notify the persons affected. If the department determines that there is probable cause, it shall order a hearing and notify the persons affected.

(4) MAILING. Unless otherwise provided by law, all orders, notices and other papers may be served by the department by mail addressed to the party at the last known address. If the service is refused, service may be made by a sheriff without amendment of the original order, notice or other paper.

(5) RESPONSE. Upon receipt of notification of hearing from the department, the charged party may submit to the department a written response within 30 days of the date of service. Failure to respond within the prescribed time limit, or failure to appear at the scheduled hearing, may result in the allegations specified in the complaint being taken as true.

(6) HEARINGS. (a) *Subpoenas; witness fees.* Subpoenas may be signed and issued by the department or the clerk of any court of record. Witness fees and mileage of witnesses subpoenaed on behalf of the department shall be paid at the rate prescribed for witnesses in circuit court.

Note: See s. 885.05, Stats., as to the specific amounts for witness and interpreter's fees.

(b) *Conduct of hearing.* All hearings shall be conducted by persons selected by the department. Persons so designated may administer oaths or affirmations and may grant continuances and adjournments for cause shown. The respondent shall appear in person and may be represented by an attorney-at-law. Witnesses may be examined by persons designated by the department.

(7) FINDINGS. The department may make findings and enter its order on the basis of the facts revealed by its investigation. Any findings as a result of petition or hearing

shall be in writing and shall be binding unless appealed to the secretary.

(a) *Suspension.* The period for suspension shall be determined by the hearing examiner or the secretary and may not exceed 2 years. The certification of an inspector or an independent inspection agency that has been suspended may be reinstated by filing a new application for certification and payment of the appropriate fee specified in ch. ILHR 2.

(b) *Revocation.* The period for revocation shall be determined by the hearing examiner or the secretary and may not exceed 5 years. An inspector or independent inspection agency whose certification has been revoked may be eligible for recertification only after that time set for revocation by departmental order has passed. Certification may be reinstated only after submitting a completed application for examination, payment of the examination fee, passing of the examination and payment of the certification fee specified in ch. ILHR 2.

(8) APPEAL ARGUMENTS. Appeal arguments shall be submitted to the department in writing unless otherwise ordered.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; corrections in (7) (a) and (b) made under s. 13.93 (2m) (b) 7, Stats., Register, June, 1992, No. 438.

ILHR 81.39 Petition for rules or declaratory rulings. Petitions for the adoption, repeal or amendment of rules and for declaratory rulings shall be in accordance with ch. 227, Stats.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.40 Private sewage system inspections. All inspections of private sewage systems shall be performed by inspectors certified by the department.

(1) CERTIFICATION. Inspectors for private sewage systems shall be certified in accordance with the requirements of this subchapter.

(2) LOCAL GOVERNMENTAL EMPLOYEES. Pursuant to s. 145.20, Stats., certified plumbing inspectors of private sewage systems shall be employees of the respective local governmental unit responsible for the regulation of private sewage systems.

(3) INDEPENDENT INSPECTION AGENCIES. Inspections of private sewage systems may not be delegated to certified independent inspection agencies.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

Subchapter III — Certification of Soil Testers

ILHR 81.601 Scope. The provisions of this subchapter as authorized by s. 145.045, Stats., apply to all persons engaged in the conducting and reporting of percolation tests, other tests required by applicable rules of the state uniform plumbing code and the evaluation of bore holes or soil exposures for the purpose of determining the suitability of soils on a parcel of land for the installation of private sewage systems. The tests and soil evaluations and reporting thereof on forms supplied by the department shall apply to individual parcels on which a private sewage dispo-

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sal system is proposed for installation and to lands proposed for subdivision not served by public sewers.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.603 Certification processing times. Certifications issued under this subchapter shall be granted or denied by the department within 30 business days after passage of examination or receipt of the applicable application and fees.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 81.61 Definitions. For the purpose of this subchapter, the following terms are defined:

- (1) "Approved" means acceptable to the department.
- (2) "Department" means department of industry, labor and human relations.
- (3) "Certified soil tester" means a person satisfactorily passing the examination offered to achieve certification and possessing a current certificate.
- (4) "Gross negligence" means a high degree of failure to exercise ordinary care of judgment and failure by omission or commission to discharge the duty required to protect the health, safety and welfare of the public.
- (5) "Incompetence" means conduct which evidences a lack of competence or ability to discharge the duty required to protect the health, safety and welfare of the public, lack of knowledge of the fundamental principles of plumbing inspection or an inability to apply those principles, or failure to maintain competency in the current practices and methods applicable to inspection services and the state uniform plumbing code.
- (6) "Misconduct" means an act performed in the discharge of enforcement duties which jeopardizes the interests of the public, including violation of federal or state laws, local ordinances or administrative rules relating to the position; preparation of deficient or falsified reports; failure to submit information or reports required by law or contract when requested by the municipality or the department; conduct which evidences a lack of trustworthiness; misrepresentation of qualifications such as education, experience or certification; illegal entry of premises; misuse of funds; or misrepresentation of authority.
- (7) "Soil evaluation certification" means satisfactory completion of a course of instruction approved by the department and designed to qualify a certified soil tester to conduct soil evaluation procedures specified in s. ILHR 83.09 (4m) for the sizing and siting of soil absorption systems.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; cr. (7), Register, June, 1991, No. 426, eff. 7-1-91.

ILHR 81.62 Reports. Reports for individual parcels on which a private sewage disposal system is proposed for installation shall be received by the department and the appropriate local authority on all sites investigated within 30 days of completion of testing.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.63 Examining committee. (1) CREATION. The secretary of the department or designee shall appoint an examining committee.

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(2) **MEMBERSHIP.** The committee shall consist of 7 members. One member shall be an employe of the department and shall serve as committee secretary. One member shall be a Wisconsin registered engineer, architect or designer; one shall be a Wisconsin registered land surveyor or sanitarian; one shall be a Wisconsin licensed plumber having experience in the installation of private sewage disposal systems; one shall be a person educated and experienced in the field of soil science; and 2 shall be public members. All members except the 2 public members shall be certified soil testers. The department shall appoint the members for terms of 3 years.

(3) **LIMITATION.** Members, other than the secretary, shall not be appointed for more than 2 successive terms.

(4) **ORGANIZATION.** The committee shall elect from its membership, not including the secretary, a chairperson and vice-chairperson. Such election shall be held at the first meeting of each calendar year.

(5) **DUTIES.** It shall be the duty of the examining committee to advise the department on a continuing basis on program considerations and on examination content relative to this subchapter.

(6) **MEETINGS.** The committee shall hold meetings as deemed necessary to fulfill its responsibilities. Meetings shall be called by the committee secretary.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83.

ILHR 81.64 Application and examination. (1) APPLICATION. Any person seeking certification as a soil tester shall be at least 18 years old and shall submit a completed application for examination on the form supplied by the department. A nonreturnable fee as specified in ch. ILHR 2 shall accompany each application that is submitted to the department.

(2) **EXAMINATION.** To be eligible for certification, an applicant shall be required to pass an examination conducted by the department. Examinations shall be conducted at such frequency as the department shall decide. All applications for examination shall be received by the department at least 4 weeks prior to the date of the examination.

(3) **NOTICE OF EXAMINATION TO APPLICANTS.** Notice of the time and place of examination shall be sent by the department by first class mail to those who have completed and approved applications on file. At least 2 weeks' notice of examination shall be given to applicants. Such notice shall be mailed to the address given on the application on file and shall be presented by the applicant to gain admittance to the examination room. It shall be the applicant's responsibility to inform the department of a change in address. Failure of an applicant to receive the examination notice due to a change in address shall not be the responsibility of the department.

(4) **NONATTENDANCE AT EXAMINATION.** Failure to appear at a scheduled examination without giving prior notice to the department shall necessitate the submittal of an additional application fee in order to maintain a valid examination application.

(5) **NOTICE OF EXAMINATION RESULTS.** Each person taking the examination shall receive notice of their examination grade. This notice shall be sent by the department by

first class mail to the address given on the application. The department shall keep certification examinations on file for the purpose of applicant review for no longer than 30 days after the department has mailed notification of the results of the examination.

(6) **REVIEW.** Any applicant for certification may review their examination results by appearing in person before the department. Request for review shall be in writing and received by the department within 30 days after the department has mailed notification of the results of the examination. Unless requested otherwise, examination papers may be destroyed after the 30-day review period.

(7) **APPLICATION FOR CERTIFICATE.** A person who has successfully passed a certification examination may submit an application for certificate within 60 days from the date the department has mailed the examination results. Failure to apply for a certificate within this time period shall necessitate re-examination.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; am. (1) and (4), Register, June, 1992, No. 438, eff. 7-1-92.

ILHR 81.645 Soil evaluation certification. (1) A certified soil tester shall obtain soil evaluation certification in order to use the soil evaluation procedures specified in s. ILHR 83.09 (4m) in lieu of percolation tests prior to using the procedures. The examination conducted by the department to certify a soil tester after July 1, 1991, shall constitute soil evaluation certification to use the procedures specified in s. ILHR 83.09 (4m).

(2) The department shall require evidence of soil evaluation certification for certified soil testers before the certified soil tester may perform the soil evaluation procedure specified in s. ILHR 83.09 (4m).

(3) County employes whose responsibilities include review of soil tester reports or onsite verification of reported soil conditions, or individuals contracted by a county to perform such verification or review of soil reports, shall comply with sub. (2) and shall be certified soil testers.

History: Cr. Register, June, 1991, No. 426, eff. 7-1-91.

ILHR 81.646 Soil mottling examination. (1) Any certified soil tester submitting written reports under s. ILHR 83.09 (7) (a) 1. in lieu of monitoring groundwater levels shall take and pass an examination provided by the department prior to conducting the evaluation. The examination shall measure the applicant's understanding of soil mottling and may examine the applicant's education and experience in evaluating soil mottling.

(2) Applications for the soil mottling examination shall be accompanied by an examination fee as specified in ch. ILHR 2.

(3) The department will schedule examinations and will notify applicants of scheduled examinations.

(4) Written notice of the examination results will be provided to each applicant.

History: Cr. Register, June, 1991, No. 426, eff. 7-1-91; am. (2), Register, June, 1992, No. 438, eff. 7-1-92.

ILHR 81.65 Issuance of certificate. Each person receiving an examination grade of at least 75 of a possible score of 100 shall upon receipt of the appropriate fee by the department be issued a certificate stating that they are a "Certi-

fied Soil Tester". Certificates shall expire on June 30 of each year commencing on July 1, 1983, unless duly renewed.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; r. (2), Register, June, 1992, No. 438, eff. 7-1-92.

ILHR 81.66 Renewal of certificate; delinquency and reinstatement. (1) **RENEWAL OF CERTIFICATE.** Renewal of the certificate shall be submitted by July 1 of every year. Notice for the renewal of certificate and the renewal application shall be sent to all certified soil testers whose certificates were in force during the previous applicable certification period. Such notice and application shall be sent by the department by first class mail to the address given on the latest renewal application on file unless written notice of another address has been given. Failure to receive the notice for renewal of certificate may not be an excuse for failure to renew.

(2) **DELINQUENCY AND REINSTATEMENT.** If the renewal application and the renewal fee as specified in ch. ILHR 2 are not postmarked by July 1, the certificate shall be revoked automatically. Within 12 months after revocation, the department may reinstate a revoked certificate upon receipt of a completed certification renewal application and payment of the renewal fee, plus a late filing fee as specified in ch. ILHR 2. A certificate which has lapsed for a period of more than 12 months shall be reinstated by the department only after filing a new application, payment of the application fee, passing an examination and payment of the certification fee. No certificate may be renewed by the department after July 1, 1994, unless the certified soil tester has been certified to use the soil evaluation procedures specified in s. ILHR 83.09 (4m).

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; am. Register, June, 1991, No. 426, eff. 7-1-91; r. and recr. Register, June, 1992, No. 438, eff. 7-1-92.

ILHR 81.665 Soil tests by county employes. County employes or contracted individuals who provide inspection services or review soil reports for the county may not perform soil testing services in the county of their employment or contract.

History: Cr. Register, June, 1991, No. 426, eff. 7-1-91.

ILHR 81.67 Revocation or suspension of certificate. (1) **GENERAL.** The department may conduct an investigation of any alleged violation of the state uniform plumbing code. In accordance with s. 145.045 (2), Stats., the department may revoke or suspend the certificate of any soil tester after a formal hearing under ch. 227, Stats., for the practice of any fraud or deceit in obtaining the certificate or any gross negligence, incompetence or misconduct related to soil testing.

(2) **SUSPENSION.** The period for suspension shall be determined by the department and may not exceed 2 years. A person whose certificate has been suspended may have the certificate reinstated by filing a new application for certification and payment of the appropriate fee specified in ch. ILHR 2.

(3) **REVOCAION.** The period for revocation shall be determined by the department and may not exceed 5 years. A person whose certificate has been revoked shall be eligible for recertification only after the time set for revocation by departmental order has passed. A person whose certifi-

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cate has been revoked shall have the certification reinstated only after submitting a completed application for examination, payment of the application fee, passing of the examination and payment of the certification fee specified in ch. ILHR 2.

History: Cr. Register, April, 1983, No. 328, eff. 5-1-83; am. (2) and (3), Register, June, 1992, No. 438, eff. 7-1-92.

Chapter ILHR 82

DESIGN, CONSTRUCTION, INSTALLATION
SUPERVISION AND INSPECTION OF PLUMBING

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Note: Sections ILHR 82.01 to 82.25, 82.15 and 82.17 to 82.25 as they existed on February 28, 1985 were repealed and new sections ILHR 82.01 to 82.36 and 82.51 and 82.60 were created effective March 1, 1985.

ILHR 82.01 Scope. The provisions of this chapter apply to the design, construction and installation of plumbing, including but not limited to sanitary and storm drainage, water supplies, storm water and sewage disposal for buildings.

Note: Chapter ILHR 83 contains provisions for the siting, design, installation, inspection and maintenance of private sewage systems, Chapter ILHR 84 contains provisions and standards for plumbing materials, plumbing fixtures and plumbing appliances.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 82.03 Application. The provisions of this chapter are not retroactive, unless specifically stated otherwise in the rule.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85.

Subchapter I — Plumbing Principles and Definitions

ILHR 82.10 Basic plumbing principles. This chapter is founded upon certain basic principles of environmental sanitation and safety through properly designed, installed, and maintained plumbing systems. Some of the details of plumbing construction may vary, but the basic sanitary and safety principles desirable and necessary to protect the health of people are the same everywhere. As interpretations may be required, and as unforeseen situations arise which are not specifically addressed, the following principles shall be used to define the intent of this chapter.

(1) Plumbing in all buildings, public and private, intended for human occupancy, shall be installed and maintained in such a manner so as to protect the health, safety and welfare of the public or occupants.

(2) Every building intended for human occupancy shall be provided with an adequate, safe and potable water supply. A building located adjacent to a street in which there

is a public water supply, shall be connected to the public water supply.

(3) Each dwelling unit connected to a private sewage system or public sewer shall have at least one water closet, one wash basin, one kitchen sink and one bathtub or shower to meet the basic requirements of sanitation and personal hygiene. All other structures for human occupancy shall be equipped with sanitary facilities in sufficient numbers as specified in chs. ILHR 50 to 64.

(4) Plumbing fixtures, appliances and apurtenances, whether existing or to be installed, shall be supplied with water in sufficient volume and at pressures adequate to enable them to function properly and efficiently at all times and without undue noise under normal conditions of use. Plumbing systems shall be designed and adjusted to use the minimum quantity of water consistent with proper performance and cleaning.

(5) Hot or tempered water shall be supplied to all plumbing fixtures which normally require hot or tempered water for proper use and function.

(6) Devices for heating water and storing it in pressure vessels or tanks shall be so designed and installed as to prevent dangers of explosion or overheating.

(7) Every building with installed plumbing fixtures and intended for human occupancy, located adjacent to a street in which there is public sewer service, shall be connected to the public sewer by means of individual connections or private interceptor mains.

(8) Where plumbing fixtures exist in a building which is not connected to a public sewer system, suitable provision shall be made for disposing of the building sewage by a method of sewage treatment or disposal satisfactory to the department and the governmental unit responsible for the regulation of private sewage systems.

(9) Drain systems shall be designed, constructed, and maintained to conduct the waste water or sewage quickly from the fixture to the place of disposal, with velocities

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which will prevent clogging, fouling and the depositing of solids, and shall have adequate cleanouts so arranged that the drain pipes may be readily cleaned.

(10) The drain systems shall be designed so that there is an adequate circulation of air in all pipes and no danger of siphonage, aspiration or forcing of trap seals under conditions of ordinary use.

(11) The piping of a plumbing system shall be of durable material, free from defective workmanship, and designed and constructed to give satisfactory service for its reasonable expected life.

(12) Plumbing fixtures shall be made of durable, smooth, nonabsorbent and corrosion resistant material, and shall be free from concealed fouling surfaces.

(13) Proper protection shall be provided to prevent contamination of food, water, sterile goods and similar materials by backflow of sewage.

(14) All plumbing fixtures shall be installed to provide adequate spacing and accessibility for the intended use and for cleaning.

(15) All rooms in which water closets, urinals or similar fixtures are installed shall be provided with adequate lighting and proper ventilation.

Note: See ss. ILHR 52.53 to 52.55 for toilet rooms located in commercial and public buildings.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; correction in (3) made under s. 13.93 (2m) (b) 7, Stats; am. (2), Register, August, 1991, No. 428, eff. 9-1-91; am. (3), Register, March, 1992, No. 435, eff. 4-1-92.

ILHR 82.11 Definitions. In chs. ILHR 82 and 84:

(1) "Accepted engineering practice" means a specification, standard, guideline or procedure in the field of construction or related thereto, generally recognized and accepted as authoritative.

(2) "Accessible" when applied to a fixture, appliance, pipe, fitting, valve or equipment, means having access thereto, but which first may require the removal of an access panel or similar obstruction.

(3) "Air-break" means a piping arrangement for a drain system where the wastes from a fixture, appliance, appurtenance or device discharge by means of indirect or local waste piping terminating in a receptor at a point below the flood level rim of the receptor and above the inlet of the trap serving the receptor.

(4) "Air-gap, drain system" means the unobstructed vertical distance through free atmosphere between the outlet of indirect or local waste piping and the flood level rim of the receptor into which it discharges.

(5) "Air-gap", in the water supply system, means the unobstructed vertical distance through the free atmosphere between the lowest opening from any pipe or faucet supplying water to a tank or plumbing fixture and the flood-level rim or spill level of the receptacle.

(6) "Alignment" means installed in a straight line, either horizontal, vertical or at a given angle.

(9) "Approved" means acceptable to the department.

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(10) "Area drain" means a receptor designed to collect surface or storm waters from an open area.

(11) "Areawide water quality management plan" means those plans prepared by the department of natural resources, including those plans prepared by agencies designated by the governor under the authority of ss. 144.025 (1) and (2), and 147.25, Stats., for the purpose of managing, protecting and enhancing groundwater and surface water of the state.

Note: See Appendix for further explanatory material.

(12) "Aspirator" means a fitting or device supplied with water or other fluid under positive pressure which passes through an integral orifice or constriction causing a vacuum.

(13) "Autopsy table" means a fixture or table used for post-mortem examination.

(14) "Backflow" means the unwanted reverse flow of liquids, solids or gases.

(16) "Back-pressure" means a pressure greater than the supply pressure which may cause backflow.

(17) "Backflow preventer with intermediate atmospheric vent" means a type of cross connection control device which consists of 2 independently acting check valves, internally force loaded to a normally closed position and separated by an intermediate chamber with a means for automatically venting to atmosphere, the venting means is internally force loaded to a normally open position.

(18) "Backsiphonage" means the creation of a backflow as a result of negative pressure.

(19) "Backwater valve" means a device designed to prevent the reverse flow of storm water or sewage into the drain system.

Note: Back vent, see "individual vent".

(20) "Ballcock" means a water supply valve opened or closed by means of a float or similar device used to supply water to a tank.

(21) "Bathroom group" means a water closet, lavatory and a bathtub or shower located together on the same floor level.

(22) "Battery of fixtures" means any group of 2 or more fixtures which discharge into the same horizontal branch drain.

(23) "Bedpan sterilizer" means a fixture used for sterilizing bedpans or urinals by direct application of steam, boiling water or chemicals.

(24) "Bedpan washer and sanitizer" means a fixture designed to wash bedpans and to flush the contents into the sanitary drain system and which may also provide for disinfecting utensils by scalding with steam or hot water.

(25) "Bedpan washer hose" means a device supplied with hot or cold water, or both, and located adjacent to a water closet or clinical sink to be used for cleansing bedpans.

(26) "Bell" means the portion of a pipe which is enlarged to receive the end of another pipe of the same diameter for the purpose of making a joint.

(27) "Boiler blow-off basin" means a vessel designed to receive the discharge from a boiler blow-off outlet and to cool the discharge to a temperature which permits safe entry into the drain system.

(28) "Branch" means a part of a piping system other than a riser, main or stack.

(29) "Branch interval" means the vertical distance along a drain stack measured from immediately below a branch drain connection to immediately below the first lower branch drain connection which is 8 feet or more below.

Note: See Appendix for further explanatory material.

(30) "Branch vent" means a vent serving more than one fixture drain.

(31) "B.T.U." means British Thermal Units.

(32) "Building" means a structure for support, shelter or enclosure of persons or property.

(33) "Building, public" means any structure, including exterior parts of such building, such as a porch, exterior platform or steps providing means of ingress or egress, used in whole or in part as a place of resort, assemblage, lodging, trade, traffic, occupancy or use by the public, or by 3 or more tenants.

(34) "Building drain" means horizontal piping within or under a building, installed below the lowest fixture or the lowest floor level from which fixtures can drain by gravity to the building sewer.

(35) "Building drain branch" means a fixture drain which is individually connected to a building drain and is vented by means of a combination drain and vent system.

(35m) "Building subdrain branch" means a fixture drain which is individually connected to a building subdrain and is vented by means of a combination drain and vent system.

(36) "Building drain, sanitary" means a building drain which conveys sewage only.

(37) "Building drain, storm" means a building drain which conveys storm water wastes or clear water wastes, or both.

(38) "Building sewer" means that part of the drain system not within or under a building which conveys its discharge to a public sewer, private interceptor main sewer, private sewage system or other point of disposal.

(39) "Building sewer, sanitary" means a building sewer which conveys sewage only.

(40) "Building sewer, storm" means a building sewer which conveys storm water wastes or clear water wastes, or both.

(41) "Building subdrain" means the horizontal portion of a drain system which does not flow by gravity to the building sewer.

(42) "Burr" means a roughness or metal protruding from the walls of a pipe usually as the result of cutting the pipe.

(44) "Catch basin" means a watertight receptacle built to arrest sediment of surface, subsoil or other waste drainage, and to retain oily or greasy wastes, so as to prevent their entrance into the building drain or building sewer.

(45) "Circuit vent" means a branch vent that serves 2 or more fixture traps which discharge to a horizontal branch drain and connects to the horizontal drain at a point between the 2 most upstream, floor outlet fixtures.

(46) "Cleanout" means an accessible opening in a drain system used for the removal of obstructions.

(47) "Clear water wastes" means liquids other than storm water, having no impurities or where impurities are below a minimum concentration considered harmful by the department, including, but not limited to noncontact cooling water and condensate drainage from refrigeration compressors and air conditioning equipment, drainage of water used for equipment chilling purposes and cooled condensate from steam heating systems or other equipment.

(47m) "Cold water" means water at a temperature less than 85°F.

(48) "Combination fixture" means a fixture combining one sink and laundry tray or a 2 or 3 compartment sink or laundry tray in one unit.

(49) "Combination drain and vent system" means a specially designed system of drain piping embodying the wet venting of one or more fixtures by means of a common drain and vent pipe adequately sized to provide free movement of air in the piping.

(50) "Common vent" means a branch vent connecting at or downstream from the junction of 2 fixture drains and serving as a vent for those fixture drains.

(51) "Conductor" means a drain pipe inside the building which conveys storm water from a roof to a leader, storm drain or storm sewer.

(53) "Corporation cock" means a valve:

(a) Installed in a private water main or a water service at or near the connection to public water main; or

(b) Installed in the side of a forced main sewer to which a forced building sewer is connected.

(54) "Critical level" means the reference point on a vacuum breaker which must be submerged before backflow can occur. When the critical level is not indicated on the vacuum breaker, the bottom of the vacuum breaker shall be considered the critical level.

(55) "Cross-connection" means a connection or potential connection between any part of a water supply system and another environment containing substances in a manner that, under any circumstances, would allow the substances to enter the water supply system by means of backsiphonage or back pressure.

(55m) "Cross-connection control device" means any mechanical device which automatically prevents backflow

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from a contaminated source into a potable water supply system.

(56) "Curb stop" means a valve placed in a water service or a private water main.

(57) "Dead end" means a branch leading from a drain pipe, vent pipe, building drain or building sewer and terminating at a developed length of 2 feet or more by means of a plug, cap or other closed fitting.

(58) "Department" means the department of industry, labor and human relations.

(59) "Developed length" means the length of pipe line measured along the center line of the pipe and fittings.

(60) "Diameter" means in reference to a pipe the nominal inside diameter of the pipe.

Note: Downspout, see "leader".

(60m) "Double check backflow prevention assembly" means a type of cross connection control device which is composed of 2 independently acting check valves internally force loaded to a normally closed position, tightly closing shut-off valves located at each end of the assembly and fitted with test cocks.

(60n) "Double check detector assembly backflow preventer" means a type of a double check backflow prevention assembly which includes a parallel flow meter to indicate leakage or unauthorized use of water downstream of the assembly.

(61) "Drain" means any pipe which carries waste water or water borne wastes.

(62) "Drain system" includes all the piping or any portion of the piping within public or private premises which conveys sewage, storm water or other liquid wastes to a legal point of disposal, but does not include the mains of public sewer systems or a private or public sewage treatment or disposal plant.

(63) " Dwelling unit" means a structure, or that part of a structure, which is used or intended to be used as a home, residence or sleeping place by one person or by 2 or more persons maintaining a common household, to the exclusion of all others.

(64) "Ejector" means an automatically operated device to elevate liquid wastes and sewage by the use of air under higher than atmospheric pressure.

(65) "Faucet" means a valve end of a water pipe by means of which water can be drawn from or held within the pipe.

(66) "Ferrule" means a rigid sleeve used to connect dissimilar plumbing materials.

(67) "Fixture drain" means the drain from fixture to a junction with another drain pipe.

(67m) "Fixture supply" means that portion of a water distribution system serving one plumbing fixture, appliance or piece of equipment.

(68) "Fixture supply connector" means that portion of water supply piping which connects a plumbing fixture,

appliance or a piece of equipment to the water distribution system.

(69) "Fixture unit, drainage, dfu" means a measure of the probable discharge into the drain system by various types of plumbing fixtures. The drainage fixture unit value for a particular fixture depends on its volume rate of drainage discharge, on the time duration of a single drainage operation, and on the average time between successive operations.

(70) "Fixture unit, supply, sfu" means a measure of the probable hydraulic demand on the water supply by various types of plumbing fixtures. The supply fixture unit value for a particular fixture depends on its volume rate of supply, on the time duration of a single supply operation, and on the average time between successive operations.

(72) "Flood level rim" means the edge of the receptacle from which water overflows.

(73) "Floor sink" means a receptor for the discharge from indirect or local waste piping installed with its flood level rim even with the surrounding floor.

(75) "Flush valve" means a device located at the bottom of a tank for flushing water closets and similar fixtures.

(76) "Flushometer valve" means a device which discharges a predetermined quantity of water to fixtures for flushing purposes and is closed by direct water pressure.

(77) "Garage, private" means a building or part of a building used for the storage of vehicles or other purposes, by a family or less than 3 persons not of the same family and which is not available for public use.

(78) "Garage, public" means a building or part of a building which accommodates or houses self-propelled land, air or water vehicles for 3 or more persons not of the same family.

(79) "Grease interceptor" means a receptacle designed to intercept and retain grease or fatty substances.

(79m) "Hand held shower" means a type of plumbing fixture which includes a cross connection control device, a hose and a hand held discharge piece such as a shower head or spray.

(80) "Health care facility" means any building or part of a building used for purposes such as hospitals, nursing or rest homes, homes for the aged, infirmaries, residential care facilities, sanitariums, mortuaries, medical laboratories, and offices and clinics with operatories for dentists and doctors.

(80m) "High hazard" means a situation where the water supply system could be contaminated with a toxic solution.

(81) "Horizontal pipe" means any pipe or fitting which makes an angle of less than 45° with the horizontal.

(81m) "Hose connection vacuum breaker" means a type of cross connection control device which consists of a check valve member force loaded or biased to a closed position and an atmospheric vent valve or means force loaded or biased to an open position when the device is not under pressure.

(82) "Hot water" means water at a temperature of 110° F. or more.

(83) "Hot water storage tank" means a tank used to store water that is heated indirectly by a circulating water heater or by steam or hot water circulating through coils or by other heat exchange methods internal or external to the tank.

(84) "Hydrostatic test" means a test performed on a plumbing system or portion thereof in which the system is filled with a liquid, normally water, and raised to a designated pressure.

(85) "Indirect waste piping" means drain piping which does not connect directly with the drain system, but which discharges into the drain system by means of an air break or air gap into a receptor.

(86) "Individual vent" means a pipe installed to vent a fixture trap.

(87) "Industrial wastes" means the liquid wastes which result from the processes employed in industrial establishments and which are free from fecal matter.

(88) "Interceptor" or "separator" means a device designed and installed so as to separate and retain deleterious, hazardous or undesirable matter from wastes flowing through it.

(89) "Journeyman plumber" means a person as defined in s. 145.01 (7), Stats.

(89m) "Laboratory faucet vacuum breaker" means a type of cross connection control device which consists of 2 independently acting check valves force loaded or biased to a closed position and between the check valves a means for automatically venting to atmosphere force loaded or biased to an open position.

(90) "Leader" means a pipe or channel outside a building which conveys storm water from the roof or gutter drains to a storm drain, storm sewer or to grade.

(91) "Load factor" means the percentage of the total connected fixture unit flow rate which is likely to occur at any point in the drain system.

(92) "Local waste piping" means a portion of drain piping which receives the wastes discharged from indirect waste piping and which discharges those wastes by means of an air break or air gap into a receptor.

(93) "Local vent" means a pipe connecting to a fixture and extending to outside air through which vapor or foul air is removed from the fixture.

(93m) "Low hazard" means a situation where the water supply system could be contaminated with a nontoxic solution.

(94) "Main" means the principal pipe artery to which branches may be connected.

(95) "Manhole" means an opening constructed to permit access to a sewer or any underground portion of a plumbing system.

(96) "Master plumber" means a person as defined in s. 145.01 (8), Stats.

(97) "Mechanical joint" means a connection between pipes, fittings or pipes and fittings by means of a device, coupling, fitting or adapter where compression is applied around the center line of the pieces being joined, but which is neither caulked, threaded, soldered, solvent cemented, brazed nor welded.

(98) "Mobile home" means a vehicle as defined in s. 101.91 (1), Stats.

(99) "Mobile home drain connector" means the pipe which joins the drain piping for a mobile or manufactured home to the building sewer.

(100) "Mobile home park" means any plot or plots of ground as defined in s. 66.058 (1) (e), Stats.

(101) "Multiple dwelling" means a building containing more than 2 dwelling units.

(101m) "Negative pressure" means a pressure less than atmospheric.

(102) "Nonpotable water" means water not safe for drinking, personal or culinary use.

(103) "Nonpublic" means, in the classification of plumbing fixtures, those fixtures in residences, apartments, living units of hotels and motels, and other places where the fixtures are intended for the use by a family or an individual to the exclusion of all others.

(103m) "Nontoxic" means a probable human oral lethal dose of greater than 15 grams of solution per kilogram of body weight.

(104) "Nuisance" means any source of filth or probable cause of sickness pursuant to the provisions of s. 146.14, 1991, Stats.

Note: 1993 Wis. Act 27 repealed concept of "nuisance" and replaced it with "human health hazard". See s. 254.01 (2), Stats.

(105) "Oil interceptor" means a device designed to intercept and retain oil, lubricating grease or other similar materials.

(106) "Offset" means a combination of fittings or bends which brings one section of the pipe out of line but into a line parallel with the other section.

(107) "One or 2-family dwelling" means a building containing not more than 2 dwelling units.

(108) "Open air" means outside the building.

(109) "Pitch" means the gradient or slope of a line of pipe in reference to a horizontal plane.

(110) "Place of employment" means a place as defined in s. 101.01 (2) (f), Stats.

(111) "Plumbing" means piping, fixtures, appliances, appurtenances, devices and systems as defined in s. 145.01 (10), Stats.

(112) "Plumbing appliance" means any one of a special class of plumbing devices which is intended to perform a special function. The operation or control of the appliance may be dependent upon one or more energized components, such as motors, controls, heating elements, or pressure or temperature sensing elements. The devices may be manually adjusted or controlled by the user or operator,

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or may operate automatically through one or more of the following actions: a time cycle, a temperature range, a pressure range, a measured volume or weight.

(113) "Plumbing appurtenance" means a manufactured device or prefabricated assembly of component parts which is an adjunct to the basic piping system and plumbing fixtures. An appurtenance does not demand additional water supply, nor does it add any discharge load to a fixture or the drain system. It is presumed that the appurtenance performs some useful function in the operation, maintenance, servicing, economy, or safety of the plumbing system.

(114) "Plumbing fixture" means a receptacle or device which:

(a) Is either permanently or temporarily connected to the water distribution system of the premises, and demands a supply of water from the system;

(b) Discharges used water, waste materials, or sewage either directly or indirectly to the drain system of the premises; or

(c) Requires both a water supply connection and a discharge to the drain system of the premises.

(115) "Plumbing system" includes the water supply system, the drain system, the vent system, plumbing fixtures, plumbing appliances and plumbing appurtenances which serve a building, structure or premises.

(116) "Potable water" means water which is:

(a) Safe for drinking, personal or culinary use; and

(b) Free from impurities present in amounts sufficient to cause disease or harmful physiological effects and conforming in its bacteriological and chemical quality to the requirements specified in ch. NR 109.

(117) "Pressure relief valve" means a pressure actuated valve held closed by a spring or other means and designed to automatically relieve pressure at a designated pressure.

(117m) "Pressurized flushing device" means a device which uses the water supply to create a pressurized discharge to flush a fixture exclusive of gravity type flushing systems.

(118) "Private interceptor main sewer" means a privately owned sewer serving 2 or more buildings and not directly controlled by a public authority.

(119) "Private water main" means a privately owned water main serving 2 or more buildings and not directly controlled by a public authority.

(121) "Public" means, in the classification of plumbing fixtures, those fixtures which are available for use by the public or employees.

(122) "Public sewer" means a sewer owned and controlled by a public authority.

(123) "Public water main" means a water supply pipe for public use owned and controlled by a public authority.

(124) "Quick closing valve" means a valve or faucet that closes automatically when released manually or controlled by mechanical means for fast action closing.

(125) "Receptor" means a fixture or device which receives the discharge from indirect or local waste piping.

(125m) "Reduced pressure detector assembly backflow preventer" means a type of reduced pressure principle type backflow preventer which includes a parallel flow meter to indicate leakage or unauthorized use of water downstream of the assembly.

(126) "Reduced pressure principle type backflow preventer" means a type of cross connection control device which contains 2 independently acting check valves, separated by an intermediate chamber or zone in which there is a hydraulically operated means for venting to atmosphere, and includes 2 shut-off valves and 4 test cocks.

(127) "Relief vent" means a vent which permits additional circulation of air in or between drain and vent systems.

(128) "Riser" means a water supply pipe which extends vertically one full story or more.

(129) "Roof drain" means a drain installed to receive water collecting on the surface of a roof and to discharge it into a conductor.

(130) "Roughing in" means the installation of all parts of the plumbing system which can be completed prior to the installation of fixtures including drain, water supply and vent piping and the necessary fixture supports.

(131) "Row house" means a place of abode not more than 3 stories in height, arranged to accommodate 3 or more attached row living units in which each living unit is separated from the adjoining unit by a vertical occupancy separation of not less than one-hour fire-resistive construction, extending from the basement or lowest floor to the under side of the roof deck.

(132) "Safing" means a pan or other collector placed beneath a pipe or fixture to prevent leakage from escaping to the floor, ceiling or walls.

(133) "Sand interceptor" means a receptacle designed to intercept and retain sand, grit, earth and other similar solids.

(134) "Sanitary sewer" means a pipe which carries sewage excluding storm water, surface water, ground water and clear water wastes.

(135) "Sewage" means any liquid waste containing animal or vegetable matter in suspension or solution, and may include liquids containing chemicals in solution.

(136) "Sewage grinder pump" means a type of sewage pump which macerates sewage.

(137) "Sewage pump" means an automatic pump for the removal of sewage from a sanitary sump.

(138) "Slip-joint" means a connection in which one pipe slips into another, the joint of which is made tight with a compression type fitting.

(139) "Spigot" means the end of a pipe which fits into a bell or hub.

(139m) "Spill level" means the horizontal plane to which water will rise to overflow through channels or connections

which are not directly connected to any drainage system, when water is flowing into a fixture, vessel or receptacle at the maximum rate of flow.

(140) "Spring line, pipe" means the line or place from which the arch of a pipe or conduit rises.

Note: See Appendix for further explanatory material.

(141) "Stack" means a drain or vent pipe which extends vertically one full story or more.

(142) "Stack vent" means a vent extending from the top of a drain stack.

(143) "Standpipe" means a drain pipe serving as a receptor for the discharge wastes from indirect or local waste piping.

(144) "Sterilizer, boiling type" means a device of non-pressure type, used for boiling instruments, utensils, or other equipment for disinfection.

(145) "Sterilizer, instrument" means a device for the sterilization of various instruments.

(146) "Sterilizer, pressure instrument washer" means a pressure vessel designed to both wash and sterilize instruments during the operating cycle of the device.

(147) "Sterilizer, pressure" means a pressure vessel fixture designed to use steam under pressure for sterilizing.

Note: A pressure sterilizer is also referred to as an autoclave.

(148) "Sterilizer, utensil" means a device for the sterilization of utensils.

(149) "Sterilizer vent" means a separate pipe or stack, indirectly connected to the drain system at the lower terminal, which receives the vapors from nonpressure sterilizers, or the exhaust vapors from pressure sterilizers, and conducts the vapors directly to the outer air.

(150) "Sterilizer, water" means a device for sterilizing water and storing sterile water.

(151) "Storm sewer" means a pipe which carries storm water, surface water, ground water and clear water wastes.

(152) "Subsoil drain" means that part of a drain system which conveys the ground or seepage water from the footings of walls or below the basement floor under buildings to the storm sewer or other point of disposal.

(153) "Sump" means a tank or pit which receives sewage or liquid wastes, usually located below the normal grade of the gravity system and which must be emptied by mechanical means.

(154) "Sump pump" means an automatic water pump for the removal of drainage, other than raw sewage, from a sump, pit or low point.

(155) "Sump vent" means a vent pipe from a nonpressurized sump.

(156) "Supports" means hangers, anchors and other devices for supporting and securing pipes, or fixtures to structural members of a building.

(157) "Swimming pool" means a structure, basin, chamber or tank containing an artificial body of water for swim-

ming, diving or recreational bathing having a depth of 2 feet or more at any point.

(158) "Temperature and pressure relief valve" means a combination relief valve designed to function as both a temperature relief and pressure relief valve.

(159) "Temperature relief valve" means a temperature actuated valve designed to automatically discharge at a designated temperature.

(159m) "Tempered water" means water ranging in temperature from 85° F. to less than 110° F.

(159t) "Toxic" means a probable human oral lethal dose of 15 or less grams of solution per kilogram of body weight.

(160) "Trap" means a fitting, device or arrangement of piping so designed and constructed as to provide, when properly vented, a liquid seal which prevents emission of sewer gases without materially affecting the flow of sewage or waste through it.

(161) "Trap seal" means the vertical distance between the top of the trap weir and the top of the dip separating the inlet and outlet of the trap.

(161m) "Trap seal primer" means a type of valve designed to supply water to the trap in order to provide and maintain the water seal of the trap.

(162) "Trap weir" means that part of a trap which forms a dam over which wastes must flow to enter the drain piping.

(163) "Turf sprinkler system" means a system of piping, appurtenances and devices installed underground to distribute water for lawn or other similar irrigation purposes.

(164) "Vacuum" means any pressure less than that exerted by the atmosphere.

(165) "Vacuum breaker, anti-siphon, pressure type" means a type of cross connection control device which consists of an independently operating internally loaded check valve and an independently operating loaded air inlet located on the discharge side of the check valve, a tightly closing shut-off valve located at each end of the assembly, and test cocks.

(165m) "Vacuum breaker, pipe applied atmospheric type" means a type of cross connection control device where the flow of water into the device causes a float to close an air inlet port and when the flow of water stops the float falls and forms a check valve against backsiphonage and at the same time opens the air inlet port to allow air to enter and satisfy the vacuum.

(166) "Vacuum relief valve" means a device which admits air into the water distribution system to prevent excessive vacuum in a water storage tank or heater.

(167) "Vent" means a part of the plumbing system used to equalize pressures and ventilate the system.

(168) "Vent header" means a branch vent which connects 2 or more stack vents or vent stacks or both and extends to the outside air.

(169) "Vent stack" means a vertical vent pipe which extends one or more stories.

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(170) "Vent system" means a pipe or pipes installed to provide a flow of air to or from a drain system, or to provide a circulation of air within the system to protect trap seals from siphonage and back pressure.

(171) "Vertical pipe" means any pipe or fitting which makes an angle of 45° or less with the vertical.

(171m) "Wall hydrant, frost proof automatic draining, anti-backflow type" means a type of device which is designed and constructed with anti-siphon and back pressure preventive capabilities and with means for automatic post shut-off draining to prevent freezing.

(172) "Wall mounted water closet" means a water closet attached to a wall in such a way that it does not touch the floor.

(173) "Waste" means the discharge from any fixture, appliance, area or appurtenance.

(174) "Waste sink" means a receptor for the discharge from indirect or local waste piping installed with its flood level rim above the surrounding floor.

(175) "Water closet" means a water flushed plumbing fixture designed to receive human excrement directly from the user of the fixture.

(176) "Water conditioner" means an appliance, appurtenance or device used for the purpose of ion exchange, demineralizing water or other methods of water treatment.

(177) "Water distribution system" means that portion of a water supply system from the building control valve to the connection of a fixture supply connector, plumbing fixture, plumbing appliance, water using equipment or other piping systems to be served.

(178) "Water heater" means any heating device with piping connections to the water supply system which is intended to supply hot water for domestic or commercial purposes other than space heating.

(179) "Water service" means that portion of a water supply system from the water main or private water supply to the building control valve.

(180) "Water supply system" means the piping of a private water main, water service and water distribution system, fixture supply connectors, fittings, valves, and appurtenances through which water is conveyed to points of usage such as plumbing fixtures, plumbing appliances, water using equipment or other piping systems to be served.

(181) "Water treatment device" means a device which:

(a) Renders inactive or removes microbiological, particulate, inorganic, organic or radioactive contaminants from water which passes through the device or the water supply system downstream of the device; or

(b) Injects into the water supply system gaseous, liquid or solid additives other than water, to render inactive microbiological, particulate, inorganic, organic or radioactive contaminants.

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(185) "Wet vent" means that portion of a vent pipe which receives the discharge of wastes from other than water closets, urinals or other fixtures which discharge like sewage or fecal matter.

(186) "Yoke vent" means a vent connected to a drain stack for the purpose of preventing pressure changes in the drain stack.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; r. (43), (71), (74), (120), (177) to (184), r. and recr. (53), (68) and (115), am. (56) and (163), cr. (55m), (67m), (159m), (177) to (181), Register, May, 1988, No. 389, eff. 6-1-88; cr. (35m), am. (111), Register, August, 1991, No. 428, eff. 9-1-91; am. (14), r. (7), (8), (15) and (52), r. and recr. (5), (16) to (18), (55), (55m), (126) and (165), cr. (47m), (60m), (60n), (79m), (80m), (81m), (89m), (93m), (101m), (103m), (117m), (125m), (139m), (159), (161m), (165m) and (171m), Register, February, 1994, No. 458, eff. 3-1-94; correction in (89), (96), (98) and (110) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

Subchapter II — Administration & Enforcement

ILHR 82.20 Plan review and approval. (1) GENERAL. Plans and specifications shall be submitted to the department or to an approved agent municipality for review in accordance with pars. (a) and (b).

(a) *Department review.* Plans and specifications for the types of installations listed in Table 82.20-1 shall be submitted to the department for review, regardless of where the installation is to be located. Written approval for the plans shall be obtained prior to installation of the work.

Table 82.20-1

SUBMITTALS TO DEPARTMENT

Type of Installation
1. All plumbing, new installations, additions and alterations, regardless of the number of plumbing fixtures involved, to be installed in health care facilities.
2. Plumbing, new installations, additions and alterations involving 6 or more plumbing fixtures, to be installed in buildings owned by a metropolitan or sanitary sewer district. ^a
3. Plumbing, new installations, additions and alterations involving 6 or more plumbing fixtures, to be installed in buildings owned by the state. ^a
4. Engineered plumbing systems.
5. Controlled roof drainage systems.
6. Reduced pressure principle backflow preventers and reduced pressure detector assembly backflow preventers.
7. Vacuum Breakers - anti-siphon, pressure type.

Note a: A water heater is to be counted as a plumbing fixture.

(b) *Department or agent municipality review.* Plumbing plans and specifications for the types of plumbing installations listed in Table 82.20-2 shall be submitted for review to an agent municipality, if the installation is to be located within the agent municipality or to the department, if the installation is not to be located within an agent municipality. A municipality shall be designated as an agent municipality in accordance with sub. (2). Written approval for the plumbing plans shall be obtained prior to installation of the plumbing.

Table 82.20-2

SUBMITTALS TO DEPARTMENT OR AGENT MUNICIPALITY

Type of Plumbing Installation
1. New installations, additions and alterations to drain systems, vent systems, water service systems, and water distribution systems involving 6 or more plumbing fixtures to be installed in public buildings. ^{a,b}
2. Grease interceptors to be installed for public buildings.
3. Garage catch basins and oil interceptors to be installed for public buildings.
4. Automatic car wash facilities.
5. Sanitary dump stations.
6. Private water mains.
7. Water supply systems and drain systems to be installed for mobile home parks and campgrounds. ^c
8. Private interceptor main sewers.
9. Chemical waste systems regardless of the number of plumbing fixtures involved. ^c

Note a: A water heater is to be counted as a plumbing fixture.

Note b: For the purpose of plan submittal, public buildings do not include zero-lot-line row houses where each living unit is served by an individual water service and an individual building sewer.

Note c: Only agent municipalities which are cities of the first class may review these types of installations.

1. Plan review and approval of one- and 2-family dwellings. Review and approval of plumbing plans for one- and 2-family dwellings shall be in accordance with the provisions specified in s. ILHR 20.09.

2. Local review. An agent municipality may require by local ordinance the submittal and review of plumbing plans for those installations involving 5 or less plumbing fixtures.

(2) AGENT MUNICIPALITIES. The department may designate to an approved municipality the authority to review and approve plumbing plans and specifications for those plumbing installations to be located within the municipality's boundary limits and which require approval under sub. (1) (b).

(a) An agent municipality shall employ at least 2 full time plumbing inspectors who have been qualified by the department.

1. The primary duties of the plumbing inspectors shall include plumbing plan review.

2. The plumbing inspectors shall be Wisconsin licensed master or journeyman plumbers.

Note: See Appendix for listing of agent municipalities.

(b) An agent municipality may waive its jurisdiction for plan review and approval for any project, in which case plans shall be submitted to the department for review and approval.

(c) Agent municipalities may set by ordinance the fees for plan review services.

(3) PRIORITY PLAN REVIEW. An appointment may be made with the department to facilitate the examination of plans in less than the normal processing time. Complete

plans along with the fee specified in s. ILHR 2.61 (3), shall be submitted to the department. The plans shall comply with all of the provisions of this section.

(4) PLANS AND SPECIFICATIONS. (a) At least 2 sets of plans and one copy of specifications which are clear, legible and permanent copies shall be submitted for examination and approval.

(b) If a submitter wants more than 2 sets of approved plans returned, the fees specified in s. ILHR 2.64 shall accompany the plan submittal.

(c) All plans submitted for approval shall be accompanied by sufficient data and information for the department to judge if the installation and its performance will meet the requirements of this chapter and ch. ILHR 84.

1. Information to accompany the plans shall include the location or address of the installation and the name of the owner.

Note: See Appendix for further explanatory material.

2. Plans proposing the installation, creation or extension of a private interceptor main sewer which is to discharge to a municipal treatment facility shall:

a. Be accompanied by a letter from the appropriate designated planning or management agency indicating conformance with an approved areawide water quality management plan under ch. NR 121; and

b. Not be approved, if the municipality is ineligible for sanitary sewer extension approvals under s. NR 110.05.

3. Except as provided in subd. 4., plans proposing the installation of a building sewer for new construction which is to discharge to a municipal treatment facility shall:

a. Be accompanied by a letter from either the appropriate designated management agency or sanitary district indicating conformance with an approved areawide water quality management plan; and

b. Not be approved, if the municipality is ineligible for sanitary sewer extension approvals under s. NR 110.05.

4. Plans proposing the installation of a building sewer for new construction which is to discharge to a municipal treatment facility shall not be required to comply with subd. 3., if:

a. The proposed installation is served by an existing building sewer which extends from the lot line to the public sewer and the proposed installation does not exceed the capacity of the existing building sewer or sewers; or

b. The plans indicate that a drainage load of not more than 54 drainage fixture units will be discharged through the building sewer.

Note: See Appendix for further explanatory material.

(d) 1. a. Except as provided in subpar. (b), plumbing plans and specifications shall be sealed or stamped and shall be signed by a Wisconsin registered architect, engineer or plumbing designer in accordance with ch. A-E 1.

b. A master plumber may design and submit for approval plumbing plans and specifications for a plumbing

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system which the master plumber is to install. Each sheet of plans and specifications the master plumber submits shall be signed and dated and shall include the Wisconsin license number of the master plumber. Where more than one sheet is bound together into one volume, only the title sheet or index sheet need to be signed and dated by the master plumber responsible for their preparation, if the signed sheet clearly identifies all of the other sheets in the volume.

2. Automatic fire sprinkler plans and specifications for cross connection control shall be:

a. Signed and sealed in accordance with s. A-E 1.04 by an architect, engineer or sprinkler designer who is registered by the department of regulation and licensing; or

b. Signed, including license number, and dated by an automatic fire sprinkler contractor who is responsible for the installation of the sprinklers and who is licensed by the department of industry, labor and human relations.

(5) **PLAN REVIEW.** Except as provided in sub. (12), the department shall review and make a determination on an application for plan review within 15 days of receiving the required information and fees.

(a) *Conditional approval.* If, upon review, the department determines that the plans substantially conform to the provisions of chs. ILHR 82 to 84, a conditional approval, in writing, shall be granted. All noncode complying conditions stated in the conditional approval shall be corrected before or during installation.

(b) *Denial of approval.* If, upon review, the department determines that the plans do not substantially conform to the provisions of chs. ILHR 82 to 84, the request of conditional approval shall be denied in writing.

(6) **EVIDENCE OF APPROVAL.** The plumber responsible for the installation of the plumbing shall keep at the construction site at least one set of plans bearing the department's or the agent municipality's stamp of approval and at least one copy of specifications. The plans and specifications shall be open to inspection by an authorized representative of the department.

(7) **FEES.** Fees for plumbing plan review and petition for variance shall be submitted in accordance with ss. ILHR 2.64 and 2.52.

Note: See Appendix for further explanatory material.

(8) **REVISIONS.** All changes or modifications, which involve the provisions of chs. ILHR 82 to 84, made to plumbing plans and specifications, which have been granted approval under sub. (1), shall be submitted to the department or agent municipality for examination. All changes and modifications shall be approved in writing by the department or agent municipality prior to installation of the plumbing.

(9) **REVOCATION OF APPROVAL.** The department may revoke any approval, issued under the provisions of this chapter, for any false statements or misrepresentation of facts on which the approval was based.

(10) **DEPARTMENT LIMITATION AND EXPIRATION OF APPROVAL.** (a) A conditional approval of a plan by the department shall not be construed as an assumption by the

department of any responsibility for the design; and the department does not hold itself liable for any defects in construction, nor for any damages that may result from the specific installation.

(b) Plan approval by the department or its authorized representative shall expire 2 years after the date indicated on the approval letter, if construction has not commenced within that 2 year period.

(11) **PETITION FOR VARIANCE.** (a) *Procedure.* The department will consider and may grant a variance to an administrative rule upon receipt of a fee and a completed petition for variance form from the owner, provided an equivalency is established in the petition for variance which meets the intent of the rule being petitioned. The department may impose specific conditions in granting a variance to promote the protection of the health, safety or welfare of the public. Violation of those conditions under which the variance is granted constitutes a violation of this chapter.

(b) *Petition processing time.* Except for priority petitions, the department shall review and make a determination on a petition for variance within 30 business days of receipt of all calculations, documents and fees required to complete the review. The department shall process priority petitions within 10 business days.

(12) **ENGINEERED PLUMBING SYSTEMS.** The provisions of this chapter or ch. ILHR 84 are not intended to prevent design and use of engineered plumbing systems if the system has been first approved by the department. The department may approve an engineered plumbing system, if the system complies with the intent of chs. ILHR 82 to 84.

(a) *Plans and specifications.* Plans and specifications for all engineered plumbing systems shall be submitted and reviewed in accordance with subs. (4) to (10).

1. The plans, specifications and all pertinent data shall indicate the nature and extent of the proposed system before an approval is granted.

2. Plans, specifications and data for an engineered plumbing system shall show the complete drain system, vent system, and water supply system including:

- a. The plumbing fixture and appliance arrangements;
- b. The pipe sizes;
- c. The direction of flow for drain pipes;
- d. The grade of horizontal drain pipes;
- e. The drainage fixture unit values for all drain pipes; and
- f. The water supply fixture unit values for all water supply pipes.

3. When requested, additional details and data pertaining to the design, installations and materials of an engineered plumbing system shall be submitted to the department.

4. The department shall review and make a determination on an application for plan review of an engineered plumbing system within 3 months of receiving the required information and fees.

(b) *Inspections.* The registered architect, engineer, plumbing designer or master plumber responsible for the design of the engineered plumbing system shall provide on-site supervision of the installation.

1. Upon completion of the installation, the registered architect, engineer, plumbing designer or master plumber shall certify in writing to the department that the installation is in compliance with the approved plans, specifications and data.

2. The department may require periodic inspections of the system by the registered architect, engineer, plumbing designer or master plumber after the installation is completed to monitor the performance of the system.

(13) PENALTIES. Penalties for violations of this chapter shall be assessed in accordance with ss. 145.12 and 145.25 (4), Stats.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; am. (1) (intro.), r. and recr. Tables 82.20-1 and 82.20-2, r. (5), renum. (6) to (12) to be (5) to (11), cr. (5) (intro.) and (12), Register, May, 1988, No. 389, eff. 6-1-88; correction in (1) (b) 1. made under s. 13.93 (2m) (b) 7, Stats., Register, May, 1988, No. 389; am. (4) (c) 2. intro. and 4. a. and b., Register, February, 1991, No. 422, eff. 3-1-91; am. (4) (c) 3.a., Register, August, 1991, No. 428, eff. 9-1-91; am. (1) (intro.), (a), (4) (a) to (c) 1., (5) (a), (b) and Tables 82.20-1 and 82.20-2, renum. (4) (d) and (e) to be (4) (d) 1. a. and b. and am. (4) (d) 1. a., cr. (4) (d) 2., Register, February, 1994, No. 458, eff. 3-1-94; correction in (7) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 82.21 Testing and maintenance. (1) TESTING OF PLUMBING SYSTEMS. Except as provided in par. (a), all new plumbing and all parts of existing systems which have been altered, extended or repaired shall be tested as specified in par. (d) to disclose leaks and defects before the plumbing is put into operation.

(a) *Waiver of testing.* 1. The testing of the plumbing shall not be required where the installation does not include the addition, replacement, alteration or relocation of any water distribution, drain or vent piping.

2. a. Field testing the installation of a storm building sewer and a storm private interceptor main sewer is not required.

b. The joints and connections to be employed for storm building sewer piping shall conform with s. ILHR 84.40 (1) (a).

(b) *Local inspection.* Where the plumbing is installed in a municipality having a local inspector, the testing of the plumbing shall be done in the presence of a plumbing inspector, except as provided in subd. 1. b.

1. Notice of inspection. a. The plumber responsible for the installation shall notify the plumbing inspector in person, by telephone or in writing when the work is ready for inspection.

b. If the inspection is not made by the end of the normal business day following the day of notification, not including Saturday, Sunday or legal holidays, the plumber may proceed with the testing and the installation.

2. Preparations for inspection. When the installation is ready for inspection, the plumber shall make such arrangements as will enable the plumbing inspector to inspect all parts of the plumbing system. The plumber shall have present the proper apparatus and appliances for

making the tests, and shall furnish such assistance as may be necessary in making the inspection.

3. Rough-in inspection. A rough-in inspection shall be made when the plumbing system is roughed-in and before fixtures are set. Except as provided in subd. 1., plumbing work shall not be closed in, concealed, or covered until it has been inspected and approved by the plumbing inspector and permission is granted to do so.

4. Final inspection. a. Upon completion of the plumbing installation and before final approval is given, the plumbing inspector shall inspect the work.

b. When required by a municipality, the plumbing installation shall be subject to a final test conducted in accordance with par. (d) 7. The final test shall be observed by the plumbing inspector.

5. Reinspections. Whenever the plumbing official finds that the work or installation does not pass any initial test or inspection, the necessary corrections shall be made to comply with this chapter. The work or installation shall then be resubmitted for inspection to the plumbing inspector.

(c) *Inspection of one-and 2-family dwellings.* The inspection of plumbing installations for one- and 2-family dwellings shall be in accordance with ss. ILHR 20.08 to 20.11.

(d) *Testing provisions.* 1. General. The testing of plumbing installations shall be conducted in accordance with this paragraph.

a. Equipment, material and labor for tests. All equipment, material and labor required for testing a plumbing system or part thereof shall be furnished by the plumber responsible for the installation.

b. Exposure of work. Except as provided in subds. 2. and 5., all new, altered, extended or replaced plumbing shall be left uncovered and unconcealed until it has been tested. Where the work has been covered or concealed before it is tested, it shall be exposed for testing.

2. Sanitary building sewer and sanitary private interceptor main sewer. A sanitary building sewer and a sanitary private interceptor main sewer shall be tested for leaks and defects with water or air before or after being covered in accordance with either subpar. a. or b. The test for leaks and defects may be applied to the entire building sewer or private interceptor main sewer or in sections. For the purposes of this subdivision, the testing of a building sewer or private interceptor main sewer is not required to include the manholes serving the sewer.

a. The building sewer or private interceptor main sewer shall be tested by insertion of a test plug at the point of connection with the public sewer. The sewer shall then be filled with water under a head of not less than 10 feet. The water level at the top of the test head of water shall not drop for at least 15 minutes.

b. The air test shall be made by attaching an air compressor testing apparatus to any suitable opening, and, after closing all other inlets and outlets to the system, forcing air into the system until there is a uniform gauge pressure of 3 pounds per square inch. This pressure shall be held without introduction of additional air for a period of at least 15 minutes.

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3. Building drain. The entire building drain with all its branches, receptacles and connections shall be brought so far as practical to the surface or grade of the basement floor and shall be tested with water or air in accordance with subd. 7.

4. Drain and vent systems. The piping of a drain and vent systems, including conductors, shall be tested upon completion of the rough piping installation with water or air in accordance with subd. 7.

5. Private water mains and water services. Private water mains and water services shall be inspected before being covered. The private water mains and water services shall be tested and proven water tight under water pressure not less than the working pressure under which it is to be used. The water used for testing shall be obtained from a potable source of supply.

6. Water distribution system. The piping of a water distribution system shall be tested and proved water tight under a water pressure not less than the working pressure under which it is to be used. The water used for tests shall be obtained from a potable source of supply.

7. Test methods for drain and vent systems. A test for watertightness shall be applied to the entire drain and vent system at one time or to the entire system in sections after the rough piping has been installed in accordance with either subpars. a. or b.

a. If applied to the entire system, all openings in the piping shall be tightly closed, except the highest opening, and the system shall be filled with water to the point of overflow. If the system is tested in sections, each opening shall be tightly plugged except the highest opening of the section under test, and each section shall be filled with water, but a section shall not be tested with less than a 10 foot head of water. In testing successive sections, at least the upper 10 feet of the next preceding section shall be tested, so that no joint or pipe in the building, except the uppermost 10 feet of the system, is subjected to a test of less than a 10 foot head of water. The water shall be kept in the system or in the portion under test for at least 15 minutes before inspection starts. The system shall then be tight at all points.

b. The air test shall be made by attaching an air compressor testing apparatus to any suitable opening, and, after closing all other inlets and outlets to the system, forcing air into the system until there is a uniform gauge pressure of 5 pounds per square inch or sufficient to balance a column of mercury 10 inches in height. This pressure shall be held without introduction of additional air for a period of at least 15 minutes.

8. Final test. Where required by the local plumbing inspector, after the plumbing fixtures have been installed and the traps filled with water, the connections shall be tested and proved gas and watertight by either one of the methods specified in subpars. a. or b.

a. The smoke test shall be made by introducing a pungent, thick smoke, produced by one or more smoke machines, into the completed system. When the smoke appears at stack openings on the roof, the openings shall be closed and a pressure equivalent to a one inch water col-

umn shall be built and maintained for the period of the inspection.

b. The air test shall be made by attaching an air compressor testing apparatus to any suitable opening, and, after closing all other inlets and outlets to the completed system, forcing air into the system until a pressure equivalent to the gauge pressure of a one inch water column. This shall be accomplished by the use of "U" tube or manometer inserted in the trap of a water closet. The pressure shall remain constant for the period of inspection without the introduction of additional air.

(2) MAINTENANCE AND REPAIRS. All plumbing systems, both existing and new, and all parts thereof, shall be maintained in a safe and sanitary condition. All devices or safeguards which are required by this chapter shall be maintained in good working order. The owner shall be responsible for the maintenance of plumbing systems.

(a) *Existing systems.* Whenever it appears upon inspection that any part of an existing plumbing system is defective, or fails to conform to the requirements of this chapter and if failure tends to create a health hazard, it shall be repaired, renovated, replaced or removed.

(b) *Fixtures replaced.* When an old or defective fixture is removed, to be replaced by a new fixture, and no other fixture or piping is to be added or remodeled, it is not necessary to reconstruct the drain or vent piping to make it conform to the provisions of this chapter, unless the drain or vent piping is in a defective condition. Where the existing drain or vent piping does not conform to the provisions of this chapter, the department may require the new fixtures to be provided with deep seal traps.

(c) *Reconstruction.* When old or defective plumbing is to be remodeled, additional fixtures installed, or the whole plumbing system moved to another part of the building, the remodeled system shall be made to conform to this chapter.

(d) *Materials reused.* All plumbing fixtures, drain and vent pipes removed from a building, if found to be in good condition, may be reused, if the fixtures and pipes are approved by the department or local plumbing inspector and the owner of the building in which they are to be installed gives written consent.

(e) *Existing building sewers and drains.* Existing building sewers and drains may be used in connection with new buildings only when they are found on examination and test to conform to the requirements of this chapter governing building sewers and drains. If the existing work is found defective, the local or state inspector shall notify the owner of the changes necessary to make it conform to the requirements of this chapter.

(f) *Repairs.* All repairs to fixtures or piping shall be done in conformance with the provisions of this chapter, except repair clamps or bands may be used for emergency situations.

(g) *Demolition of structures.* When a structure is demolished or removed, all sanitary sewer, storm sewer and water supply connections shall be sealed and plugged in a safe manner.

(h) *Dead ends.* If a dead end is created in the removal of any part of a drain system, all openings in the drain system shall be properly sealed.

(3) MAINTENANCE AND TESTING OF CROSS CONNECTION CONTROL DEVICES. (a) All cross connection control devices shall be maintained in accordance with the appropriate standard.

(b) 1. A performance test shall be conducted for a reduced pressure principle backflow preventer, a reduced pressure detector assembly backflow preventer, a double check backflow prevention assembly, a double check detector assembly backflow preventer, and vacuum breaker - anti-siphon, pressure type:

- a. At the time of installation;
- b. Immediately after repairs or alterations to the device have occurred; and
- c. At least annually.

2. a. The performance test for a reduced pressure principle backflow preventer shall be conducted in accordance with ASSE 5010-1013-1.

b. The performance test for a reduced pressure detector assembly backflow preventer shall be conducted in accordance with ASSE 5010-1047-1.

c. The performance test for a double check backflow prevention assembly shall be conducted in accordance with ASSE 5010-1015-1, 5010-1015-2, 5010-1015-3 or 5010-1015-4.

d. The performance test for a double check detector assembly backflow preventer shall be conducted in accordance with ASSE 5010-1048-1, 5010-1048-2, 5010-1048-3 or 5010-1048-4.

e. The performance test for a vacuum breaker - anti-siphon, pressure type shall be conducted in accordance with ASSE 5010-1020-1.

3. A performance test for a reduced pressure principle backflow preventer, a reduced pressure detector assembly, a double check backflow prevention assembly, a double check detector assembly backflow preventer, and vacuum breaker - anti-siphon, pressure type shall be conducted by an individual registered by the department in accordance with s. ILHR 81.115.

4. a. The results of a performance test for a reduced pressure principle backflow preventer, a reduced pressure detector assembly backflow preventer, and a vacuum breaker - anti-siphon pressure type, shall be forwarded to the department within 60 days of completion of the test.

Note: Performance test results are to be sent to:

Bureau of Building Water Systems
P.O. Box 7969
Madison, WI 53707

b. The results of performance tests for a reduced pressure principle backflow preventer, a reduced pressure detector assembly backflow preventer, and a vacuum breaker - anti-siphon pressure type, shall be recorded in a format prescribed by the department.

5. The results of performance tests for a double check backflow prevention assembly, and a double check detector assembly backflow preventer shall be maintained at the site where the device is installed and shall be made available upon request to the department or government entity exercising jurisdiction.

(c) The maintenance and performance testing requirements of this subsection shall also apply to those cross connection control devices installed prior to the effective date of this subsection.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. (1) (d) 5., am. (1) (d) 7. intro., Register, May, 1988, No. 389, eff. 6-1-88; correction in (1) (c) made under s. 13.93 (2m) (b) 7, Stats., Register, May, 1988, No. 389; renum. (1) (a) and (2) (b) to (1) to be (1) (a) 1. and (2) (a) to (h), r. (2) (a), cr. (1) (a) 2. and (3), r. and recr. (1) (d) 1. (intro.), am. (1) (d) 2. (intro.), Register, February, 1994, No. 458, eff. 3-1-94.

Subchapter III — Drain and Vent Systems

ILHR 82.30 Sanitary drain systems. (1) SCOPE. The provisions of this section set forth the requirements for the design and installation of sanitary drain systems, including building drains and building sewers.

Note: The provisions for storm and clear water drain systems are specified in s. ILHR 82.36.

(2) MATERIALS. All sanitary drain systems shall be constructed of approved materials in accordance with ch. ILHR 84.

(3) LOAD ON DRAIN PIPING. (a) *Intermittent flow fixtures.* The load factor on drain piping shall be computed in terms of drainage fixture unit values specified in Table 82.30-1 for the corresponding fixture listed. Drainage fixture unit values for intermittent flow fixtures not listed in Table 82.30-1 shall be computed on the basis of one fixture unit equalling 7.5 gallons per minute of flow.

(b) *Continuous flow devices.* Drainage fixture unit values for continuous or semicontinuous flow devices such as pumps, ejectors, air conditioning equipment or similar devices shall be computed on the basis of one fixture unit for each 2 gallons per minute of flow rate of discharge into the drain system.

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**Table 82.30-1
DRAINAGE FIXTURE UNIT VALUES**

Type of Fixture	Drainage Fixture Unit Value (dfu)	Trap Size Minimum Diameter (in inches)
Automatic clothes washers,		
Commercial, individual	4	2
Commercial, large capacity	a	a
Self Service Laundry	3	1½
Residential	3	1½
Bathroom Group, includes: water closet, lavatory, bathtub or shower	6	
Bathbubs, all types ^b	2	1½
Bedpan Washer	6	2
Beer Tap	½	1¼
Bidet	2	1½
Bottle Cooler	½	1¼
Coffee Maker	½	1¼
Cuspidor, fountain or dental	1	1¼
Dipper Well	1	1¼
Dishwasher, commercial type	c	c
Dishwasher, residential type	2	1½
Drinking Fountain	½	1¼
Exhaust Hood Washer	4	2
Floor Drain,		
2 inch	2	2
3 inch	3	3
4 inch	4	4
Larger than 4 inch	4	d
Glass Filler	½	1¼
Glass Washer	2	1½
Ice Chest	½	1½
Laundry Tray, 1 or 2 compartment	2	1½
Lavatory	1	1¼
Refrigerated Food Display Case	1	1
Shower Stall		
Residential	2	2
Public, individual	2	2
Public, group	2 per shower head	2
Sinks,		
Cup	½	1¼
Factory, wash, per set of faucets	1	1½
Fountain wash up, per station	1	1½
Fountain or Bar, 4 compartments or less	3	1½
Food Waste Grinder, commercial 2 HP or less	2	f
Food Waste Grinder, commercial 3 HP or more	3	f
Laboratory	2	1½
Laboratory, school	2	1½
Classroom	1	1¼
Pack or plaster	3	2
Residential, with or without food waste grinder	2	1½
Restaurant,		
Scullery, pots and pans - 4 compartments or less	3	f
Food, rinsing, cleaning or thawing	3	2
Service Sink, Flushing Rim	6	3
Service Sink, 2 inch diameter, wall outlet	2	2
Service Sink, 3 inch diameter, wall outlet	3	3
Service Sink, 2 inch diameter, floor outlet	2	2
Service Sink, 3 inch diameter, floor outlet	3	3
Shampoo Sink, barber or beauty parlor	2	1½
Surgeons, wash up	3	1½
Wash Fountain, circular and semi-circular	2	1½
Receptors of Indirect Wastes, gravity flow discharge		
1½ inch receptor outlet diameter	2	1½
2 inch receptor outlet diameter	3	2
3 inch receptor outlet diameter	4	3

4 inch receptor outlet diameter	6	4
larger than 4 inch receptor outlet diameter	8	f
Soda Dispenser	½	1¼
Sterilizers,		
Bedpan	4	2
Garbage can washer	3	3
Instrument or water	1	1½
Urinal	2	g
Water Closet, nonpublic	4	g
Water Closet, public	6	g

a Based on discharge rate of the fixture.

b Includes foot, sitz and infant baths and regular bathtubs with or without showers or whirlpool circulation piping.

c Based on discharge rates and number of outlets; a 4-inch diameter trap and drain pipe minimum recommended.

d Trap size corresponds to the size of the floor drain.

f Trap size corresponds to the size of the drain outlet.

g Trap size specified in referenced standards of s. ILHR 84.20.

(4) SIZE OF DRAIN PIPING. (a) *Maximum loading.* 1. The total drainage load in any portion of drain piping shall not exceed the limits specified in Tables 82.30-2 and 82.30-3.

2. The drainage fixture unit values assigned to a receptor which is to receive only the indirect waste discharge from a relief valve on a domestic water heater may be disregarded when determining the minimum size of the building drain and building sewer. Any drain piping between the receptor and the building drain shall be sized by including the assigned fixture unit values for the type of receptor.

Note: See s. ILHR 82.31 (17) for sizing requirements of combination drain and vent systems.

(b) *Minimum size of underground drain piping.* Any pipe of the drain system installed underground, other than the building sewer, shall not be less than 2 inches in diameter. Any portion of underground drain piping which is 2 inches in diameter shall not exceed a length of 20 feet.

(c) *Minimum size of building sewers.* 1. Gravity flow sewers. The minimum size of a gravity flow sanitary building sewer shall be 4 inches in diameter. A municipality or sanitary district by ordinance may require that portion of the building sewer between the lot line and the public sewer to be larger than 4 inches in diameter.

2. Pressurized sewers. a. Sewers pressurized through the use of sewage ejectors, sewage pumps or sewage grinder pumps shall be sized to maintain a minimum flow velocity of 2 feet per second and shall be in accordance with the ejector or pump manufacturer's recommendations.

b. Pressurized building sewers shall be sized not less than 2 inches in diameter for sewage ejectors and sewage pumps, and 1¼ inches in diameter for all sewage grinder pumps.

(d) *Minimum size of private interceptor main sewers.* 1. Except as provided in subd. 3., the minimum size of a gravity flow private interceptor main sewer shall be 4 inches in diameter.

2. Except as provided in subd. 3., the minimum size of pressurized private interceptor main sewer shall be such so as to maintain a minimum flow velocity of 2 feet per second.

3. A municipality or a sanitary district may by ordinance, require the minimum size of a private interceptor main sewer to be larger than 4 inches in diameter.

4. Private interceptor main sewers 6 inches or less in diameter may not exceed the drainage fixture limits in Table 82.30-3.

5. Private interceptor main sewers 8 inches or larger in diameter shall conform with the design flow criteria specified in ch. NR 110.

(e) *Future fixtures.* Where provisions are made for the future installation of fixtures, the drainage fixture unit values of such fixtures shall be considered in determining the required sizes of drain and vent pipes. Construction to provide for future installations shall be terminated with a plugged fitting or fittings.

Table 82.30-2
HORIZONTAL AND VERTICAL DRAIN PIPING

Pipe Diameter (in inches)	Maximum Number of Drainage Fixture Units Which May Drain Through Any Portion of Horizontal and Vertical Drain Piping			
	Horizontal Drain Piping ^a	Vertical Drain Piping of 3 Branch Intervals or Less ^b	Vertical Piping in Drain Stacks of more than 3 Branch Intervals ^b	
			Total Discharge from Side Connections into One Branch Interval	Total Discharge through Any Portion
1 1/4	1	2	1	2
1 1/2	3	4	2	8
2	6	10	6	24
3	20 ^c	48 ^d	20 ^c	72 ^d
4	160	240	90	500
5	360	540	200	1,100
6	620	960	350	1,900
8	1,400	2,200	600	3,600
10	2,500	3,800	1,000	5,600
12	3,900	6,000	1,500	8,400

Note: a: Does not include building drains and building sewers.

Note: b: Drain stacks may be reduced in size as the drainage load decreases to a minimum diameter of one half of the diameter required at the base of the stack, but not smaller than that required for a stack vent under s. ILHR 82.31 (14) (a).

Note: c: Not more than 2 water closets or similar flush action type fixtures of 4 or more drainage fixture units.

Note: d: Not more than 2 water closets or similar flush action type fixtures of 4 or more drainage fixture units within each branch interval nor more than 6 flush action type fixtures on the stack.

Table 82.30-3
BUILDING DRAINS, BUILDING SUBDRAINS, BUILDING SEWERS AND PRIVATE INTERCEPTOR MAIN SEWERS^a

Pipe Diameter (in inches)	Maximum Number of Drainage Fixture Units Which May Drain Through Any Portion of a Building Drain, Building Subdrain, Building Sewer or Private Interceptor Main Sewer			
	Pitch (inch per foot)			
	1/16	1/8	1/4	1/2
2	NP ^b	NP	6	9
3	NP	36 ^c	42 ^c	50 ^c
4	NP	180	216	250
5	NP	390	480	575
6	NP	700	840	1,000
8	1,400	1,600	1,920	2,300
10	2,500	2,900	3,500	4,200
12	3,900	4,600	5,600	6,700
15	7,000	8,300	10,000	12,000

Note: a: Private interceptor main sewers 6 inches or less in diameter, see s. NR 110.13 for private interceptor main sewers 8 inches or larger in diameter.

Note: b: NP means Not Permitted.

Note: c: Not more than 2 water closets or similar flush action type fixtures of 4 or more drainage fixture units.

(5) **PITCH OF HORIZONTAL DRAIN PIPING.** All horizontal drain piping 4 inches or larger in diameter shall be installed at a pitch which produces a computed velocity of at least 2 feet per second when flowing half full.

(a) *Horizontal branch drains.* 1. The minimum pitch of horizontal branch drains 2 inches or less in diameter shall be 1/4 inch per foot.

2. The minimum pitch of horizontal branch drains larger than 2 inches in diameter shall be 1/8 inch per foot.

(b) *Building drains and building sewers.* 1. The minimum pitch of building drains shall be in accordance with Table 82.30-3.

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2. a. The minimum pitch of building sewers 10 inches or less in diameter shall be in accordance with Table 82.30-3.

b. The minimum pitch of building sewers 12 inches or larger in diameter shall conform with the minimum pitches specified for municipal sewers in s. NR 110.13 (2) (c).

(c) *Private interceptor main sewers.* 1. The minimum pitch of private interceptor main sewers 6 inches or less in diameter shall be in accordance with Table 82.30-3.

2. The minimum pitch of private interceptor main sewers 8 inches or larger in diameter shall conform with the minimum pitches specified for municipal sewers in s. NR 110.13 (2) (c).

(6) OFFSETS IN VERTICAL DRAINS. Offsets in vertical drain piping shall be in accordance with this subsection.

(a) *Offsets of 45° or less.* 1. An offset in a vertical drain, with a change in direction of 45° or less from the vertical, shall be sized as a vertical drain piping in accordance with sub. (4).

2. Where a horizontal branch connects to a stack within 2 feet above or below an offset with a change of direction of 30 to 45° from the vertical and the offset is located below 2 or more branch intervals, a relief vent shall be installed in accordance with s. ILHR 82.31 (5).

(b) *Offsets of more than 45°.* A drain stack with an offset of more than 45° from the vertical shall be installed in accordance with subs. 1. to 5.

1. That portion of the stack above the highest offset fitting shall be sized as for vertical drain piping in accordance with sub. (4).

2. That portion of the offset between and including the offset fittings shall be sized as horizontal drain piping in accordance with sub. (4).

3. That portion of stack below the offset shall be not less than the size of the offset and not less than the size required for vertical drain piping in accordance with sub. (4).

4. No horizontal branch drain may connect to the stack offset downstream from the offset's highest fitting within the distance equal to 10 pipe diameters of the offset.

5. Where an offset is located below 2 or more branch intervals, a relief vent and a yoke vent shall be installed in accordance with s. ILHR 82.31 (5).

Note: See Appendix for further explanatory material.

(7) HORIZONTAL BRANCH DRAIN CONNECTION AT BASE OF A STACK. (a) A horizontal branch drain may not connect downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 10 pipe diameters of the drain to which the horizontal branch drain connects.

(b) A building drain branch or building subdrain branch may not connect to a building drain or building subdrain downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 20 pipe diameters of the building drain or building subdrain.

Note: See Appendix for further explanatory material.

(8) PIPING CHANGES IN DIRECTION. Changes in the direction of drain piping shall be accomplished in accordance with the requirements of this subsection.

(a) *Fittings.* All changes in direction of flow in drain piping shall be made by the appropriate use of 45 degree wyes, long or short sweep quarter bends, sixth, eighth, or sixteenth bends, or by a combination of these or other equivalent fittings. Except as provided in subs. 1. to 3., fittings which change the direction of flow for drain piping 8 inches or less in diameter shall conform to the minimum radii specified in Table 82.30-4.

Note: See Appendix for further explanatory material.

1. The minimum radius for the first 90° fitting downstream from a trap serving a lavatory or sink shall be 1-3/4 inches for drain piping 1-1/2 inches in diameter. The fitting shall be a tee or quarter bend.

2. The minimum radius for the first 90° bend or elbow downstream from a water closet shall be 2-1/2 inches for drain piping 3 inches in diameter.

3. The minimum radius for the first 90° bend or elbow downstream from a water closet shall be 3 inches for drain piping 4 inches in diameter.

Table 82.30-4
MINIMUM RADII OF FITTINGS
(in inches)

Diameter of pipe (in inches)	Changes in Direction of Flow	
	Horizontal to Vertical	Vertical to Horizontal and Horizontal to Horizontal
1-1/4	1-1/8	2-1/4
1-1/2	1-3/8	2-3/4
2	1-7/8	3-1/4
3	2-7/8	4-1/16
4	3-3/4	4-7/8
5	4-1/2	6-1/2
6	5	7
8	6	8

(b) *Blowout type fixtures.* Where blowout type fixtures are installed back to back, appropriate fittings shall be installed to prevent the passage of wastes from one fixture to the other.

(9) DRAIN FITTINGS AND CONNECTIONS. Drain fittings, connections, devices and methods of installation shall not obstruct or retard the flow of water, wastes, sewage or air in the drain system or venting system in an amount greater than the normal frictional resistance to flow, unless as otherwise permitted in this chapter or unless approved by the department.

(a) *Closet bend.* The reduction of a 4 × 3 inch closet bend or collar fitting from 4 inches to 3 inches shall not be considered an obstruction.

(b) *Side inlet tees or bends.* The side inlet of a low pattern or high pattern tee or bend shall not be used as a vent connection when the side inlet is placed in a horizontal position or when any arrangement of piping or fittings produces a similar effect.

Note: See Appendix for further explanatory material.

(c) *Prohibited fittings and connections.* The types of fittings and connections specified in subs. 1. to 4. shall not be used for drain piping:

1. A heel inlet bend when the heel inlet is in the horizontal position;

2. A fitting or connection which has an enlargement chamber or recess with a ledge or shoulder, or reduction in pipe area in the direction of flow;

3. A fitting which has running threads; and

4. A connection by means of drilling and tapping of a drain or vent pipe, unless as otherwise approved by the department.

(d) *Saddles.* If a pipe saddle is used to connect drain piping together, the saddle shall be installed in accordance with s. ILHR 84.30 (5) (d).

(10) **SUMPS, EJECTORS AND PUMPS.** (a) *Sumps.* 1. General. All sanitary building subdrains shall discharge into an approved, vented sump with an airtight cover. The sump shall be so located as to receive the sewage by gravity flow, and shall be located at least 25 feet from any water well.

2. Capacity. The minimum capacity of the sump shall be determined in accordance with the provisions of subs. a. to e.

a. The water supply fixture unit method shall be used to determine peak input flow in gallons per minute; only the fixtures that drain to the sump shall be included.

Note: When converting water fixture units to gallons per minute it is permissible to calculate the load as a supply system with predominantly flush tanks.

b. The capacity of the sump shall be such that the pump when actuated by the lowest "pump on" switch runs at least 20 seconds.

c. Between the highest "pump on" switch level and the sump inlet, the sump shall hold the amount of input that exceeds the discharge of the pumping equipment in a 5 minute peak input period, but in no case shall the vertical distance between the switch and the inlet be less than 3 inches.

d. The low water level shall be maintained in accordance with the pump manufacturer's requirements, but shall not be less than 4 inches above the sump bottom.

e. Minimum sump diameter. Sumps containing one pump shall have an inside diameter of at least 24 inches. Sumps containing 2 pumps shall have an inside diameter of at least 30 inches.

Note: See Appendix for further explanatory material.

3. Vents. All sumps and all drains leading to a sump shall be vented in accordance with s. ILHR 82.31.

4. Materials. All sumps shall be constructed in a watertight manner of approved materials in accordance with ch. ILHR 84.

5. Removable covers. Penetrations through the top of removable sump covers shall be limited to those for the electrical supply, the vent piping and the discharge piping for the pump or pumps.

(b) *Ejectors and pumps.* 1. Where required. The liquid from all sanitary building sumps shall be lifted and discharged into the building sanitary drain system by automatic ejectors, pumps or any other equally efficient method approved by the department.

2. Duplex equipment. a. Duplex ejector or pumping equipment shall be installed in a public building where 3 or more water closets or more than 20 drainage fixture units discharge into a sump.

b. Duplex ejector or pumping equipment shall be installed where the sanitary wastes of 2 or more one- or 2-family dwellings discharge into a sump.

c. Where duplex ejector or pumping equipment is installed, appropriate devices shall be installed to automatically alternate operation of the pumps or ejectors and to operate both pumps or ejectors when one unit cannot handle the load.

3. Size. The size and design of an ejector or pump shall be determined by the capacity of the sump to be served, the discharge head and discharge frequency. All ejectors and pumps shall provide a minimum flow velocity of 2 feet per second in the forced discharge piping.

Note: Ejectors or pumps discharging to septic tanks may disturb the normal settling properties of the tank environment; contact the bureau of plumbing for more information.

a. All sewage grinder pumps shall have a minimum 1/4 inch diameter discharge opening and discharge piping.

b. All nongrinder-type sewage pumps serving water closets shall be capable of passing a 2 inch diameter solid ball and shall have a minimum 2 inch diameter discharge opening and discharge piping. All other pumps handling sanitary wastes shall be rated by the manufacturer as an effluent pump, shall be capable of passing a 1/2 inch diameter solid ball and shall have a minimum 1 inch diameter discharge opening and discharge piping.

4. Discharge connections. a. The discharge pipe from the ejector or pump shall be connected to the gravity drain by means of a wye pattern fitting. Where the fitting connects to a horizontal drain, the bottom of the wye branch of the fitting shall be located above the horizontal center line.

b. A full flow check valve shall be installed in the discharge piping from each ejector or pump.

c. Where duplicate ejector or pumping equipment is installed, each discharge pipe from an ejector or pump shall be provided with a gate or ball type valve installed downstream of each full flow check valve.

5. Discharge pipe air relief. Air relief valves shall be provided at all high points in the discharge piping of an ejector or pump where the piping arrangement creates an air trap.

6. Prohibited connections. No fixtures may be connected to the discharge pipe between the ejector or pump and the point where it enters the gravity drain.

7. Maintenance. All ejectors, pumps and like appliances shall receive care as needed to keep them in a satisfactory operating condition.

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(11) BUILDING DRAINS AND BUILDING SEWERS. (a) *Limitations.* No building sewer may pass through or under a building to serve another building, unless:

1. The building sewer serves farm buildings or farm houses, or both, which are all located on one property; or

2. A petition for variance is granted under s. ILHR 82.20 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall be determined on an individual basis. The request shall be evaluated on site specific factors including, at least, whether:

a. The building sewer serves buildings which are located on one property;

b. The functions or operations of the buildings to be served by the building sewer are related; or

c. A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.

(b) *Building drains.* 1. Elevation. a. All building drains shall be installed below the lowest floor levels on which fixtures may be installed if the public sewer, septic tank or private interceptor main sewer elevation permits.

b. Where any portion of an above-ground building drain discharges to a vertical pipe, the building drain shall connect to the building sewer at an elevation at least 30 inches above the basement floor.

Note: See Appendix for further explanatory material.

2. Backwater protection. A building drain subject to backflow or backwater shall be protected with a backwater valve or with a sump with pumping equipment in accordance with sub. (10).

a. Backwater valves, when fully open, shall have a capacity not less than that of the pipes in which installed.

b. Backwater valves shall be so located as to be readily accessible for cleaning.

3. Floor drain required. Where a plumbing fixture or appliance is located on a floor which is entirely below grade, a floor drain shall be installed to serve that floor.

(c) *Building sewers.* 1. Minimum depth. a. The top of a building sewer shall be located at a depth of not less than 42 inches below finished grade, except as provided in subpar. b. or subd. 2.

b. The top of a building sewer which discharges to a septic tank, holding tank or grease interceptor shall be located at a depth of not less than 18 inches below finished grade.

2. Protection from frost. a. Except as provided in subpars. c. and d., a building sewer shall be protected from frost in accordance with subd. 3. in areas where the top of the building sewer is located less than 60 inches below a surface area from which snow will be cleared.

b. Except as provided in subpars. c. and d., a building sewer shall be protected from frost in accordance with

subd. 3. in areas where the top of the building sewer is located less than 42 inches below a surface which snow will not be cleared.

c. Where a building sewer discharges to a septic tank, holding tank, or grease interceptor, the portion of a building sewer which is within 30 feet from the connecting building drain and which is under a surface area from which snow will not be cleared shall not be required to be protected from frost.

d. Frost protection for a building sewer shall not be required where the predicted depth of frost as determined from Figure 82.30-1 and Table 82.30-6 does not extend below the top of the building sewer.

3. Insulations for building sewers. Where required by subd. 2. a. or 2. b., building sewer insulation for frost protection shall be provided in accordance with one of the methods specified in subpars. a. to c.

a. Extruded polystyrene foam insulation shall be installed at a depth of at least 18 inches below finished grade and at least 6 inches above the top of the sewer pipe. The minimum thickness and width of the foam insulation shall be determined from Figure 82.30-1 and Tables 82.30-5 to 82.30-7. If the insulation is to be installed more than 6 inches above the top of the sewer, the number of inches exceeding 6 inches shall be added to the width of insulation determined from Table 82.30-7.

b. Lightweight insulating concrete shall be installed to the depth of the spring line of the sewer and shall extend laterally at least 6 inches on both sides of the sewer. The minimum thickness of the insulating concrete shall be determined from Figure 82.30-1 and Table 82.30-5. The thickness shall be measured from the top of the sewer. The top of the insulation shall be installed at least 12 inches below finished grade.

c. Alternative methods of frost protection shall be approved by the department.

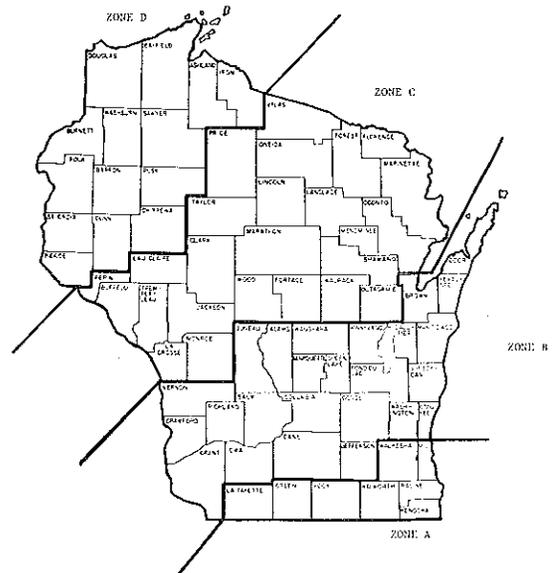


Table 82.30-5
MINIMUM THICKNESS OF INSULATION

Installation Site Zone	Extruded Polystyrene Foam (in inches)	Insulating Concrete (in inches)
A	1.0	6
B	1.5	9
C	2.0	12
D	2.5	15

Table 82.30-6
PREDICTED DEPTH OF FROST IN VARIOUS TYPES OF BACKFILL SOIL
(in feet)

Soil Type	Installation Site Zone			
	A	B	C	D
Clay, Clay Loam	2.5	3.0	3.5	4.0
Silt Loam, Silty Clay Loam	3.5	4.0	4.5	5.5
Sandy Clay Loam	4.0	4.5	5.5	6.0
Sandy Loam, Loamy Sand	4.5	5.0	6.0	6.5
Sand	5.0	5.5	6.5	7.5
Gravelly Sand	6.0	7.5	9.0	10.0

Table 82.30-7
MINIMUM WIDTH OF EXTRUDED POLYSTYRENE FOAM INSULATION
(in feet)

Predicted Depth of Frost (in feet)	Depth of Sewer (in feet)					
	2.0	2.5	3.0	3.5	4.0	4.5
2.5	2	NR				
3.0	3	2	NR			
3.5	4	3	2	NR		
4.0	5	4	3	2	NR	
4.5	6	5	4	3	2	NR
5.0	7	6	5	4	3	2
5.5	8	7	6	5	4	3
6.0	9	8	7	6	5	4
6.5	10	9	8	7	6	5
7.0	10	10	9	8	7	6
7.5	10	10	10	9	8	7
8.0	10	10	10	10	9	8
8.5	10	10	10	10	10	9
9.0	10	10	10	10	10	10
10.0	10	10	10	10	10	10

Note: NR means Not Required.

(d) *Location limitations.* Building drains and building sewers shall be separated from water wells by the following minimum distances:

1. Eight feet for building drains and building sewers of cast iron pipe;
2. Eight feet for building drains and building sewers of plastic pipe;
3. Twenty-five feet for building drains and building sewers of all other materials; and
4. Twenty-five feet for all pressurized building drains and building sewers.

Note: See s. ILHR 82.40 for provisions regarding the separation of water supply piping and building sewer piping.

(e) *Installation of building drains and building sewers.* 1. *Trenching.* All excavations for building drains and building sewers shall be open trench work, unless otherwise permitted by local ordinance or accepted by the local inspector.

2. *Stable bottom.* Where the bottom of the trench can be maintained in a stable condition and free of water during

the time of installation the building drain and the building sewer shall be bedded and initially backfilled as specified in this subdivision. Grade, as used in this subdivision, shall mean the elevation of the bottom of the building drain or the building sewer.

a. Except where sand is encountered, the trench bottom throughout its length shall be excavated to a depth at least 3 inches below the grade elevation and shall be brought back to grade with sand, pea gravel, or a graded stone bedding. The bedding material shall be of a size that all the material shall pass a 3/4 inch sieve. When sand is used as a bedding material it shall not contain excessive moisture and the bedding in the entire trench width shall be hand or mechanically tamped to compact it to a minimum of 90% Standard Proctor Density. All bedding shall be shaped to accommodate pipe bells or couplings. Initial backfill on the sides of the pipe and to a depth of 12 inches over the pipe shall be sand, gravel, crushed stone or excavated material which is neither corrosive nor organic in nature. A concrete floor may be placed over a building drain having less than 12 inches of initial backfill. Initial backfill material shall be of a size that all the material shall pass a one inch sieve. Initial backfill material shall be placed in increments not exceeding 6 inches in depth and shall be well

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tamped for the full width of the trench and for the full length of the sewer.

b. Where the trench bottom does not contain stone larger than one inch in size or where bedrock is not encountered, the trench may be excavated to grade. Where stone larger than one inch in size or when bedrock is encountered, the trench shall be excavated to a depth of at least 3 inches below the grade elevation and shall be brought back to grade with a bedding of sand, gravel, or crushed stone which shall be of a size that all the material shall pass a $\frac{3}{4}$ inch sieve. The bedding material shall be shaped to accommodate the pipe bells or couplings. Initial backfill on the sides of the pipe and to a depth of 3 inches over the pipe for that part of the pipe laid on private property shall be well tamped sand, gravel, crushed stone or excavated material which is neither corrosive nor organic in nature. A concrete floor may be placed over a building drain having less than 3 inches of initial backfill. Initial backfill material shall be of a size that all the material shall pass a one inch sieve. For that portion of the sewer in the street right of way, the initial backfill material to a depth of 12 inches over the pipe shall be sand, gravel or crushed stone which shall be of a size that all the material shall pass a one inch sieve. Initial backfill material shall be placed in increments not exceeding 6 inches and shall be well tamped.

3. Unstable bottom. Where a mucky or unstable bottom is encountered in the trench, the required dry and stable foundation conditions shall be provided by sheathing driven and left in place to a depth of 48 inches below the trench bottom or to solid foundation at a lesser depth, the removal of wet and yielding material to a depth of 24 inches or to solid material, and replacement of the unstable material with limestone screenings, pea gravel or equivalent material for the bedding under the pipe. The trench bedding shall be shaped to accommodate pipe bells or couplings. In lieu of the foregoing, the required dry and stable foundation conditions may be provided by installation of a longitudinally reinforced concrete cradle the width of the trench and at least 3 inches thick or by installation of a longitudinally reinforced concrete slab the width of the trench at least 3 inches thick and bedding material as provided for in subd. 2. Initial backfill material and its placement shall conform to that specified in subd. 2. All sheathing shall be cut off at a depth of 3 feet or more below the ground surface to prevent heaving due to frost action.

4. Backfill completion. Care shall be exercised in placing the balance of the backfill to prevent breakage of the pipe. Large boulders or rock, concrete slabs, or frozen masses shall not be used in the backfill. At least 36 inches of backfill cover shall be provided over the top of the pipe before the pipe trench is wheel-loaded.

5. Pipe openings protected. The ends of all pipes not immediately connected shall be closed so as to prevent the introduction of earth or drainage from an excavation.

(f) *Connection to public sewer.* The connections of building sewers to public sewers shall be in accordance with conditions of approval for the public sewer granted by the department of natural resources under s. 144.04, Stats.

1. Gravity public sewer. When a building sewer connection to the public sewer is not found within 3 feet of the

point designated by the local governing body or its authorized representative, the connection shall be made in accordance with one of the provisions specified in subpars. a. to d.

a. A saddle fitting approved by the department and acceptable to the municipality or sanitary district shall be installed.

b. Where acceptable to the municipality or sanitary district a portion of the main sewer may be removed and a tee or wye fitting approved by the department may be inserted with compression joints in the public sewer acceptable to the municipality or the sanitary district. The insertion shall be made under the supervision of the authorized representative of the municipality or the sanitary district.

c. When the public sewer is concrete or clay, the end of the connecting sewer may be set upon or in an opening cut into the top half of the public sewer, but shall not protrude into the public sewer. The connection shall be secured by encasing the main sewer pipe and the connection in concrete at least 3 inches thick so as to assure permanency of the connection and adequate backing of the public sewer pipe.

d. In lieu of the use of a fitting and in the event that an opening cannot be located in the top half of the public sewer, a length of concrete or clay public sewer pipe may be removed and a section with a wye fitting shall be inserted in its place. The joints at the ends of the section shall be encased in concrete at least 3 inches thick. The connection or insertion shall be made under the supervision of the authorized representative of the municipality or the sanitary district.

2. Pressurized public sewer. Where a forced building sewer discharges to a pressurized public sewer, a full flow corporation cock, full flow curb stop, check valve and dresser type coupling shall be installed. The curb stop, check valve and dresser type coupling shall be installed on the property as close as possible to the connection to the common forced main sewer. The check valve and dresser type coupling shall be accessible.

Note: See Appendix for further explanatory material.

(g) *Prohibited installations.* 1. Harmful discharge. No person may connect to a public sewer any building drain or building sewer through which is discharged any substance likely to cause undue corrosion, obstruction, nuisance, explosion or interference with sewage treatment processes.

2. Storm and clear water connections. Storm drain piping and clear water drain piping may not discharge to a sanitary building drain or to a private sewage system.

Note: See s. ILHR 82.36 for provisions relative to storm sewers.

(12) PRIVATE INTERCEPTOR MAIN SEWERS. (a) The connection of a private interceptor main sewer to a public sewer shall be in accordance with the conditions of approval for the public sewer granted by the department of natural resources under s. 144.04, Stats.

(b) Private interceptor main sewers which discharge to a municipal treatment facility shall be designed in accordance with the appropriate water quality management plan.

(c) All private interceptor main sewers shall be tested in accordance with s. ILHR 82.21.

(d) Private interceptor main sewers 6 inches or less in diameter shall be installed in accordance with the criteria for building sewers specified in sub. (11) (b) and (c) and (d) and (e).

(e) Private interceptor main sewers 8 inches or larger in diameter shall be:

1. Provided with frost protection in accordance with sub. (11) (c); and
2. Installed in accordance with the municipal sewer criteria specified in s. NR 110.13.

(f) No private interceptor main sewer may pass through or under a building to serve another building, unless:

1. The private interceptor main sewer serves farm buildings or farm houses or both which are all located on one property; or
2. A petition for variance is granted under s. ILHR 82.20 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall be determined on an individual basis and shall be evaluated on site specific conditions including, at least, whether:
 - a. The private interceptor main sewer serves only buildings which are all located on one property;
 - b. The functions or operations of the buildings to be served by the interceptor main sewer are related; or
 - c. A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.

(13) LOCATION OF DRAIN PIPING. (a) Drain piping located below the ceilings of areas where food, ice or potable liquids are prepared, handled, stored or displayed shall be installed with the least number of joints and shall be installed in accordance with subs. 1. to 5.

1. All pipe openings through floors shall be provided with sleeves bonded to the floor construction and protruding not less than one inch above the top of the finish floor with the space between sleeve and the piping sealed.
2. Plumbing fixtures, except bathtubs and showers, shall be of the wall mounted type. Bathtubs shall have waste and overflow connections made above the floor and piped to a trap below the floor.
3. Floor and shower drains installed shall be equipped with integral seepage pans.
4. Cleanouts for piping shall be extended through the floor construction above.
5. Piping subject to operation at temperatures that will form condensation on the exterior of the pipe shall be thermally insulated.

(b) Where drain piping is located in ceilings of areas where food, ice or potable liquids are prepared, handled stored or displayed, the ceilings shall be of the removable type, or shall be provided with access panels in order to provide an access for inspection of the piping.

(c) Exposed drain piping shall not be located over a pool, surge tank or an open filter for a pool.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; am. Table 82.30-1, (8) (a), (9) (c) (intro.) and 3., and (10) (b) 3. b., r. and recr. (4) (d) 2., Table 82.30-4, (10) (a) 2. b., (11) (intro.) and (f) 2., cr. (8) (a) 1. to 3. and (9) (d), r. (9) (c) 4., renum. (9) (c) 5. to be 4. and am., Register, May, 1988, No. 389, eff. 6-1-88; r. and recr. (4) (d), am. Table 82.30-3 and 82.30-7, r. (11) (intro.), renum. (11) (a) to (f) to be (b) to (g), cr. (11) (a) and (12) (f), Register, August, 1991, No. 428, eff. 9-1-91; am. Table 82.30-1, Register, April, 1992, No. 436, eff. 5-1-92; am. (7) (a) and (b), (11) (c) 1. a., (12) (e) 1. and Table 82.30-1, cr. (10) (a) 5., r. (11) (b) 1. b., renum. (11) (b) 1. c. to be (11) (b) 1. b., Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 82.31 Vents and venting systems. (1) SCOPE. The provisions of this section set forth the requirements for the design and the installation of vents and venting systems.

(2) MATERIALS. All vents and venting systems shall be constructed of approved materials in accordance with ch. ILHR 84.

(3) GENERAL. (a) *Vents.* Every trap and trapped plumbing fixture shall be provided with an individual vent, except as otherwise permitted in this chapter. Vents and venting systems shall be designed and installed so that the water seal of a trap shall be subject to a maximum pneumatic pressure differential equal to one inch of water column.

(b) *Main stack.* Each gravity-flow sanitary building sewer shall be served by at least one stack which extends from a building drain to a vent terminal or vent header. The stack shall be not less than 3 inches in diameter from the building drain to the vent terminal or vent header.

(4) VENT STACKS AND STACK VENTS. (a) *Where required.* Where individual vents, relief vents, or other branch vents are required, a vent stack and a stack vent shall be installed to serve all drain stacks of 2 or more branch intervals.

(b) *Installation.* 1. The connection of the vent stack to a drain stack shall be at or below the lowest branch drain connection to the drain stack. The connection to the drain stack shall be by means of a wye pattern fitting installed in a vertical portion of the stack.

2. A vent stack and a stack vent shall:

- a. Extend to a vent terminal in accordance with sub. (16);
- b. Connect to a vent stack which extends to a vent terminal; or
- c. Connect to a stack vent at least 6 inches above the flood level rim of the highest fixture discharging into a drain stack.

3. Vent stacks and stack vents may connect into a common vent header and then shall extend to a vent terminal.

Note: See Appendix for further explanatory material.

4. The connection of a vent stack with another vent may not be less than 38 inches above the next higher floor level where the plumbing fixtures are vented, but in no case lower than 2 inches above the elevation of the highest flood level rim of any fixture served by the vent.

(5) RELIEF AND YOKE VENTS FOR STACK OFFSETS. (a) *Offsets of 30 to 45°.* Where a horizontal branch drain connects to a drain stack within 2 feet above or below a stack offset

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with a change of direction of 30 to 45° from the vertical and the offset is located below 2 or more branch intervals, a relief vent shall be installed in accordance with par. (c), except where an offset of more than 45° from the vertical is located in the drain stack within 12 feet above the offset of 30 to 45 degrees.

(b) *Offsets of more than 45°.* Except as provided in subds. 1. and 2., where a drain stack has an offset of more than 45° from the vertical located below 2 or more branch intervals, a relief vent and a yoke vent shall be installed in accordance with par. (c).

1. Where an offset of more than 45° from the vertical is located in the drain stack within 12 feet above the lower stack offset, the installation of a yoke vent shall not be required.

2. Where the offset of more than 45° is located below the lowest branch drain connection, the installation of the relief vent shall not be required.

(c) *Installation.* 1. Relief vent. a. A relief vent serving a drain stack offset shall be installed as a vertical continuation of the portion of the stack below the offset or as a side connection to the portion of the stack below the offset. No drain connection may be installed between the offset and the side connection of the relief vent.

b. The connection of the relief vent to the drain stack shall be by means of a wye pattern fitting.

c. The connection of a relief vent with another vent may not be less than 38 inches above the next higher floor level where the plumbing fixtures are vented, but in no case lower than 2 inches above the elevation of the highest flood level rim of any fixture served by the vent.

2. Yoke vent. a. A yoke vent serving a drain stack offset shall connect to the drain stack at or below the lowest branch drain connection to the portion of the drain stack above the offset.

b. The connection of the yoke vent to the drain stack shall be by means of a wye pattern fitting.

c. The connection of the yoke vent to another vent may be not less than 38 inches above the next higher floor level where plumbing fixtures are installed that discharge into the drain stack.

Note: See Appendix for further explanatory material.

(6) YOKE VENTS FOR STACKS OF MORE THAN 10 BRANCH INTERVALS. Drain stacks of more than 10 branch intervals shall be provided with yoke vents.

(a) Yoke vents shall be installed not more than 10 branch intervals apart nor more than 10 branch intervals from the top or bottom of the drain stack.

(b) The connection of the yoke vent to the drain stack shall be by means of a wye pattern fitting.

(c) The connection of the yoke vent to another vent shall be not less than 38 inches above the next higher floor level where plumbing fixtures are installed that discharge into the drain stack.

(7) RELIEF VENTS FOR BUILDING DRAINS. A building drain with a change in elevation of 12 feet or more and at an angle of 45° or more from the horizontal shall be provided with a relief vent.

(a) The connection of the relief vent to the building drain shall be by means of a wye pattern fitting installed within 2 feet upstream of the top of the change in elevation.

(b) The connection of the relief vent to another vent shall be not less than 38 inches above the next higher floor level where plumbing fixtures are installed that discharge through the building drain.

Note: See Appendix for further explanatory material.

(8) VENTS FOR SANITARY SUMPS. Sanitary sumps shall be provided with a vent connecting either to the sump above the drain inlet or to the drain inlet within 12 inches of the sump.

(9) FIXTURE VENTS. (a) *Developed length between vent and trap.* Each fixture trap shall be protected with a vent located in accordance with the provisions of subds. 1. and 2.

1. Each fixture trap which is not an integral part of the fixture shall be protected with a vent so located that the developed length of the fixture drain piping from the trap weir to the vent connection is within the limits set forth in Table 82.31-1.

2. Each fixture trap which is an integral part of the fixture shall be protected with a vent so located that the developed length of the fixture drain piping from fixture outlet to the vent connection is within the limits set forth in Table 82.31-1. For a floor outlet water closet or similar fixture, the point where the fixture drain piping turns horizontal shall be considered as the fixture outlet.

(b) *Minimum distance.* A vent shall not connect to a fixture drain within the distance equal to 2 diameters of the drain piping from the weir of a trap.

Note: See Appendix for further explanatory material.

Table 82.31-1
MAXIMUM DEVELOPED LENGTH BETWEEN VENT AND TRAP
 (in feet)

Diameter of Fixture Drain ^a (in inches)	Vent Connecting to Horizontal Drain Piping			Vent Connecting to Vertical Drain Piping					
	Pitch of Fixture Drain (inch per foot)			by means of a Sanitary Tee Fitting			by means of a Wye Pattern Fitting ^b		
				Pitch of Fixture Drain (inch per foot)			Pitch of Fixture Drain (inch per foot)		
	¼	½	¾	¼	½	¾	¼	½	¾
1¼	NP ^c	5.0	2.5	NP	3.5	2.0	NP	1.5	1.0
1½	NP	6.0	3.0	NP	5.0	3.0	NP	4.0	2.0
2	NP	8.0	4.0	NP	6.0	4.0	NP	4.5	4.0
3	24	12.0	6.0	10.0	8.0	6.0	8.0	6.0	6.0
4 ^d	32	16.0	8.0	12.0	10.0	8.0	10.0	8.0	8.0

Note a: Diameters to be selected on the basis of the smallest drain pipe installed downstream from the trap serving a particular fixture.

Note b: The wye pattern fitting refers to a tee-wye fitting, a combination wye and eighth bend fitting or a wye and eighth bend combination of fittings with no more than one inch between the wye fitting and eighth bend fitting.

Note c: NP means Not Permitted.

Note d: The maximum developed length for fixture drains larger than 4 inches in diameter shall be approved by the department.

(10) CIRCUIT VENTING. In lieu of providing individual vents, a horizontal drain to which at least 2 but not more than 8 wall outlet fixtures or at least 2 but not more than 8 floor outlet fixtures, other than blowout type fixtures and wall-outlet carrier type water closets, are connected to the same horizontal branch drain, may be vented by a circuit vent in accordance with pars. (a) to (e).

(a) The circuit vent shall connect to the horizontal drain at a point between the 2 most upstream fixtures.

(b) 1. A circuit vented horizontal drain into which 4 or more fixtures discharge shall be provided with a relief vent. The relief vent shall connect to the circuit vented horizontal drain downstream of the most downstream fixture drain which is vented by the circuit vent and upstream of any other drain connections.

2. Two circuit vented horizontal drains serving a total of 8 fixtures, 4 on each branch, shall be provided with at least one relief vent, unless the horizontal drains connect to a drain stack with no other drain connections located above the circuit vented horizontal drains. One relief vent may serve both horizontal drains, if installed downstream of the point where the 2 horizontal drains are joined.

Note: See Appendix for further explanatory material.

(c) A horizontal drain served by a circuit vent shall not diminish in size from the connection to the drain stack to the circuit vent connection. Where a relief vent is installed, the horizontal drain served by the circuit vent shall not diminish in size from the relief vent connection to the circuit vent connection.

(d) Fixture drains served by a circuit vent shall conform to the provisions of sub. (9). The connection of the fixture drain to the branch drain served by the circuit vent shall be considered as the vent connection.

(e) Additional wall outlet fixtures with a drainage fixture unit value of one or less which are served by individual vents or common vents may discharge into a horizontal drain served by a circuit vent.

(11) COMMON VENTS. In lieu of providing individual vents, fixtures may be common vented in accordance with pars. (a) and (b).

(a) *Vertical drains.* A common vent may serve 2 fixture traps where both fixture drains connect to a vertical drain at the same elevation. Where this connection is by means of a sanitary tee fitting with a side inlet, the centerline of the side inlet opening may not be below the centerline of the larger opening. The drain connection of a blowout type fixture or a kitchen sink served by a common vent may not be by means of a double sanitary tee fitting.

(b) *Horizontal branches.* The fixture drains from 2 wall-outlet fixtures, each with a drainage fixture unit value of one or less, or the fixture drains from 2 traps serving a kitchen sink with or without a dishwasher may connect to a horizontal branch without individual vents provided a common vent connects to the branch drain downstream of both fixture drains. Both fixture drains shall be of the same diameter. The developed length of the drain from the vent to the farthest trap shall conform to sub. (9).

(12) ISLAND FIXTURE VENTING. Island plumbing fixtures may be vented in accordance with pars. (a) to (d).

(a) Island plumbing fixtures may be vented by extending an individual vent or a common vent as high as possible under the fixture enclosure and returning the vent vertically downward and connecting it to the fixture drain by means of a wye pattern fitting.

(b) Horizontal vent piping shall connect to the vertical section of the fixture vent and extend to a point where it can extend vertically to a vent terminal in accordance with sub. (16) or connect to another vent in accordance with sub. (15).

(c) Drainage fittings shall be used on all sections of the vent pipe below the floor level and a minimum slope of ¼ inch per foot to the drainage point shall be provided.

(d) Cleanouts shall be provided on the vent piping in accordance with s. ILHR 82.35.

Note 1: See Appendix for further explanatory material.

Note 2: See sub. (17) for venting provisions relating to laboratory sinks.

(13) WET VENTING. In lieu of providing individual vents, fixtures may be wet vented in accordance with pars. (a) to (c).

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(a) *Vertical wet vents.* 1. Where 2 wall outlet fixtures are located on the same floor level with their fixture drains connecting to the same vertical drain pipe at different elevations, the lower fixture drain may be wet vented in accordance with subpars. a. to e.

a. No other fixtures may discharge into the vertical drain pipe above or between the 2 wall outlet fixtures. Additional fixtures may discharge into the vertical drain pipe below the 2 wall outlet fixtures.

b. A branch vent shall connect to the vertical drain pipe immediately above the higher fixture drain connection.

c. The drain between the 2 fixtures shall be at least one pipe size larger than the upper fixture drain, but not smaller than 2 inches in diameter.

d. Both fixture drains shall conform to sub. (9). The connection of the lower fixture drain to the vertical drain shall be considered as the vent connection.

e. The higher fixture drain may not serve a water closet or urinal.

Note: See Appendix for further explanatory material.

(b) *Horizontal wet vents.* A drain from a lavatory or lavatories which are either provided with individual vents or a common vent may serve as the wet vent for not more than 2 bathtubs or showers and not more than 2 water closets in accordance with subds. 1. to 7. No other fixtures may discharge into or be served by the wet vent.

1. All of the fixtures shall be located in nonpublic bathroom groups.

2. The lavatories and bathtubs or showers shall have a common horizontal drain with the drain for the lavatories serving as a wet vent for the bathtubs or showers.

3. Where 2 bathtubs or showers are served by the same wet vent, their fixture drains shall connect independently to the common horizontal drain downstream of the vertical drain serving the lavatory or lavatories.

4. Where 2 bathtubs or showers and 2 water closets are served by the same wet vent a relief vent shall be provided, unless the wet vented horizontal drain connects to a drain stack with no other drain connections located above the wet-vented horizontal drain. The relief vent shall connect to the horizontal drain at a point downstream of the fixture drains for the water closets and upstream of any other fixture drain connections.

5. One or 2 water closets may connect to the common horizontal drain with the drain from the lavatories and bathtubs or showers also serving as a wet vent for the water closets. Where 2 water closets are served by the same wet vent, their fixture drains shall connect independently to the common horizontal drain at the same point.

6. The wet vent shall be at least 2 inches in diameter. No more than 4 drainage fixture units may discharge into a 2 inch diameter wet vent.

7. A branch vent shall connect immediately above the highest fixture drain connection and shall be sized in accordance with sub. (14).

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(c) *Other types of wet vents.* An individual vent serving a floor outlet fixture, a common vent serving floor outlet fixtures, a circuit vent, a relief vent serving a circuit vented drain or a relief vent serving a wet vented horizontal drain may serve as a wet vent in accordance with subds. 1. to 4.

1. No more than 2 wall outlet fixtures, each fixture with a drainage fixture unit value of one or less, may have their fixture drains connected individually into the individual vent, common vent, circuit vent or relief vent thereby forming a wet vent.

2. The wet vent shall be at least 2 inches in diameter.

3. The branch vent to which the wet vent connects shall be sized in accordance with sub. (14). The branch vent may serve the wall outlet fixtures in lieu of individual vents or a common vent.

4. The fixtures discharging into the wet vent shall be located on the same floor level as the fixtures served by the wet vent.

(14) *VENT SIZE.* (a) *Stack vents and vent stacks.* Stack vent and vent stack pipe sizes shall be determined in accordance with Table 82.31-2 on the basis of developed length and the diameter of the drain stack at its base.

1. The developed length of the stack vent shall be measured along the vent pipe, from the highest drain branch connection to the vent terminal or to the connection to a vent header.

2. The developed length of the vent stack shall be measured along the vent pipe from the vent stack base connection to the vent terminal or to the connection to a vent header.

Note: See Appendix for further explanatory material.

(b) *Vent headers.* 1. Vent header pipe sizes shall be determined in accordance with Table 82.31-3 with the number of drainage fixture units being the sum of the fixture unit loads of the stacks vented through that portion of the header. The diameter of a vent header shall not be less than any vent connecting to it.

2. The developed length of the vent header shall be measured along the pipe from the most distant vent stack or stack vent base connection to the vent terminal.

Note: See Appendix for further explanatory material.

(c) *Branch vents.* Branch vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of the branch vent shall be measured along the pipe from the furthest fixture drain served by the branch vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

Note: See Appendix for further explanatory material.

(d) *Individual vents.* Individual vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of an individual vent shall be measured along the vent pipe from the fixture drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

Note: See Appendix for further explanatory material.

(e) *Common vents.* Common vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of a common vent shall be measured along the vent pipe from the drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to the vent terminal.

(f) *Circuit vents.* Circuit vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of the circuit vent shall be measured along the vent from the connection with the branch drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

Note: See Appendix for further explanatory material.

(g) *Relief vents.* Relief vents shall be sized in accordance with the provisions of subds. 1. to 4. The developed length of a relief vent shall be measured along the vent from the connection with the branch drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

1. *Circuit vented branch drain.* The diameter of a relief vent for a branch drain served by a circuit vent shall be at least one half the diameter of the branch drain. The maximum developed length shall be determined from Table 82.31-3 based on the number of drainage fixture units served by the vent.

2. *Drain stacks.* A relief vent serving a drain stack shall be sized as a stack vent in accordance with par. (a).

3. *Building drain.* The diameter of a relief vent serving a building drain, as required in sub. (7), shall be at least one half the diameter of the building drain. The maximum de-

veloped length shall be determined from Table 82.31-3 based on the number of drainage fixture units served by the vent.

4. *Horizontal wet vent.* The diameter of a relief vent serving a horizontal wet vent shall be at least 1½ inches. The maximum developed length shall be determined from Table 82.31-3 based on the number of drainage fixture units served by the vent.

(h) *Yoke vents.* A yoke vent serving a drain stack shall be sized as a vent stack in accordance with par. (a).

(i) *Vents for sumps.* 1. a. Except as provided in subpar. b., the size of a vent for a sanitary pump with other than a pneumatic ejector, shall be determined in accordance with Table 82.31-4.

b. The size of a vent for a sanitary sump located outside with other than a pneumatic ejector shall be determined in accordance with Table 82.31-4, but shall not be less than 2 inches in diameter.

2. The air pressure relief pipe from a pneumatic ejector shall not be connected to vent or vent system serving a sanitary drain system, storm drain system or chemical waste system.

a. The relief pipe shall be of a size to relieve the air pressure inside the ejector to atmospheric pressure, but shall not be less than 2 inches in diameter where the ejector is located outside and 1¼ inches in diameter for all other ejector locations.

b. The vent shall terminate in accordance with the provisions of sub. (16).

Table 82.31-2
SIZE AND LENGTH OF VENT STACKS AND STACK VENTS

Diameter of Drain Stack at Base (inches)	Maximum Developed Length of Vent (feet)									
	Diameter of Vent (inches)									
	1½	1½ ^a	2	3	4	5	6	8	10	12
1½	50	150	NL ^b							
2	NP ^c	50	150	NL						
3		NP	50	400	NL					
4		NP	20	180	700	NL				
5			NP	50	200	700	NL			
6			NP	20	70	200	700	NL		
8				NP	25	60	250	800	NL	
10					NP	25	60	250	800	NL
12						NP	25	100	300	900

Note a: Not more than 2 water closets or similar flush action type fixtures of 4 or more drainage fixture units.

Note b: NL means No Limit.

Note c: NP means Not Permitted.

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Table 82.31-3

MINIMUM DIAMETERS AND MAXIMUM LENGTH OF INDIVIDUAL, COMMON, BRANCH AND CIRCUIT VENTS AND VENT HEADERS

Drainage Fixture Units (dfu)	Maximum Developed Length of Vent (feet)								
	Diameter of Vent (inches)								
	1/4 ^a	1/2 ^b	2	3	4	5	6	8	10
2	50	NL ^c							
4	40	200	NL						
8	NP ^d	150	250	NL					
10	NP	100	200	NL					
24	NP	50	150	NL					
42	NP	30	100	500	NL				
72		NP	50	400	NL				
240		NP	40	250	NL				
500		NP	20	180	700	NL			
1100			NP	50	200	700	NL		
1900			NP	20	70	200	700	NL	
3600				NP	25	60	250	800	NL
5600					NP	25	60	250	800

Note: a: No water closets permitted.

Note: b: Not more than 2 water closets or similar flush action type fixtures of 4 or more drainage fixture units.

Note: c: NL means No Limit.

Note: d: NP means Not Permitted.

Table 82.31-4
SIZE AND LENGTH OF VENTS FOR SANITARY SUMPS

Discharge Capacity of Ejector (gpm)	Maximum Developed Length of Vent ^a (feet)				
	Diameter of Vent (inches)				
	1/4	1/2	2	3	4
10	NL ^b				
20	270	NL			
40	72	160	NL		
60	31	75	270	NL	
80	16	41	150	NL	
100	10	25	97	NL	
150	NP ^c	10	44	370	NL
200		NP	20	210	NL
250		NP	10	132	NL
300		NP	10	88	380
400			NP	44	210
500			NP	24	130

Note: a: The developed length of the vent is measured along the pipe from the connection to the sump, to the point where it connects to a vent pipe of a larger diameter.

Note: b: NL means No Limit.

Note: c: NP means Not Permitted.

(15) VENT GRADES AND CONNECTIONS. (a) *Vent grade.* All vent and branch vent pipes shall be graded and connected so as to drain back to a drain pipe by means of gravity.

(b) *Installation.* Vents shall be installed in accordance with subs. 1. to 3.

1. Except for wet vent piping, the connection of a vent to horizontal drain piping shall be at a point above the horizontal center line of the drain piping.

2. Except as provided in subs. (12) and (17), vent piping serving a wall-outlet fixture may not offset horizontally less than 36 inches above the floor, but in no case lower than the elevation of the highest flood level rim of any fixture served by the vent.

3. Vent piping may not connect to a branch vent less than 38 inches above the floor, but in no case lower than 2 inches above the elevation of the highest flood level rim of any fixture served by the vent.

Note: See Appendix for further explanatory material.

(16) VENT TERMINALS. All vents and vent systems shall terminate in the open air in accordance with this subsection.

(a) *Extension above roofs.* Extensions of vents through a roof shall terminate at least 8 inches above the roof. Where the roof is to be used for any purpose other than weather protection, the vents shall extend at least 7 feet above the roof.

(b) *Waterproof flashings.* The penetration of a roof system by a vent shall be made watertight with an approved flashing.

(c) *Prohibited uses.* Vent terminals shall not be used as flag poles, support for antennas or other similar purposes.

(d) *Location of vent terminals.* 1. A vent shall not terminate under the overhang of a building.

2. All vent terminals shall be located:

a. At least 10 feet from an air intake;

b. At least 5 feet from a power exhaust vent;

c. At least 10 feet horizontally from or 2 feet above roof scuttles, doors and openable windows; and

d. At least 5 feet from or 2 inches above parapet walls.

3. Where a structure has an earth covered roof extending from surrounding grade, the vent extension shall run at least 7 feet above grade and terminate with an approved vent cap. The portion of vent pipe outside the structure shall be without joints, except one fitting may be

installed where the pipe leaves the top or side of the structure.

(e) *Extension through wall.* Where approved by the department, a vent may terminate through an exterior wall. Such a vent shall terminate at least 10 feet horizontally from any lot line and shall terminate downward. The vent shall be screened and shall comply with par. (d).

(f) *Extensions outside buildings.* Drain or vent pipe extensions shall not be located or placed on the outside of an exterior wall of any new building, but shall be located inside the building.

(g) *Frost closure.* For protection against frost closure, each vent terminal shall be at least 2 inches in diameter. Where it is necessary to increase the diameter of the vent, the change in diameter shall be made at least 6 inches inside the building.

Note: See Appendix for further explanatory material.

(17) **COMBINATION DRAIN AND VENT SYSTEMS.** In lieu of providing individual vents, fixtures may be vented in accordance with pars. (a) to (c).

(a) *Stacks.* 1. A drain stack may serve as a combination drain and vent system for identical fixtures in accordance with subpars. a. to e.

a. The drain stack shall not serve more than 3 identical fixtures. Each fixture shall be located on a separate floor level.

b. The drain stack shall be limited to serving kitchen sinks with or without food waste grinders or dishwasher connections within dwelling units, drinking fountains and lavatories.

c. The drain stack shall not be offset horizontally above the lowest fixture drain connection.

d. The developed length of any fixture drain from the trap weir to the drain stack shall not exceed the limits specified in Table 82.31-1.

e. The drain stack and its attendant stack vent shall be sized in accordance with Table 82.31-5.

Note: See Appendix for further explanatory material.

Table 82.31-5

Fixtures Connected	Size of stack (inches)
Drinking Fountains	1½
Lavatories	2
Kitchen Sinks	3

f. For the purpose of this subdivision a vent stack shall not be required to serve this type of combination drain and vent arrangement.

2. A drain stack may serve as a combination drain and vent system for a kitchen sink and a laundry tray in accordance with subpars. a. to d.

a. One kitchen sink within a dwelling unit, with or without a food waste grinder or dishwasher connection shall connect to the drain stack above the laundry tray. No other fixtures may connect to the drain stack.

b. The drain stack shall be at least 2 inches in diameter below the kitchen sink connection and it shall be at least 4 inches in diameter below the laundry tray connection.

c. In lieu of the minimum sizes as required in subpar. b., the entire stack below the kitchen sink connection may be 3 inches in diameter.

d. The drain stack shall not offset horizontally above the fixture drain connection for the laundry tray.

Note: See Appendix for further explanatory material.

(b) *Building drains.* A building drain or a building subdrain may serve as a combination drain and vent system for floor drains and floor outlet fixtures in accordance with subds. 1. to 6.

1. A vent stack or a drain stack at least 2 inches in diameter shall be connected upstream of any building drain branch or building subdrain branch.

2. No more than 2 water closets may connect to the building drain or building subdrain by means of building drain branches or building subdrain branches.

3. a. That portion of the building drain or building subdrain between the connection of the building drain branch or building subdrain branch and the vent stack or drain stack required in subd. 1. shall be at least one pipe size larger than the minimum size permitted in Table 82.30-3 based on the total drainage fixture unit load.

b. The vent stack or drain stack required in subd. 1. shall be at least one-half the diameter of that portion of the building drain or building subdrain which is vented by the stack, but may not be less than 2 inches in diameter.

c. A stack vent serving a drain stack required in subd. 1. shall be at least one half the diameter of that portion of the building drain or building subdrain which is vented by the stack, but may not be less than 2 inches in diameter.

4. The trap of a floor drain or a floor outlet fixture, except a water closet, connected to a building drain branch or building subdrain branch shall be at least 3 inches in diameter.

5. A building drain branch or building subdrain branch may not connect to a building drain or building subdrain downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 20 pipe diameters of the building drain or building subdrain.

6. The pitch and the developed length of the building drain branch or building subdrain branch may not exceed the limits specified in Table 82.31-1.

Note: See Appendix for further explanatory material.

(c) *Laboratory sink venting.* A horizontal drain may serve as a combination drain and vent system for island laboratory sinks in accordance with subds. 1. to 7.

1. A vent stack or a drain stack at least 2 inches in diameter shall be connected upstream of any fixture drain vented by the combination drain and vent system.

2. a. That portion of the horizontal drain between the connection of fixture drain and the vent stack or drain stack required in subd. 1. shall be at least one pipe size

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larger than the minimum size permitted in Table 82.30-2 based on total drainage fixture unit load.

b. The vent stack or drain stack required in subd. 1. shall be at least one-half the diameter of that portion of the horizontal drain which is vented by the stack, but may not be less than 2 inches in diameter.

c. A stack vent serving a drain stack required in subd. 1 shall be at least one half the diameter of that portion of the horizontal drain which is vented by the stack, but may not be less than 2 inches in diameter.

3. All fixture drains vented by the horizontal drain shall be at least 3 inches in diameter.

4. Fixture drains to be vented by the horizontal drain shall connect individually to the horizontal drain.

5. An individual vent or common vent shall be extended as high as possible under the sink enclosure and then returned vertically downward and connected to the horizontal drain. A cleanout shall be provided on the vent piping.

6. In lieu of connecting the vent to the horizontal drain which forms the combination drain and vent system, the vent may connect to a horizontal fixture drain vented by the combination drain and vent system. The pitch and developed length of the horizontal fixture drain shall not exceed the limits specified in Table 82.31-1.

7. Fixture drains to be vented by the horizontal drain shall not connect to a horizontal drain downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 20 pipe diameters of the horizontal drain serving the stack.

Note: See Appendix for further explanatory material.

(18) PROHIBITED USES. A vent or vent system shall not be used for purposes other than the venting of the plumbing system.

(a) *Boiler blowoff basin vents.* Vent piping from boiler blowoff basins shall not be connected to a vent or vent system serving a sanitary drain system, storm drain system or chemical waste system.

(b) *Chemical waste vents.* Vent piping for chemical waste systems shall not be connected to a vent system serving a sanitary drain system or storm drain system.

(c) *Steam vents.* Vents serving steam operated sterilizers, cleansing or degreasing equipment, pressing machines or any other apparatus which normally discharges steam into the vent shall not be connected to a vent or a vent system serving a sanitary drain system, storm drain system or chemical waste system.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; am. (11) (a), (17) (b) 3. b. and (c) 2. b., r. and recr. (11) (b), r. (13) (a) 2., cr. (17) (b) 3. c. and (c) 2. c., Register, May, 1988, No. 389, eff. 6-1-88; reprinted to correct (17) (c) 4., Register, February, 1991, No. 422; cr. (4) (b) 4. and (17) (a) l. f., r. and recr. (5) (c) l. e. and (17) (c) 4., am. (5) (c) 2. c., (10) (intro.), (b) 1., (11) (b), (17) (a) l. e. and (17) (b), Register, August, 1991, No. 428, eff. 9-1-91; am. (6) (c), (7) (b), (10) (intro.), (a), (b) 1., (e), (13) (a) l. c., (c) (intro.), l. and 4., r. (16) (h), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 82.32 Traps and direct fixture connections. (1) SCOPE. The provisions of this section set forth the requirements for the types and installation of traps and direct fixture connections.

Register, February, 1994, No. 458

(2) MATERIALS. All traps and fixture connections shall be of approved materials in accordance with ch. ILHR 84.

(3) GENERAL. Each plumbing fixture, each compartment of a plumbing fixture and each floor drain shall be separately trapped by a water seal trap, except as provided in par. (a). A fixture shall not be double trapped.

(a) *Trap exceptions.* The plumbing fixtures listed in subds. 1. to 3. shall not be required to be separately trapped:

1. Fixtures having integral traps;

2. Compartments of a combination plumbing fixture installed on one trap, provided:

a. No compartment is more than 6 inches deeper than any other;

b. The distance between the compartments' waste outlets farthest apart does not exceed 30 inches; and

c. No compartment waste outlet is equipped with a food waste grinder.

3. Storm drains as provided in s. ILHR 82.36 (14) (b).

(b) *Trap seals.* Each trap shall provide a liquid seal depth of not less than 2 inches and not more than 4 inches, except as otherwise specified in this chapter.

(c) *Loss of trap seal.* A trap seal primer valve may be installed on a trap subject to high rates of evaporation.

1. A trap seal primer valve shall be installed on a receptor of indirect wastes not subject to year round use.

2. Trap seal primer valves shall conform to ASSE 1018.

Note: A list of referenced standards is contained in ch. ILHR 84.

(d) *Design.* Traps shall be self-scouring and shall not have interior partitions, except where such traps are integral with the fixture. Uniform diameter P-traps shall be considered self-scouring.

(e) *Size.* Traps shall be of diameters not less than those specified in Table 82.30-1 of s. ILHR 82.30.

(f) *Prohibited traps.* The installation of the types of traps listed in subds. 1. to 6. shall be prohibited:

1. Bell traps;

2. Drum traps, except where specifically approved by the department;

3. S-traps which are not integral parts of fixtures;

4. Separate fixture traps which depend on interior partitions for the trap seal;

5. Traps which depend upon moving parts to maintain the trap seal; and

6. Traps which in case of defect would allow the passage of sewer air.

(4) INSTALLATION. (a) *Setting of traps.* All traps shall be rigidly supported and set true with respect to the water level and so located as to protect the water seals, and shall be protected from freezing and evaporation.

(b) *Distance from fixture drain outlets.* 1. Vertical distance. Except as provided in subpars. a. to c., the vertical distance between the top of the fixture drain outlet and the horizontal center line of the trap outlet shall not exceed 15 inches.

a. The vertical distance between the top of the strainer of a floor drain or the opening of a standpipe receptor and the horizontal center line of the trap outlet shall not exceed 36 inches.

b. The vertical distance between the top of the fixture drain outlet of a pedestal drinking fountain and the horizontal center line of the trap outlet shall not exceed 60 inches.

c. The vertical distance between the water level in the bowl of a floor outlet water closet and the center line of the horizontal portion of the fixture drain shall not exceed 36 inches.

2. *Horizontal distance.* The horizontal distance between the vertical center line of a fixture drain outlet and the vertical center line of the trap inlet shall not exceed 15 inches, except the horizontal distance for a pedestal drinking fountain shall not exceed 24 inches.

Note: See Appendix for further explanatory material.

(5) **DIRECT FIXTURE DRAIN CONNECTION.** Except as provided in s. ILHR 82.33, all plumbing fixtures and appliances discharging wastes shall connect directly to a drain system.

(a) *Floor drains.* 1. Floor drains shall be so located as to be accessible for cleaning purposes.

2. A floor drain receiving the wash from garbage cans shall be at least 3 inches in diameter.

(b) *Kitchen sinks.* Horizontal drain piping serving a kitchen sink trap shall not connect to vertical drain piping by means of a double sanitary tee.

(c) *Water closets.* A water closet shall discharge through a drain pipe or fitting with a minimum diameter of 3 inches.

1. A floor mounted wall outlet water closet shall connect to a 4 inch or 4 × 3 inch closet collar fitting or to a horizontal or vertical carrier type fitting.

2. A floor outlet water closet shall connect to a 4 inch or 4 × 3 inch closet collar fitting. A 4 × 3 inch closet bend fitting may be installed where a 4 inch closet collar fitting is used.

3. A wall mounted wall outlet water closet shall connect to a horizontal or vertical carrier type fitting.

4. Two water closets discharging to a vertical drain from opposite sides by means of the same fitting shall be installed in accordance with subpars. a. and b.

a. Where the vertical drain is 3 inches in diameter, the fitting for floor outlet water closets shall be a 3 inch double wye pattern fitting.

b. Where the water closets are wall outlet types the fitting shall be a double wye pattern fitting or a carrier-type fitting.

(d) *Blowout-type fixtures.* Blowout-type plumbing fixtures shall be installed in accordance with the approval of the department.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; am. (4) (a), cr. (5) (intro.) and (d), Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 82.33 Indirect and local waste piping. (1) SCOPE. (a) The provisions of this section set forth the requirements for the installation of indirect waste piping and local waste piping.

(b) Indirect waste piping and local waste piping draining the fixtures, appliances and devices having a public health concern, including but not limited to those listed in Table 82.33-1, shall be considered as plumbing and shall comply with the provisions of this section.

Table 82.33-1
TYPES OF FIXTURES, APPLIANCES AND DEVICES
OF A PUBLIC HEALTH CONCERN

Refrigerated food storage rooms and compartments	Coffee makers and urns
Refrigerated food display cases	Food processing equipment
Ice compartments	Baptismal founts
Vending machines	Clothes washers and extractors
Steam tables and kettles	Dishwashers
Food preparation sinks	Stillers
Potato peelers	Sterilizers
Egg boilers	Bar and soda fountains
	Boiler blowoff basin outlet drains

(2) **MATERIALS.** Indirect waste piping more than 30 inches in length and all local waste piping shall be of approved materials in accordance with ch. ILHR 84.

(3) **SIZE.** Except as provided in pars. (a) and (b), indirect waste piping more than 30 inches in length and all local waste piping shall be sized in accordance with s. ILHR 82.30.

(a) Indirect or local waste piping not exceeding 20 feet in length for refrigerated food display cases may not be less than one inch in diameter.

(b) Indirect waste piping, attached to an appliance, appurtenance or equipment through which pressurized waste is discharged, shall be sized in accordance with specifications of the manufacturer of the appliance, appurtenance or equipment.

(4) **INSTALLATION.** Indirect waste piping and local waste piping shall be so installed as to permit access for flushing and cleaning.

(5) **TRAPS.** (a) *Indirect waste piping.* 1. Gravity flow indirect waste piping more than 30 inches in length shall be provided with a trap in accordance with s. ILHR 82.32 (4), except indirect waste piping draining a sterilizer shall not be trapped.

2. All indirect waste piping draining a refrigerated compartment shall be provided with a trap in accordance with s. ILHR 82.32 (4).

(b) *Local waste piping.* Local waste piping handling sanitary wastes and more than 30 inches in length shall be

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provided with a trap in accordance with s. ILHR 82.32 (4).

(6) **MAXIMUM LENGTH.** Indirect waste piping and local waste piping handling sanitary wastes shall not exceed 30 feet in length horizontally nor 15 feet in length vertically.

(7) **AIR-GAPS AND AIR-BREAKS.** All indirect waste piping and all local waste piping shall discharge by means of an air-gap or air-break into a receptor.

(a) *Air-gap installation.* 1. The distance of an air-gap between indirect waste piping one inch or less in diameter and the receptor shall be at least twice the diameter of the indirect waste piping.

2. The distance of an air-gap between indirect waste piping larger than one inch in diameter and the receptor shall be not less than 2 inches.

(b) *Air-break installation.* The air-break between indirect waste piping or local waste piping and the receptor shall be accomplished by extending the indirect waste piping or local waste piping below the flood level rim of the receptor.

Note: See Appendix for further explanatory material.

(8) **RECEPTORS.** A receptor receiving the discharge from indirect waste piping or local waste piping shall be of a shape and capacity as to prevent splashing or flooding. Receptors shall be installed in accordance with this subsection and shall be accessible.

(a) *Waste sinks and standpipes.* 1. A waste sink or a standpipe serving as a receptor shall have its rim at least one inch above the floor.

2. A waste sink or a standpipe serving as a receptor shall be individually trapped in accordance with s. ILHR 82.32.

(b) *Floor sinks.* A floor sink serving as a receptor shall be equipped with a removable metal basket over which the indirect waste piping or local waste piping is to discharge, or the floor sink shall be equipped with a dome strainer. Indirect waste piping or local waste piping shall not discharge through a traffic grate, but shall terminate over an ungrated portion of the floor sink.

(c) *Local waste piping.* 1. Local waste piping serving as a receptor shall discharge to a waste sink, standpipe or floor sink, except as provided in subd. 2.

2. Local waste piping serving as a receptor for a water heater safety relief valve may discharge to a floor drain.

3. Local waste piping may not receive the discharge from another local waste pipe.

(d) *Prohibited receptors.* Except as provided in subds. 1. and 2., a plumbing fixture which is used for domestic or culinary purposes shall not be used as a receptor for indirect waste piping or local waste piping.

1. The indirect waste piping of a portable dishwasher or point-of-use water treatment device may discharge into a kitchen sink of a dwelling unit.

2. The indirect waste piping of an automatic clothes washer or water treatment device may discharge into a laundry tray.

Register, February, 1994, No. 458

Note: See Appendix for further explanatory material.

(9) **INDIRECT WASTE PIPING REQUIRED.** (a) *Boilers, pressure tanks and relief valves.* Boilers, pressure tanks, relief valves and similar equipment discharging to a drain system shall be by means of an air-gap.

1. Steam pipes shall not connect or discharge to any part of a plumbing system.

2. Waste water more than 160° F. in temperature shall not discharge into any part of a plumbing system.

(b) *Clear water wastes.* 1. Clear water wastes, except those from a drinking fountain, discharging to a drain system shall be by means of an air-gap.

2. The clear water wastes from a drinking fountain discharging to a drain system shall be by means of a direct connection.

(c) *Clothes washers.* 1. Residential types. Residential-type clothes washers shall discharge into the sanitary drain system by means of an air-break.

a. A standpipe receptor may not extend more than 36 inches nor less than 18 inches above the top of the trap weir.

b. The top of a standpipe receptor shall terminate at least 32 inches but not more than 42 inches above the floor on which the washer is located.

2. Self-service laundries. Pumped-discharge automatic clothes washing equipment in laundrettes, laundromats and self-service laundry establishments shall have the wastes discharge to a drain system by means of standpipes. The standpipes shall be installed in accordance with subd. 1.

a. The maximum number of washers which may be connected to a trap shall be in accordance with Table 82.33-2.

b. Washer wastes shall not be discharged to gutters, troughs, local waste piping, indirect waste manifold or other similar connections.

Table 82.33-2
WASHER CONNECTIONS

Trap Diameter	Maximum Number of Washers
2 inches	2 machines
3 inches	3 machines
4 inches	4 machines

3. Commercial. Gravity discharge-type clothes washing equipment shall discharge by means of an air-break or by other approved methods into a floor receptor, trench or trough.

a. The receptor shall be sized to hold one full simultaneous discharge load from every machine draining into the receptor.

b. The size of the receptor drain shall be determined by the manufacturer's discharge flow rate and the frequency of discharge.

Note: See Appendix for further explanatory material.

c. All wastes from the washers shall flow through a commercial laundry interceptor as specified in s. ILHR 82.34.

(d) *Dishwashing machines*. 1. Residential-type. A residential-type dishwashing machine shall discharge to the sanitary drain system by means of a fixed air-gap or air-break located above the high water level of the dishwashing machine. The indirect waste piping or hose from the dishwashing machine shall not exceed a developed length of 10 feet. The indirect waste piping shall be installed in accordance with one of the methods specified in subpars. a. and b.

a. An air-gap or air-break may be located below a countertop. Where the air-gap or air-break is located below a countertop, the indirect waste piping from the dishwashing machine shall discharge into a standpipe. The standpipe shall be at least 1½ inches in diameter and shall extend at least 12 inches above the trap inlet.

b. An air-gap may be located above a countertop. Where the air-gap is located above a countertop, the indirect waste piping from a dishwashing machine shall discharge into either a standpipe or local waste piping. The standpipe shall be at least 1½ inches in diameter and shall extend at least 12 inches above the trap inlet. The local waste piping shall connect to the fixture drain of a kitchen sink above the trap inlet. Where a hose is used for local waste piping, the developed length shall not exceed 18 inches.

2. Commercial. Commercial dishwashing machines shall discharge into a sanitary drain system by means of an air-gap or air-break into a trapped and vented receptor. The indirect waste piping may not be more than 30 inches in length.

3. Prohibited installations. No dishwashing machine may discharge into or through a food waste grinder.

Note: See Appendix for further explanatory material.

(e) *Drips and drain outlets*. Appliances, devices and apparatus not defined as plumbing fixtures which have drip or drain outlets shall be drained through indirect waste piping into an open receptor by means of an approved air-gap or air-break.

(f) *Elevator pit subsoil and floor drains*. A subsoil or floor drain installed in an elevator pit shall discharge through indirect waste piping for disposal in accordance with s. ILHR 82.36 (3).

1. A sump pump shall not be located in an elevator pit.

2. The sump containing the pump for an elevator pit shall have a submerged inlet constructed to maintain a minimum 6 inch trap seal.

Note: See Appendix for further explanatory material.

(g) *Food handling establishments*. Plumbing fixtures, devices and appurtenances installed in food handling establishments engaged in the storage, preparation, selling, serving or processing of food shall be installed in accordance with this paragraph.

1. Bar and soda fountain sinks. Where a bar or soda fountain sink is so located that the trap for the sink cannot be vented as specified in s. ILHR 82.31, the sink drain

shall discharge to the sanitary drain system through indirect waste piping.

a. Where the indirect waste piping is not trapped, the wastes shall be discharged by means of an air-gap.

b. Where the indirect waste piping is trapped, the wastes shall be discharged by means of an air-gap or air-break.

2. Beer taps, coffee makers, glass fillers and soda dispensers. The drip pan from a beer tap, coffee maker, glass filler, soda dispenser or similar equipment shall discharge to the sanitary drain system through indirect waste piping by means of an air-break or air-gap.

3. Novelty boxes, ice compartments and ice cream dipper wells. Novelty boxes, ice compartments and ice cream dipper wells shall discharge to the sanitary drain system through indirect waste piping by means of an air-gap.

a. The indirect waste piping shall not exceed 30 inches in length.

b. The indirect waste piping draining a novelty box or ice compartment may not discharge or connect to the indirect waste piping or local waste piping of any other fixture, appliance or device other than a novelty box or ice compartment.

4. Refrigerated food storage rooms, compartments and display cases. Drains serving refrigerated food storage rooms, compartments or display cases shall discharge to the sanitary drain system through indirect waste piping. The indirect waste piping shall drain by gravity to a receptor by means of an air-gap or air-break. Where an air-break is installed, the flood level rim of the receptor shall be at least 2 inches below the top of the fixture strainer or drain opening in the refrigerated room, compartment or display case.

5. Enclosed food processing equipment. Coffee urns, egg boilers, potato peelers, steam kettles, steam tables, vending machines and similar types of enclosed food processing equipment shall be discharged to the sanitary drain system through indirect waste piping by means of an air-gap.

6. Preparation sinks. Open culinary sinks for thawing or washing food shall discharge to the sanitary drain system through indirect waste piping by means of an air-gap. The indirect waste piping may not exceed a length of 30 inches.

Note: See Appendix for further explanatory material.

(h) *Sterilizers*. Appliances, devices or apparatus, such as stills, sterilizers and similar equipment requiring waste connections and used for sterile materials, shall discharge through indirect waste piping to the sanitary drain system by means of an air-gap.

Note: See s. ILHR 82.50 regarding sterilizer wastes.

(i) *Swimming pools*. 1. Waste water from swimming or wading pools, including pool drainage and backwash from sand filters, shall be discharged to the storm sewer through indirect waste piping.

2. Waste water from floor drains which serve interior walks around pools and backwash from diatomaceous earth filters shall be discharged to the sanitary sewer through indirect waste piping.

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3. Where a recirculation pump is used to discharge waste pool water to the drain system, the pump shall discharge to the drain system through indirect waste piping.

4. All indirect waste piping serving pools and pool areas shall discharge by means of an air-gap.

5. The requirements for sewer connections as specified in ch. ILHR 90 shall apply to all swimming pools.

(j) *Vacuum systems — central units.* Central vacuum units shall discharge by means of an air-gap or air break.

(10) **WATER TREATMENT DEVICES.** The waste discharge of a water treatment device to the drain system shall be protected in accordance with s. ILHR 82.41 with respect to cross connection control.

Note: For appliances, devices and equipment not included in this section or other sections contact the department for information and proposed installation review.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. Table 82.33-1 and (9) (g) 5., cr. (8) (c) 3., (9) (g) 6. and (k), Register, May, 1988, No. 389, eff. 6-1-88; r. and recr., (3), am. (9) (c) 1. a., (d) 2. and (g) 4., Register, August, 1991, No. 428, eff. 9-1-91; am. (8) (d) 1., 2. and (9) (g) 3. b., r. (9) (k), cr. (10), Register, February, 1994, No. 458, eff. 3-1-94; correction in (9) (i) 5., made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 82.34 Interceptors and catch basins for special and industrial wastes. (1) **SCOPE.** The provisions of this section set forth the requirements for design and installation of interceptors and catch basins to handle special and industrial wastes.

(2) **MATERIALS.** All piping, interceptors and catch basins for special and industrial wastes shall be of approved materials in accordance with ch. ILHR 84.

(3) **GENERAL.** Any deleterious waste material which is discharged into a plumbing system shall be directed to an interceptor, catch basin or other approved device. The interceptor, catch basin or approved device shall be capable of separating the deleterious waste material from the normal sewage and retaining the deleterious waste material to facilitate its periodic removal or treatment or both.

(a) *Deleterious waste materials.* For the purpose of this subsection, deleterious waste materials include any waste material, other than that from dwelling units, which may:

1. Congeal, coagulate or accumulate in drains and sewers, thereby, creating stoppages or retarding the discharge flow;

2. Retard or interfere with municipal sewage treatment processes;

3. Pass through a treatment process and pollute the wastewater receiving the treatment effluent;

4. Create explosive, flammable, noxious, toxic or other hazardous mixtures of materials; or

5. Damage, destroy or deteriorate sewers or piping materials or structures.

Note: See ch. ILHR 10 as to flammable and combustible liquids.

(b) *Private disposal systems.* The special or industrial wastes from any plumbing system which are not discharged into a public sewer system shall be treated or disposed in compliance with the rules of the state agency having

jurisdiction. The treatment or disposal system shall be installed so as not to endanger any water supply which is or may be used for drinking, culinary or bathing purposes, or which may create a nuisance, unsanitary conditions or water pollution.

(c) *Velocity control.* Interceptors, catch basins and other similar devices shall be designed, sized and installed so that flow rates shall be developed and maintained in a manner that solid and floating materials of a harmful, hazardous or deleterious nature will be collected in the interceptor for disposal.

(d) *Maintenance.* All devices installed for the purpose of intercepting, separating, collecting, or treating harmful, hazardous or deleterious materials in liquid or liquid-borne wastes shall be operated and cleaned of intercepted or collected materials or of any residual from treatment at such intervals which may be required to prevent their passage through the interceptor.

(e) *Service reassembly.* Any fixed orifice, vent or trap of an interceptor, catch basin or other similar device shall remain intact and shall not be removed or tampered with except for cleaning purposes. After service, all parts of the interceptor, collector or treatment device, such as baffles, weirs, orifice plates, channels, vents, traps, tops, and fastening bolts or screws shall be replaced in proper working position.

(f) *Location.* 1. Interceptors, catch basins and other similar devices shall be accessible for service, maintenance, repair and inspection.

a. No interceptor, catch basin or similar device may be surrounded or covered as to render it inaccessible for service or inspection.

b. No interceptor, catch basin or similar device may have its top located more than 6 feet above the surrounding floor.

c. Enough space shall be provided to enable the removal of any interior parts of the interceptor, catch basin or similar device.

d. At least 18 inches of clear space shall be provided above the top of the interceptor, catch basin or similar device.

2. An interceptor, catch basin, or similar device shall not be located within 25 feet of a water well.

(g) *Construction.* 1. Base. Site-constructed catch basins and interceptors shall have at least a 6 inch thick air-entrained concrete base with a minimum estimated compressive strength at 28 days of 3000 psi or an approved precast base.

2. Sides and tops. The sides and tops of poured-in-place concrete catch basins and interceptors shall be at least 6 inches thick air-entrained concrete with a minimum estimated compressive strength at 28 days of 3000 psi.

3. Prefabricated catch basins and interceptors. Prefabricated catch basins and interceptors shall be approved by the department prior to installation.

(h) *Disposition of retained materials.* Deleterious waste materials retained by an interceptor, catch basin or simi-

lar device shall not be introduced into any drain, sewer or natural body of water without approval of the state agency having jurisdiction.

(4) GARAGE CATCH BASINS AND INTERCEPTORS. (a) *Public buildings.* Except as provided in subd. 1., the discharge waste from floor areas of public buildings on which self-propelled land, air or water vehicles can be driven, stored or serviced or on which engines or motorized equipment is serviced or stored shall be discharged through a garage catch basin or through a sand interceptor and an oil interceptor.

1. Exception. The discharge wastes of those floor areas where only vehicles such as forklift trucks are utilized shall not be required to be discharged through a garage catch basin or interceptor.

2. Design of garage catch basins. a. The base for a site-constructed garage catch basin shall extend at least 4 inches beyond the outside of the catch basin wall.

b. The catch basin shall have a minimum inside diameter or horizontal dimension of 36 inches and a minimum inside depth of 48 inches.

c. The outlet for a catch basin shall be at least 4 inches in diameter. The outlet shall be submerged to form a trap with a water seal of at least 6 inches. The bottom of the trap's water seal shall be at least 18 inches above the bottom of the catch basin.

d. The drain from the catch basin shall be provided with a cleanout extended to grade. The cleanout shall be sized in accordance with s. ILHR 82.35.

e. The waterline in the catch basin shall be at least 2 inches below horizontal drains discharging into the catch basin.

f. The catch basin shall be provided with an open grate cover of at least 24 inches in diameter.

g. Where the outlet for a catch basin is installed so that the waterline is more than 12 inches below the floor level, a local vent pipe of at least 4 inches in diameter shall be provided. The local vent pipe shall connect to the catch basin at least 2 inches above the waterline and shall terminate in accordance with s. ILHR 82.31 (16) or to the outside of the building with a return bend fitting or vent cap terminating not less than one foot above grade.

h. Not more than 8 trapped floor drains of at least 3 inches in diameter may connect individually to the lowest horizontal portion of a local vent where that lowest horizontal portion of the local vent does not exceed a length of 100 feet. The change in elevation of the fixture drain between the trap weir of the floor drain and the local vent shall not exceed the diameter of the fixture drain pipe.

i. Trapped floor drains, at least 3 inches in diameter, may connect to a garage catch basin. The change in elevation of the fixture drain between the trap weir of the floor drain and the catch basin shall not exceed the diameter of the fixture drain pipe.

3. Trench drain. a. Each open grate trench which is to serve floor areas subject to vehicular traffic shall discharge to a catch basin by means of a fixture drain of at least 4 inches in diameter.

b. The fixture drain from a trench drain shall extend at least 6 inches below the waterline of the catch basin.

c. The developed length of the fixture drain between the trench drain and the catch basin shall not exceed the distance equal to 24 times the diameter of the fixture drain.

Note: See Appendix for further explanatory material.

(b) *Garages for one- and 2-family dwellings.* 1. Floor drains serving garages for one- and 2-family dwellings shall be provided with a solid bottom sediment basket.

Note: See Appendix for further explanatory material.

2. Catch basins serving garages for one- and 2-family dwellings shall be in accordance with par. (a).

(c) *Grates for garage catch basins, floor drains and trenches.* A garage catch basin, floor drain and trench drain shall be provided with an approved, removable cast iron or steel grate of a thickness and strength for the anticipated loads. The grate shall have an available inlet area equal to at least the outlet drain for the catch basin, floor drain or trench drain.

(5) GREASE INTERCEPTORS. All plumbing installations for occupancies, other than dwelling units, where grease, fats, oils or similar waste products of cooking or food are introduced into the drain system shall be provided with interceptors in accordance with this subsection. All drains and drain piping carrying oil, grease or fats shall be directed through one or more interceptors as specified in par. (a).

(a) *General.* 1. 'Public sewers.' All new, altered or remodeled plumbing systems which discharge to public sewers shall be provided with one or more exterior grease interceptors or one or more interior grease interceptors.

a. Where one or more exterior grease interceptors are provided all and only kitchen wastes shall be discharged to an exterior interceptor.

b. Where one or more interior grease interceptors are provided the wastes from a food waste grinder or a sanitizing compartment of a sink, or both, may bypass the interceptor or interceptors.

2. Private sewage systems. All new, altered or remodeled plumbing systems which discharge to private sewage systems shall be provided with exterior grease interceptors.

a. Except as provided in subpar. b., only kitchen and food wastes shall be discharged to an exterior grease interceptor.

b. Where approved by the department combined kitchen wastes and toilet wastes may be discharged directly to a septic tank or tanks which conform to par. (b). The required capacity of a grease interceptor shall be added to the required septic tank capacity as specified in ch. ILHR 83.

3. Existing installations. The department may require the installation of either interior or exterior grease interceptors for existing plumbing installations where the waterway of a drain system, sewer system or private sewage system is reduced or filled due to congealed grease.

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(b) *Exterior grease interceptors.* Exterior grease interceptors shall receive the entire waste discharge from kitchens or food processing areas. All exterior interceptors shall be designed and constructed in accordance with this paragraph, so as to constitute an individual structure.

1. Design. a. The liquid depth of the interceptor shall not be less than 42 inches nor more than an average of 72 inches.

b. A rectangular interceptor tank shall have a minimum width of 36 inches and a minimum length of 72 inches. The longest dimension of the tank shall be parallel to the direction of waste flow.

c. A horizontal-cylindrical interceptor tank shall have a minimum inside diameter of 52 inches and a minimum length of 72 inches. The longest dimension of the tank shall be parallel to the direction of waste flow.

d. Vertical-cylindrical interceptor tanks shall have a minimum inside diameter of 72 inches.

e. Each prefabricated interceptor tank shall be clearly marked to indicate liquid capacity and the name and address or registered trademark of the manufacturer. The markings shall be impressed into or embossed onto the outside wall of the tank immediately above the outlet opening. Each site-constructed concrete tank shall be clearly marked at the outlet opening to indicate the liquid capacity. The marking shall be impressed into or embossed onto the outside wall of the tank immediately above the outlet opening.

f. The inlet and outlet openings of interceptor tanks or tank compartments shall be provided with, open-end sanitary tee fittings or baffles, so designed and constructed as to distribute the flow and retain the grease in the tank or tank compartments. The sanitary tee fittings or baffles shall extend at least 6 inches above the liquid level. At least 2 inches of clear space shall be provided above the top of the sanitary tee fittings or baffles. The sanitary tee fitting or baffle at the inlet opening shall extend below the liquid level of the tank a distance equal to $\frac{1}{2}$ of the total liquid depth. The sanitary tee fitting or baffle at the outlet opening shall extend below the liquid level of the tank a distance equal to $\frac{2}{3}$ of the total liquid depth. The waterline in the interceptor shall be at least 2 inches below the horizontal drain discharging to the interceptor.

g. Each compartment of an interceptor tank shall be provided with at least one manhole opening located over either the inlet or outlet opening. Additional manhole openings shall be provided such that no interior compartment wall of a tank is more than 4 feet from the edge of the manhole opening. The distance between manhole openings serving the same compartment shall not exceed 8 feet. Manhole openings shall be not less than 24 inches in the least dimension. Manholes shall terminate at or above ground surface and be of approved materials. Steel tanks shall have a minimum 2 inch collar for the manhole extensions permanently welded to the tank. The manhole extension on fiberglass tanks shall be of the same material as the tank and an integral part of the tank. The collar shall have a minimum height of 2 inches.

h. Manhole risers for interceptor tanks shall be provided with a substantial, fitted, watertight cover of concrete, Register, February, 1994, No. 458

steel, cast iron or other approved material. Manhole covers shall terminate at or above grade and shall have an approved locking device.

i. A minimum 4 × 6 inch permanent label shall be affixed to the manhole cover, identifying the interceptor tank with the words GREASE INTERCEPTOR. Where the tank acts as the septic tank and grease interceptor the label shall identify it as such. The wording used on the warning label shall be approved by the department, as part of the materials approval for the tank under ch. ILHR 84.

j. An inlet or outlet opening which does not have a manhole opening as specified in subpar. g. shall be provided with an airtight inspection opening located over the inlet or outlet. The inspection opening shall be at least 4 inches in diameter. The inspection opening shall terminate at or above grade.

Note: See Appendix for further explanatory material.

2. Capacity and sizing. The minimum liquid capacity of a grease interceptor shall be determined in accordance with the provisions of this subdivision, except no grease interceptor may have a capacity of less than 1000 gallons if the interceptor is to discharge to a private sewage system or less than 750 gallons if the interceptor is to discharge to a municipal sewer system and treatment facility.

a. The minimum capacity of a grease interceptor serving a restaurant with seating shall be equal to C, where

$$C = S \times H \times A$$

Where,	S =	Number of seats, with each drive-in car service space counting as 3 seats and each drive-up service window counting as 60 seats.
	H =	Hours per day that meals are served, at least 6 hours but not more than 12 hours.
	A =	Appliance factor: 0.75 for a kitchen with no dishwashing machine and no food waste grinder. 1.0 for a kitchen with either a dishwashing machine or a food waste grinder. 1.25 for a kitchen with both a dishwashing machine and a food waste grinder.

b. The minimum capacity of a grease interceptor serving a dining hall, hospital, nursing home, school kitchen, church kitchen or a kitchen for carryout or delivery service shall be equal to C, where:

$$C = \frac{M \times G \times H}{2 \times P}$$

Where,	M =	Meals served per day.
	G =	3 gallons per meal served.
	H =	Hours per day that meals are served, at least 6 hours but not more than 12 hours.
	P =	Meal periods per day; 1, 2 or 3.

c. The minimum capacity of a grease interceptor as determined in subpar. a. or b. may be halved for establishments with all paper service, but may not be less than 1000 gallons if the interceptor is to discharge to a private sewage system or less than 750 gallons if the interceptor is

to discharge to a municipal sewer system and treatment facility.

3. 'Installation.' a. Grease interceptor tanks may not be located within 5 feet of a building or any portion of the building or swimming pool; 10 feet of a water service; 2 feet of a lot line; 10 feet of a cistern or 25 feet of a reservoir or high water mark of a lake, stream, pond or flowage.

Note: The department of natural resources under ch. NR 113 requires a minimum setback of 25 feet between a grease interceptor and a well.

b. Where a grease interceptor tank is installed in groundwater, the tank shall be adequately anchored.

c. Grease interceptor tanks shall be installed on a bedding of at least 3 inches in depth. The bedding material shall be sand, gravel, granite, limerock or other noncorrosive materials of a size that all will pass through a ¾ inch sieve.

d. The backfill material for steel and fiberglass grease interceptor tanks shall be as specified in subpar. c. for bedding and shall be tamped into place. The backfill material for concrete grease interceptor tanks shall be soil material, of a size that will pass through a 4 inch screen and shall be tamped into place.

e. All joints on concrete risers and manhole covers for a grease interceptor shall be tongue and groove or shiplap type and sealed watertight using neat cement, mortar or bituminous compound. All joints on steel risers for a grease interceptor shall be welded or flanged and bolted and be watertight. All steel manhole extensions from a grease interceptor shall be bituminous coated inside and outside. All methods of attaching fiberglass risers for a grease interceptor shall be watertight and approved by the department.

(c) *Interior grease interceptors.* 1. 'Flow rating.' An interior grease interceptor shall be capable of accommodating a flow of at least 15 gallons per minute, but not less than the manufacturer's specifications.

2. Flow rate related to connected capacity. Three-fourths of the total holding capacity in gallons of all fixtures and devices discharging to an interior grease interceptor, shall not exceed the value of the maximum flow rate which the interceptor can accommodate.

3. Grease holding capacity as related to flow rate. The grease holding capacity in pounds shall not be less than double the value of the maximum flow rate which the interceptor can accommodate.

4. Flow controls. Where required by the manufacturer, devices which control the rate of flow through an interior grease interceptor shall be installed.

a. The flow control devices shall be accessible for inspection, service and cleaning.

b. Flow controls shall be installed in the drain branch leading to each fixture and shall be so rated that the combined flow from all combinations of discharge will not develop either sufficient static or velocity head so the established flow rate of the interceptor can be exceeded.

Note: See Appendix for further explanatory material.

5. Flow control vents. Orifice type flow controls for an interior grease interceptor shall be vented in accordance with s. ILHR 82.31.

6. Prohibited locations and types. No water-cooled grease interceptor may be installed. No grease interceptor may be located where the surrounding temperatures, under operating conditions, are less than 40° F.

(d) *Prohibited treatment.* The introduction of grease or fat emulsifiers into a grease interceptor shall be prohibited.

(6) **AUTOMATIC CAR WASHES.** The wastes of floor drains and drain inlets of automatic car washes shall discharge through an approved car wash interceptor.

(a) *Design.* Except as provided in subds. 1. and 2. and par. (b), car wash interceptors shall be constructed and installed in accordance with sub. (4) (a).

1. The interceptor's outlet shall be submerged to form a trap with a water seal of at least 15 inches.

2. The bottom of the trap's water seal shall be at least 30 inches above the bottom of the interceptor.

(b) *Capacity.* The minimum liquid capacity of the interceptor shall be based on the maximum flow rate of water through the interceptor in gallons per minute.

1. Between the waterline and the bottom of the trap seal of the outlet, the interceptor shall have a capacity value equal to at least 5 times the maximum flow rate.

2. Below the bottom of the trap seal of the outlet, the interceptor shall have a capacity value equal to at least 15 times the maximum flow rate.

Note: See Appendix for further explanatory material.

(c) *Hand-held car washing wands.* The wastes of floor drains and drain inlets serving 2 or more hand-held car washing wands shall discharge through an approved car wash interceptor. The wastes of one hand-held car washing wand may discharge to a garage catch basin.

(d) *Recirculated water.* Where recirculated water is used for washing, the recirculated water shall be drawn from a separation chamber located upstream from the car wash interceptor.

(7) **COMMERCIAL LAUNDRIES.** Wastes from gravity dump-type clothes washing equipment shall be discharged through an approved laundry interceptor in accordance with this subsection.

(a) *Screening apparatus.* A laundry interceptor shall be equipped with a wire basket or other device which will prevent the passage of solids, ½ inch or larger in diameter, string, buttons and other detrimental materials into the drain system.

(b) *Trench type interceptors.* A floor receptor, trench or trough as specified in s. ILHR 82.33 (9) (c) 3., may serve as a laundry interceptor, if no oils or quantities of sand are discharged into it.

Note: See Appendix for further explanatory material.

(c) *In-line interceptor.* 1. In-line interceptors shall have a minimum inside diameter or horizontal dimension of 24 inches.

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2. An in-line interceptor shall be provided with an air-tight cover.

3. An in-line interceptor shall be provided with a vent.

a. The vent shall extend from above the flow line to a vent terminal in accordance with s. ILHR 82.31 (16) or shall be connected to the venting system serving the sanitary drain system.

b. The diameter of the vent shall be at least one-half of the diameter of the interceptor's outlet, but not less than 2 inches.

4. The outlet for an in-line interceptor shall be at least 4 inches in diameter. The outlet shall be submerged to form a trap with a water seal of at least 12 inches. The bottom of the trap's water seal shall be at least 12 inches above the bottom of the interceptor.

5. The waterline in an in-line interceptor shall be at least 2 inches below the bottom of the inlet opening for the interceptor.

(8) OIL AND FLAMMABLE LIQUIDS. Oily and flammable wastes discharging to a building sewer shall be discharged through an approved interceptor. Where oily and flammable wastes may overflow by spillage or other circumstances, protective dikes or other similar devices shall be provided to prevent the wastes from entering the drain system.

(a) *Site-constructed interceptors.* 1. Garage catch basins. Site-constructed garage catch basins which serve as an interceptor for oily or flammable wastes shall be constructed and installed in accordance with sub. (4).

2. In-line interceptors. Site-constructed in-line interceptors for oily or flammable wastes shall be constructed and installed in accordance with this subdivision.

a. The base for an in-line interceptor shall extend at least 4 inches beyond the outside of the interceptor.

b. The in-line interceptor shall have a minimum inside diameter or horizontal dimension of 36 inches and a minimum inside depth of 48 inches. The interceptor shall have a minimum liquid capacity of one cubic foot for each 300 square feet of surface area to be drained into the interceptor.

c. The outlet for an in-line interceptor shall be at least 4 inches in diameter. The outlet shall be submerged to form a trap with a water seal of at least 6 inches. The bottom of the trap's water seal shall be at least 18 inches above the bottom of the interceptor.

d. The drain from the in-line interceptor shall be provided with a cleanout extended to grade. The cleanout shall be sized in accordance with s. ILHR 82.35.

e. The waterline in the in-line interceptor shall be at least 2 inches below all horizontal drains discharging into the interceptor.

f. Covered in-line interceptors shall be vented in accordance with par. (c).

(b) *Prefabricated oil interceptors and separators.* Prefabricated oil interceptors and separators shall be of a capacity for the anticipated load and shall be installed in accordance with the manufacturer's written specifications. A manufacturer's rated capacity shall be accepted upon the approval of the department.

1. An oil interceptor or separator shall be provided with an oil storage tank for storing the residue from the interceptor or separator.

2. The oil storage tank shall be provided with a high liquid warning device which will be activated when the liquid level is less than 6 inches below the inlet pipe.

a. The warning device shall be either an audible or illuminated alarm.

b. Illuminated alarms shall be conspicuously mounted.

Note: Electrical installations are to be in accord with ch. ILHR 16.

(c) *Venting.* Oil and flammable interceptors and separators shall be so designed to prevent the accumulation of explosive gases.

1. A covered interceptor or separator shall be provided with an individual vent of at least 3 inches in diameter. The vent shall extend from the top of the interceptor or separator or as high as possible, from the side of the interceptor or separator to a point at least 12 feet above grade.

2. The drain pipe to the interceptor or separator shall be provided with a fresh air inlet connected within 2 feet of the inlet of the interceptor or separator. The fresh air inlet shall terminate at least one foot above grade, but not less than 6 feet below the terminating elevation of the vent serving the interceptor or separator. The fresh air inlet shall be at least 3 inches in diameter.

Note: See Appendix for further explanatory material.

(9) BOTTLING ESTABLISHMENTS. Wastes containing glass of bottling establishments shall be discharged through an interceptor.

(10) DAIRY PRODUCT PROCESSING PLANTS. Dairy wastes from dairy product processing plants shall be discharged through an interceptor.

(11) MEAT PROCESSING PLANTS AND SLAUGHTERHOUSES. The wastes from meat processing areas, slaughtering rooms and meat dressing rooms shall be discharged through an approved interceptor to prevent the discharge of feathers, entrails, blood and other materials.

(12) SAND INTERCEPTORS. Sand interceptors and other similar interceptors for heavy solids shall be so designed and located as to be accessible for cleaning. The outlet for the interceptor shall be submerged to form a trap with a water seal of at least 12 inches.

(13) PLASTER AND HEAVY SOLIDS TRAP TYPE INTERCEPTORS. Plaster sinks shall be provided with plaster and heavy solids trap type interceptors.

(a) The interceptor shall be installed as the fixture trap.

(b) The drain piping between the sink and the interceptor shall not exceed a length of 36 inches.

Note: See Appendix for further explanatory material.

(14) CHEMICAL WASTE PIPING SYSTEMS. All chemical wastes having a pH level of less than 5.5 or more than 10.0

shall discharge to a holding tank for proper disposal or to a drain system in accordance with this subsection.

(a) *Chemical dilution and neutralizing basins.* 1. All chemical wastes discharging into a drain system shall be diluted, neutralized or treated to a pH level of 5.5 to 10.0 by passing through an approved dilution or neutralizing basin before discharging to a building sewer.

2. Dilution and neutralizing basins shall have the minimum retention capacities as specified in Table 82.34. For quantities of fixtures exceeding 150 sinks or for special uses or installations, the department shall be consulted as to the minimum capacity of the basin.

Table 82.34
MINIMUM CAPACITIES FOR DILUTION
AND NEUTRALIZING BASINS

Maximum Number of Sinks	Minimum Retention Capacity in Gallons
1	5
4	15
8	30
16	55
25	100
40	150
60	200
75	250
100	350
150	500

3. Where a sufficient supply of diluting water cannot be provided to a dilution or neutralizing basin, the basin shall be filled with marble or limestone chips of not less than one inch nor more than 3 inches in diameter to the level of the basin's outlet.

4. Either the inlet or outlet of a dilution or neutralizing basin shall be submerged to form a trap with a water seal of at least 4 inches.

(b) *Vents.* Vents for chemical waste systems shall be sized and installed in accordance with s. ILHR 82.31.

1. Dilution and neutralizing basins with submerged inlets shall have a sanitary vent connected to the basin and a chemical waste vent connected to the inlet pipe. The pitch and the developed length of the drain between the submerged basin inlet and the chemical waste vent shall be in accordance with Table 82.31-1.

2. Dilution and neutralizing basins with submerged outlets shall have a chemical waste vent connected to the basin and a sanitary vent connected to the outlet pipe. The pitch and the developed length of the drain between the submerged basin outlet and the sanitary vent shall be in accordance with Table 82.31-1.

Note: See Appendix for further explanatory material.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; am. (4) (a) 2. b., (5) (b) 2. intro., c. and (c) 4. b., Register, August, 1991, No. 428, eff. 9-1-91; am. (4) (a) 2. c. and g., 3. a., (5) (b) 1. f. and j., 3. a., (c) 1., (8) (a) 2. c., r. and recr. (5) (a) 1., r. (5) (b) 3. e. and (c) (intro.), renum. (5) (b) 3. f. to be (5) (b) 3. e., Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 82.35 Cleanouts. (1) **SCOPE.** The provisions of this section set forth the requirements for the installation of cleanouts and manholes for all drain piping.

(2) **MATERIALS.** Cleanouts shall be constructed of approved materials in accordance with ch. ILHR 84.

(3) **WHERE REQUIRED.** (a) *Horizontal drains.* All horizontal drains within or under a building shall be accessible through a cleanout. Cleanouts shall be located so that the developed length of drain piping between cleanouts does not exceed 75 feet. For the purpose of this requirement, cleanouts in drain stacks may serve horizontal drains.

Note: See Appendix for further explanatory material.

(b) *Sanitary building sewers.* 1. Sanitary building sewers 6 inches or less in diameter shall be provided with cleanouts or manholes such that:

- Cleanouts are located not more than 100 feet apart;
- Manholes are located not more than 400 feet apart;
- The distance from a cleanout to a manhole located upstream is not more than 200 feet; or
- The distance from a manhole to a cleanout located upstream is not more than 300 feet.

2. Sanitary building sewers 8 inches or larger in diameter shall be provided with manholes at:

- Every change in direction of 45 ° or more;
- Every change in pipe diameter; and
- Intervals of not more than 400 feet.

(c) *Storm building sewers.* 1. Storm building sewers 10 inches or less in diameter shall be provided with cleanouts or manholes such that:

- Cleanouts are located not more than 100 feet apart;
- Manholes are located not more than 400 feet apart;
- The distance from a cleanout to a manhole located upstream is not more than 200 feet; or
- The distance from a manhole to a cleanout located upstream is not more than 300 feet.

2. Storm building sewers 12 inches or larger in diameter shall be provided with manholes or storm drain inlets with an inside diameter of at least 36 inches at:

- Every change in direction of 45 ° or more;
- Every change in pipe diameter; and
- Intervals of not more than 400 feet.

(d) *Private interceptor main sewers.* 1. Private interceptor main sewers 5 inches or less in diameter shall be provided with a cleanout or manhole at the most upstream point of the private interceptor main sewer and such that:

- Cleanouts are located not more than 100 feet apart;
- Manholes are located not more than 400 feet apart;
- The distance from a cleanout to a manhole located upstream is not more than 200 feet; or
- The distance from a manhole to a cleanout located upstream is not more than 300 feet.

2. Private interceptor main sewers 6 inches or larger in diameter shall be provided with a manhole at:

- The most upstream point of the private interceptor main sewer;

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- b. Every change in direction;
- c. Every change in pipe diameter; and
- d. Intervals of not more than 400 feet.

(e) *Junction of building drain and building sewer.* A cleanout shall be provided near the junction of a building drain and a building sewer.

1. The cleanout shall be located within 5 feet of where the building drain and the building sewer connect. The cleanout may be located either inside or outside the building.

2. A cleanout in a drain stack may serve as the cleanout at the junction of the building drain and building sewer, if the stack is within 5 feet of where the building drain and building sewer connect.

(f) *Stacks.* Where a cleanout is provided in a drain stack, the cleanout shall be located 28 to 60 inches above the lowest floor penetrated by the stack.

(g) *Branches.* Cleanouts shall be provided in connection with batteries of fixtures at such points that all parts of the branch drain pipes may be reached for cleaning or removal of stoppages. For the purposes of this requirement, removable fixture traps may serve as a cleanout opening.

(h) *Greasy wastes.* Drain pipes carrying greasy wastes shall be provided with cleanouts located not more than 40 feet apart and at all changes in direction of more than 45°.

(i) *Double sanitary tees.* A cleanout shall be provided immediately above or below a double sanitary tee drain fitting which is installed in a vertical drain pipe of less than 3 inches in diameter, unless a stack cleanout is provided in accordance with par. (f).

(j) *Traps and fixture drains.* 1. All traps shall be constructed or installed so that stoppages may be removed from the traps and the horizontal portions of fixture drains.

2. If a trap is not accessible for removal or does not contain a removable dip, a cleanout or a removable inlet shall be installed to enable cleaning of the trap passageway and the horizontal portions of the fixture drain.

(k) *Conductors.* Where a cleanout is provided in a conductor, the cleanout shall be located 28 to 60 inches above the lowest floor penetrated by the conductor.

(1) *Sampling manholes.* Municipalities or sanitary sewage districts by ordinance or rule may require the installation of sampling manholes for periodic sewage monitoring.

Note: The installation of sampling manholes may be needed for the monitoring of industrial wastes under chs. NR 200 to 299. See Appendix for further explanatory material.

(4) **DIRECTION OF FLOW.** Every cleanout shall be installed so as to open in the direction of the waste flow or at a right angle thereto.

(5) **ACCESSIBILITY.** Cleanout plugs shall not be covered with cement, plaster, or any other similar permanent finishing material.

(a) *Underground piping.* Cleanouts installed in underground drain piping shall be extended vertically to or above the finish grade.

1. The cleanout extension to grade shall connect to the drain piping through a wye pattern fitting.

2. A cleanout located outside of a building shall be provided with a frost sleeve.

a. The frost sleeve shall be of a material approved for building sewers in accordance with s. ILHR 84.30 (2) (c).

b. Where a cleanout is located in an area subject to vehicular traffic the top of the frost sleeve shall terminate in a concrete pad at least 4 inches thick and extending at least 9 inches from the sleeve on all sides, sloping away from the sleeve.

c. The bottom of the frost sleeve shall terminate 6 to 12 inches above the top of the drain piping or at least 6 inches below the predicted frost depth in accordance with s. ILHR 82.30 Table 82.30-6.

d. The frost sleeve shall have a removable watertight top of sufficient thickness and strength to sustain the weight of anticipated traffic.

Note: See Appendix for further explanatory material.

(b) *Concealed piping.* Cleanout access for drain piping located in concealed spaces shall be provided by either extending the cleanout to at least the surface of a wall or floor or by providing access panels of a sufficient size to permit removal of the cleanout plug and proper cleaning of the pipe.

(6) **CLEANOUT SIZE.** Cleanouts and cleanout extensions shall be sized in accordance with Table 82.35.

Table 82.35
CLEANOUT SIZES

Diameter of Pipe Served by Cleanout (inches)	Minimum Diameter of Cleanout Extension (inches)	Minimum Diameter of Cleanout Opening (inches)
1½	1½	1½
2	1½	1½
3	3	2½
4	4	3½
5	5	4
6	6	5
8 and larger	6	6

(7) PROHIBITED USE OF CLEANOUT OPENINGS. Cleanout openings shall not be used for the installation of fixtures or floor drains, except where another cleanout of equal access and capacity is provided.

(8) MANHOLES. (a) *Diameter.* The minimum diameter of manholes shall be 42 inches. A manhole shall have a minimum access opening of 24 inches.

(b) *Materials.* Manholes shall be constructed of approved materials in accordance with ch. ILHR 84 and in accordance with the design provisions of s. NR 110.13.

Note 1: The provisions of NR 110.13 regarding the manhole's flow channel, watertightness, and drop pipe indicate the following specifications:

- The flow channel through manholes shall be made to conform to the shape and slope of the sewer. See Appendix for further explanatory material.

- Solid watertight manhole covers are to be used wherever the manhole tops may be flooded by street runoff or high water. Where groundwater conditions are unfavorable, manholes of brick or block shall be waterproofed on the exterior with plastic coatings supplemented by a bituminous waterproof coating or other approved coatings. Inlet and outlet pipes are to be joined to the manhole with a gasketed flexible watertight connection or any watertight connection arrangement that allows differential settlement of the pipe and manhole wall to take place.

- An outside drop pipe is to be provided for a sewer entering a manhole where the invert elevation of the entering sewer is 2 feet or more above the spring line of the outgoing sewer. The entire drop connection shall be encased in the concrete. Inside drop connection may be approved on a case-by-case basis.

Note: See Appendix for further explanatory material.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; am. (3) (i), r. and recr. (3) (j), Register, May, 1988, No. 389, eff. 6-1-88; am. (5) (a) 2. a., Register, August, 1991, No. 428, eff. 9-1-91; r. and recr. (3) (j) and (5) (a) 2. c., Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 82.36 Storm and clear water drain systems. (1) SCOPE. The provisions of this section set forth the requirements for the design and installation of storm and clear water drain systems including storm building drains and sewers.

(2) MATERIALS. All storm and clear water drain systems shall be constructed of approved materials in accordance with ch. ILHR 84.

(3) DISPOSAL. (a) *Storm sewer.* Storm water, surface water, groundwater and clear water wastes shall be discharged to a storm sewer system or a combined sanitary-storm sewer system where available. Combined public sanitary-storm sewer systems shall be approved by the department of natural resources. Combined private sanitary-storm sewer systems shall be approved by the department.

(b) *Other disposal methods.* 1. Where no storm sewer system or combined sanitary-storm sewer system is available or adequate to receive the anticipated load, the final disposal of the storm water, surface water, groundwater or clear water wastes shall be discharged in accordance with local governmental requirements. If the final disposal of such waters or wastes is by means of subsurface discharge, documentation shall be submitted to this department to determine whether the method of disposal is acceptable.

2. Where approved by the local governmental authority, storm water, surface water, groundwater and clear water wastes of the properties of one- and 2-family dwell-

ings may be discharged onto flat areas, such as streets or lawns, so long as the water flows away from the buildings and does not create a nuisance.

3. a. The clear water wastes from a drinking fountain, water heater relief valve, storage tank relief valve or water softener shall be discharged to either a sanitary drain system or a storm drain system.

b. The clear water wastes from equipment other than those listed in subpar. a. may be discharged to a sanitary drain system if not more than 20 gallons of clear water wastes per day per building are discharged.

(c) *Segregation of wastes.* 1. a. Except as provided in subpar. b., where a sanitary sewer system and a storm sewer system are available the drain piping for storm water or clear water wastes may not connect to any part of the sanitary drain system.

b. Where a combined sanitary-storm sewer system is available storm water wastes, clear water wastes and sanitary wastes may not be combined until discharging to the building sewer.

2. Storm water wastes and clear water wastes shall not be combined until discharging into the storm building drain.

(4) LOAD ON DRAIN PIPING. (a) *Storm water drainage.* The load factor on storm water drain piping shall be computed in terms of gallons per minute or on the square footage of the horizontal projection of roofs, paved areas, yards and other tributary areas.

(b) *Continuous flow devices.* Where there is a continuous or semicontinuous discharge into the storm building drain or storm building sewer, as from a pump, air conditioning unit, or similar device, each gallon per minute of such discharge shall be computed as being equivalent to 26 square feet of roof area.

(5) SELECTING SIZE OF STORM AND CLEAR WATER DRAIN PIPING. (a) *Horizontal storm water drain piping.* The pipe size for horizontal drain piping for storm water shall be determined from Tables 82.36-1 to 82.36-4.

Table 82.36-1

MINIMUM SIZE OF STORM WATER HORIZONTAL DRAIN PIPING SERVING ROOF AREAS

Pipe Diameters (in inches)	Maximum Roof Areas (in square feet)			
	Pitch of Piping Per Foot			
	1/16 inch	1/8 inch	1/4 inch	1/2 inch
3	650	910	1,300	1,820
4	1,300	1,950	2,990	3,770
5	2,470	3,640	5,070	7,020
6	4,160	5,980	8,320	11,700
8	9,320	13,000	18,200	26,000
10	17,680	24,700	33,800	50,440
12	27,300	41,080	57,200	81,900
15	52,000	72,800	105,300	146,640
18	85,800	121,550	174,200	247,000
21	156,520	179,660	256,880	374,400
24	187,200	261,560	382,200	546,000

Note: Divide square footage by 26 to obtain flow in gpm.

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Table 82.36-2

**MINIMUM SIZE OF STORM WATER HORIZONTAL DRAIN PIPING
PAVED OR GRAVELED GROUND SURFACE AREAS**

Pipe Diameters (in inches)	Maximum Surface Areas (in square feet)			
	Pitch of Piping Per Foot			
	1/16 inch	1/8 inch	1/4 inch	1/2 inch
3	810	1,140	1,625	2,270
4	1,625	2,430	3,740	4,720
5	3,090	4,550	6,350	8,760
6	5,200	7,470	10,400	14,600
8	11,650	16,250	22,750	32,600
10	22,100	30,850	44,250	63,000
12	34,150	52,300	71,500	102,200
15	65,000	91,000	131,500	183,000
18	107,000	152,000	210,800	321,000
21	195,000	224,000	321,000	468,000
24	234,000	336,000	478,000	682,000

Note: Divide square footage by 32.5 to obtain flow in gpm.

Table 82.36-3

**MINIMUM SIZE OF STORM WATER HORIZONTAL DRAIN PIPING
SERVING LAWNS, PARKS AND SIMILAR LAND SURFACES**

Pipe Diameters (in inches)	Maximum Surface Areas (in square feet)			
	Pitch of Piping Per Foot			
	1/16 inch	1/8 inch	1/4 inch	1/2 inch
3	2,600	3,640	5,200	7,280
4	5,200	7,800	11,960	15,080
5	9,880	13,560	20,280	28,080
6	16,640	23,920	33,280	46,800
8	37,280	52,000	72,800	112,000
10	69,720	98,800	135,200	201,760
12	109,200	164,320	228,800	327,600
15	208,000	291,200	421,200	586,560
18	343,200	490,200	596,800	988,000
21	626,080	718,640	1,027,520	1,497,600
24	748,800	1,046,240	1,528,800	2,184,000

Note: Divide square footage by 104 to obtain flow in gpm.

Table 82.36-4

**MAXIMUM CAPACITY OF STORM WATER
HORIZONTAL DRAIN PIPING FLOWING FULL**

Pipe Diameters (in inches)	Maximum Capacities in Gallons Per Minute			
	Pitch of Piping Per Foot			
	1/16 inch	1/8 inch	1/4 inch	1/2 inch
3	25	35	50	70
4	50	75	115	145
5	97	140	195	270
6	160	230	320	450
8	355	500	700	1,000
10	680	950	1,300	1,940
12	1,050	1,580	2,200	3,150
15	2,000	2,800	4,050	5,640
18	3,300	4,675	6,700	9,500
21	6,020	6,910	9,880	14,400
24	7,200	10,060	14,700	21,000

Table 82.36-5
MINIMUM DIAMETER OF VERTICAL CONDUCTORS

Type of Roof	Maximum Roof Areas (in square feet)					
	Pipe Diameters (in inches)					
	2½	3	4	5	6	8
Roofs covered with gravel, slag, or similar material and with a pitch of ¼" per foot or less.	1,645	2,120	3,780	5,885	8,490	15,125
Roofs covered with gravel, slag or similar material and with a pitch greater than ¼" per foot.	1,220	1,770	3,150	4,905	7,075	12,600
Roofs covered with metal, tile, brick, slate or similar material and of any pitch.	975	1,415	2,520	3,925	5,660	10,080

Note: Divide square footage by 26 to obtain flow in gpm.

(b) *Vertical conductors for storm water.* 1. A vertical conductor for storm water shall not be smaller than the largest horizontal branch connected thereto.

2. Vertical conductors shall be sized in accordance with Table 82.36-5 or the diameter D, where

$$D = 1.128 \sqrt{\frac{A}{X}}$$

- Where,
- A = the area of the roof in square feet
 - X = 300 square feet per square inch for a roof covered with gravel or slag and with a pitch not exceeding ¼ inch per foot; or
 - = 250 square feet per square inch for a roof covered with gravel or slag and with a pitch of greater than ¼ inch per foot; or
 - = 200 square feet per square inch for a roof with a metal, tile, brick or slate covering and of any pitch.

(c) *Clear water drain piping.* Drain piping for clear water shall be sized in accordance with s. ILHR 82.30 (3) and (4).

(d) *Minimum size of underground drain piping.* Any portion of a storm or clear water drain system installed underground shall not be less than 2 inches in diameter. Underground drain piping which is 2 inches in diameter shall not exceed a length of 20 feet.

(e) *Minimum size of storm building sewers.* The pipe size for storm building sewers shall be determined from Tables 82.36-1 to 82.36-4. Storm building sewers serving combined storm water and clear water wastes shall be sized in accordance with Table 82.36-4.

1. Gravity flow sewers. a. The minimum size of a gravity flow storm building sewer shall be 3 inches in diameter between the building and lot line and 4 inches in diameter between the lot line and public sewer or private interceptor main sewer. A municipality or sanitary district by ordinance may require that portion of the storm building sewer between the lot line and public sewer or private interceptor sewer to be larger than 4 inches in diameter.

b. A gravity flow storm building sewer shall not be smaller than any storm building drain connected thereto,

except a decrease in diameter in the direction of flow will be permitted if the increase in slope is sufficient to maintain the volume rate of flow. A reduction in diameter for the storm building sewer shall be made in a manhole.

2. Pressurized or forced sewers. Pressurized storm building sewers shall be not less than 1¼ inches in diameter.

(6) *PITCH OF HORIZONTAL DRAIN PIPING.* All horizontal drain piping shall be installed at a pitch which will produce a computed velocity of at least one foot per second when flowing full.

(a) *Storm water drain piping.* The minimum pitch of horizontal drain piping shall be in accordance with Tables 82.36-1 to 82.36-4.

(b) *Clear water drain piping.* The minimum pitch of horizontal clear water drain piping less than 3 inches in diameter shall be ¼ inch per foot. The minimum pitch of horizontal drain piping 3 inches or larger in diameter shall be 1/16 inch per foot.

(7) *CHANGES IN DIRECTION OF FLOW.* Changes in direction of flow for storm and clear water drain piping shall be in accordance with s. ILHR 82.30 (8).

(8) *DRAINAGE FITTINGS AND CONNECTIONS.* Drain piping fittings and connections shall be in accordance with s. ILHR 82.30 (9).

(9) *STACK OFFSETS.* Stack offsets in clear water drain piping shall comply with s. ILHR 82.30 (6).

(10) *FIXTURE BRANCH CONNECTIONS NEAR BASE OF STACK.* Branch drains from interior clear water inlets shall not connect downstream from the base fitting or fittings of a drain stack or conductor within the distance equal to 20 pipe diameters of the building drain.

(11) *SUMPS AND PUMPS.* (a) *Sumps.* 1. General. All storm building subdrains shall discharge into a sump, the contents of which shall be automatically lifted and discharged into the storm drain system.

2. Construction and installation. The sump shall have a rim extending at least one inch above the floor immediately adjacent to the sump, except where the sump is installed in an exterior meter pit. The sump shall have a removable cover of sufficient strength for anticipated loads. The sump shall have a solid bottom.

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3. Location. All sumps installed for the purpose of receiving clear water, basement or foundation drainage water shall be located at least 15 feet from any water well.

4. Size. The size of each clear water sump shall be as recommended by the sump pump manufacturer, but may not be smaller than 16 inches in diameter at the top, 14 inches in diameter at the bottom, and 22 inches in depth.

5. Removable covers. Penetrations through the top of removable sump covers shall be limited to those for the electrical supply, the vent piping and the discharge piping for the pump or pumps.

(b) *Sump pump systems.* 1. Pump size. The pump shall have a capacity appropriate for anticipated use.

2. Discharge piping. Where a sump discharges into a storm building drain or sewer, a free flow check valve shall be installed.

(12) **SUBSOIL DRAINS.** Where a subsoil drain for a building is subject to backwater, it shall be protected by an accessible backwater valve or a sump with pump. Subsoil drains may discharge into an area drain, drain tile receiver or a sump with pump.

(13) **STORM BUILDING DRAINS AND SEWERS.** (a) *Limitations.* No storm building sewer or private interceptor main storm sewer may pass through or under a building to serve another building, unless:

1. The storm building sewer or private interceptor main storm sewer serves farm buildings or farm houses or both which are all located on one property; or

2. A petition for variance is granted under s. ILHR 82.20 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall be determined on an individual basis and shall be evaluated on site specific conditions including, at least, whether:

a. The storm building sewer or private interceptor main storm sewer serves only buildings which are all located on one property;

b. The functions or operations of the buildings to be served by the building sewer or interceptor main sewer are related; or

c. A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.

(b) *Extensions to grade.* 1. The connection of a storm water leader discharging to a storm building sewer shall be made above the finished grade.

2. The diameter of the drain piping connecting a storm water leader to a storm building drain or sewer shall be in accordance with sub. (5).

(c) *Other requirements.* 1. The elevation of storm building drains shall comply with s. ILHR 82.30 (11) (b) 1.

2. Storm building drains subject to backflow or backwater shall be protected in accordance with s. ILHR 82.30 (11) (b) 2.

3. The location of storm building drains and building sewers shall be in accordance with s. ILHR 82.30 (11) (d).

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4. Storm building drains and building sewers shall be installed in accordance with s. ILHR 82.30 (11) (e).

5. Storm building sewers shall be connected to main sewers in accordance with s. ILHR 82.30 (11) (f).

(14) **WASTES.** (a) Traps shall be required for interior drain inlets receiving clear water wastes.

(b) Traps shall not be required for roof drains or exterior area drains for storm water waste, unless the drain inlet is located within 10 feet of an air inlet, door or openable window. Where a trap is required, the trap may be located inside the building. More than one drain inlet may discharge to the same trap.

(c) Where a subsoil drain discharges by gravity to a storm sewer the drain shall be trapped. Such a trap shall be provided with a cleanout.

(15) **VENTS.** (a) A trap receiving clear water wastes shall be vented in accordance with s. ILHR 82.31. Vent piping for a clear water drain system shall not be connected to a vent system serving a sanitary drain system or chemical waste system.

(b) Vents shall not be required for traps which receive only storm water or groundwater wastes.

(16) **INTERIOR DRAIN INLETS.** Interior clear water drain inlets shall terminate at least one inch above the finished floor.

(17) **AREA DRAIN INLETS.** (a) *Drain inlet design and construction.* 1. General. Storm water area drain inlets shall be constructed in a watertight and substantial manner of approved materials in accordance with ch. ILHR 84.

2. Inlet base. All site-constructed storm water area drain inlets subject to vehicular traffic shall be set on a 6 inch thick air-entrained concrete base with a minimum estimated compressive strength at 28 days of 3000 psi or on an approved precast concrete base.

3. Size. The size of masonry or concrete inlet basins shall be in accordance with subpars. a. and b.

a. Inlet basins 36 inches or less in depth shall have a minimum inside diameter of 24 inches. Basins shall be provided with an open bar grate not less than 18 inches in diameter.

b. Inlet basins with a depth greater than 36 inches shall have a minimum inside diameter of 36 inches. Basins shall be provided with an open bar grate not less than 24 inches in diameter.

4. Inlet grates. All inlets shall have an approved, well fitted, removable cast iron or steel grate of a thickness and strength to sustain anticipated loads. The grate shall have an available inlet area equal to or greater than the required waste outlet of the inlet.

Note: See Appendix for further explanatory material.

(b) *Subsurface areas of 50 square feet or less.* All subsurface areas, exposed to the weather, other than stairwells, with areas not exceeding 50 square feet shall be drained. These areas may drain to subsoil drains though a minimum 2 inch diameter pipe or a continuous layer of gravel

or may drain to the storm building drain, storm subdrain, or storm sewer through a minimum 3 inch diameter pipe.

(c) *Subsurface areas of more than 50 square feet and stairwells.* An area drain shall be provided in subsurface areas, greater than 50 square feet in area, and all stairwells which are exposed to the weather. These areas shall be drained to the storm building drain, storm subdrain or storm sewer. If no storm sewer exists, the discharge shall be in accordance with sub. (3) (b). The fixture drain shall have a minimum inside diameter of 3 inches and shall not discharge into a subsoil, footing or foundation drain.

(18) **ROOF DRAINS.** (a) *General roofs.* Roof drains shall be equipped with strainers extending not less than 4 inches above the surface of the roof immediately adjacent to the roof drain. Strainers shall have an available inlet area above the roof of not less than 1½ times the area of the conductor to which the drain connects.

(b) *Flat decks.* Roof drain strainers for use on sun decks, parking decks and similar areas may be of the flat surface type level with the deck, and shall have an available inlet area of not less than twice the area of the conductor to which the drain connects.

(19) **CONTROLLED FLOW ROOF DRAIN SYSTEMS.** (a) *Application.* In lieu of sizing the roof storm drain piping on the basis of actual maximum horizontal projected roof areas as specified in sub. (4), the roof drain piping may be sized based on the equivalent adjusted maximum horizontal projected roof areas which result from controlled flow and storage of storm water on the roof.

Note: See s. ILHR 53.11 (4) (d) as to provisions relating to the structural design of the roof for controlled flow drain systems.

(b) *Installation.* Control of storm water runoff shall be by control devices. Control devices shall be protected by strainers.

(c) *Sizing.* Not less than 2 drains shall be installed in roof areas 10,000 square feet or less and at least 4 drains in roofs over 10,000 square feet in area.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. (3) (a) and (b) 1., (c) 1. and (11) (a) 4., cr. (3) (c) 3., Register, May, 1988, No. 389, eff. 6-1-88; renum. (13) (a) and (b) to be (b) and (c) and am. (b) 1., cr. (3) (b) 3. and (13) (a), r. (3) (c) 3. and (13) (intro.), Register, August, 1991, No. 428, eff. 9-1-91; reprinted to correct error in (5) (e) 2., Register, October, 1991, No. 430; am. (3) (b) 1., (c) 1. a., (13) (b) 1. and (c), cr. (11) (a) 5., Register, February, 1994, No. 458, eff. 3-1-94.

Subchapter IV — Water Supply Systems

ILHR 82.40 Water supply systems. (1) SCOPE. The provisions of this section set forth the requirements for the design and installation of water supply systems.

Note: Chapter NR 111 governs the design and construction of community water systems or waterworks.

(2) **MATERIALS.** All water supply systems shall be constructed of approved materials in accordance with ch. ILHR 84.

(3) **GENERAL.** (a) *Potable water required.* Every piece of equipment used in the preparation or processing of food, medical or pharmaceutical products and every plumbing fixture and appliance which demands a supply of water shall be provided with only potable water.

(b) *Hot water required.* Except as provided in subs. 1. and 2., hot water shall be provided to all plumbing fixtures, appliances and equipment used for personal washing, culinary purposes or laundering.

1. Lavatories, wash fountains and shower heads which are not located in dwelling units or living units shall be supplied with either tempered water or hot water.

a. Tempered water shall be provided to lavatories, wash fountains and shower heads by means of tempering mixing valves.

2. Lavatories located in park shelters and bath houses which are not open during the period from November 15 to March 15 and which are not places of employment shall not be required to be provided with hot water.

3. Lavatories located in waysides which are not places of employment shall not be required to be provided with hot water.

Note: The exception of providing hot water under subs. 1. to 3. does not supercede the requirements of other state agencies for providing hot water.

(c) *Protection.* 1. Pursuant to s. NR 811.09 (2) the interconnection of two or more water supply systems, one system served by a public supply source and the other system served by another supply source is prohibited, unless approved in writing by the department of natural resources.

2. A water supply system shall be designed and installed in accordance with s. ILHR 82.41 and maintained to prevent nonpotable liquids, solids or gases from being introduced into the potable water supply system through cross connections.

(d) *Identification.* 1. Where a building or a structure is served by a nonpotable water distribution system and a potable water distribution system each distribution system shall be identified in accordance with this subdivision.

a. All above ground piping supplying nonpotable water shall be identified nonpotable by tags or yellow bands. The yellow bands shall be at least 3 inches wide.

b. All above ground piping supplying potable water shall be identified potable by tags or green bands. The green bands shall be at least 3 inches wide.

c. The tags or colored bands identifying nonpotable water and potable water piping shall be placed at intervals of not more than 25 feet and at each side where the piping passes through a wall, floor or roof.

d. All valves and outlets supplying nonpotable water shall be identified nonpotable by tags.

e. All valves, except fixture stop valves, supplying potable water shall be identified potable by tags.

f. Tags used to identify nonpotable water outlets, valves and piping shall be of metal or plastic in the shape of an equilateral triangle with 4 inch sides and bearing the legend "water unsafe" or other similar wording approved in writing by the department. The lettering on the tags shall be raised or indented and at least 1/2-inch in height.

g. Tags used to identify potable water valves shall be of metal or plastic in the shape of a 3-inch diameter circle bearing the legend "safe water" or other similar wording approved in writing by the department. The lettering on

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the tags shall be raised or indented and at least 1/2-inch in height.

2. Where a building or a structure is served by 2 distribution systems, one system supplied by a public water supply and the other system supplied by a private well, each water distribution system shall be identified to indicate the supply source.

(e) *Metering*. When a water meter is provided pursuant to s. ILHR 83.18 (10) the water meter shall:

1. Be installed in the water supply system so as to exclude the supply to those water outlets, such as exterior hose bibbs and wall hydrants, which do not discharge to the sanitary drain system; and

2. Include an accessible remote reader device located on the exterior of the building or structure.

Note: Section ILHR 83.18 (10) requires metering when a new building or a new structure is to be served by a holding tank for sanitary wastewater disposal.

(4) CONTROL VALVES. (a) *Private water mains*. Private water mains shall be provided with control valves as specified in this subsection.

1. Corporation cocks. a. If a private water main 2 inches or less in diameter connects to a public water main, a corporation cock shall be installed at the connection to the public water main.

b. If a private water main 2-1/2 inches or larger in diameter connects to a public water main, a corporation cock shall be installed not more than 8 feet from the connection to the public water main.

2. Curb stops. a. Except as provided in subpar. b., if a private water main connects to public water main, a curb stop shall be installed in the private water main between the corporation cock and the property line.

b. If a private water main 2-1/2 inches or larger in diameter connects to a public water main, one control valve may serve as the corporation cock and the curb stop. The control valve shall be located not more than 8 feet from the connection to the public water main and shall be accessible for operation.

(b) *Water services*. Water services shall be provided with control valves as specified in this subsection.

1. Corporation cocks. a. If a water service 2 inches or less in diameter connects to a public water main, a corporation cock shall be installed at the connection to the public water main.

b. If a water service 2-1/2 inches or larger in diameter connects to a public water main, a corporation cock shall be installed not more than 8 feet from the connection to the public water main.

2. Curb stops. a. Except for water services serving farm buildings and farm houses, a curb stop shall be installed in each water service which connects to a private water main. The curb stop shall be located outside the building served by the water service.

b. Except as provided in subpar. c., a curb stop shall be installed in each water service which connects to a public water main. The curb stop shall be located between the corporation cock and the property line.

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c. If a water service 2-1/2 inches or larger in diameter connects to a public water main, one control valve may serve as the corporation cock and the curb stop. The control valve shall be located not more than 8 feet from the connection to a public water main and shall be accessible for operation.

3. Building control valves. If a water service serves a building, a building control valve shall be provided in the water service as specified in this subsection.

a. If the water service connects to a public water supply or to a private water supply which has an external pressure tank, the building control valve shall be installed inside the building and located within 3 feet of developed length from the point where the water service first enters the building. If a water meter is provided, the building control valve shall be located upstream of the water meter.

b. If a private water supply includes an internal pressure tank, the building control valve shall be installed inside the building and located within 3 feet of developed length downstream from the internal pressure tank.

Note: See Appendix for further explanatory material.

(c) *Water distribution systems*. 1. Control valves shall be installed in water distribution systems serving public buildings as specified in this subdivision.

a. If a water meter is provided, a control valve shall be installed within 3 feet of developed length downstream from the outlet of the water meter. If bypass piping is provided around a water meter, a control valve shall be installed in the bypass piping.

Note: See sub. (8) (d) 3. for the requirements relating to the bypassing of water meters.

b. A control valve shall be installed in the supply piping to each water heater and water treatment device and in the fixture supply to each plumbing fixture, plumbing appliance and piece of equipment.

c. If a hot water circulation system is provided, a control valve shall be installed on both the inlet and outlet piping to the circulation pump. If a hot water circulation system has 2 or more return pipe lines, a balancing control valve shall be installed in each return piping line.

d. The water distribution system for buildings with more than 4 dwelling units or living units shall be provided with control valves in such numbers and at such locations so that the water supplied to all the units within the building can be isolated into groups of 4 or less units.

Note: See sub. (8) (g) for the valve requirements for water temperature control.

2. Control valves shall be installed in water distribution systems serving one- and 2-family dwellings as specified in this subdivision.

a. If a water meter is provided, a control valve shall be installed within 3 feet of developed length downstream from the outlet of the water meter. If bypass piping is provided around a water meter, a control valve shall be installed in the bypass piping.

Note: See sub. (8) (d) 3. for the requirements relating to the bypassing of water meters.

b. A control valve shall be installed in the supply piping to each water heater and water treatment device and in the fixture supply to each water closet, exterior hose bibb, plumbing appliance and piece of equipment.

c. If a hot water circulation system is provided, a control valve shall be installed on both the inlet and outlet piping to the circulation pump. If a hot water circulation system has 2 or more return pipe lines, a balancing control valve shall be installed in each return piping line.

(5) HOT WATER SUPPLY SYSTEMS. (a) *General.* Water heating systems shall be sized to provide sufficient hot water to supply both the daily requirements and hourly peak loads of the building.

Note: See Appendix for further explanatory materials regarding insulation requirements for storage tanks and recirculation piping.

(b) *Temperature maintenance.* If the developed length of hot water distribution piping from the source of the hot water supply to a plumbing fixture or appliance exceeds 100 feet, a circulation system or self-regulating electric heating cable shall be provided to maintain the temperature of the hot water within the distribution piping.

1. If a circulation system is used to maintain the temperature, no uncirculated hot water distribution piping may exceed 25 feet in developed length.

2. If a self-regulating electric heating cable is used to maintain the temperature, the cable shall extend to within 25 feet of each fixture or the appliance.

3. Water distribution piping conveying circulated water or served by a self-regulating electric heating cable shall be insulated to limit the heat loss at the external surface of the pipe insulation to a maximum of 25 BTUs per hour per square foot for aboveground piping and 35 BTUs per hour per square foot for underground piping. The maximum heat loss shall be determined at a temperature differential, T , equal to the maximum water temperature minus a design ambient temperature no higher than 65°F.

4. Water distribution piping served by self-regulating electric heating cable shall be identified as being electrically traced in accordance with ch. ILHR 16.

5. The installation of self-regulating electric heating cable may be subcontracted by a plumber to another trade.

(c) *Water heaters.* All water heaters and safety devices shall be designed and constructed in accordance with s. ILHR 84.20 (5) (n).

Note: Water heaters are to be installed in accordance with the requirements specified in chs. ILHR 50 to 64 and ILHR 20 to 25 with respect to enclosures and venting.

(d) *Safety devices.* Water heaters shall be equipped with safety devices as specified in this paragraph.

1. All pressurized storage-type water heaters and unfired hot water storage tanks shall be equipped with one or more combination temperature and pressure relief valves. The temperature steam rating of a combination temperature and pressure relief valve or valves shall equal or exceed the energy input rating in BTU per hour of the water heater. No shut off valve or other restricting device may

be installed between the water heater or storage tank and the combination temperature and pressure relief valve.

Note: The temperature steam rating of a combination temperature and pressure relief valve is commonly referred to as the AGA temperature steam rating.

2. All pressurized non-storage type water heaters shall be provided with a pressure relief valve installed at the hot water outlet with no shut off valve between the heater and the relief valve.

3. Temperature and pressure relief valves shall be installed so that the sensing element of the valve extends into the heater or tank and monitors the temperature in the top 6 inches of the heater or tank.

4. A vacuum relief valve shall be installed in each water heater and hot water storage tank which, when measured from the bottom of the heater or tank, is located more than 20 feet above any faucet or outlet served by the heater or tank.

5. Every relief valve which is designed to discharge water or steam shall be connected to a discharge pipe.

a. The discharge pipe and fittings shall be made of a material acceptable for water distribution piping in accordance with s. ILHR 84.30 (4) (e) 1.

b. The discharge pipe and fittings shall have a diameter not less than the diameter of the relief valve outlet.

c. The discharge pipe may not be trapped.

d. No valve may be installed in the discharge pipe.

e. The discharge pipe shall be installed to drain by gravity flow to a floor served by a floor drain or to a receptor in accordance with s. ILHR 82.33 (8). The outlet of the discharge pipe shall terminate within 6 inches over the floor or receptor, but not less than a distance equal to twice the diameter of the outlet pipe. The outlet of the discharge pipe may not be threaded.

f. The discharge pipe for a water heater shall terminate within the same room or enclosure within which the water heater or hot water storage tank is located.

(e) *Controls.* 1. All hot water supply systems shall be equipped with automatic temperature controls capable of adjustments from the lowest to the highest acceptable temperature settings for the intended use.

2. A separate means shall be provided to terminate the energy supplied to each water heater and each hot water circulation system.

(6) LOAD FACTORS FOR WATER SUPPLY SYSTEMS. (a) *Intermittent flow fixtures.* The load factor for intermittent flow fixtures on water supply piping shall be computed in terms of water supply fixture units as specified in Tables 82.40-1 and 82.40-2 for the corresponding fixture and use. Water supply fixture units may be converted to gallons per minute in accordance with Table 82.40-3.

(b) *Continuous flow devices.* The load factor for equipment which demands a continuous flow of water shall be computed on the basis of anticipated flow rate in terms of gallons per minute.

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Table 82.40-1
WATER SUPPLY FIXTURES UNITS FOR NONPUBLIC USE FIXTURES

TYPE OF FIXTURE ^a	WATER SUPPLY FIXTURE UNITS (WSFU)		
	Hot	Cold	Total
Automatic Clothes Washer	1.0	1.0	1.5
Bar Sink	0.5	0.5	1.0
Bathtub, with or without Shower Head	1.5	1.5	2.0
Bidet	1.0	1.0	1.5
Dishwashing Machine	1.0		1.0
Glass Filler		0.5	0.5
Hose Bibb:			
½" diameter		3.0	3.0
¾" diameter		4.0	4.0
Kitchen Sink	1.0	1.0	1.5
Laundry Tray, 1 or 2 Compartment	1.0	1.0	1.5
Lavatory	0.5	0.5	1.0
Shower, Per Head	1.0	1.0	1.5
Water Closet, Flushometer Type		6.0	6.0
Water Closet, Gravity Type Flush Tank		2.0	2.0
Bathroom Groups:			
Bathtub, Lavatory and Water Closet-FM ^b	2.0	7.5	8.0
Bathtub, Lavatory and Water Closet-FT ^c	2.0	3.5	4.0
Shower Stall, Lavatory and Water Closet-FM	1.5	7.0	7.5
Shower Stall, Lavatory and Water Closet-FT	1.5	3.0	3.5

Note a: For fixtures not listed, factors may be assumed by comparing the fixture to a listed fixture which uses water in similar quantities and at similar rates.

Note b: FM means flushometer type.

Note c: FT means flush tank type.

Table 82.40-2
WATER SUPPLY FIXTURE UNITS FOR PUBLIC USE FIXTURES

TYPE OF FIXTURE ^a	WATER SUPPLY FIXTURE UNITS (WSFU)		
	Hot	Cold	Total
Automatic Clothes Washer, Individual	2.0	2.0	3.0
Automatic Clothes Washer, Large Capacity	b	b	b
Bathtub, With or Without Shower Head	2.0	2.0	3.0
Coffeemaker		0.5	0.5
Dishwasher, Commercial	b	b	b
Drink Dispenser		0.5	0.5
Drinking Fountain		0.25	0.25
Glass Filler		0.5	0.5
Hose Bibb:			
½" diameter		3.0	3.0
¾" diameter		4.0	4.0
Icemaker		0.5	0.5
Lavatory	0.5	0.5	1.0
Shower, Per Head	2.0	2.0	3.0
Sinks:			
Bar and Fountain	1.5	1.5	2.0
Barber and Shampoo	1.5	1.5	2.0
Cup		0.5	0.5
Flushing Rim		7.0	7.0
Kitchen and Food Preparation per faucet	2.0	2.0	3.0
Laboratory	1.0	1.0	1.5
Medical Exam and Treatment	1.0	1.0	1.5
Service	2.0	2.0	3.0
Surgeon Washup	1.5	1.5	2.0
Urinal:			
Syphon Jet		4.0	4.0
Washdown		2.0	2.0
Wall Hydrant, Hot and Cold Mix:			
½" diameter	2.0	2.0	3.0
¾" diameter	3.0	3.0	4.0
Wash Fountain:			
Semicircular	1.5	1.5	2.0
Circular	2.0	2.0	3.0
Water Closet:			
Flushometer		7.0	7.0
Gravity Type Flush Tank		3.0	3.0

Note a: For fixtures not listed, factors may be assumed by comparing the fixture to a listed fixture which uses water in similar quantities and at similar rates.

Note b: Load factors in gallons per minute, gpm, based on manufacturer's requirements.

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Table 82.40-3
CONVERSION OF WATER SUPPLY FIXTURE UNITS TO GALLONS PER MINUTE

Water Supply Fixture Units	GALLONS PER MINUTE	
	Predominately Flushometer Type Water Closets or Syphon Jet Urinals	Predominately Flush Tank Type Water Closets or Washdown Urinals
1	—	1
2	—	2
3	—	3
4	10	4
5	15	4.5
6	18	5
7	21	6
8	24	6.5
9	26	7
10	27	8
20	35	14
30	40	20
40	46	24
50	51	28
60	54	32
70	58	35
80	62	38
90	65	41
100	68	42
120	73	48
140	78	53
160	83	57
180	87	61
200	92	65
250	101	75
300	110	85
400	126	105
500	142	125
600	157	143
700	170	161
800	183	178
900	197	195
1000	208	208
1250	240	240
1500	267	267
1750	294	294
2000	321	321
2250	348	348
2500	375	375
2750	402	402
3000	432	432
4000	525	525
5000	593	593

Note: Values not specified in the table may be calculated by interpolation.

(7) **SIZING OF WATER SUPPLY PIPING.** The sizing of the water supply system shall be based on the empirical method and limitations outlined in this subsection or on a detailed engineering analysis acceptable to the department.

(a) *Methodology.* The determination of minimum pipe sizes shall take into account the pressure losses which occur throughout the entire water supply system and the flow velocities within the water distribution system. Calculations for sizing a water distribution system shall include:

1. The load factor in water supply fixture units or gallons per minute on the piping;
2. The minimum pressure available from the water main or pressure tank;
3. The pressure loss due to the differences in elevation from the:
 - a. Water main or pressure tank to the building control valve; and
 - b. Building control valve to the controlling plumbing fixture;
4. The pressure losses due to flow through water heaters, water treatment devices, water meters and backflow preventers;
5. The minimum flow pressure needed at the controlling plumbing fixture; and
6. The pressure losses due to flow friction through piping, fittings, valves and other plumbing appurtenances. This pressure loss may be calculated in terms of equivalent lengths of piping. The equivalent length of piping to a controlling plumbing fixture, including fittings, valves and other appurtenances, may be obtained by multiplying the developed length by 1.5.

Note: See Appendix for further explanatory material.

(b) *Private water mains and water services.* Private water mains and water services shall be designed to supply water to the water distribution systems to maintain the minimum flow pressures specified in par. (d), but shall not be less than 3/4 inch in diameter.

Note: See Appendix for further explanatory material.

(c) *Maximum loading.* The calculated load on any portion of the water distribution system may not exceed the limits specified in Tables 82.40-4 to 82.40-9.

(d) *Pressure.* 1. Except as provided in subpars. a. to c., water supply systems shall be designed to provide at least 8 psig of flow pressure at the outlets of all fixture supplies.

a. The flow pressure at the outlets of the fixture supplies serving syphonic type urinals, washdown type urinals and water closets, and syphonic type flushometer water closets shall be at least 15 psig.

b. The flow pressure at the outlets of the fixture supplies serving one piece tank type water closets, pressure balance mixing valves, and thermostatic mixing valves shall be at least 20 psig.

c. The flow pressure at the outlets of the fixture supplies serving blowout type urinals and blowout type water closets shall be at least 25 psig.

2. a. Except as provided in subd. 3., if the water pressure available from a water main or private water supply exceeds 80 psig, a pressure reducing valve and strainer, if a strainer is not a component of the valve, shall be installed in the water distribution system.

b. A pressure reducing valve required under subpar. a. shall be installed upstream from all plumbing fixtures and plumbing appliances and downstream from the water meter of an utility, if a meter is provided.

3. A pressure reducing valve shall not be required to be installed in a water distribution system which supplies water directly to a water pressure booster pump.

4. If the pressure available from the water main or private water supply is inadequate by calculation to provide the minimum pressures specified in subd. 1., a hydropneumatic pressure booster system or a water pressure booster pump shall be installed to increase the supply of water.

a. Each water pressure booster pump shall be provided with an automatic low pressure cut-off switch. The cut-off switch shall be located on the inlet side of the pump and shall be set to terminate the energy supplied to the pump when a positive pressure of less than 10 psig occurs.

b. A vacuum relief valve not less than one-half inch in diameter shall be installed in each water pressure tank, if the bottom of the pressure tank is more than 20 feet above any water supply outlet served by the pressure tank.

(e) *Maximum velocity.* A water distribution system shall be designed so that the flow velocity does not exceed 8 feet per second.

(f) *Minimum sizes.* 1. Water distribution piping 1/2 inch in diameter serving 2 or more plumbing fixtures may not have a load of more than 2 water supply fixture units.

2. Water distribution piping 1/2 inch in diameter serving a shower which is not individually pressure balanced or individually thermostatically blended may not serve any additional fixtures.

(g) *Minimum sizes for fixture supplies.* Except as provided in subds. 1. to 3., the fixture supplies serving all plumbing fixtures, appliances and pieces of equipment shall be at least 1/2 inch in diameter.

1. Fixture supplies serving syphon jet type urinals shall be at least 3/4 inch in diameter.

2. Fixture supplies serving flushometer type water closets shall be at least one inch in diameter.

3. Fixture supplies serving emergency eye wash or shower outlets shall be not less than recommended by the manufacturer.

(h) *Maximum lengths for fixture supply connectors.*

1. a. A fixture supply connector may not exceed more than 24 inches in developed length from a plumbing fixture or the body of a faucet, except as provided in subpar. b.

b. A fixture supply connector may not exceed more than 10 feet in developed length from a single faucet or outlet to a water cooler device, water heater, or water treatment device which is to individually serve the faucet or outlet.

2. Fixture supply connectors may not extend more than 10 feet in developed length from a plumbing appliance.

(8) **INSTALLATION.** (a) *Frost protection.* 1. Adequate measures shall be taken to protect all portions of the water supply system from freezing. All private water mains and water services shall be installed below the predicted depths of frost specified in s. ILHR 82.30 (11) (c) 2. d., Figure 82.30-1 and Table 82.30-6, unless other protective measures from freezing are taken.

2. A hose bibb or a hydrant that penetrates an exterior wall of a heated structure shall be a frost proof and self-draining type.

Note: See s. ILHR 82.41 (4) (m) relative to cross connection control devices.

(b) *Location.* 1. Water supply piping may not be located in, under or above sanitary sewer manholes, sewage treatment tanks, holding tanks, dosing tanks, distribution boxes, soil absorption areas or seepage pits for private sewage systems.

2. Water supply piping shall be located at least 10 feet horizontally away from a sewage treatment tank, holding tank, dosing tank, distribution box, or soil absorption area for a private sewage system.

3. Water supply piping located downslope from a mound type private sewage system shall be at 25 feet horizontally away from the toe of the basal area.

Note: See also s. ILHR 84.30 (4) relative to water supply piping to be installed in contaminated soils.

4. If a private water main or a water service crosses a sanitary sewer, the water piping within 10 feet of the point of crossing shall be installed:

a. At least 12 inches above the top of the sewer from the bottom of the water piping;

b. At least 18 inches below the bottom of the sewer from the top of the water piping; or

c. Within a waterproof sleeve made of materials as specified for sanitary building sewers in s. ILHR 84.30 (2).

5. Private water mains and water services 2-1/2 inches or larger in diameter shall be installed at least 8 feet horizontally from any sanitary sewer. The distance shall be measured from center to center of the piping.

6. Except as provided in subd. 5., private water mains and water services 2 inches or less in diameter shall be installed at least 30 inches horizontally from any sanitary sewer. The distance shall be measured from center to center of the piping.

7. Private water mains and water services 2 inches or less in diameter may be installed less than 30 inches horizontally from a sanitary sewer, if the bottom of the water piping is installed at least 12 inches above the sewer, except that portion of a water service within 5 feet of developed length from the point where the water service first enters the building may be less than 12 inches above the sewer.

8. No private water main or water service may be installed within 6 inches of a storm sewer.

(c) *Limitations.* No private water main or water service may pass through or under a building to serve another building, unless:

1. The private water main or water service serves farm buildings or farm houses or both which are all located on one property; or

2. A petition for variance is granted under s. ILHR 82.20 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall deter-

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mined be on an individual basis and shall be evaluated on site specific conditions including, at least, whether:

- a. The private water main or water service serves only buildings which are all located on one property;
- b. The functions or operations of the buildings to be served by the water main or water service are related; or
- c. A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.

(d) *Water distribution piping.* 1. Water distribution piping shall be supported in accordance with s. ILHR 82.60.

2. Provisions shall be made to evacuate all water out of the water distribution system.

3. Except where parallel water meters are installed, water distribution piping shall be provided to bypass a water meter 1-1/2 inches or larger.

4. Water distribution piping shall be provided to bypass a water softener and an iron removal device. The bypass piping may be an internal part of the water softener or the iron removal device.

(e) *Valves.* 1. All control valves installed in a water service, except a valve serving only as a corporation cock, shall be accessible.

2. Stop and waste-type control valves may not be installed underground.

3. All control valves and fixture stop valves installed in a water distribution system shall be accessible. Control valves for the individual plumbing fixtures and appliances within dwelling units shall be accessible from within the dwelling unit.

(f) *Water hammer arrestors.* All plumbing fixtures, appliances and appurtenances with 3/8 inch or larger inlet openings and with solenoid actuated quick closing valves shall be provided with water hammer arrestors. Water hammer arrestors shall be installed in the fixture supplies serving the fixtures, appliances or appurtenances. Water hammer arrestors shall be accessible.

(g) *Temperature control.* The water temperature to all showers in public buildings shall be controlled by thermostatic mixing valves or by individually controlled pressure balanced mixing valves.

(h) *Fittings and connections.* The drilling and tapping of water supply piping shall be prohibited except for:

1. Corporation cocks for a water service or a private water main; and
2. Self-tapping valves which serve individual plumbing appliances.

(i) *Flushing and disinfection of potable water supply systems.* 1. a. Before a newly constructed water supply system is to be put into use, the piping of the system shall be filled with water and allowed to stand for at least 24 hours. After 24 hours each water outlet shall be flushed beginning with the outlet closest to the building control valve and

then each successive outlet in the system. The flushing at each water outlet shall continue for at least one minute and until the water appears clear at the outlet.

b. Each portion of a water supply system which is altered or repaired shall be flushed for at least one minute and until the water appears clear.

2. New private water mains and extensions to private water mains shall be disinfected prior to use in accordance with AWWA C601 or the following method:

a. The pipe system shall be flushed with clean water until no dirty water appears at the points of outlet.

b. The system or part thereof shall be filled with a solution of water and chlorine containing at least 50 parts per million of chlorine and the system or part thereof shall be valved off and allowed to stand for 24 hours or the system or part thereof shall be filled with a solution of water and chlorine containing at least 200 parts per million of chlorine and allowed to stand for 3 hours.

c. Following the allowed standing time, the system shall be flushed with clean potable water.

d. The procedures shall be repeated if it is shown by a bacteriological examination that contamination still exists in the system.

3. The department may require a water quality analysis to be done for a new or repaired water supply system. The analysis shall be performed in accordance with acceptable nationally recognized laboratory practices. If the water supply system has been disinfected, water samples for the analysis may not be taken sooner than 24 hours after disinfection.

Note: See s. ILHR 84.30 (1) regarding the bending of pipe and protection from puncture.

(9) **PIPING BY PLUMBER.** In accordance with ch. 145, Stats., piping which conveys water for human use or consumption, or to plumbing fixtures and plumbing appliances of every description, shall be installed by persons licensed by the department.

(a) Private water mains and water services shall be installed by persons licensed by the department as a plumber or utility contractor.

(b) Water distribution piping shall be installed by persons licensed by the department as a plumber.

(c) Except for automatic fire sprinkler systems, piping or piping systems, which may include water heating or water treatment equipment, and which convey water not for human use or consumption from a water distribution system to water using equipment, are not required to be installed by persons licensed by the department.

(d) Where a pipe or piping system, which conveys water not for human use or consumption, connects to a water distribution system, that connection shall be provided with an approved means of backflow prevention in accordance with s. ILHR 82.41. The means of backflow prevention shall be installed by persons licensed by the department as a plumber.

Table 82.40-4

MAXIMUM ALLOWABLE LOAD FOR COPPER TUBE - TYPE K, ASTM B88

Pressure Loss Due to Friction (in lbs. per 100 ft. of length)	Pipe Diameter (in Inches)																		
	1/2"		3/4"		1"		1 1/4"		1 1/2"		2"		2 1/2"		3"		4"		
	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	
0.5	-	-	0.5	-	3.0	5.0	-	6.0	9.0	-	12.0	18.0	6.0	27.0	31.0	15.0	57.0	50.0	132
1	-	-	2.0	-	4.0	8.0	-	10.0	13.0	4.5	18.0	27.0	10.0	47.0	48.0	44.0	120	75.0	128
2	0.5	0.5	3.0	-	6.5	12.0	4.0	17.0	18.0	6.0	27.0	39.0	26.0	83.0	70.0	108	225	110	300
3	1.0	1.0	4.0	-	8.0	15.0	5.0	22.0	23.0	7.5	38.0	50.0	48.0	128	85.0	170	300	140	465
4	1.5	1.5	4.0	-	8.0	17.0	5.5	25.0	27.0	10.0	47.0	56.0	65.0	154	100	245	375	160	620
5	2.0	2.0	5.0	-	6.0	11.0	4.0	15.0	19.0	6.0	28.5	31.0	15.0	57.0	65.0	200	115	335	450
6	2.0	2.0	5.5	-	6.5	12.0	4.0	17.0	21.0	7.0	32.0	34.0	19.0	67.0	70.0	108	225	NP	NP
7	2.5	2.5	6.0	-	7.0	13.0	4.5	18.0	23.0	7.5	38.0	37.0	23.0	77.0	73.0	120	240	NP	NP
8	2.5	2.5	6.5	-	8.0	14.0	4.5	20.0	25.0	8.5	43.0	40.0	27.0	87.0	NP	NP	NP	NP	NP
9	3.0	3.0	7.0	-	9.0	15.0	5.0	22.0	27.0	10.0	47.0	42.0	30.0	100	NP	NP	NP	NP	NP
10	3.0	3.0	7.5	-	9.5	16.0	5.0	23.0	28.0	11.0	50.0	NP	NP	NP	NP	NP	NP	NP	NP
11	3.0	3.0	7.5	-	9.5	17.0	5.5	25.0	30.0	14.0	55.0	NP	NP	NP	NP	NP	NP	NP	NP
12	3.5	3.5	8.0	-	10.0	18.0	6.0	27.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
13	3.5	3.5	8.5	-	11.0	19.0	6.0	28.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
14	3.5	3.5	9.0	-	12.0	20.0	6.5	30.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
15	3.5	3.5	9.0	-	12.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
16	3.5	3.5	9.5	-	12.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
17	4.0	4.0	9.5	-	12.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
18	4.0	4.0	10.0	4.0	13.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
19	4.0	4.0	10.5	4.0	14.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
20	4.0	4.0	11.0	4.0	15.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
21	4.5	4.5	5.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
22	4.5	4.5	5.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
23	4.5	4.5	5.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
24	4.5	4.5	5.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
25	5.0	5.0	6.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
26	5.0	5.0	6.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
27	5.0	5.0	6.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
28	5.0	5.0	6.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
29	5.5	5.5	6.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
30	5.5	5.5	6.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP

Notes: WSFU means water supply fixture units.

GPM means - gallons per minute.

FM means - predominantly flushometer type water closets or syphon jet urinals.

FT means - predominantly flush tank type water closets or washdown urinals.

NP means - not permitted, velocities exceed 8 feet per second

For using this table, round the calculated pressure loss due to friction to the next higher number shown

ILHR 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping

Table 82.40-5

MAXIMUM ALLOWABLE LOAD FOR COPPER TUBE - TYPE L, ASTM B88

Pressure Loss Due to Friction (in lbs. per 100 ft. of length)	Pipe Diameter (in Inches)																																			
	1/2"				3/4"				1"				1 1/4"				1 1/2"				2"				2 1/2"				3"				4"			
	GPM	FM	FT	WSFU	GPM	FM	FT	WSFU	GPM	FM	FT	WSFU	GPM	FM	FT	WSFU	GPM	FM	FT	WSFU	GPM	FM	FT	WSFU	GPM	FM	FT	WSFU	GPM	FM	FT	WSFU				
0.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
2	0.5	-	0.5	3.5	2.5	3.0	3.0	3.0	6.0	-	7.0	9.0	4.5	18.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0	13.0				
3	1.5	-	1.5	4.5	-	5.0	9.0	-	9.0	12.0	4.0	17.0	19.0	6.0	28.5	41.0	28.0	90.0	72.0	116	235	115	335	450	240	1540	-	-	-	-	-	-				
4	2.0	-	2.0	5.0	-	6.0	10.0	4.0	13.0	18.0	6.0	27.0	29.0	12.0	52.0	60.0	60.0	75.0	174	105	270	400	170	700	700	-	-	-	-	-	-	-				
5	2.0	-	2.0	5.5	-	6.5	12.0	4.0	17.0	21.0	7.0	32.0	33.0	17.0	63.0	67.0	67.0	97.0	210	120	365	475	-	-	-	-	-	-	-	-	-	-				
6	2.5	-	2.5	6.5	-	8.0	13.0	4.5	18.0	23.0	7.5	38.0	36.0	22.0	73.0	75.0	75.0	128	250	-	-	-	-	-	-	-	-	-	-	-	-	-				
7	2.5	-	2.5	7.0	-	9.0	14.0	4.5	20.0	25.0	8.5	43.0	39.0	26.0	83.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
8	3.0	-	3.0	7.5	-	9.5	15.0	5.0	22.0	28.0	9.0	45.0	42.0	30.0	100	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
9	3.0	-	3.0	8.0	-	10.0	16.0	5.0	23.0	28.0	11.0	50.0	45.0	37.0	110	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
10	3.0	-	3.0	8.5	-	11.0	17.0	5.5	25.0	30.0	13.5	55.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
11	3.5	-	3.5	9.0	-	12.0	18.0	6.0	27.0	32.0	16.0	60.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
12	3.5	-	3.5	9.0	-	12.0	19.0	6.0	28.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
13	3.5	-	3.5	9.5	-	12.5	20.0	6.5	30.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
14	4.0	-	4.0	10.0	4.0	13.0	21.0	7.0	32.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
15	4.0	-	4.0	10.5	4.0	14.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
16	4.0	-	4.0	11.0	4.0	15.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
17	4.5	-	4.5	11.5	4.0	16.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
18	4.5	-	4.5	12.0	4.0	17.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
19	4.5	-	4.5	12.0	4.0	17.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
20	4.5	-	4.5	12.0	4.0	17.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
21	5.0	-	5.0	13.0	4.0	18.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
22	5.0	-	5.0	13.0	4.0	18.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
23	5.0	-	5.0	13.0	4.0	18.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
24	5.0	-	5.0	13.0	4.0	18.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
25	5.5	-	5.5	13.5	4.0	18.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
26	5.5	-	5.5	13.5	4.0	18.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
27	5.5	-	5.5	13.5	4.0	18.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
28	6.0	-	6.0	14.0	4.0	19.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
29	6.0	-	6.0	14.0	4.0	19.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				

Note: WSFU means water supply fixture units.
 GPM means - gallons per minute.
 FM means - predominantly flushometer type water closets or siphon jet urinals.
 FT means - predominantly flush tank type water closets or washdown urinals.
 NP means - not permitted, velocities exceed 8 feet per second

For using this table, round the calculated pressure loss due to friction to the next higher number shown

ILHR 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping

Table 82.40-6

MAXIMUM ALLOWABLE LOAD FOR COPPER TUBE - TYPE M, ASTM B88

Pressure Loss Due to Friction (in lbs. per 100 ft. of length)	Pipe Diameter (in Inches)																										
	1/2"			3/4"			1"			1 1/4"			1 1/2"			2"			2 1/2"			3"			4"		
	GPM	FT	WFSU	GPM	FT	WFSU	GPM	FT	WFSU	GPM	FT	WFSU	GPM	FT	WFSU	GPM	FT	WFSU	GPM	FT	WFSU	GPM	FT	WFSU	GPM	FT	WFSU
0.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
2	1.0	-	1.0	4.0	-	4.0	7.5	-	9.5	13.0	4.5	18.0	20.0	6.5	30.0	42.0	30.0	100	75.0	128	250	120	365	475	250	1350	
3	1.5	-	1.5	5.0	-	6.0	9.5	-	12.5	16.0	5.0	23.0	25.0	8.5	42.0	52.0	33.0	136	93.0	205	340	150	555	640	280	1630	
4	2.0	-	2.0	5.5	-	6.5	11.0	4.0	15.0	19.0	6.0	28.5	30.0	13.5	55.0	62.0	80.0	184	110	300	425	175	740	780	NP	NP	
5	2.5	-	2.5	6.5	-	9.0	14.0	4.5	20.0	24.0	8.0	40.0	37.0	19.0	67.0	70.0	108	225	120	365	475	NP	NP	NP	NP	NP	
6	2.5	-	2.5	7.0	-	9.0	14.0	4.5	20.0	24.0	8.0	40.0	37.0	19.0	67.0	70.0	108	225	120	365	475	NP	NP	NP	NP	NP	
7	3.0	-	3.0	7.5	-	9.5	15.0	5.0	22.0	26.0	9.0	45.0	40.0	27.0	87.0	80.0	148	275	NP	NP	NP	NP	NP	NP	NP	NP	
8	3.5	-	3.5	8.0	-	10.0	16.0	5.0	23.0	28.0	11.0	50.0	44.0	35.0	107	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
9	3.5	-	3.5	8.5	-	11.0	17.0	5.5	25.0	30.0	13.5	55.0	46.0	40.0	113	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
10	3.5	-	3.5	9.5	-	12.5	18.0	6.0	27.0	31.0	15.0	57.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
11	4.0	-	4.0	10.0	4.0	13.0	19.0	6.0	28.0	32.0	16.0	60.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
12	4.0	-	4.0	10.0	4.0	13.0	20.0	6.5	30.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
13	4.0	-	4.0	10.5	4.0	14.0	21.0	7.0	32.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
14	4.5	-	5.0	11.0	4.0	15.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
15	4.5	-	5.0	11.5	4.0	16.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
16	4.5	-	5.0	12.0	4.0	17.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
17	5.0	-	6.0	12.5	4.5	17.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
18	5.0	-	6.0	13.0	4.5	18.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
19	5.0	-	6.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
20	5.5	-	6.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
21	5.5	-	6.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
22	5.5	-	6.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
23	5.5	-	6.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
24	6.0	-	7.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
25	6.0	-	7.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
26	6.0	-	7.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
27	6.0	-	7.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	
28	6.5	-	8.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	

Notes: WFSU means water supply fixture units.
 GPM means - gallons per minute.
 FM means - predominantly flushometer type water closets or syphon jet urinals.
 FT means - predominantly flush tank type water closets or washdown urinals.
 NP means - not permitted, velocities exceed 8 feet per second

For using this table, round the calculated pressure loss due to friction to the next higher number shown

ILHR 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping

ILHR 82.40

Table 82.40-7

ALLOWABLE MAXIMUM LOAD FOR GALVANIZED STEEL PIPE, SCHEDULE 40
ASTM A53 and ASTM 120

Pressure Loss Due to Friction (in lbs. per 100 ft. of length)	Pipe Diameter (in Inches)																						
	1/2"		3/4"		1"		1 1/4"		1 1/2"		2"		2 1/2"		3"		4"						
	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU	GPM	WSFU					
0.5	-	-	1.5	3.5	-	3.5	7.0	-	9.0	11.0	4.0	15.0	21.0	7.0	32.0	34.0	19.0	67.0	75.0	175	485		
1	0.5	-	2.5	5.0	-	6.0	10.5	4.0	14.0	16.0	5.0	23.0	30.0	14.0	55.0	49.0	46.0	124	87.0	180	310	810	
2	2.0	-	4.0	7.5	-	9.5	15.5	5.0	22.5	23.0	7.5	37.0	45.0	37.0	110	72.0	116	235	127	405	510	1440	
3	2.5	-	5.0	9.5	-	12.5	19.0	6.0	28.5	29.0	12.0	52.0	55.0	62.0	150	90.0	192	325	160	615	695	1660	
4	2.5	-	5.5	11.0	-	14.0	22.0	7.0	35.0	34.0	19.0	67.0	65.0	90.0	200	105	270	400	180	770	810	NP	
5	3.0	-	6.5	12.5	-	17.5	25.0	8.5	42.0	39.0	26.0	83.0	73.0	120	240	120	365	475	NP	NP	NP	NP	NP
6	3.5	-	7.5	14.0	-	20.0	28.0	11.0	50.0	43.0	32.0	103	81.0	152	280	NP	NP	NP	NP	NP	NP	NP	NP
7	3.5	-	8.0	15.0	-	22.0	31.0	15.0	57.0	46.0	40.0	113	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
8	4.0	-	8.5	16.0	-	23.0	33.0	17.0	63.0	50.0	48.0	128	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
9	4.0	-	9.0	17.0	-	25.0	35.0	20.0	70.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
10	4.5	-	9.5	18.0	-	27.0	37.0	23.0	77.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
11	5.0	-	10.0	19.0	-	28.5	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
12	5.0	-	10.5	20.0	-	30.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
13	5.0	-	11.0	21.0	-	32.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
14	5.5	-	11.5	22.0	-	33.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
15	6.0	-	12.0	23.0	-	34.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
16	6.0	-	12.5	24.0	-	35.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
17	6.0	-	13.0	25.0	-	36.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
18	6.0	-	13.5	26.0	-	37.0	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
19	6.5	-	8.0	NP	-	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
20	6.5	-	8.0	NP	-	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
21	7.0	-	9.0	NP	-	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
22	7.0	-	9.0	NP	-	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
23	7.0	-	9.0	NP	-	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
24	7.5	-	9.5	NP	-	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP
25	7.5	-	9.5	NP	-	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP	NP

Note: WSFU means water supply fixture units.
GPM means - gallons per minute.
FM means - predominantly flushometer type water closets or syphon jet urinals.
FT means - predominantly flush tank type water closets or washdown urinals.
NP means - not permitted, velocities exceed 8 feet per second

For using this table, round the calculated pressure loss due to friction to the next higher number shown

ILHR 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping

Table 82.40-8

MAXIMUM ALLOWABLE LOAD FOR POLYBUTYLENE TUBING - ASIM D3309 AND
CHLORINATED POLYVINYL CHLORIDE TUBING - ASIM D2946

Pressure Loss Due to Friction (in lbs. per 100 ft. of length)	Pipe Diameter (in Inches)																	
	1/2"			3/4"			1"			1 1/4"			1 1/2"			2"		
	WSFU			WSFU			WSFU			WSFU			WSFU			WSFU		
	GPM	FM	FT	GPM	FM	FT	GPM	FM	FT	GPM	FM	FT	GPM	FM	FT	GPM	FM	FT
0.5	-	-	-	0.5	-	0.5	2.5	-	2.5	4.0	-	4.0	6.5	-	8.0	13.0	4.5	18.0
1	-	-	-	1.5	-	1.5	3.5	-	3.5	6.0	-	7.0	9.5	-	12.5	19.0	6.0	28.5
2	-	-	-	2.5	-	2.5	5.5	-	6.5	9.0	-	12.0	14.0	4.5	20.0	28.0	11.0	50.0
3	0.5	-	0.5	3.5	-	3.5	6.5	-	8.0	11.5	4.0	15.0	17.0	5.5	25.0	35.0	20.0	70.0
4	1.0	-	1.0	4.0	-	4.0	7.5	-	9.5	13.0	4.5	18.0	20.0	6.5	30.0	42.0	30.0	100
5	1.5	-	1.5	4.5	-	5.0	8.5	-	11.0	15.0	5.0	22.0	23.0	7.5	37.0	47.0	42.0	117
6	2.0	-	2.0	5.0	-	6.0	9.5	-	12.5	16.5	5.5	24.0	25.0	8.5	43.0	52.0	53.0	136
7	2.0	-	2.0	5.5	-	6.5	10.5	-	14.0	18.0	6.0	27.0	27.0	10.0	48.0	58.0	70.0	165
8	2.0	-	2.0	6.0	-	7.0	11.5	4.0	16.0	19.0	6.0	28.5	30.0	14.0	55.0	NP		
9	2.5	-	2.5	6.0	-	7.0	12.0	4.0	17.0	20.5	6.5	31.0	32.0	16.0	60.0			
10	2.5	-	2.5	6.5	-	8.0	12.5	4.5	17.5	22.0	5.0	35.0	34.0	19.0	67.0			
11	2.5	-	2.5	7.0	-	9.0	13.5	4.5	19.0	23.0	6.0	38.0	NP					
12	3.0	-	3.0	7.0	-	9.0	14.0	4.5	20.0	24.0	7.0	40.0						
13	3.0	-	3.0	7.5	-	9.5	14.5	4.5	21.0	NP								
14	3.0	-	3.0	8.0	-	10.0	15.5	5.0	22.0									
15	3.0	-	3.0	8.0	-	10.0	16.0	5.0	23.0									
16	3.5	-	3.5	8.5	-	11.0	16.5	5.5	24.0									
17	3.5	-	3.5	8.5	-	11.0	NP											
18	3.5	-	3.5	9.0	-	12.0												
19	3.5	-	3.5	9.0	-	12.0												
20	4.0	-	4.0	9.5	-	12.5												
21	4.0	-	4.0	10.0	4.0	13.0												
22	4.0	-	4.0	NP														
23	4.0	-	4.0															
24	4.0	-	4.0															
25	4.0	-	4.0															
26	4.0	-	4.0															
27	4.5	-	5.0															
28	4.5	-	5.0															
29	4.5	-	5.0															
30	5.0	-	6.0															
31	5.0	-	6.0															
	NP																	

Note: WSFU means water supply fixture units.
GPM means gallons per minute.
FM means predominately flushometer type water closets or syphon jet urinals.
FT means predominately flush tank type water closets or washdown urinals.
NP means - not permitted, velocities exceed 8 feet per second

For using this table, round the calculated pressure loss due to friction to the next higher number shown

ILHR 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping.

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Table 82.40-9

MAXIMUM ALLOWABLE LOAD FOR CROSSLINKED POLYETHYLENE (PEX) TUBING
ASTM F876 AND F877

Pressure Loss Due to Friction (in lbs per 100 ft. of length)	Pipe Diameter (in inches)					
	1/2"		5/8"		3/4"	
	GPM	WSFU FT	GPM	WSFU FT	GPM	WSFU FT
0.5	0.5	0.5	1.0	1.0	1.5	1.5
1.0	0.5	0.5	1.5	1.5	2.0	2.0
2.0	1.0	1.0	2.0	2.0	3.0	3.0
3.0	1.5	1.5	2.5	2.5	3.5	3.5
4.0	1.5	1.5	2.5	2.5	4.0	4.0
5.0	2.0	2.0	3.0	3.0	4.5	5.0
6.0	2.0	2.0	3.5	3.5	5.0	6.0
7.0	2.0	2.0	4.0	4.0	5.5	6.0
8.0	2.5	2.5	4.0	4.0	6.0	7.0
9.0	2.5	2.5	4.5	5.0	6.5	8.0
10.0	2.5	2.5	4.5	5.0	7.0	9.0
11.0	3.0	3.0	5.0	6.0	7.5	9.5
12.0	3.0	3.0	5.0	6.0	7.5	9.5
13.0	3.0	3.0	5.5	6.5	8.0	10.0
14.0	3.0	3.0	5.5	6.5	8.5	11.0
15.0	3.5	3.5	5.5	6.5	8.5	11.0
16.0	3.5	3.5	6.0	7.0	9.0	12.0
17.0	3.5	3.5	6.0	7.0	NP	
18.0	3.5	3.5	6.5	8.0		
19.0	4.0	4.0	6.5	8.0		
20.0	4.0	4.0	NP			
21.0	4.0	4.0				
22.0	4.0	4.0				
23.0	4.0	4.0				
24.0	4.5	5.0				
25.0	4.5	5.0				
26.0	NP					

Note: WSFU means - water supply fixture units.

GPM means - gallons per minute.

FT means - predominately flush tank type water closets or washdown urinals.

NP means - not permitted, velocities exceed eight feet per second.

For using this table, round the calculated pressure loss due to friction to the next higher number shown.

ILHR 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping.

History: 1-2-56; r. and recr. Register, November, 1972, No. 203, eff. 12-1-72; r. and recr. Register, February, 1979, No. 278, eff. 3-1-79; renum. from H 62.13, Register, July, 1983, No. 331, eff. 8-1-83; renum. from ILHR 82.13 and r. and recr. (2) (b) and (4) (d) 1., am. (4) (c) 3. and (6) (a) (intro.), cr. (6) (b), Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. Register, May, 1988, No. 389, eff. 6-1-88; am. (5) (d) 5 a., r. and recr. (7) (h) 1. and (8) (c), renum. (8) (c) 2. to 6. to be (8) (b) 4. to 8. and am. (8) (b) 4. c., Register, August, 1991, No. 428, eff. 9-1-91; am. (8) (b) 1. and 2., Register, April, 1992, No. 436, eff. 5-1-92; renum. (3) (c) and (8) (a) to be (3) (c) 2. and (8) (a) 1. and am. (8) (a) 1., cr. (3) (c) 1., (e), (8) (a) 2. and Table

Register, February, 1994, No. 458

82.40-9, am. (7) (c), r. (3) (b) 1. b. and c., Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 82.41 Cross connection control. (1) SCOPE. The provisions of this section set forth the requirements for the protection of potable water within water supply systems when and where there is the possibility of contamination due to cross connections or backflow conditions.

Note: The Department of Natural Resources governs the operation and design of community water systems and under s. NR 811.09 requires the supplier of water to develop and implement a comprehensive cross connection control program.

(2) **MATERIALS.** (a) All devices, assemblies and mechanisms intended to protect potable water supplies relative to cross connection or backflow shall be of a type recognized and approved in accordance with ch. ILHR 84.

(b) All methods including barometric loops and air gaps intended to protect potable water supplies relative to cross connection or backflow shall be constructed of materials suitable for water supply systems in accordance with ch. ILHR 84.

(3) **GENERAL REQUIREMENTS.** Potable water supply systems and the connection of each plumbing fixture, piece of equipment, appliance, or nonpotable water piping system thereto shall be designed, installed and maintained in such a manner to prevent the contamination of potable water supplies by means of cross connections.

(a) *Types of cross connection control.* 1. Potable water supply systems shall be protected against contamination due to cross connections or backflow conditions by one of the methods or devices specified in Table 82.41-1 depending upon the situation or Table 82.41-2 depending upon the specific application or use, and the limitations specified in sub. (4).

2. For the situations described in par. (b) 3, cross connection control shall be provided as part of the fixture outlet or in the water supply piping for the fixture outlet.

(b) *Classifications.* For the purposes of this section:

1. The designation of a high hazard or low hazard situation shall be determined on the basis of how a toxic or non-toxic solution is intended or recommended by the manufacturer of the solution to interface with the potable water supply system.

2. a. A continuous pressure situation shall be considered to exist when a pressure greater than atmospheric within the water supply system exists for more than 12 continuous hours.

b. A noncontinuous pressure situation shall be considered to exist if the conditions in subpar. a. do not occur.

3. A high hazard cross connection situation shall be considered to exist for a connection of the water supply system to:

- a. Any part of the drain system; and
- b. Any other piping system conveying water from nonpotable sources, including but not limited to lakes, rivers, streams or creeks.

4. Except as provided in subd. 5, a high hazard cross connection situation shall be considered to exist at:

a. A water supply hose bibb, faucet, wall hydrant, sill cock or other outlet which terminates with hose threads allowing a hose to be attached;

b. A water supply faucet, wall hydrant or other outlet which terminates with a serrated nipple allowing a hose to be attached; and

c. A water supply faucet, hydrant or outlet serving a sink used for building maintenance in a public building.

5. A cross connection shall not be considered to exist at the hose threaded outlet installed for the sole purpose of:

a. Draining a water supply system or any portion thereof;

b. Obtaining water quality samples of the water supply system or any portion thereof; or

c. Connecting individual residential automatic clothes washers.

6. a. A high hazard situation shall be considered to exist for the connection of two water supply systems one supplied by a public water supply and the other system supplied by a private well.

Note: The interconnection of a public water supply system and another source of water is addressed in s. NR 811.09 and must be approved by the Department of Natural Resources.

b. Except as provided in subd. 7., a low hazard situation shall be considered to exist for the connection of a piping system, including but not limited to automatic fire sprinkler systems, standpipe systems, and processing purposes, which provides potable water for nonrequired potable water uses.

Note: Cross connection control devices used in conjunction with automatic fire sprinkler systems are to be listed by an acceptable testing agency for such an application under the standards governing the design and installation of automatic fire sprinkler systems.

7. A cross connection situation shall not be considered to exist for an automatic fire sprinkler system serving a one- or 2- family dwelling provided the sprinkler system is constructed of materials and joints suitable for water distribution systems as specified in ss. ILHR 84.30 (4) (e) and 84.40, respectively and the sprinkler system is supplied with only potable water.

(c) *Containment.* 1. For sewerage treatment facilities which are required to conform with ch. NR 110, in addition to the cross connection control required for each potable water usage or water outlet, a reduced pressure principle backflow preventer shall be installed:

a. In the water service to each building or structure within the complex;

b. In the private water main upstream of all water services serving the facility; or

c. In the water distribution system upstream of all water outlets and in the process piping network upstream of all points of use, if both a water distribution system and a process network is contained within the same building or structure.

2. For marinas, wharves and docks where potable water outlets are provided to serve boats or ships, in addition to the cross connection control required for each potable water outlet or usage, a reduced pressure principle backflow preventer shall be installed in the water supply system to limit backflow into the water supply source.

3. The installation of a cross connection control device in the water supply system for a building or structure shall not alleviate the requirement to provide cross connection

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control for the connection of each plumbing fixture, piece of equipment, appliance or other piping system.

(d) *Prohibitions.* The use of a toxic solution as a heat transfer fluid in single-wall heat exchanger for potable water is prohibited.

(e) *Existing automatic fire sprinkler systems.* An alteration, modification or addition to an existing automatic fire

sprinkler shall necessitate conformance with this section, if the:

1. Existing water supply line to the existing sprinkler system is increased in diameter; or

2. Existing device or method which had been previously recognized to address cross connection concerns is to be removed or replaced.

Table 82.41-1
ACCEPTABLE CROSS CONNECTION CONTROL METHODS

TYPES or METHODS of CROSS CONNECTION CONTROL	SITUATIONS and CONDITIONS							
	Backpressure				Backsiphonage			
	Low Hazard		High Hazard		Low Hazard		High Hazard	
	Cont. Pressure	Noncont. Pressure	Cont. Pressure	Noncont. Pressure	Cont. Pressure	Noncont. Pressure	Cont. Pressure	Noncont. Pressure
Air Gaps (ANSI A112.1.2)	X	X	X	X	X	X	X	X
Pipe Applied Atmospheric Type Vacuum Breakers (ASSE 1001)						X		X
Hose Connection Vacuum Breakers (ASSE 1011)	X ^a	X	X ^a	X	X ^a	X	X ^a	X
Backflow Preventers with Intermediate Atmospheric Vents (ASSE 1012)	X	X			X	X		
Reduced Pressure Principle Backflow Preventers (ASSE 1013)	X	X	X	X	X	X	X	X
Vacuum Breakers - Anti-siphon, Pressure Type (ASSE 1020)					X	X	X	X
Barometric Loops					X	X	X	X

Note ^a: See limitation under sub. (4) (c) 1. a.

Table 82.41-2
**ACCEPTABLE CROSS CONNECTION CONTROL METHODS
 FOR SPECIFIC APPLICATIONS**

Types or Methods of Cross Connection Control	Types of Application or Use
Water Closet Flush Tank Ball Cocks (ASSE 1002)	Gravity water closet flush tanks
Hand Held Showers (ASSE 1014)	Hand held shower assemblies
Double Check Backflow Prevention Assemblies (ASSE 1015)	Automatic fire sprinkler systems and Standpipe systems
Trap Seal Primer Valves, Water Supply Fed (ASSE 1018)	Traps for drain systems
Wall Hydrants, Frost Proof Automatic Draining Anti-Backflow Type (ASSE 1019)	Hose threaded outlet connections
Stainless Steel Dual Check Valve Type Backflow Preventer with Vent	Carbonated beverage dispensers, post mix types
Laboratory Faucet Vacuum Breakers (ASSE 1035)	Laboratory faucets
Pressurized Flushing Devices (Flushometers) For Plumbing Fixtures (ASSE 1037)	Flushometer plumbing fixtures
Reduced Pressure Detector Assembly Backflow Preventer (ASSE 1047)	Automatic fire sprinkler systems
Double Check Detector Assembly Backflow Preventer (ASSE 1048)	Automatic fire sprinkler systems and Standpipe systems
Vacuum Breaker Tees [sub. (5) (k)]	Water treatment devices

(4) **LIMITATIONS.** (a) Cross connection control devices shall be limited in use in accordance with the respective standard, unless otherwise specifically permitted under this subsection.

(b) A pipe applied atmospheric type vacuum breaker shall be installed such that the bottom of the device or the critical level mark on the device is at least 6 inches above:

1. The flood level rim of the receptor serving the water supply port; and
2. The highest point downstream from the device where backpressure would be created.

(c) 1. a. The use of a hose connection vacuum breaker in a continuous pressure situation shall be limited to campgrounds and marinas.

b. The use of a hose connection vacuum breaker shall be limited to the discharge side of a control valve such as a faucet or hose bibb.

2. A hose connection vacuum breaker may not be employed in backpressure situations of more than 10 feet of water column.

(d) A backflow preventer with intermediate atmospheric vent:

1. May not be employed in backpressure situations of more than 150 psig; and
2. May not serve boilers having a maximum steam pressure setting greater than 15 psig or a maximum water pressure setting greater than 30 psig.

(e) A reduced pressure principle backflow preventer and a reduced pressure detector assembly backflow preventer may not be subjected to a backpressure greater than twice the rated working pressure of the device.

(f) A hand held shower may not be employed in backpressure situations of more than 2 feet of water column.

(g) A double check backflow prevention assembly and a double check detector assembly backflow preventer may not be subjected to a backpressure greater than twice the rated working pressure of the device.

(h) A trap seal primer valve shall be installed such that the bottom of the device or the critical level as marked on the device is at least 12 inches above:

1. The connection to the trap; and
2. The highest point downstream from the device where backpressure would be created.

(i) A wall hydrant, frost proof automatic draining, anti-backflow type, may not be employed in backpressure situations of more than 10 feet of water column.

(k) 1. An anti-siphon, pressure type vacuum breaker shall be installed such that the bottom of the device or the critical level mark on the device is at least 12 inches above:

- a. The flood level rim of the receptor serving the water supply port; and
- b. The highest point downstream from the device where backpressure would be created.

2. An anti-siphon, pressure type vacuum breaker shall be located only outside.

(1) A laboratory faucet vacuum breaker may not be employed in backpressure situations of more than 6 feet of water column.

(m) The cross connection control device to serve a hose bibb or hydrant that penetrates an exterior wall of a heated structure may not prevent a hose bibb or hydrant from being frost proof and self-draining as required under s. ILHR 82.40 (8) (a).

(5) **INSTALLATION.** (a) An air gap for cross connection control shall conform to ANSI A112.1.2.

Note: See appendix for further explanatory material.

(b) Cross connection control devices shall be installed in accordance with the appropriate standard, unless otherwise specifically permitted under this subsection.

Note: See s. ILHR 84.30 (5) (c).

(c) Cross connection control devices shall be protected from freezing.

(d) 1. A cross connection control device may not be located in uninhabitable spaces susceptible to flooding.

2. A cross connection control device which has one or more vent ports may not be located in a pit, vault or depression which is below the adjacent grade or floor level, even if the pit, vault or depression is provided with a drain at the bottom of the pit.

(e) 1. Vent ports of cross connection control devices shall be positioned:

- a. Away from areas where toxic gases and fumes may accumulate;
- b. Downward or protected to protect the ports from falling debris; and
- c. So as to drain dry.

2. Cross connection control devices shall be so located that any vent ports of the devices shall be provided with an air gap in accordance with par. (a).

3. a. If a reduced pressure principle backflow preventer or a reduced pressure detector assembly backflow preventer is located within a building, a drain or receptor shall be provided to receive the discharge from the vent ports of the device. If a floor drain is to receive the discharge from the vent ports of a reduced pressure principle backflow preventer or a reduced pressure detector assembly backflow preventer, the flow or pathway of the discharge may not create a nuisance.

b. Where drain piping is provided for the discharge from a vent port, an air gap in accordance with par. (a) shall be provided between the vent port and the drain piping.

c. Where a receptor is provided for the discharge from a vent port, an air gap in accordance with par. (a) shall be provided between the vent port and the receptor.

(f) 1. All cross connection control devices shall be accessible for testing, maintenance and replacement purposes.

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2. The test cocks for a reduced pressure principle backflow preventer, a reduced pressure detector assembly backflow preventer, a double check backflow preventer assembly, a double check detector assembly backflow preventer and a vacuum breaker - anti-siphon, pressure type may not be located:

a. Closer than 18 inches to a permanent wall or other obstruction for cross connection control devices less than 4 inches in size, unless an access panel is provided; and

b. Closer than 24 inches to a permanent wall or other obstruction for cross connection control devices 4 inches or more in size, unless an access panel is provided.

3. Where a cross connection control device is concealed, an access panel of sufficient size shall be provided to allow for maintenance and testing of the device.

4. A cross connection control device shall be located not more than 5 feet above the floor, surface or platform which is to provide access to the device.

(g) The discharge outlet of local waste piping serving a cross connection control device shall be visible and not be located within a concealed space.

(h) 1. The control valves on the inlet and outlet to a reduced pressure principle backflow preventer, a reduced pressure detector assembly backflow preventer, a double check backflow prevention assembly, and a double check detector assembly backflow preventer, may not be located:

a. Closer than 12 inches to a sidewall or other obstruction for cross connection control devices less than 4 inches in size;

b. Closer than 24 inches from the bottom of the valve to the floor for cross connection control devices less than 4 inches in size;

c. Closer than 24 inches to a wall or other obstruction for cross connection control devices 4 inches or more in size; and

d. Closer than 36 inches from the bottom of the valve to the floor for cross connection control devices 4 inches or more in size.

2. The control valves on the inlet and outlet to a vacuum breaker -anti-siphon, pressure type may not be located:

a. Closer than 12 inches to a sidewall or other obstruction; and

b. Closer than 24 inches from the bottom of the valve to the floor.

(i) No control valve may be placed downstream from a pipe applied atmospheric type vacuum breaker or a laboratory faucet vacuum breaker.

(j) A barometric loop to provide cross connection control for backsiphonage shall be formed by creating a loop in the potable water supply piping upstream to the source of cross connection.

1. The loop shall extend at least 35 feet above:

a. The highest point downstream from the loop where backpressure would be created; and

b. The point of discharge.

2. No outlets for potable water use shall be installed downstream of the peak of the loop.

(k) Vacuum breaker tees shall be assembled such that:

1. The bottom of the horizontal portion of the tee is installed at least one inch above the flood level rim of the receptor;

2. The inside diameter of the tee is equal to or greater than the inside diameter of the drain piping from the water treatment device;

3. The tee is installed in such a position that the discharge will not create a nuisance;

4. The piping upstream of the tee is of a type suitable for water distribution in accordance with s. ILHR 84.30 (4) (e).

5. The vent portion of the tee is equal to or greater than the inside diameter of the drain piping from the water treatment device; and

6. The vent port of the tee is:

a. Positioned away from areas where toxic gases and fumes may accumulate; and

b. Constructed to protect the port from falling debris.

(6) MAINTENANCE AND TESTING. (a) All cross connection control devices shall be maintained and tested in accordance with s. ILHR 82.21 (3).

History: 1-2-56; r. (2) through (7), Register, October, 1971, No. 190, eff. 11-1-71; r. and recr. Register, November, 1972, No. 203, eff. 12-1-72; renun. from H 62.14, Register, July, 1983, No. 331, eff. 8-1-83; renun. from ILHR 82.14 and am. (1) (h) 17., r. (2), Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. Register, February, 1994, No. 458, eff. 3-1-94.

Subchapter V — Special Plumbing Installations

ILHR 82.50 Health care and related facilities. (1) PLAN APPROVAL REQUIRED. Plans for plumbing and equipment for health care facilities shall be approved by the department.

(2) SCOPE. The scope of this section shall cover devices, fixtures and equipment which are installed and maintained in health care facilities such as hospitals, nursing or rest homes, homes for the aged, infirmaries, residential care facilities, orphanages, sanitariums, sanatoriums, clinics, mortuaries, and schools of medicine, surgery, dentistry, and research and testing laboratories whether enumerated or not. This section may also apply to offices of dentists and doctors.

(3) INTENT. The primary intent of the following minimum requirements is to protect public health by eliminating either potential health or safety hazards to patients and institutional personnel, and to promote the efficient use, operation and maintenance of the equipment used in the institution or establishment. Fixtures, devices and/or equipment in addition to those prescribed herein may be required dependent upon the type of occupancy, treat-

ment, care or layout. Such additional facilities shall be installed in accord with the provisions of this chapter.

(4) **PLUMBING IN MENTAL HOSPITALS.** Special consideration shall be given to the design and installation of plumbing fixtures in areas where disturbed patients are housed. No pipes or traps shall be exposed and all fixtures shall be securely bolted through walls or floors.

(5) **SPECIAL FIXTURES AND EQUIPMENT ACCEPTABILITY.** (a) *Special fixtures.* Fixtures which are designed for any special use such as, therapy, special cleansing and/or disposal of waste materials shall be smooth, impervious, corrosion resistant materials and, if subject to temperatures in excess of 180°F., shall be able to withstand without damage, higher temperatures as may be specified. Scrub-up sinks, lavatories and sinks in patient care areas, and fixtures used by medical and nursing staff, shall have the water supply spout terminate a minimum of 5 inches above the rim of the fixture. These fixtures shall be equipped with valves or faucets which can be operated without use of the hands.

(b) *Special equipment.* All devices, appurtenances, appliances and apparatus intended to serve a special function such as sterilization, distillation, processing, cooling, storage of ice or foods, etc., which may be connected to either the water supply distribution or drainage systems or both, shall be provided with protection against back-siphonage, backflow, flooding, fouling, or any possibility of contaminating any portion of the water supply system, or equipment, or the misuse of any drain.

(c) *Therapeutic equipment.* Therapeutic equipment shall not be counted as a patient bathing fixture to meet the required patient bath ratio.

(6) **FIXTURE AND EQUIPMENT INSTALLATION.** (a) *Clinic sinks.* Such fixtures shall have an integral trap in which the upper portion of a visible trap seal provides a water surface. The fixture shall be designed so as to permit complete removal of the contents by siphonic and/or blow-out action, and to reseal the trap in a single flushing operation. A flushing rim shall provide water to cleanse the interior surface. The fixtures shall have flushing and cleansing characteristics similar to a water closet.

(b) *Prohibited use of clinic sinks and service sinks.* A clinic sink shall not be used as a janitor's service sink. A janitor's service sink shall not be used for the disposal of urine, fecal matter, or other human wastes.

(c) *Special requirement for ice manufacture and storage.* 1. No machines for manufacturing ice, or any device for handling or storing ice, shall be located in a room containing a bedpan hopper, clinic sink, bedpan washer, or similar fixture. Machines for manufacturing ice, or devices for handling or storing ice intended for either human consumption or packs, shall be located in a clean utility room, a floor pantry, a diet kitchen, or in other similar locations.

2. Each drain serving an ice chest or box shall discharge into an indirect waste receptor. Each drain shall discharge through an air-break above the receptor. The end of the drain shall be covered with a removable 10 mesh per inch noncorrosive screen.

(7) **STERILIZERS.** (a) *Descaling prohibited.* The interior of water sterilizers, stills, or similar equipment shall not be

descaled or otherwise treated by acid or other chemical solutions while the equipment is connected to the water and/or drainage systems.

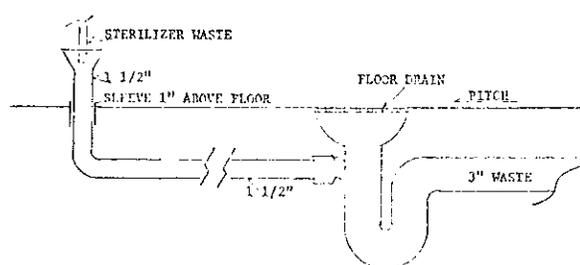
(b) *Compliance with boiler and pressure vessel code.* Pressure sterilizers and pressure type instrument washer sterilizers installed after the effective date of this code shall be constructed and stamped in accordance with the provisions of chs. ILHR 41 and 42. All pressure sterilizers and pressure type instrument washer sterilizers regardless of size shall be equipped with pressure relief devices in accordance with the provisions of chs. ILHR 41 and 42.

(c) *Sterilizer piping.* The connecting piping and/or devices for sterilizers shall be accessible for inspection and maintenance.

(d) *Bedpan washers and clinic sinks.* Bedpan washers and clinic sinks shall be connected to the sanitary drainage system and vented in accordance with the requirements for water closets. Vapor vents serving bedpan washers shall not connect to the plumbing system.

(8) **DRAINAGE AND VENTING.** (a) *Sterilizer wastes.* 1. Indirect wastes required. All sterilizers shall be provided with individual and separate indirect wastes, with air-gaps of not less than 2 diameters of the waste tailpiece. The upper rim of the receptor, funnel, or basket type waste fitting shall be not less than 2 inches below the vessel or piping, whichever is lower. Except as provided in subds. 3. and 5., a "P" trap shall be installed on the discharge side of and immediately below the indirect waste connection serving each sterilizer.

2. Floor drain required. In any room containing the recessed, or concealed portions of sterilizers, not less than one acceptable floor drain, connecting to the drainage system, shall be installed in a manner to drain the entire floor area. The floor drain waste and trap shall be a minimum diameter of 3 inches. It shall receive the drainage from at least one sterilizer within the room to assure maintenance of the floor drain trap seal. The sterilizer drain may be installed on a branch taken off between the floor drain trap and the strainer. No individual sterilizer waste trap shall be required on this type of installation. See following sketch.



3. Battery assemblies. A battery assembly of not more than 3 sterilizer wastes may drain to one trap, provided the trap and waste are sized according to the combined fixture unit rating; the trap is located immediately below one of the indirect waste connections; the developed distance of a branch does not exceed 8 feet; and the branches change direction through a tee-wye or wye pattern fitting.

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4. Bedpan steamers, additional trap required. A trap with a minimum seal of 3 inches shall be provided in a bedpan steamer drain located between the fixture and the indirect waste connection.

5. Pressure sterilizer. Except when an exhaust condenser is used, a pressure sterilizer chamber drain may be connected to the exhaust drip tube before terminating at the indirect waste connection. If a vapor trap is used, it shall be designed and installed to prevent moisture being aspirated into the sterilizer chamber. The jacket steam condensate return, if not connected to a gravity steam condensate return, shall be separately and indirectly wasted. If necessary to cool a high temperature discharge, a cooling receiver, trapped on its discharge side, may serve as the fixture trap.

6. Pressure sterilizer exhaust condensers. The drain from the condenser shall be installed with an indirect waste. If condensers are used on pressure sterilizers, the chamber drain shall have a separate indirect waste connection.

7. Water sterilizer. All water sterilizer drains, including tank, valve leakage, condenser, filter and cooling, shall be installed with indirect waste or according to subd. 2.

8. Pressure instrument washer-sterilizer. The pressure instrument washer-sterilizer chamber drain and overflow may be interconnected. Also, they may be interconnected with the condenser.

(b) *Vapor vent material.* Material for vapor vents serving bedpan washers and sterilizer vents serving sterilizers shall be materials approved for vent piping.

(c) *Vent connections prohibited.* Connections between vapor vents serving bedpan washers, sterilizing apparatus, and/or normal sanitary plumbing systems, are prohibited.

(d) *Vapor vents and stacks.* 1. Bedpan washers shall be vented to the outer atmosphere above the roof by means of one or more vapor vents. The vapor vent for a bedpan washer shall be not less than a 2-inch diameter pipe. A vapor vent serving a single bedpan washer may drain to the fixture served.

2. Multiple installations. Where bedpan washers are located above each other on more than one floor, a vapor vent stack may be installed to receive the vapor vent on the various floors. Not more than 3 bedpan washers shall be connected to a 2-inch vapor vent stack, 6 to a 3-inch vapor vent stack, and 12 to a 4-inch vapor vent stack. In multiple installations, the connections between a bedpan washer vapor vent and a vapor vent stack shall be made by use of a tee or tee-wye sanitary pattern drainage fittings, installed in an upright position.

3. Trap required. The bottom of the vapor vent stack, except when serving only one bedpan washer, shall be

drained by means of a trapped and vented waste connection to the plumbing sanitary drainage system. The trap and waste shall be the same size as the vapor vent stack.

4. Trap seal maintenance. A water supply of not less than ¼ inch minimum tubing shall be taken from the flush supply of each bedpan washer on the discharge or fixture side of the vacuum breaker, trapped to form not less than a 3-inch seal, and connected to the vapor vent stack on each floor. The water supply shall be so installed as to provide a supply of water to the vapor vent stack for cleansing and drain trap seal maintenance each time a bedpan washer is flushed.

(e) *Sterilizer vapor vent and stacks.* 1. Connections. Multiple installations of pressure and nonpressure sterilizers shall have their vent connections to the sterilizer vent stack made by means of inverted wye fittings. Such vent connections shall be accessible for inspection and maintenance.

2. Drainage. The connection between sterilizer vent and/or exhaust openings and the sterilizer vent stack shall be designed and installed to drain to the funnel or basket-type waste fitting. In multiple installations, the sterilizer vent stack shall be drained separately to the lowest sterilizer funnel or basket-type waste fitting or receptor.

(f) *Sterilizer vapor vent stack sizes.* 1. Bedpan steamers. The minimum size of a sterilizer vent serving a bedpan steamer shall be 1½ inches in diameter. Multiple installation shall be sized according to table 22.

Table 22

VAPOR VENT STACK SIZES FOR BEDPAN STEAMERS AND BOILING TYPE STERILIZERS

(Number of connections of various sizes permitted to various sized sterilizer vent stacks)

Stack size	Connection size	
	1½"	2"
1½-inch ¹	1 or	0
2-inch ¹	2 or	1
2-inch ²	1 and	1
3-inch ¹	4 or	2
3-inch ²	2 and	2
4-inch ¹	8 or	4
4-inch ²	4 and	4

¹Total of each size.

²Combination of sizes.

2. Boiling type sterilizers. The minimum size of a sterilizer vent stack shall be 2 inches in diameter when serving a utensil sterilizer, and 1½ inches in diameter when serving an instrument sterilizer. Combinations of boiling type sterilizer vent connections shall be based on table 22.

3. Pressure sterilizers. Sterilizer vent stacks shall be 2½ inches minimum; those serving combinations of pressure sterilizer exhaust connections shall be sized according to table 23.

Table 23

VAPOR VENT STACK SIZES FOR PRESSURE STERILIZERS
(Number of connections of various sizes permitted to various sized vent stacks)

Stack size	Connection size			
	¾"	1½"	1¼"	1½"
1½-inch ¹	3 or	2 or	1	
1½-inch ²	2 and	1		
2-inch ¹	6 or	3 or	2 or	1
2-inch ²	3 and	2		
2-inch ²	2 and	1 and	1	
2-inch ²	1 and	1 and		1
3-inch ¹	15 or	7 or	5 or	3
3-inch ²		1 and	2 and	2
3-inch ²	1 and	5 and		1

¹Combination of sizes.

²Total of each size.

4. Pressure instrument washer-sterilizer sizes. The minimum size of a sterilizer vent stack serving an instrument washer-sterilizer shall be 2 inches in diameter. Not more than 2 sterilizers shall be installed on a 2-inch stack, and not more than 4 on a 3-inch stack.

(9) FLOOR DRAINS PROHIBITED. Floor drains shall not be installed in operating or delivery rooms.

(10) WATER SUPPLY. (a) *Water services.* All hospitals shall be provided with at least 2 water service connections and whenever more than one street main is available, the connections shall be made to different street mains.

1. The water service pipe for all other health care facilities shall be of sufficient size to furnish water to the build-

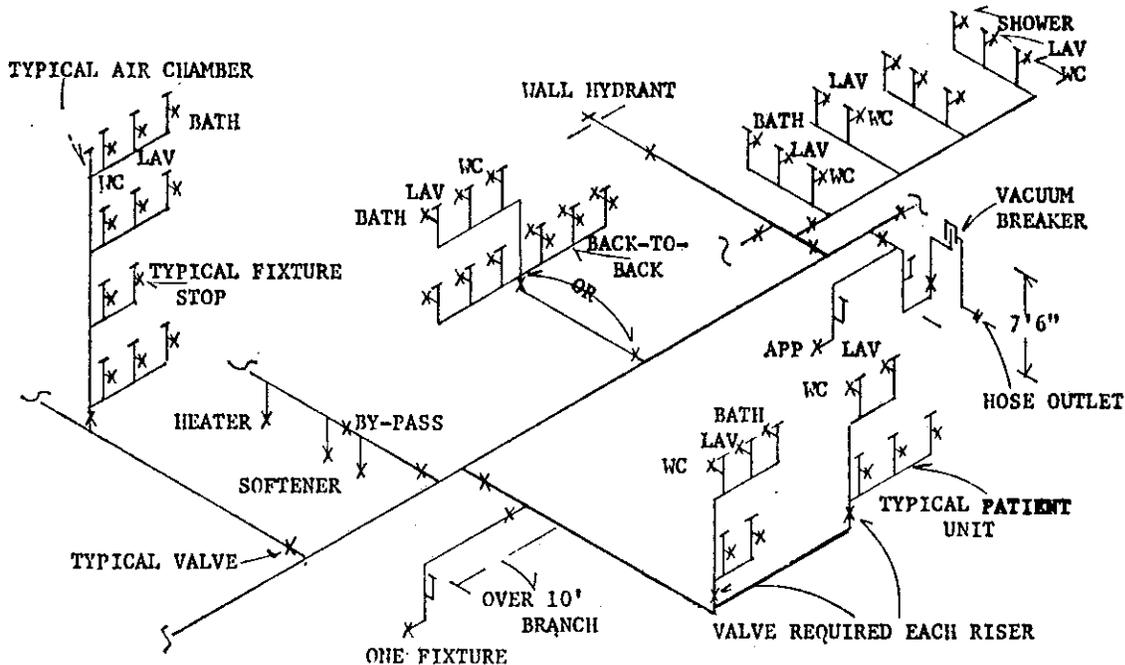
ing in the quantities and at the pressures required in s. ILHR 82.40 (4) and (5) and par. (c).

2. Water services shall be in accord with the requirements of s. ILHR 82.40 (2).

(b) *Water distribution control valves.* 1. Four or less patient care units, containing not more than 2 persons per unit exclusive of intensive care coronary units, may be served with one branch control valve. All fixtures, appliances, appurtenances, lawn sprinkler faucets and wall hydrants shall be valved. See following sketch.

2. Control valves for risers, water heating equipment, water softeners and tank controls shall be in accord with s. ILHR 82.40 (4) (j) 2. b. c. d. and g. Control valve accessibility and design shall be in accord with s. ILHR 82.40 (4) (j) 2. e. and f. See following sketch.

(c) *Velocities and flow capacities.* Water supply piping shall be designed to provide service to upper floor installations at a minimum pressure of 15 (p.s.i.) pounds per square inch during maximum demand periods. Velocities shall not exceed 8 (f.p.s.) feet per second. Where static pressure exceeds 80 (p.s.i.) pounds per square inch, pressure reducing controls shall be installed to avoid fracture or other damage to the system. The supply demand in gallons per minute in the building water distribution system shall be determined on the basis of the load in terms of supply fixture units and of the relationship between load and supply demand as shown in table 24 and pertinent portions of tables 13 and 14.



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Table 24
DATA FOR ESTIMATING WATER SUPPLY DEMAND AND WASTE REQUIREMENTS

Fixture	Fixture Units			Minimum Pipe Sizes, Inches				Remarks
	Water	Waste	Waste	Trap	Vent	Cold Water	Hot Water	
Water closet (tank)	6	6	3	2	2	3/8	1/2	H.W. required with bedpan washer hose only
Water closet (flush valve)	10	8	3	2	2	1	1/2	
Lavatory	2	1	1 1/2	1 1/4	1 1/4	1/2	1/2	
Urinal (tank)	3	4	2	2	1 1/2	1/2	—	
Urinal (flush valve)	5	4	—	—	—	1	—	
Shower	4	2	3 FD	3	—	1/2	1/2	
Patient bath (public)	4	3	1 1/2	1 1/2	1 1/2	1/2	1/2	
Patient bath (pvt.)	2	3	1 1/2	1 1/2	1 1/2	1/2	1/2	
Drinking fountain	1	1/2	1 1/4	1 1/4	1 1/4	1/2	—	
Sitz bath	4	3	1 1/2	1 1/2	1 1/2	1/2	1/2	
Clinical sink	10 CW	6	3	3	2	1	3/4	
(Flushing rim)	4 HW	—	—	—	—	—	—	
Scrub sink	4	3	2	2	1 1/2	3/4	3/4	2, 3 or 4 place sink
Single sink for misc. hospital use	3	3	1 1/2	1 1/2	1 1/2	1/2	1/2	
Double sink for misc. hospital use	4	4	2	2	1 1/2	3/4	3/4	
Laboratory sink	2	2	1 1/2	1 1/2	1 1/2	1/2	1/2	
Ice machine	1	1	2 SD	2	1 1/2	3/4	—	
Plaster sink	6	4	2	2	1 1/2	3/4	3/4	Use with plaster trap Based on 18 x 30 x 22-inch tank 1/2-inch STM connection
X-ray tank	4	2	1 1/2	1 1/2	1 1/2	1/2	1/2	
Bedpan sanitizer	10	6	3	2	2	1	—	
Autopsy table	4	4	1 1/2	1 1/2	1 1/2	1/2	1/2	
Animal area sinks	4	4	2	2	1 1/2	3/4	3/4	
Cup sink	1	1	1 1/4	1 1/4	1 1/4	1/2	—	

Table 26

	Patient Areas	Clinical	Dietary	Laundry (2 gals. per lb. of laundry)
Gal/hr/bed	6 1/2	6 1/2	4	4 1/2
Temp. °F. (Maximum)	110°	125°	180°	180°

(d) *Piping insulation.* Circulating, hot, cold and chilled water piping shall be insulated. Cold and chilled water pipe insulation shall have an integral or separate vapor barrier.

(e) *Special piping systems.* Distilled water, ionized water, laboratory and other special piping systems shall be included in the plans submitted. The plans shall incorporate sufficient detail to clearly establish the installation proposed.

(g) *Hot water supply control.* Hot water supply to patients' showers, therapeutic equipment, and continuous baths shall be provided with control valves automatically regulating the temperature of the water supply to the fixture. The valve shall fail in a closed position when the tempered water supply to the fixture exceeds 110°F.

(h) *Hot water supply.* The water supply distribution system shall be designed to provide hot water at each applicable fixture at all times. The system shall be of a circulating type. The circulating pumps shall be arranged for continuous operation or shall be controlled by an aquastat in the circulating piping. See s. ILHR 82.40 (4) (f).

(i) *Water heaters and tanks.* Storage tanks when provided shall be fabricated of non-corrosive metal or be lined

with non-corrosive material. The water heating equipment shall have a sufficient capacity to supply water at the temperature and amounts in table 26.

(11) **ASPIRATORS.** The use of water aspirators shall be limited to those units approved by the department.

(12) **SPOUTS AND ACTIONS — HOSPITAL AND NURSING HOME FIXTURES.** (a) The selection of spouts and actions for hospital and nursing home plumbing fixtures shall comply with par. (b) and table 27.

(b) Lavatories and sinks required in patient care areas shall have the water supply spout mounted so that its discharge point is a minimum distance of 5 inches above the rim of the fixture. All fixtures used by medical and nursing staff, and all lavatories used by patients and food handlers shall be trimmed with valves which can be operated without the use of hands. Where blade handles are used for this purpose they shall not exceed 4 1/2 inches in length, except that handles on scrub sinks and clinical sinks shall be not less than 6 inches long.

Table 27

SPOUTS AND ACTIONS FOR HOSPITAL AND NURSING HOME FIXTURE

Location	Type of Spout	Type of Action Minimum
NURSING DEPARTMENT		
Patient toilet room -----	Gooseneck	Wrist
Patient toilet room — isolation -----	Gooseneck	Knee
Utility room -----	Gooseneck	Wrist
Treatment room -----	Gooseneck	Wrist
Medicine room -----	Gooseneck	Wrist
Lavatory in floor kitchen --	Gooseneck	Wrist
Sink in floor kitchen -----	Sink faucet	Wrist
Nurses toilet room -----	Lavatory supply	Hand
Floor laboratory -----	Laboratory gooseneck	Vertical hand
NURSERY		
Nursery -----	Gooseneck	Wrist
Suspect nursery -----	Gooseneck	Wrist
Examination and treatment	Gooseneck	Wrist
Premature nursery -----	Gooseneck	Foot
Formula room -----	Gooseneck	Wrist
Labor room -----	Gooseneck	Wrist
SURGICAL		
Scrub room -----	Gooseneck with spray head	Knee
Sub-sterile room -----	Sink faucet	Wrist
Clean-up room -----	Sink faucet	Wrist
Frozen sections room -----	Laboratory gooseneck	Vertical hand
Surgical supply room -----	Gooseneck	Wrist
Work room -----	Sink faucet	Wrist
Cystoscopic room -----	Gooseneck with spray head	Knee
Fracture room -----	Sink faucet	Wrist
Recovery room -----	Gooseneck	Foot
CENTRAL SUPPLY		
Work room -----	Sink faucet	Wrist
Solutions room -----	Sink faucet	Wrist
Needle and syringe room --	Sink faucet	Wrist
Glove room -----	Gooseneck	Wrist
Pharmacy -----	Laboratory gooseneck	Vertical hand
Manufacturing -----	Gooseneck	Wrist
EMERGENCY DEPARTMENT		
Observation bedroom -----	Gooseneck	Wrist
Utility room -----	Gooseneck	Wrist
Operating room -----	Gooseneck with spray head	Knee
D.O.A. room -----	Gooseneck	Wrist
Examination room -----	Gooseneck	Wrist
DIAGNOSTIC AND TREATMENT		
Occupational therapy -----	Gooseneck	Wrist
Hydro-therapy room -----	Gooseneck	Wrist
Examination room -----	Gooseneck	Wrist
Deep therapy -----	Gooseneck	Wrist
Superficial therapy -----	Gooseneck	Wrist
Radium treatment and exam -----	Gooseneck	Wrist
Toilet room -----	Gooseneck	Wrist
Dark room -----	Sink faucet	Hand
Autopsy -----	Gooseneck with spray head	Knee
Lavatory in autopsy shower room -----	Gooseneck	Wrist
Laboratories -----	Laboratory gooseneck	Vertical hand
OUTPATIENT DEPARTMENT		
Examination and treatment room -----	Gooseneck	Wrist
Dental operating -----	Gooseneck	Knee
Dental laboratory -----	Laboratory gooseneck	Vertical hand
Dental recovery -----	Gooseneck	Wrist
Surgical room -----	Gooseneck with spray head	Knee
Eye examination room ---	Gooseneck	Knee
Ear, nose and throat room	Gooseneck	Knee
SERVICE DEPARTMENT		
Lavatory in kitchen -----	Lavatory supply	Wrist

(13) RADIOACTIVE MATERIALS. See ch. HSS 157.

History: 1-2-56; am. (3) (4) and (5), Register, August, 1961, No. 68, eff. 9-1-61; r. and recr. Register, November, 1972, No. 203, eff. 12-1-72; r. and recr., Register, February, 1979, No. 278, eff. 3-1-79; renum. from H 62.16, Register, July, 1983, No. 331, eff. 8-1-83; renum. from ILHR 82.16 and am. (7) (b), (10) (a) 1. and 2., (b) 2., (f) (intro.) and (h), Register, February, 1985, No. 350, eff. 3-1-85; r. (10) (f) and Table 25, Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 82.51 Mobile home sites and parks. (1) DRAIN SYSTEMS. (a) *Private interceptor main sewer.* The maximum number of mobile homes served by private interceptor main sewer shall be in accordance with Table 82.51.

Table 82.51
MAXIMUM NUMBER OF MOBILE HOMES SERVED BY A PRIVATE INTERCEPTOR MAIN SEWER

Diameter of Private Interceptor Main Sewer (in inches)	Pitch (inch per foot)		
	1/16	1/8	1/4
4	None	7	10
5	12	18	24
6	26	34	49
8	Load Shall Not Exceed Capacity of Pipe ^a		

Note a: See s. ILHR 82.30 (4) (d).

(b) *Building sewer.* The building sewer for a mobile home shall be at least 4 inches in diameter.

(c) *Mobile home drain connector.* The piping between the mobile home drain outlet and the building sewer shall have a minimum slope of 1/4 inch per foot, and shall be of materials approved for above ground drain and vent pipe in accordance with ch. ILHR 84. The connector shall be protected against freezing.

(d) *Other requirements.* Mobile home park sewer systems shall also conform to the applicable requirements of s. ILHR 82.30.

(2) WATER SUPPLY SYSTEMS. (a) *Private water mains.* 1. Supply demand. The supply demand in gallons per minute in the private water main system shall be determined on the basis of the load in terms of water supply fixture units, and in terms of the relationship between load and supply demand. The demand load of a mobile home site shall be equivalent to at least 15 water supply fixture units.

2. Sizing. The private water mains shall be sized in accordance with s. ILHR 82.40. A private water main serving a mobile home park shall not be less than one inch in diameter.

3. Pressure. The minimum pressure within a private water main shall be sufficient to maintain a pressure of 20 psi at each mobile home site under normal operating conditions.

4. Valving. Each private water main shall be provided with a gate or full flow valve at its source and at each branch connection. The valves shall be installed in a man-hole or valve box so as to be accessible for operation.

(b) *Water services.* 1. Size. Each mobile home site shall be served by a separate water service not less than 3/4 inch in diameter.

2. Valving. a. Each water service shall be provided with a curb stop within each mobile home site but not under the parking hard stand or pad.

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b. A valve, of at least $\frac{3}{4}$ inch diameter, shall be located on the upper end of the water service pipe. In lieu of the valve located on the upper end of the water service, a freezeless type hydrant of at least $\frac{3}{4}$ inch diameter may be used.

c. The installation of underground stop and waste valves shall be prohibited.

3. Mobile home water connector. The piping between the mobile home water inlet and the water service shall be of materials approved for water distribution pipe in accordance with s. ILHR 84.30 (3).

(c) *Protection against freezing.* All water main and water service piping shall be protected against freezing.

(d) *Separation of water and sewer piping.* Separation of water and sewer piping shall be in accordance with ss. ILHR 82.30 (11) (d) and 82.40 (8) (b).

(e) *Other requirements.* Mobile home park water supply systems shall also conform to the applicable requirements of s. ILHR 82.40.

(3) BUILDING SEWER AND WATER SERVICE TERMINATIONS. (a) *Frost sleeves.* Each building sewer and water service shall have a frost sleeve extending at least 42 inches below grade. The sleeve shall be of a material approved for building sewers. Frost sleeves shall terminate at grade. A frost sleeve shall be covered or sealed when not in use.

(b) *Termination elevation.* Each water service shall terminate at least 6 inches above the surrounding finished grade. Each building sewer shall terminate at least 4 inches above the surrounding finished grade and shall not terminate higher than the water service pipe.

(c) *Piping not in use.* A building sewer or water service pipe not connected to a mobile home shall be capped or plugged.

Note: See Appendix for further expository material.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. Table, Register, August, 1991, No. 428, eff. 9-1-91; am. (2) (d), Register, February, 1994, No. 458, eff. 3-1-94.

Subchapter VI — Installation

ILHR 82.60 Pipe hangers and supports. The provisions of this section control the types, materials and installation of anchors, hangers and supports for plumbing piping.

(1) MATERIAL. (a) *Strength.* Hangers, anchors and supports for piping shall be of sufficient strength to support the piping and its contents. Drain piping shall be considered as being full of water. Underground piers for pipe support shall be of concrete, masonry, plastic or pressure treated wood.

(b) *Compatibility.* 1. Hangers and straps shall be of a compatible material that will reduce the potential for galvanic action with the piping.

2. Hangers and straps may not distort, cut or abrade piping.

(2) INSTALLATION. (a) Piping hangers and anchors shall be securely attached to the building's structure at intervals to support the piping and its contents, but not at intervals greater than those specified in Table 82.60. The connection of drain piping to a fixture or appliance shall be considered a point of support.

(b) Hubless pipe installed in the horizontal position shall be supported within 24 inches on each side of a joint, unless the joint has an alignment retaining shield.

(c) Hangers shall not be attached to a building's structure by means of wood plugs.

Table 82.60
Support Spacing

Material	Maximum Horizontal Spacing (feet)	Maximum Vertical Spacing (feet)
Acrylonitrile Butadiene Styrene (ABS)	4	10
Brass	10	10
Cast iron	5a	15
Copper or Copper-Alloy Pipe	12	10
Copper or Copper-Alloy Tubing:		
$\leq 1\frac{1}{4}$ " diameter	6	10
$\geq 1\frac{1}{2}$ " diameter	10	10
Chlorinated Polyvinyl Chloride (CPVC):		
≤ 1 " diameter	3	5b
$\geq 1\frac{1}{4}$ " diameter	4	6b
Crosslinked Polyethylene (PEX)	$2\frac{2}{3}$	4
Ductile Iron	5a	15
Galvanized Steel	12	15
Lead	Continuous	4
Polybutylene (PB)	$2\frac{2}{3}$	4
Polyvinyl Chloride	4	10
Stainless Steel	12	15

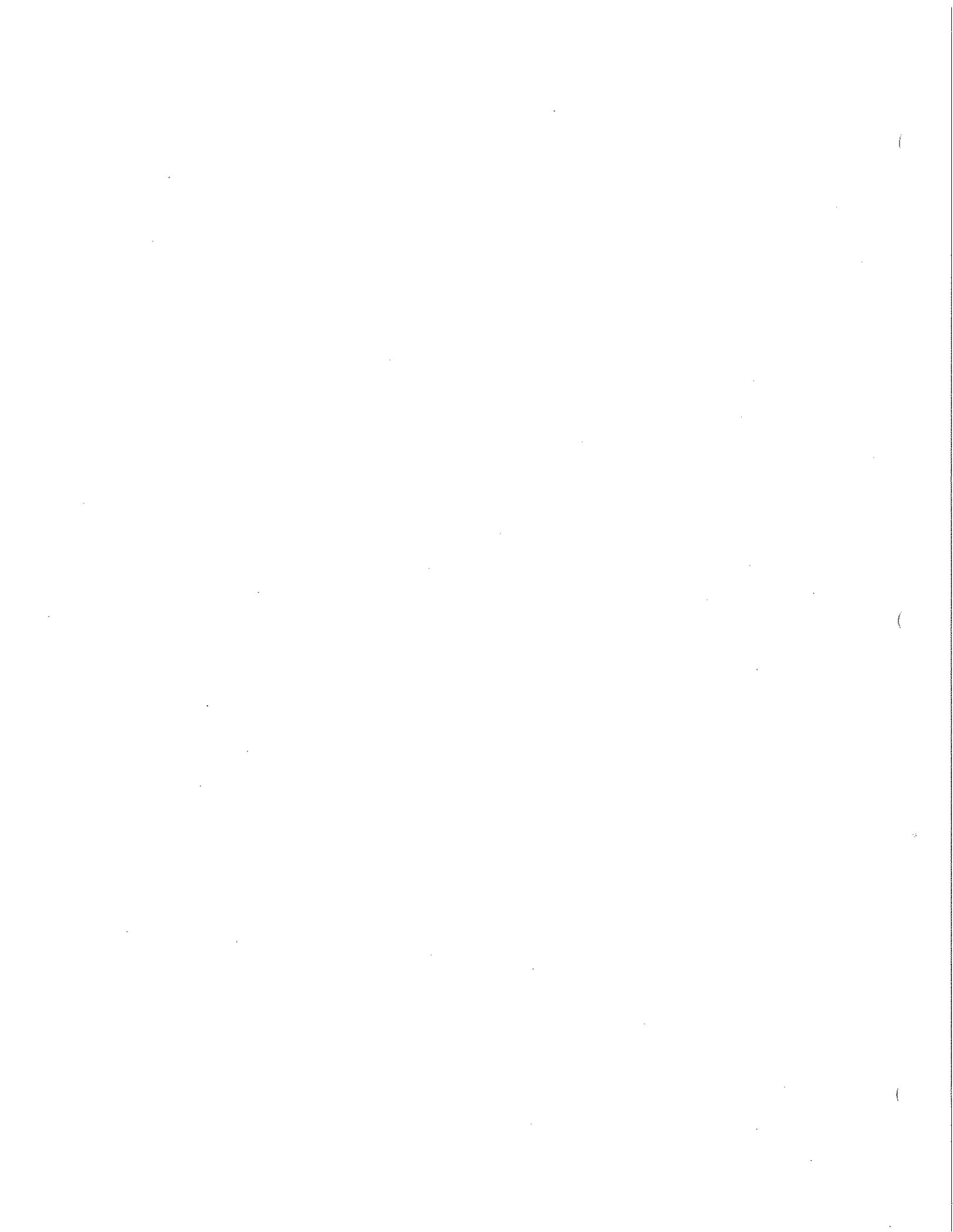
Note a: The maximum horizontal spacing for supports may be increased to 10 feet when 10-foot lengths of pipe are employed.

Note b: Mid-story guide is to be employed.

Note c: " \geq " means greater than or equal to.

" \leq " means less than or equal to.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. Register, May, 1988, No. 389, eff. 6-1-88; r. and recr. Table 82.60, Register, February, 1994, No. 458, eff. 3-1-94.

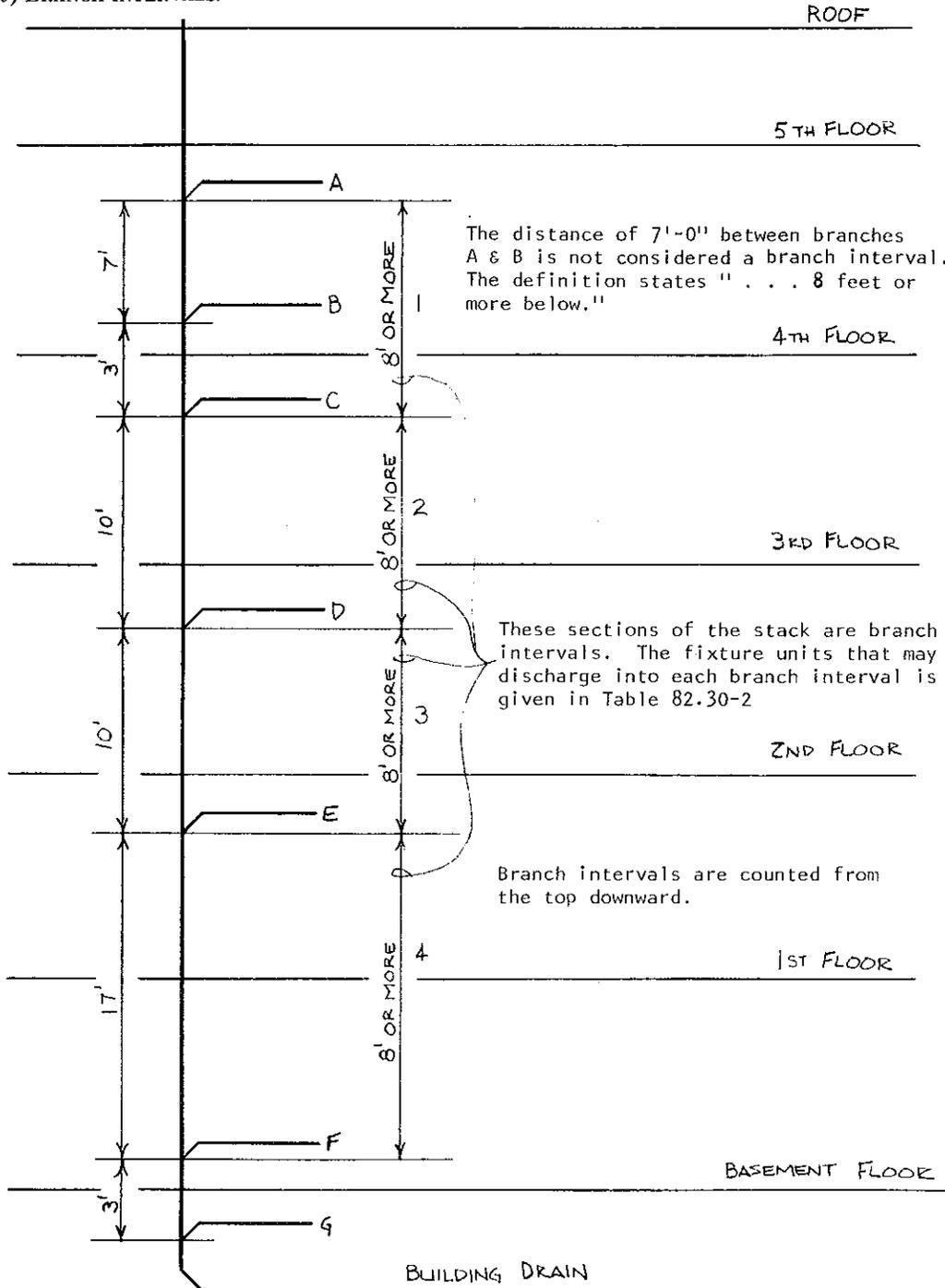


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APPENDIX

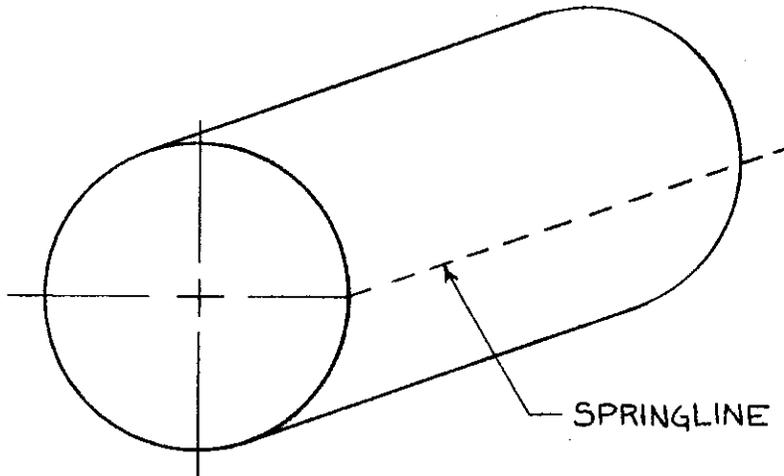
The material contained in this appendix is for clarification purposes only. The notes, illustrations, etc., are numbered to correspond to the number of the rule as it appears in the text of the code.

A-82.11 (29) BRANCH INTERVALS.



ILHR 82 Appendix

A-82.11 (140) SPRINGLINE OF PIPE.



On a round pipe the springline is along the horizontal centerline.

A-82.20 and A-82.21 FORMS. The following forms (DILHR SBD-8, SBD-6154, 6115, 6479 and 6192) are used by the department in administration of this administrative code. Copies of these forms are available from the Division of Safety and Buildings, Bureau of Building Water Systems, P.O. Box 7969, Madison, Wisconsin 53707.

Wisconsin Department of Industry,
Labor and Human Relations
Safety and Buildings Division

GENERAL PLUMBING PLAN APPROVAL APPLICATION

Bureau of Building Water Systems
201 E. Washington Avenue, Rm 141
P.O. Box 7969, Madison, WI 53707-7969
608-266-3815
FAX 608-267-0592

NOTE: Appointments for plan review should be made prior to submittal by calling any one of the offices shown at the bottom of this form.

INSTRUCTIONS: This form is required with each general plumbing plan submittal. Please complete both sides. Examination fees, as determined on this form, must accompany submittal. Data required in submittal is described on the reverse side of form.

1. PROJECT INFORMATION (type or print clearly)			Plan Review Appointment Date	Plan Identification Number
Name of Submitting Party (Plans returned to same)			Project Name	
Street & No.			Project Location - Street & No.	
City	State	Zip	City <input type="checkbox"/>	County
			Village <input type="checkbox"/> OF:	
			Town <input type="checkbox"/>	
Telephone No. (Include area code)			Designer (Plumbing)	Telephone No. (Include area code)
2. PLANS FOR:			Owners Name	Telephone No. (Include area code)
<input type="checkbox"/> New Building <input type="checkbox"/> Addition/Remodel <input type="checkbox"/> Revision to plumbing plan No. _____			Street & No. (current address)	
2a. Fee For Revisions - \$60.00			City	State Zip

Office Use Only	3. THIS APPLICATION FOR:	4. FEE SUBMITTED	Office Use Only
	Fees are pursuant to Wis. Admin. Code, Chapter ILHR 2, and may be subject to change and are subject to the provisions of the applicable code. Check Appropriate Box(es)		
	20. 3a. <input type="checkbox"/> Sanitary Building Sewer Only (no drain and vent) Sum of Sanitary Sewer Diameters Inches X \$20.00 = 4a.		
	21. 3b. <input type="checkbox"/> Sanitary Drain and Vent, with or w/o Sanitary Sewer Sum of Sanitary Sewer Diameters Inches x \$35.00 = 4b.		
	22. 3c. <input type="checkbox"/> Sanitary Private Interceptor Main Sewer Sum of Largest Diameters Inches x \$20.00 = 4c.		
	23. 3d. <input type="checkbox"/> Building Water Service Only (no water distribution system) Sum of Water Service Diameters Inches x \$20.00 = 4d.		
	24. 3e. <input type="checkbox"/> Water Distribution System with or w/o Water Service Sum of Water Service Diameters Inches x \$35.00 = 4e.		
	25. 3f. <input type="checkbox"/> Private Water Main Sum of Water Main Diameters Inches x \$20.00 = 4f.		
	27. 3g. <input type="checkbox"/> Building Storm and Clear Water Drain System Sum of Storm Sewer Diameters Inches x \$ 8.00 = 4g.		
	28. 3h. <input type="checkbox"/> Storm Private Interceptor Main Sewer Sum of Largest Diameters Inches x \$ 8.00 = 4h.		
	29. 3i. <input type="checkbox"/> Controlled Roof Drainage System (Does Not Include Conventional Building Storm Piping) \$60.00 Required = 4i.		
	32. 3j. <input type="checkbox"/> Reduced Pressure Principle Backflow Preventer Number of Valves x \$110.00 = 4j.		
	33. 3k. <input type="checkbox"/> Reduced Pressure Principle Detector Assembly Backflow Preventer Number of Valves x \$110.00 = 4k.		
	34. 3l. <input type="checkbox"/> Vacuum Breaker - Antisiphon Pressure Type Number of Valves x \$110.00 = 4l.		
	35. 3m. <input type="checkbox"/> Grease Interceptor * (See Note Below) Number of Grease Interceptors x \$60.00 = 4m.		
	36. 3n. <input type="checkbox"/> Chemical Waste System * (See Note Below) Number of Chemical Waste Systems x \$60.00 = 4n.		
	37. 3o. <input type="checkbox"/> Garage Catch Basin * (See Note Below) Number of Garage Catch Basins x \$60.00 = 4o.		
	38. 3p. <input type="checkbox"/> Oil Interceptor * (See Note Below) Number of Oil Interceptors x \$60.00 = 4p.		
	39. 3q. <input type="checkbox"/> Car Wash Interceptor * (See Note Below) Number of Car Wash Interceptors x \$60.00 = 4q.		
	40. 3r. <input type="checkbox"/> Sanitary Dump Station * (See Note Below) Number of Sanitary Dump Stations x \$60.00 = 4r.		
	3s. <input type="checkbox"/> Mobile Home Parks and Campground/Recreational Vehicle Parks 1-25 Sites \$250.00 26-50 Sites \$300.00 = 4s.		
	3t. <input type="checkbox"/> Engineered Plumbing System (Minimum \$225.00—Calculate Fee in Accord with ITEM 8 - See Reverse Side of this Form) = 4t.		
	3u. <input type="checkbox"/> Petition for Variance (must be submitted on form SB-8) \$225.00 = 4u.		
		SUBTOTAL =	
	3v. <input type="checkbox"/> Priority Review Enter Same Amount as Subtotal = 4v.		
	* NOTE * No Additional Fee Required if Submitted With Sanitary Drain and Vent System	TOTAL FEE (Minimum \$60.00) =	

NOTE: Appointments for plan review should be made prior to submittal. You may contact one of the offices listed below.

Hayward Office
209 West First Street, Hwy 63
Rt. 8, Box 8072
Hayward, WI 54843
Phone (715) 634-4804
FAX (715) 634-5150

LaCrosse Office
2226 Rose Street
LaCrosse, WI 54603
Phone (608) 785-9352
FAX (608) 785-9330

Madison Office
201 E. Washington Ave.
P.O. Box 7969
Madison, WI 53707-7969
Phone (608) 267-3606
FAX (608) 267-0592

Shawano Office
1053A E. Green Bay Street
P.O. Box 434
Shawano, WI 54166-0434
Phone (715) 524-3627
FAX (715) 524-3633

Waukesha Office
401 Pilot Court, Suite C
Waukesha, WI 53188
Phone (414) 548-8606
FAX (414) 548-8614

- CONTINUED ON REVERSE SIDE -

Wisconsin Department of Industry,
Labor and Human Relations

**PETITION FOR VARIANCE
APPLICATION**

Safety and Buildings Division
P.O. Box 7969
Madison, Wisconsin 53707
(608) 266-1542

Please type or print.

OFFICE USE ONLY	Amount Paid	Receipt Number	Petition No.	F-Number
Owner/Petitioner's Name	Building Or Project		Agent, Architect or Engineering Firm	
Company	Tenant's Name, if Any		Street Address	
Street Address	Location - Street Address		City, State, Zip Code	
City, State, Zip Code	City, County		Telephone Number ()	
Telephone Number	Plan Number, if Known		Contact Person's Name	

1. The rule being petitioned reads as follows (cite specific rule number and language; one rule per application):

2. The rule being petitioned cannot be entirely satisfied because:

SAMPLE

3. The following alternative(s) and supporting information are proposed as a means of providing an equivalent degree of health, safety or welfare as addressed by the rule:

Note: Please attach any pictures, plans, sketches or required position statements.

VERIFICATION BY OWNER - PETITION IS VALID ONLY IF NOTARIZED WITH AFFIXED SEAL AND ACCOMPANIED BY REVIEW FEE
See Section ILHR 2.52 for complete fee information

Note: Petitioner must be the owner of the building or project. Tenants, agents, designers, contractors, attorneys, etc., shall not sign petition unless Power of Attorney is submitted with the Petition For Variance Application

_____, being duly sworn, I state as petitioner that I have read the foregoing
Petitioner's Name (type or print)
petition and I believe it is true and that I have significant ownership rights to the subject building or project.

Petitioner's Signature:	Subscribed And Sworn To Before Me This Date:	Notary Public	My Commission Expires On:
-------------------------	--	---------------	---------------------------



REDUCED PRESSURE PRINCIPLE BACKFLOW PREVENTER TEST REPORT

Please print or type in all the information and return to Division of Safety & Buildings
 Bureau of Building Water Systems
 P.O. Box 7969, Madison, WI 53707

Plan ID No. _____

Manufacturer _____ Model _____ Size _____ Serial No. _____

Name of Project _____ County _____

Address(street, city, zip) _____

	Check Valve #1	Check Valve #2	Relief Valve	Comments
INITIAL TEST	Leaked _____ Closed tight _____ at _____psid	Leaked _____ Closed tight _____ at _____psid	Opened at _____psid Did not open _____	
REPAIRS	Cleaned _____ Replaced: _____ disc _____ spring _____ guide _____ pin retainer _____ hinge pin _____ seat _____ diaphragm _____ other, _____ describe _____	Cleaned _____ Replaced: _____ disc _____ spring _____ guide _____ pin retainer _____ hinge pin _____ seat _____ diaphragm _____ other, _____ describe _____	Cleaned _____ Replaced: _____ disc: _____ upper _____ lower _____ spring _____ diaphragm: _____ large: _____ upper _____ lower _____ small _____ seat: _____ upper _____ lower _____ spacer: _____ lower _____ other, _____ describe _____	
FINAL TEST	Closed tight _____ at _____psid	Closed tight _____ at _____psid	Opened at _____psid	

FOR TESTING OF A REPLACEMENT VALVE: If this test is for a replacement valve, please include all information for the replacement valve on this form, and include the same identifying information for the old valve on the back of this form.

The above report is certified to be true.

Initial test by _____ Tester No. _____ Date _____

Tester telephone no. (____) - _____

Repaired by _____ Repair date _____

Final test by _____ Tester No. _____ Date _____

Tester telephone no. (____) - _____

SBD-6115 (R 03/92)

WATER CALCULATION WORKSHEET**Information Needed for Water Service Sizing**

1. _____ Demand of building in gallons per minute.
2. _____ Low pressure at main in street (or at external pressure tank).
3. _____ Difference in elevation from main to meter (or external pressure tank to building control valve).
4. _____ Size of water meter (if applicable).
5. _____ Developed length from main to meter (or external pressure tank to building control valve).

You Must First Find the Available Pressure After the Water Meter
(or at building control valve). To obtain this pressure, you must:

6. _____ Find pressure loss due to friction in _____ inch diameter water service.
7. _____ Find pressure loss due to elevation, main to meter (or external pressure tank to building control valve). Multiply the difference in elevation by .434 p.s.i./ft.
8. _____ Find pressure loss due to meter _____ manufacturer or AWWA.
9. _____ Subtract the loss due to friction (Step 6), loss due to elevation (Step 7), and loss due to meter (Step 8) from the low main pressure (or low pressure at external pressure tank)(Step 2). This calculation is the available pressure after the water meter (or at the building control valve). This answer is entered in Line B, below.

Information Needed for Water Distribution Sizing

Using the following formula, find the pressure available for uniform loss
(p.s.i./100' of pipe)

$$A = \frac{B - (C + D + E)}{F} \times 100$$

WHERE:

- A. _____ Pressure available for uniform loss (p.s.i./100' of pipe).
- B. _____ Available pressure after water meter (at the building control valve or low pressure at internal pressure tank). (See Step 9, above)
- C. _____ Pressure needed at controlling fixture.
- D. _____ Difference in elevation between water meter (building control valve or internal pressure tank) and controlling fixture in feet _____ x .434 p.s.i./ft.
- E. _____ Pressure loss due to water softeners, water treatment devices, instantaneous water heaters and backflow preventers which serve the controlling fixture. Conventional water heaters usually do not have a pressure loss.
- F. _____ Developed length from water meter (building control valve or internal pressure tank) to controlling fixture in feet _____ x 1.5

With pressure available for uniform loss, go to applicable table for distribution sizing.

ILHR 82 Appendix

Wisconsin Department of Industry,
Labor and Human Relations
Safety & Buildings Division
Bureau of Building Water Systems

INSPECTION REPORT

Inspection Date			
Name of Premises	Address or Legal Description	City/Township	County
Master Plumber Name and Address	Master Plumber Firm Name and Address	Plan I.D. No.	
		Sanitary Permit No.	
Journeyman Plumber/Soil Tester	Licensed Person's Name(s) and License Number(s)		
Owner's Name and Address			

SAMPLE

Page _____ of _____

Signature of Responsible Licensed Person (only one needed)
Signature of Plumbing Consultant/Private Sewage Consultant

Original: District DILHR Plumber Owner County/Local Insp. Other _____

Copies to: (Check all that apply)

A-82.20 (2) AGENT MUNICIPALITIES. The department has designated to the following municipalities, the authority to review and approve plumbing plans and specifications for those plumbing installations to be located within the municipality's boundary limits and which require approval under s. ILHR 82.20 (1) (b).

Appleton

200 N. Appleton Street
Appleton, WI 54911-4799
(414) 832-6411

Eau Claire

203 South Farwell Street
Eau Claire, WI 54701
(715) 839-4947

Green Bay

100 N. Jefferson St., Rm. 403
Green Bay, WI 54301
(414) 448-3295

Greenfield

7325 W. Forest Home Ave.
Greenfield, WI 53220
(414) 543-5500, Ext. 332

Janesville

18 North Jackson Street
P.O. Box 5005
Janesville, WI 53546
(608) 755-3064

Kenosha

Kenosha City Hall
Dept. of Housing and
Neighborhood Development
625 52nd St., Rm. 100
Kenosha, WI 53140
(414) 653-4263

Madison

Building Insp. Dept., Rm. G100
215 M.L. King Jr. Blvd.
Madison, WI 53710
(608) 266-4568

Milwaukee

Municipal Bldg., Rm. 1013
841 N. Broadway Street
Milwaukee, WI 53202
(414) 278-2596

Oshkosh

P.O. Box 1130
Oshkosh, WI 54902
(414) 236-5049

Racine

730 Washington Avenue
Racine, WI 53403
(414) 636-9164

Sheboygan

City Hall - 3rd Floor
828 Center Avenue
Sheboygan, WI 53081
(414) 459-3479

Two Rivers

City Hall
P.O. Box 87
Two Rivers, WI 54241
(414) 793-5580

A-82.20 (4) The following is a list of Designated Management Agencies and the counties they serve.

DESIGNATED MANAGEMENT AGENCY

Clearing House Review Coordinator
East Central Wisconsin Regional Planning
Commission
132 Main Street
Menasha, WI 54952
(414) 751-4770

Dane County Regional Planning
Commission
217 South Hamilton, Room 403
Madison, WI 53703
(608) 266-4417

Brown County Planning Commission
Room 608, City Hall
100 North Jefferson Street
Green Bay, WI 54301
(414) 448-3400

Southeastern Wisconsin Regional Planning
Commission
916 North East Avenue
P.O. Box 1607
Waukesha, WI 53187-1607
(414) 547-6721

COUNTIES SERVED

Menominee, Shawano,
Waupaca, Outagamie,
Waushara, Marquette,
Green Lake, Winnebago,
Calumet, Fond du Lac

Dane

Brown

Washington, Ozaukee,
Waukesha, Milwaukee,
Walworth, Racine, Kenosha

ILHR 82 Appendix

The following is a list of Sewer Service Area Plans approved by the Department of Natural Resources. For each Sewer Service Area Plan the approved Planning Agency and affected communities are shown.

Contacts - Sewer service area plans**Affected Communities**Eau Claire - Chippewa Falls

West Central Wisconsin Regional Planning
Commission
800 Wisconsin Street
Suite D2-401
Eau Claire, WI 54703-3574
(715) 836-2918

City of Eau Claire
City of Altoona
City of Chippewa Falls
Town of Hallie
Town of Seymour
Town of Union
Town of Washington

Hudson

St. Croix County Planning Office
St. Croix Gov. Bldg.
1101 Carmichael Road
Hudson, WI 54016
(715) 386-4673

City of Hudson
Town of Hudson
Town of St. Joseph
Town of Troy
Village of North Hudson

Green Bay

Bay-Lake Regional Planning Commission
211 N. Broadway, Suite 211
Green Bay, WI 54303
(414) 448-2820

City of Marinette
City of Kohler
City of Sheboygan
City of Sheboygan Falls
Town of Peshtigo
Town of Porterfield

Town of Mosel
Town of Wilson
Town of Lima
Town of Herman
Town of Sheboygan
Town of Sheboygan Falls

Janesville

Rock County Planning Development
Agency
51 South Main Street, Courthouse
Janesville, WI 53545
(608) 757-5587

City of Janesville
City of Beloit
City of Edgerton
City of Evansville
City of Milton
Town of Beloit

Town of Harmony
Town of Rock
Town of Janesville
Town of La Prairie
Town of Turtle

La Crosse

Office of City Engineer
400 La Crosse Street
City Hall
La Crosse, WI 54601
(608) 789-7505

City of La Crosse
City of Onalaska
Town of Onalaska
Town of Shelby
Town of Medary
Town of Campbell

Stevens Point

Portage County Planning and Zoning
Department
1516 Church Street
Stevens Point, WI 54481
(715) 346-1334

City of Stevens Point
Town of Hull
Town of Plover
Town of Linwood
Village of Whiting
Village of Plover
Village of Park Ridge

Wausau

Marathon County Planning Department
500 Forest Street
Wausau, WI 54403
(715) 847-5227

City of Wausau
City of Schofield
Town of Weston
Town of Stettin
Town of Rib Mountain
Town of Kronenwetter
Village of Rothschild

Wisconsin Rapids

Office of County Planning & Zoning
400 Market Street
Wisconsin Rapids, WI 54495
(715) 421-8466

City of Wisconsin Rapids
Town of Grand Rapids
Town of Rudolph
Town of Sigel
Town of Seneca
Town of Grant
Village of Biron

A-82.20 (8) FEES. The following reprint of s. ILHR 2.64 (2) may be used to determine the amount of fee required for general plumbing plan review by the department.

ILHR 2.64 Plumbing systems. (1) GENERAL. Plan examination fees for preliminary or complete plans shall accompany the plans and specifications when submitted. If the department determines, upon review of the plans, that inadequate fees were provided, the necessary additional fees shall be provided prior to departmental approval.

(2) EXAMINATION FEES. The plan examination fee shall be determined in accordance with Table 2.64-1. The minimum fee shall be \$60.00 per plan.

Table 2.64-1

Type of Review	Fee
1. Sanitary drain and vent system	\$35.00 per inch diameter of each bldg. sewer
2. Sanitary building sewer only, no drain and vent	\$20.00 per inch diameter of each bldg. sewer
3. Building water distribution system	\$35.00 per inch diameter of each water service
4. Building water service only, no water distribution system	\$20.00 per inch diameter of each water service
5. Building storm and clear water drain system.....	\$8.00 per inch diameter of each bldg. storm sewer
*6. Car wash interceptor	\$60.00 per interceptor
*7. Garage catch basin.....	\$60.00 per basin
*8. Grease interceptor	\$60.00 per interceptor
*9. Oil interceptor	\$60.00 per interceptor
*10. Sanitary dump station	\$60.00 per station
*11. Chemical waste system.....	\$60.00 per system
12. Controlled roof drainage system, does not include conventional building storm piping	\$60.00 per system
13. Engineered plumbing system	minimum \$225.00 or as determined in sub. (3)
14. Mobile home parks and campground/recreational vehicle parks:	
1-25 sites	\$250.00
26-50 sites	\$300.00
51-125 sites	\$350.00
Over 125 sites.....	\$400.00
15. Private water main	\$20.00 per inch diameter
16. Cross connection control devices:	
Reduced pressure principle backflow preventer	\$110.00 per device
Reduced pressure detector assembly backflow preventer	\$110.00 per device
Vacuum Breaker - anti-siphon, pressure type	\$110.00 per device
17. Sanitary private interceptor main sewers, determined on the largest diameter of each interceptor main sewer	\$20.00 per inch diameter
18. Storm private interceptor main sewers, determined on the largest diameter of each interceptor main sewer	\$8.00 per inch diameter

*Note: For table entries 6 to 11, no additional fee would be required if submitted with the sanitary drain and vent system.

(3) EXAMINATION FEES FOR ADDITIONS AND REMODELING. When new or relocated fixtures or both are connected to the existing piping inside a building, the fee shall be determined in accordance with the following procedures:

(a) Sanitary building sewer, drain and vent. 1. Total all of the drainage fixture units which are being added or relocated.

2. Refer to s. ILHR 82.30, Table 82.30-2, and determine the horizontal drain size which would be required if all new or relocated fixtures discharged through one pipe.

ILHR 82 Appendix

Note: Disregard the asterisk limitation regarding water closets. This pipe size is used for determining the fee only and does not necessarily mean this pipe size is used in actual design or installation.

3. Determine fee based on Table 2.64-1, entry 1.

(b) *Building water distribution system.* 1. Total all of the water supply fixture units which are being added or relocated, using s. ILHR 82.40, Tables 82.40-1 and 2, and convert to gallons per minute (GPM) in accordance with s. ILHR 82.40, Table 82.40-3.

2. The fees shall be determined in accordance with GPM demand of the new or relocated fixtures as specified in Table 2.64-2.

Table 2.64-2

GPM	FEE
1-6	\$ 17.00
7-12	\$ 26.00
13-21	\$ 35.00
22-31	\$ 43.00
32-46	\$ 52.00
47-77	\$ 70.00
78-119	\$ 87.00
120-170	\$105.00
171-298	\$122.00

(c) *Building storm sewer and drainage system.* 1. Total each different type of area which the new or relocated drains serve and convert to GPM using ch. ILHR 82, Tables 82.36-1, 2 and 3. To this, add the GPM discharge from any added or relocated clear water drains located inside the building.

2. Refer to ch. ILHR 82, Table 82.36-4, using the column for 1/4 inch per foot pitch, to determine the horizontal drain size which would be required if all new or relocated fixtures discharged through one pipe. Use this pipe size for determining the fee.

3. Determine the fee based on Table 2.64-1, entry 5.

ILHR 2.02 Handling, copying and miscellaneous fees.

(2) **PHOTOCOPIING FEES.** A photocopying fee of \$0.25 per page may be charged.

(3) **PLAN REPRODUCTION FEES.** A fee of \$5.00 per plan sheet shall be charged to the submitting party for plan reproduction on plan sheets larger than legal size. Plan sheets at or smaller than legal size may be charged the normal photocopying fee.

(4) **PLAN APPROVAL - ADDITIONAL COPIES.** (a) *Plumbing.* Upon request, additional copies of approved plumbing plans, with code violations cited and bearing the approval stamp, beyond the minimum amount required by administrative code or the department, shall be provided upon receipt of a \$10.00 fee, plus \$5.00 per plan sheet.

ILHR 2.61 Miscellaneous inspections, reviews and services.

(2) **REVISIONS.** The fee for revisions to previously approved plumbing and private sewage plans shall be \$60.00 per plan. This fee shall apply when plans are revised for reasons other than those which were requested by the department.

(3) **PRIORITY PLAN REVIEW.** An appointment may be made with the department to facilitate the examination of plans. The plans shall comply with the provisions of s. ILHR 82.20, for plumbing, and s. ILHR 83.08, for private sewage. Scheduling of the plans for priority plan review shall be determined in accordance with s. ILHR 82.20, for plumbing, and by appointment for private sewage. The fee for this type of plan examination shall be determined at twice the normal rate.

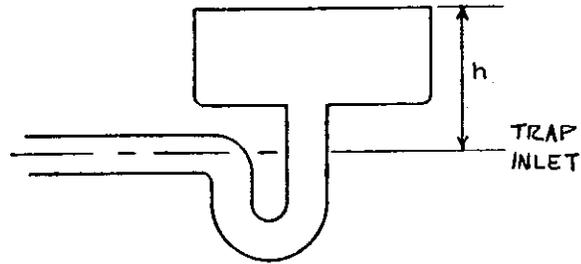
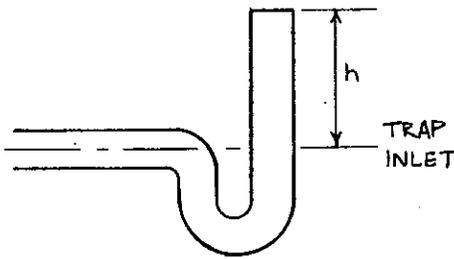
(4) **PROJECTS WITHOUT APPROVALS.** The fees specified in this subchapter shall be doubled for those projects for which the installation of plumbing has started without departmental approval.

(5) **MISCELLANEOUS SERVICES.** When the department provides goods or services not specifically covered in this section, fees may be charged to organizations requesting such goods and services.

A-82.30 (4) The following tables lists the maximum GPM which can be expected to readily flow through a given size trap where the receptor has a height as indicated.

Also listed is a maximum drainage fixture unit load which a given size receptor trap may be expected to adequately receive.

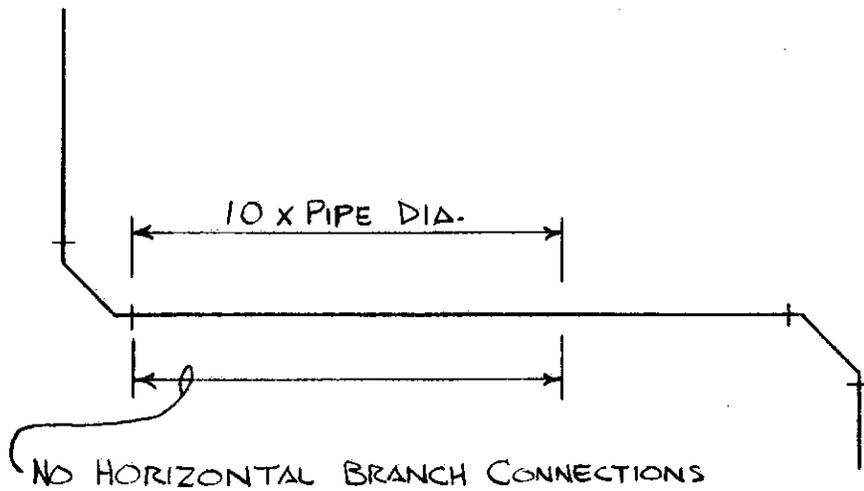
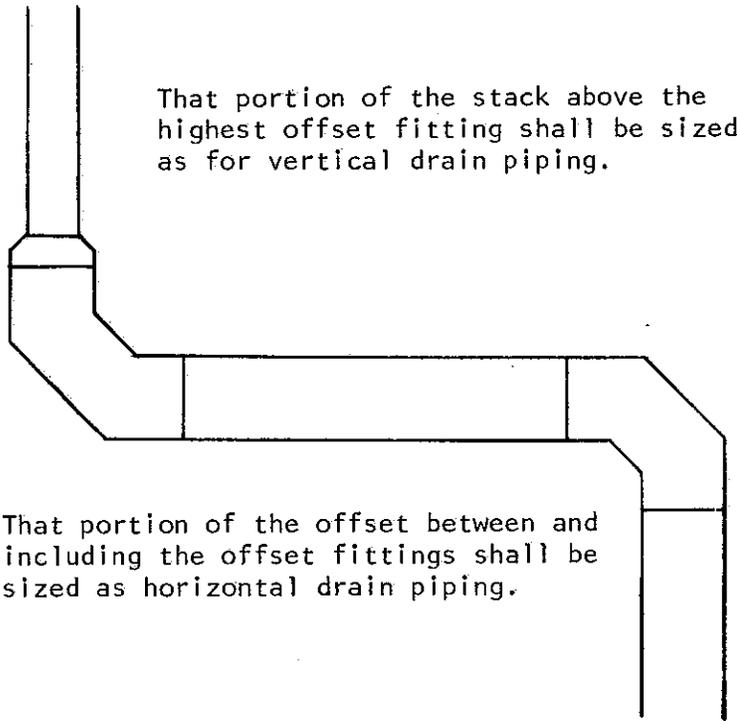
Note: The department recommends an individual 4-inch diameter minimum trap and drain pipe for a commercial type dishwasher.



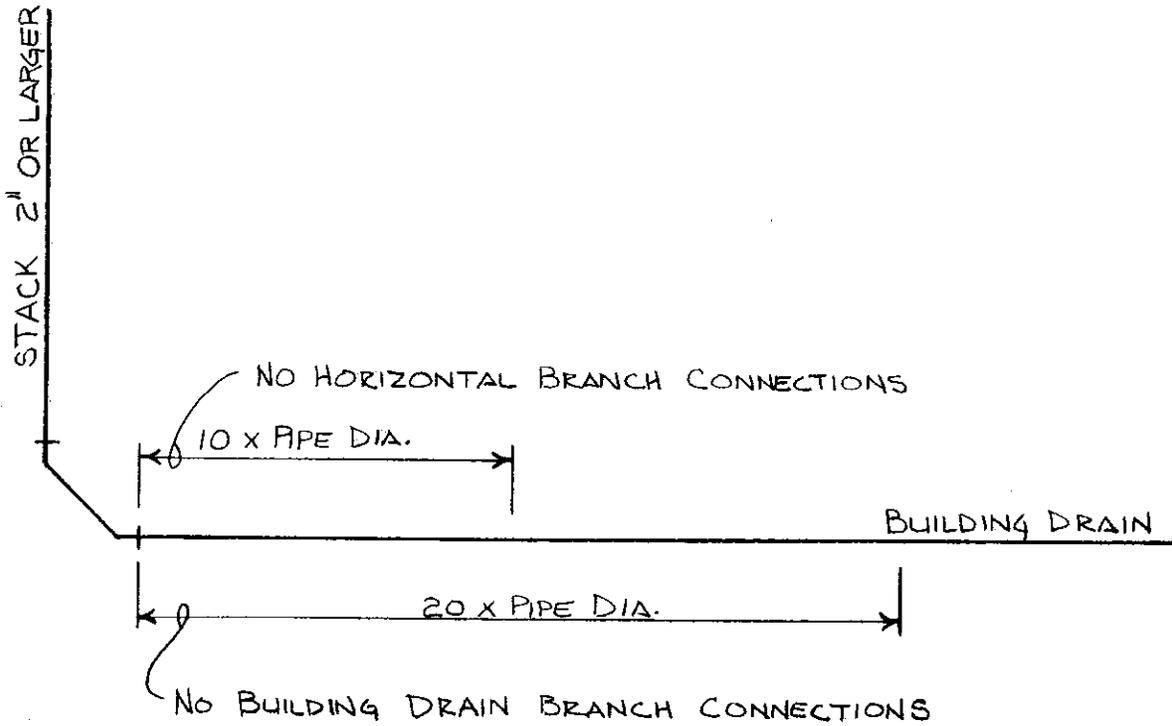
Receptor Trap size	H Height	GPM	d.f.u.
1-1/2"	12"	4	2
2"	14"	8	4
3"	15"	12	6
4"	17"	40	20
5"	20"	70	35
6"	22"	120	60
8"	25"	250	125

ILHR 82 Appendix

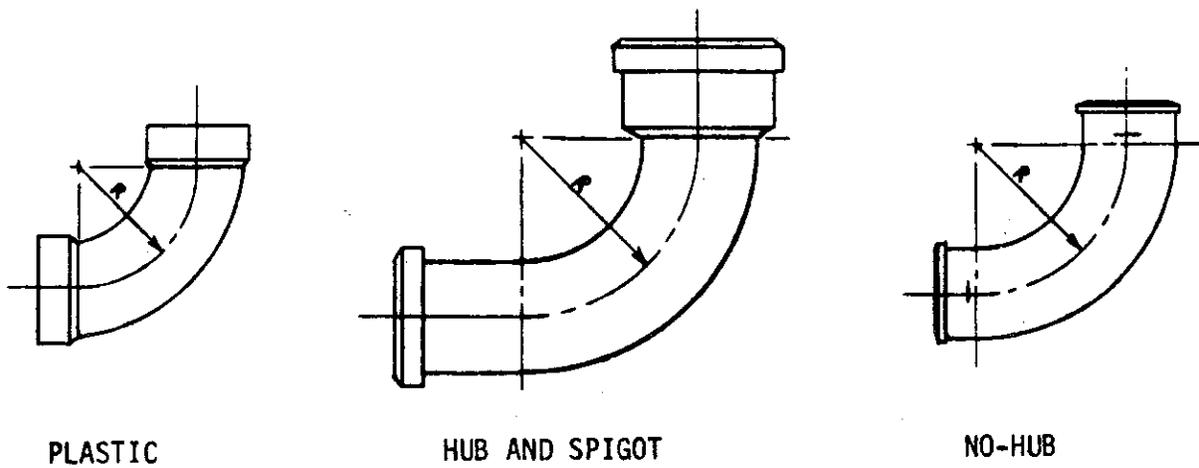
A-82.30 (6) (b) OFFSETS IN VERTICAL DRAINS.



A-82.30 (7) HORIZONTAL BRANCH DRAIN CONNECTION AT BASE OF A STACK.

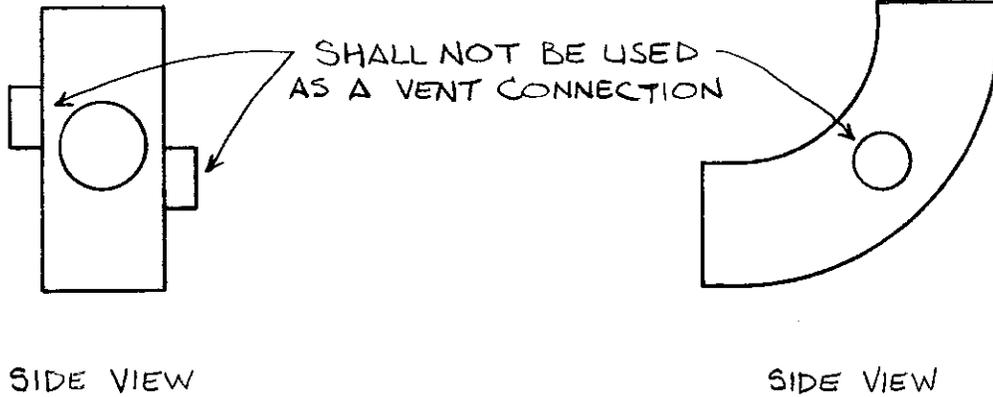


A-82.30 (8) MEASURING RADIUS OF A FITTING.

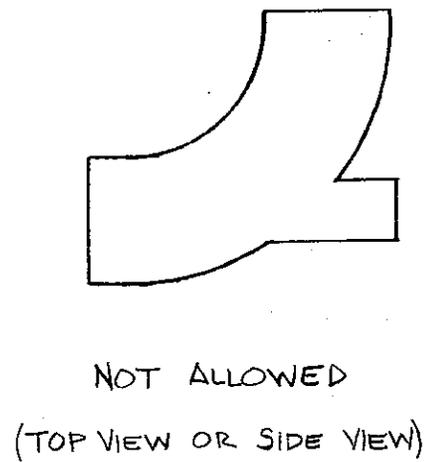
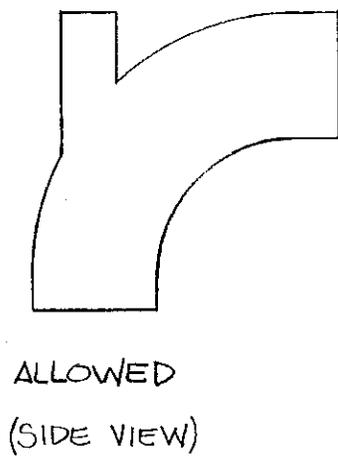


ILHR 82 Appendix

A-82.30 (9) DRAIN FITTINGS AND CONNECTIONS.



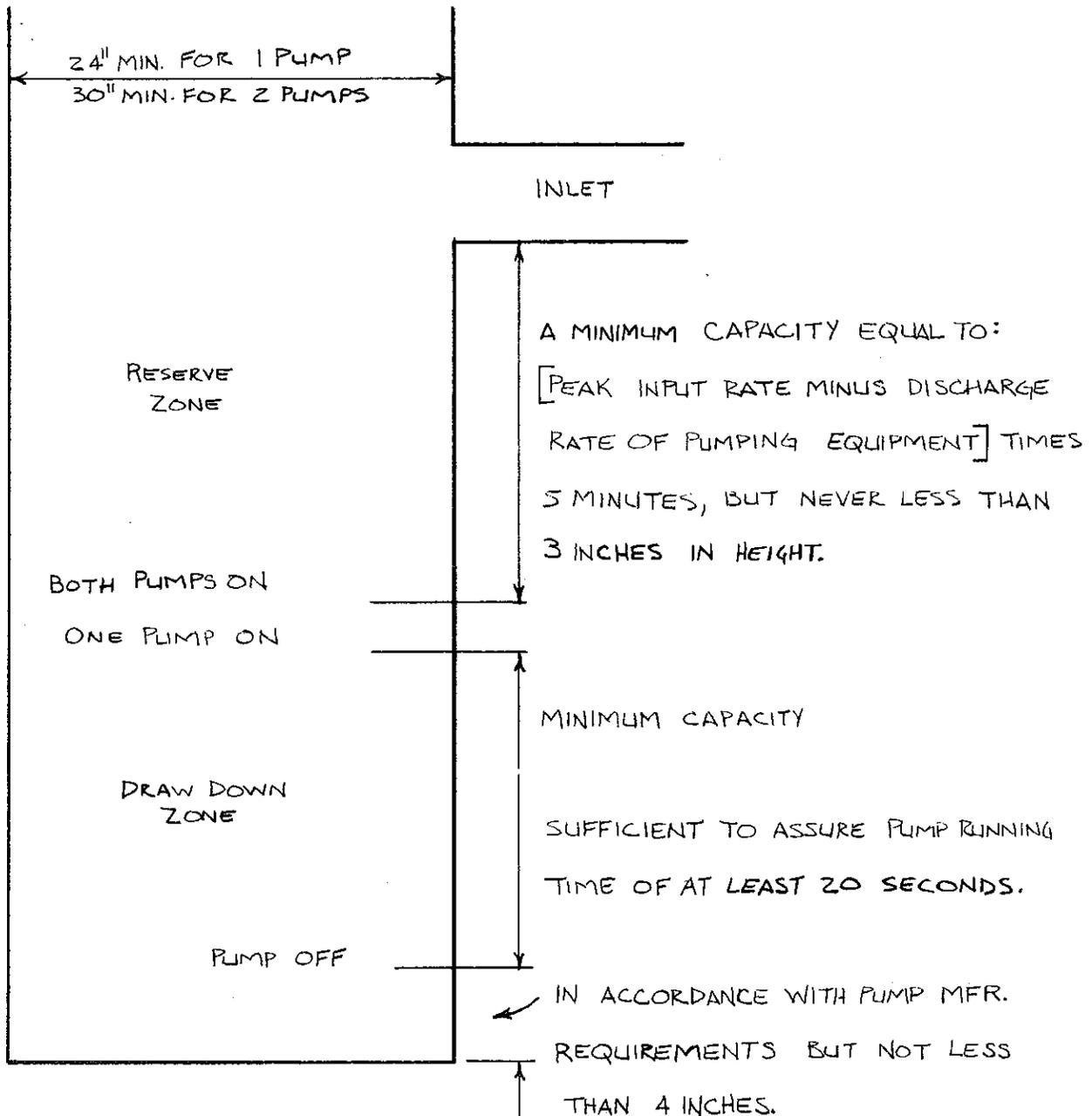
SIDE INLETS



HEEL INLETS

A-82.30 (10) (a) DETERMINING REQUIRED CAPACITY OF SANITARY SUMP.

SANITARY SUMP



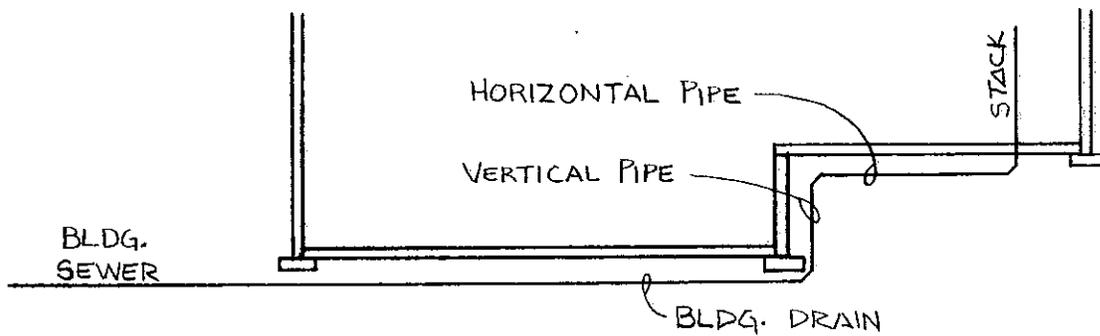
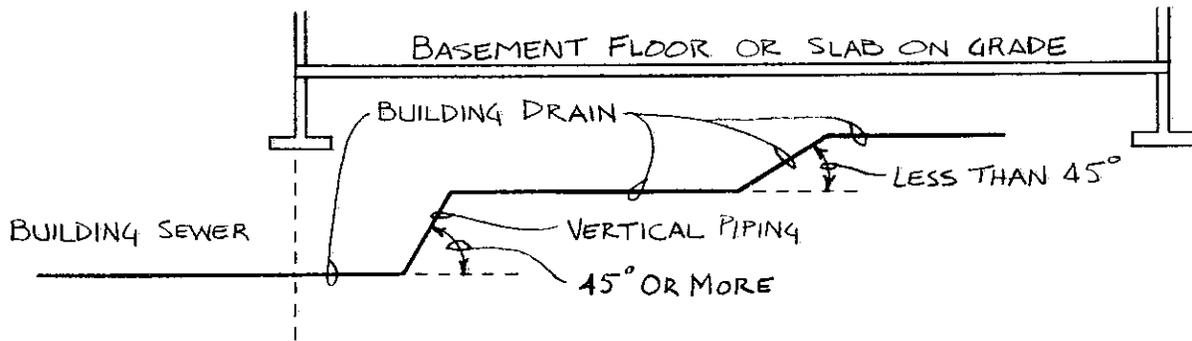
ILHR 82 Appendix

A-82.30 (10) (a)

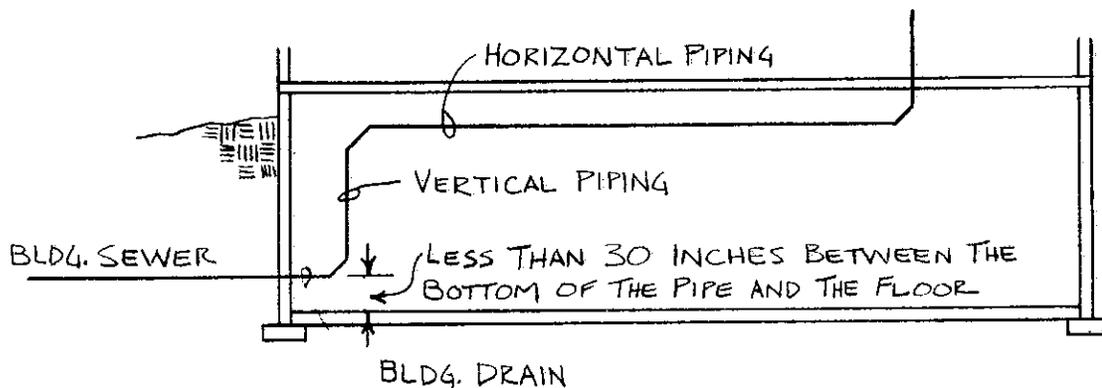
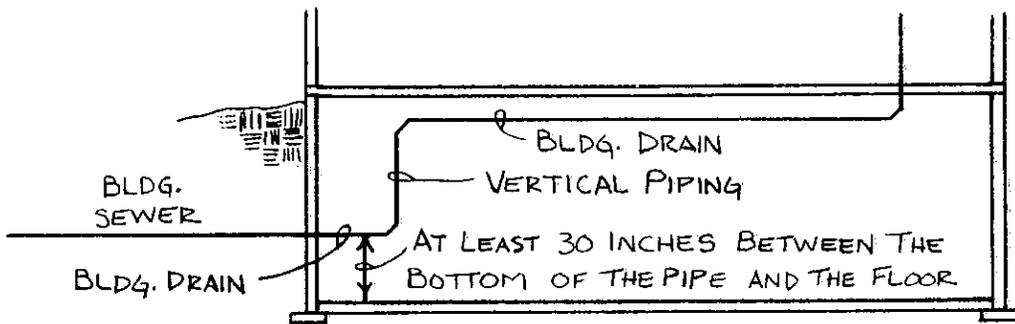
Capacity of Sumps
(in gallons)

Diameter of sump in inches	Volume in gal/ft	Diameter of sump in inches	Volume in gal/ft
24	23.5	41	68.6
25	25.5	42	72.1
26	27.6	43	75.5
27	29.7	44	79.1
28	32.0	45	82.7
29	34.3	46	86.5
30	36.8	47	90.2
31	39.2	48	94.0
32	41.8	54	119.0
33	44.5	60	147.0
34	47.2	66	178.0
35	50.0	72	211.5
36	52.8	78	248.4
37	55.9	84	288.1
38	59.0	90	330.8
39	62.1	96	376.3
40	65.3	108	477.3

A-82.30 (11) (b) BUILDING DRAINS SERVING ANY BUILDING.

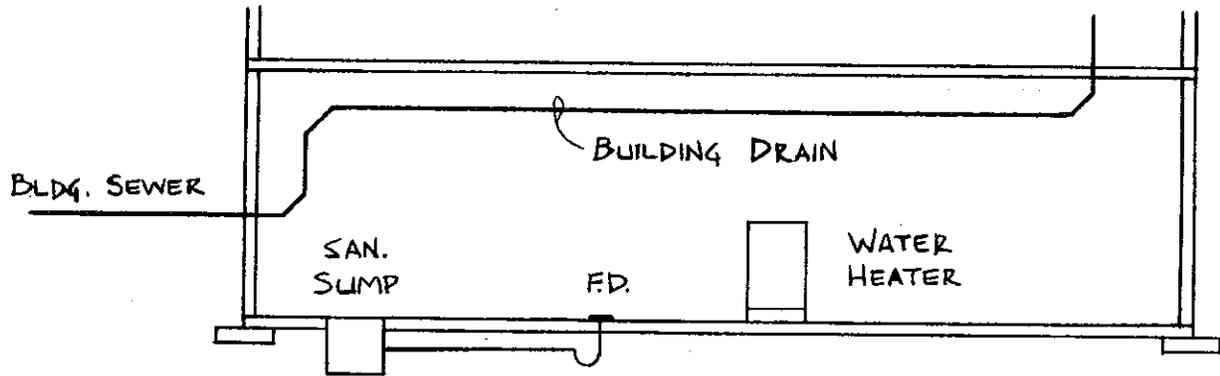


A-82.30 (11) (b) BUILDING DRAINS SERVING DWELLING UNITS.

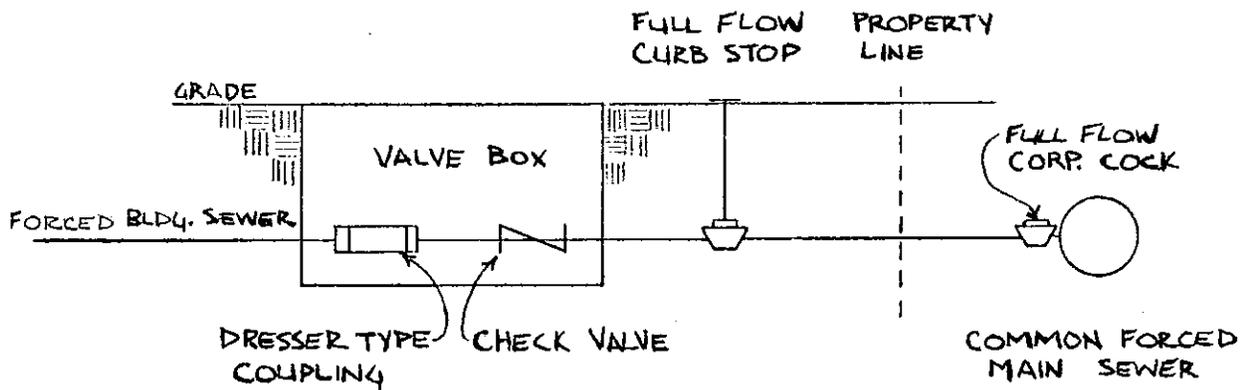


ILHR 82 Appendix

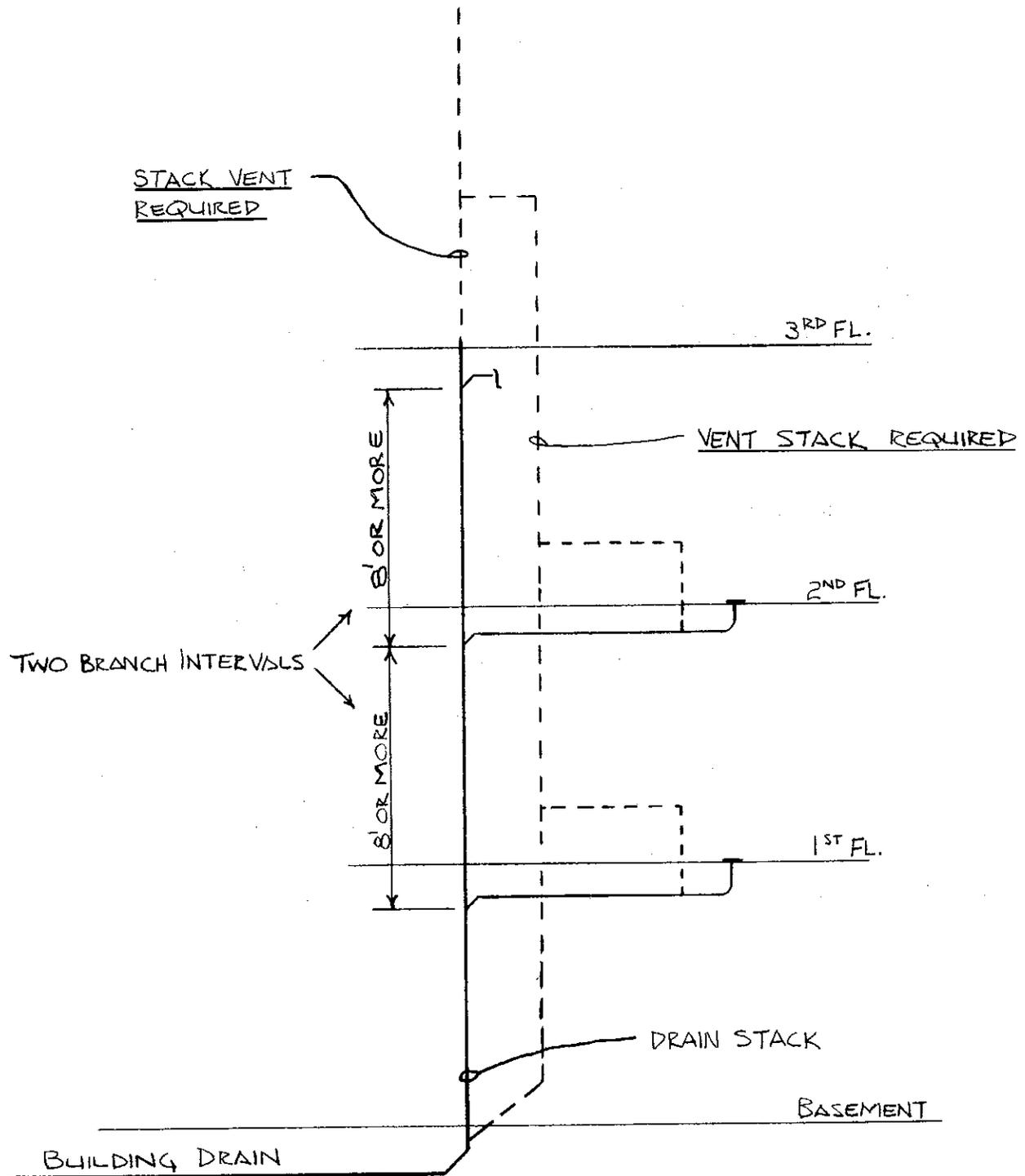
A-82.30 (11) (b) FLOOR DRAIN REQUIRED.



A-82.30 (11) (f) CONNECTION TO PRESSURIZED PUBLIC SEWER.

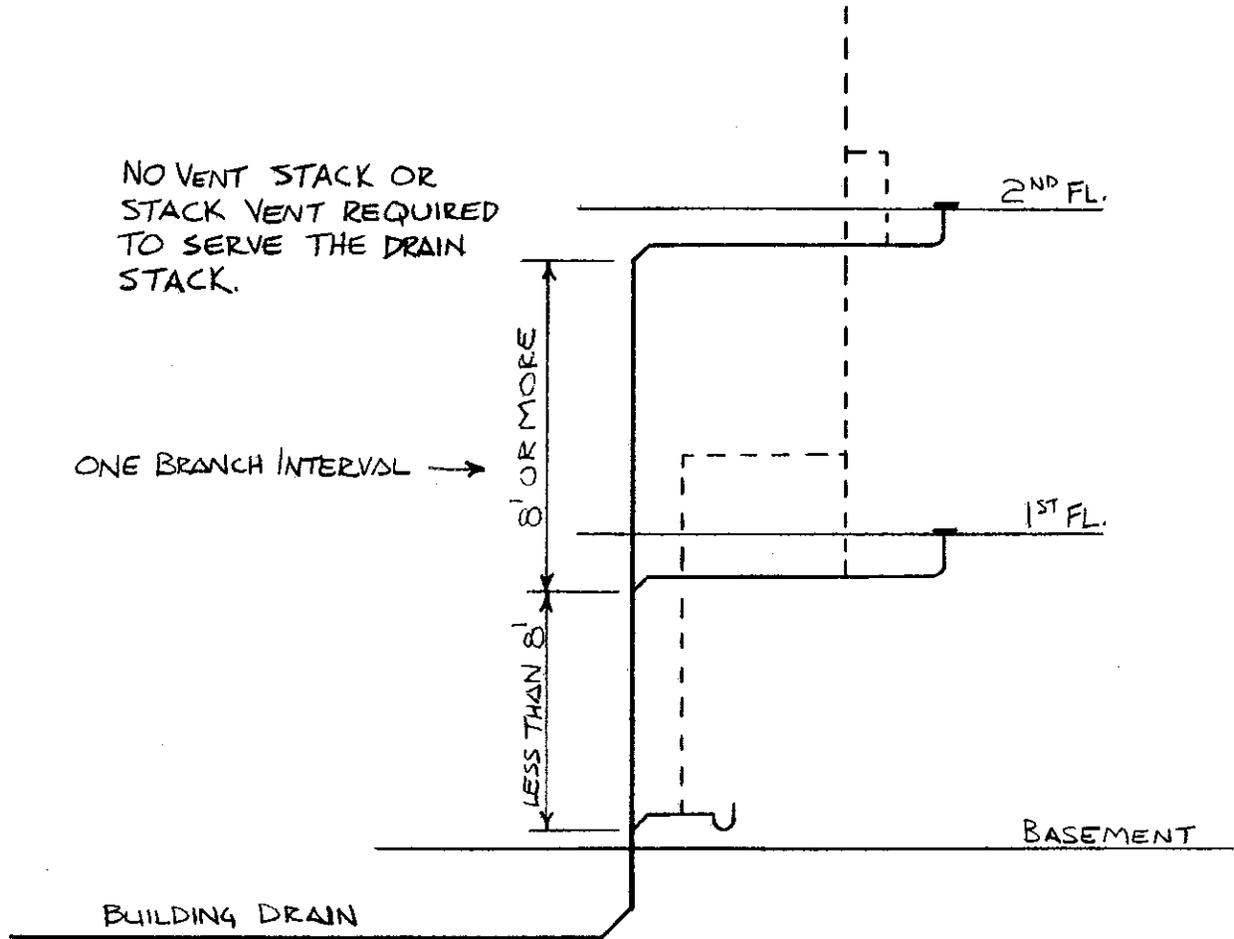


A-82.31 (4) (a) WHERE A VENT STACK AND STACK VENT ARE REQUIRED.

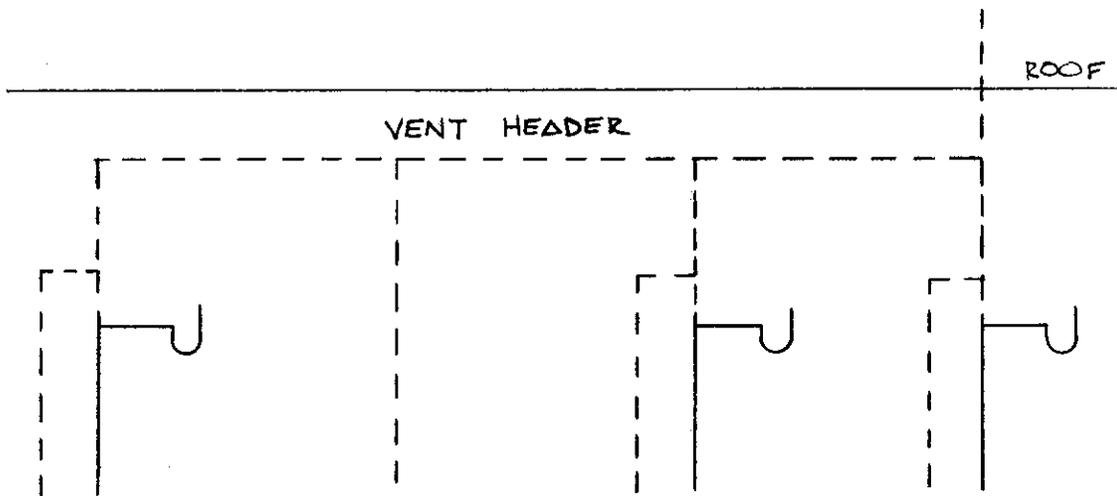
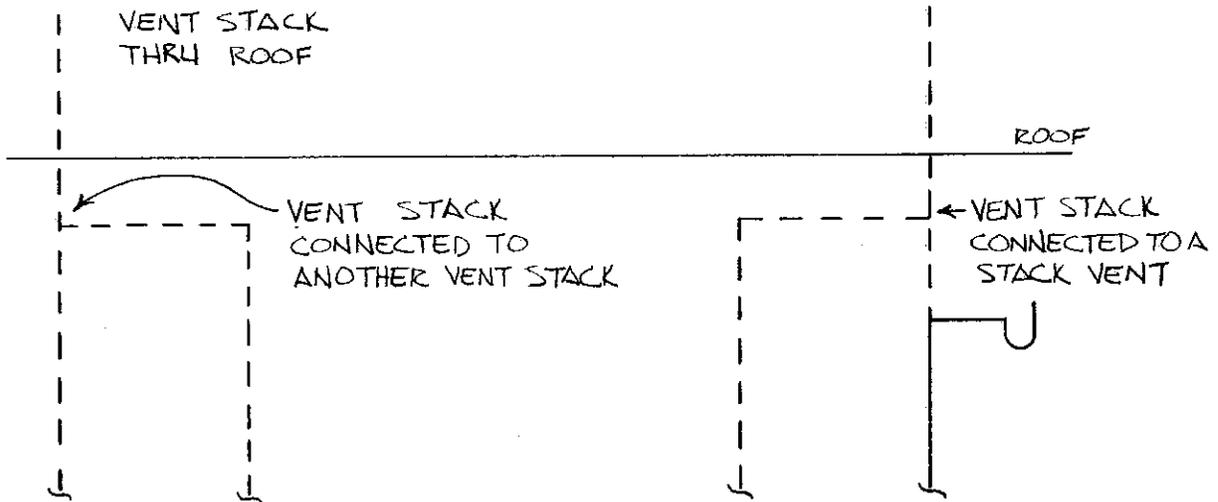
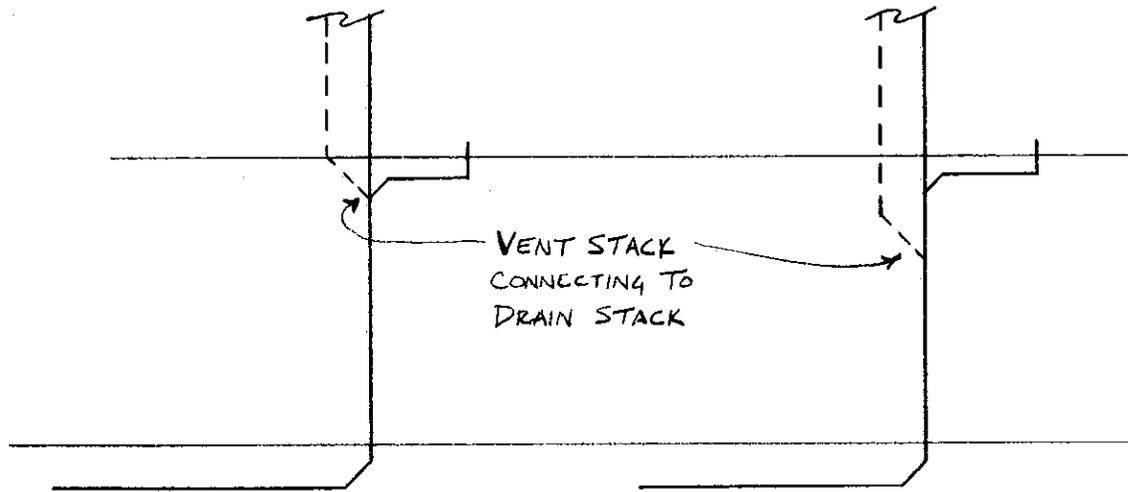


ILHR 82 Appendix

A-82.31 (4) (a) WHERE A VENT STACK AND STACK VENT ARE NOT REQUIRED.

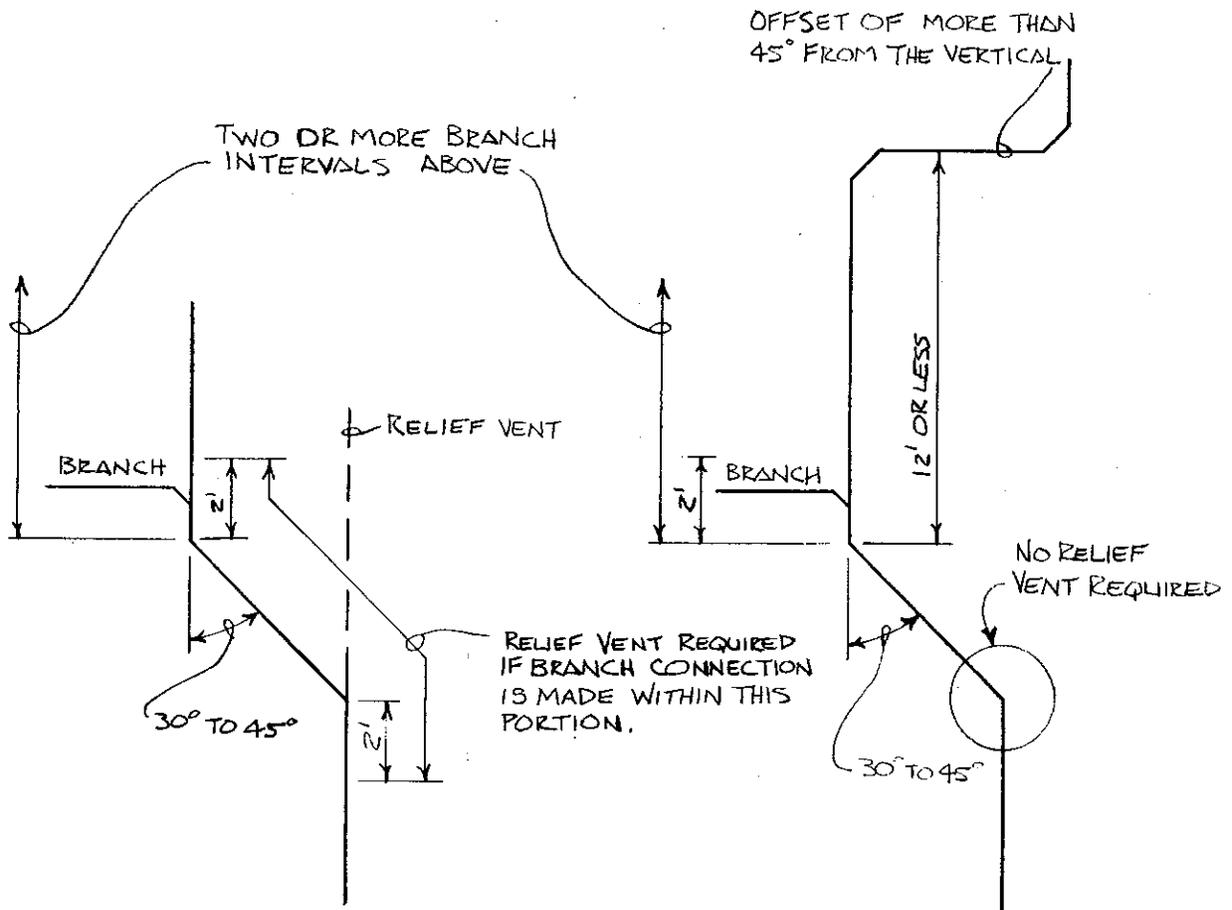


A-82.31 (4) (b) INSTALLATION OF VENT STACK AND STACK VENT.

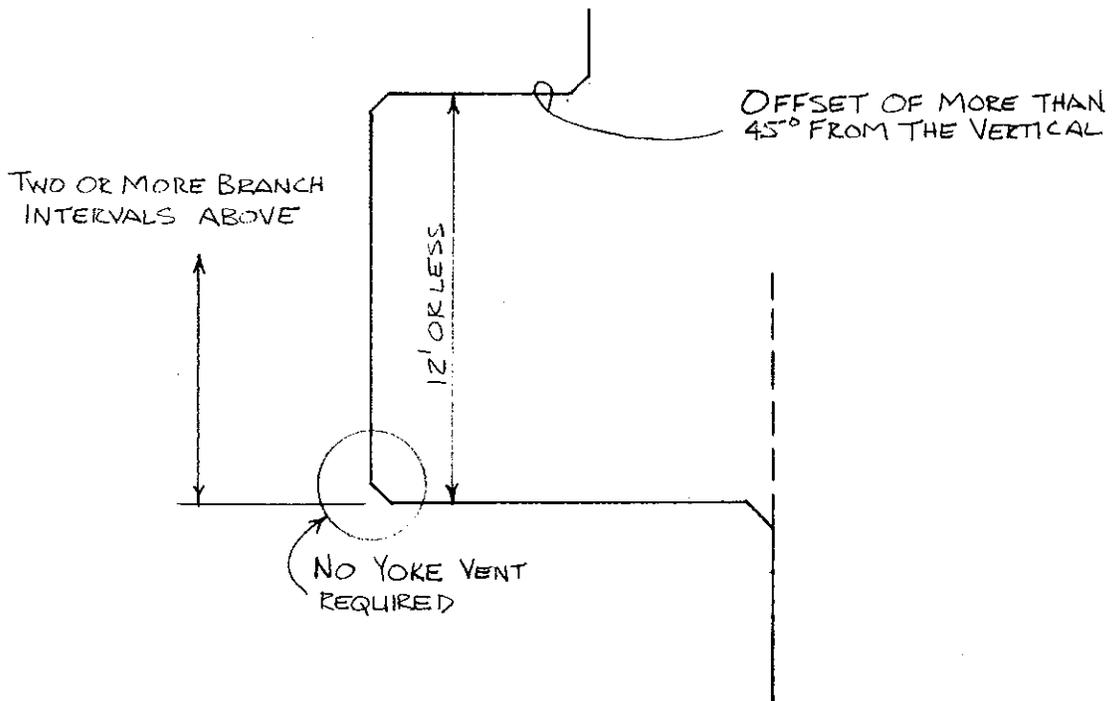
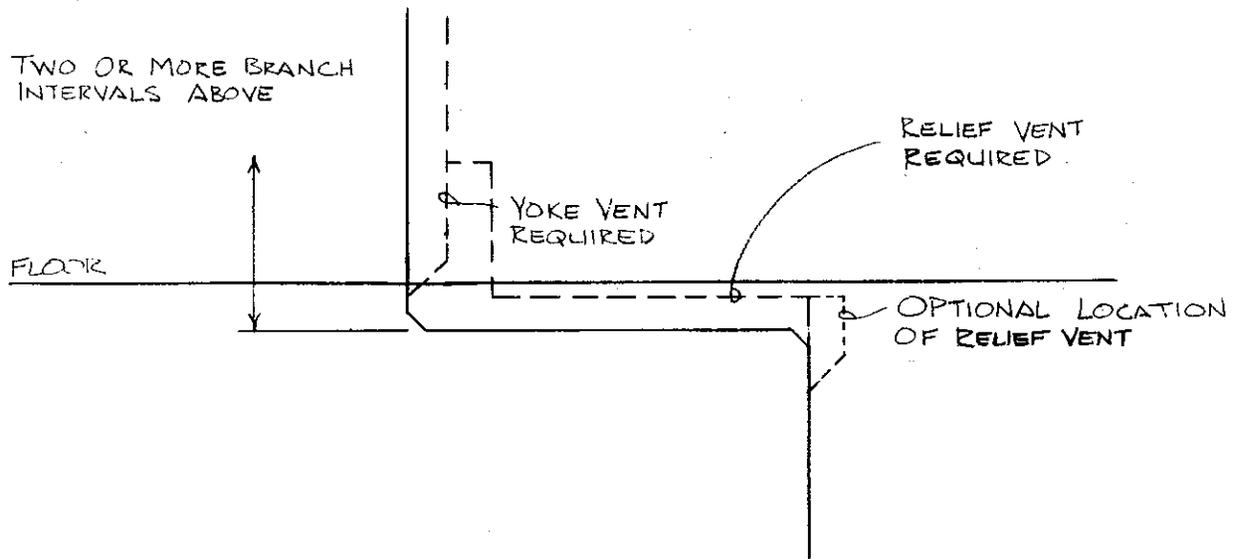


ILHR 82 Appendix

A-82.31 (5) (a) RELIEF VENT FOR OFFSETS OF 30 TO 45 DEGREES.

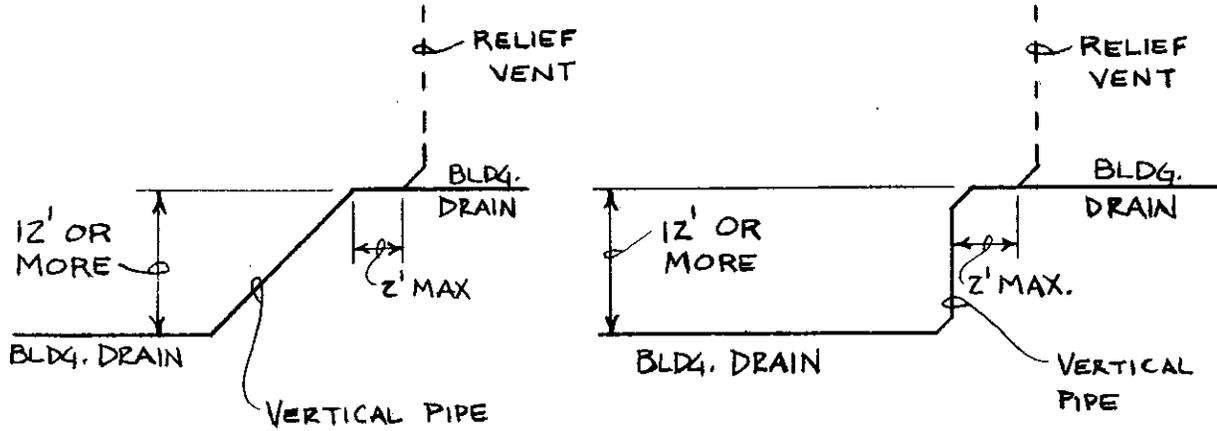


A-82.31 (5) (b) RELIEF AND YOKE VENTS FOR OFFSETS OF MORE THAN 45 DEGREES.

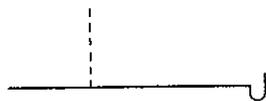
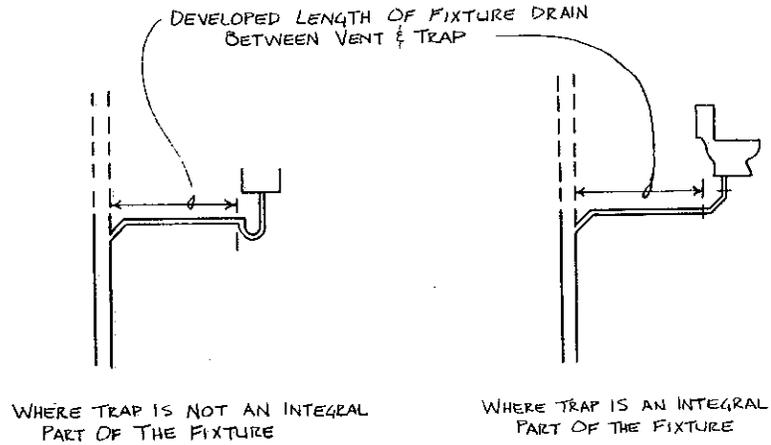


ILHR 82 Appendix

A-82.31 (7) RELIEF VENTS FOR BUILDING DRAINS.

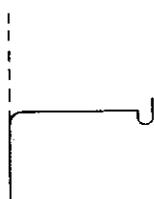


A-82.31 (9) FIXTURE VENTS.

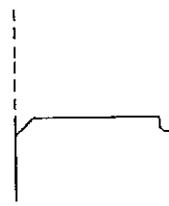


VENT CONNECTING TO HORIZONTAL DRAIN PIPING

VENT CONNECTING TO VERTICAL DRAIN PIPING

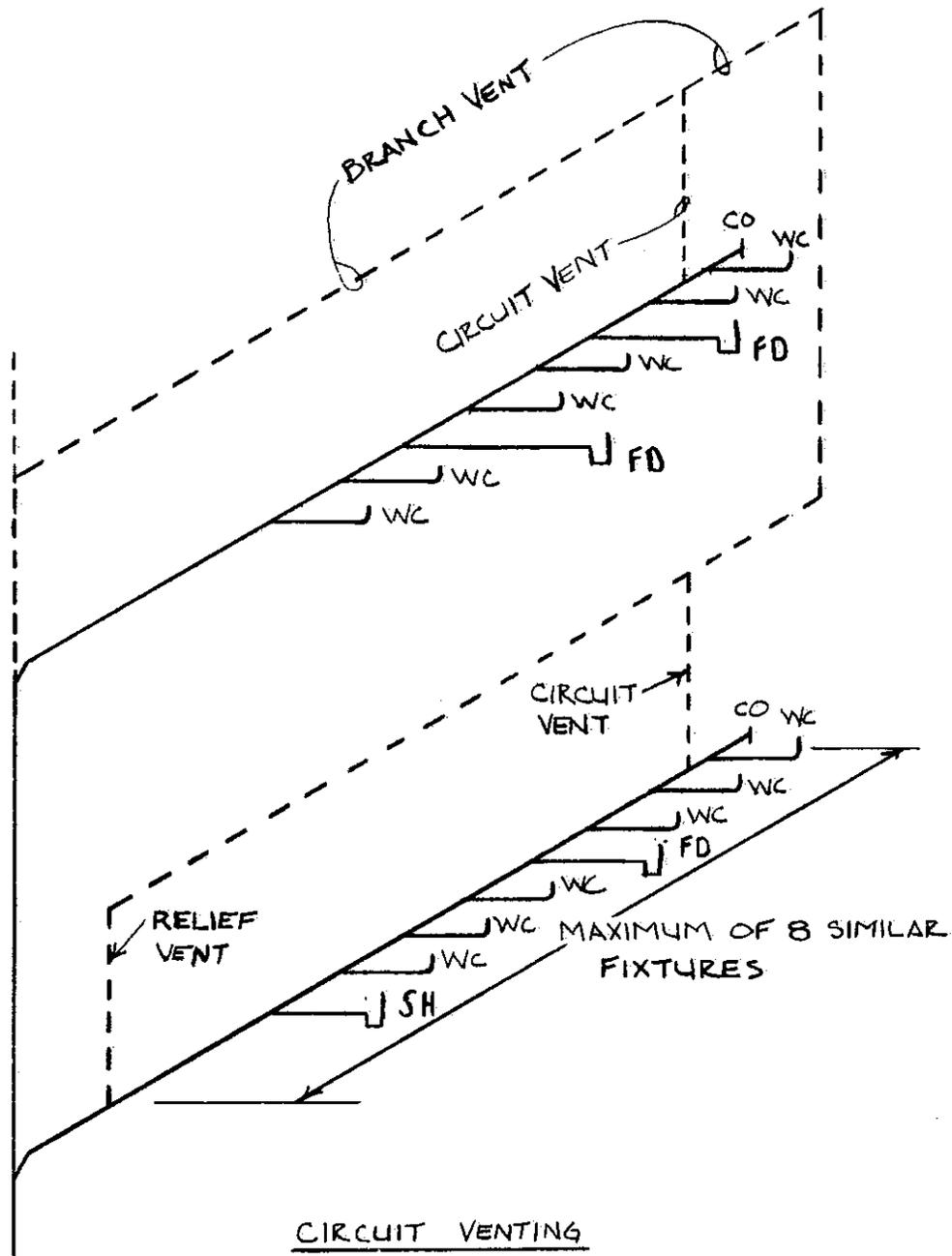


BY MEANS OF A SANITARY TEE FITTING.



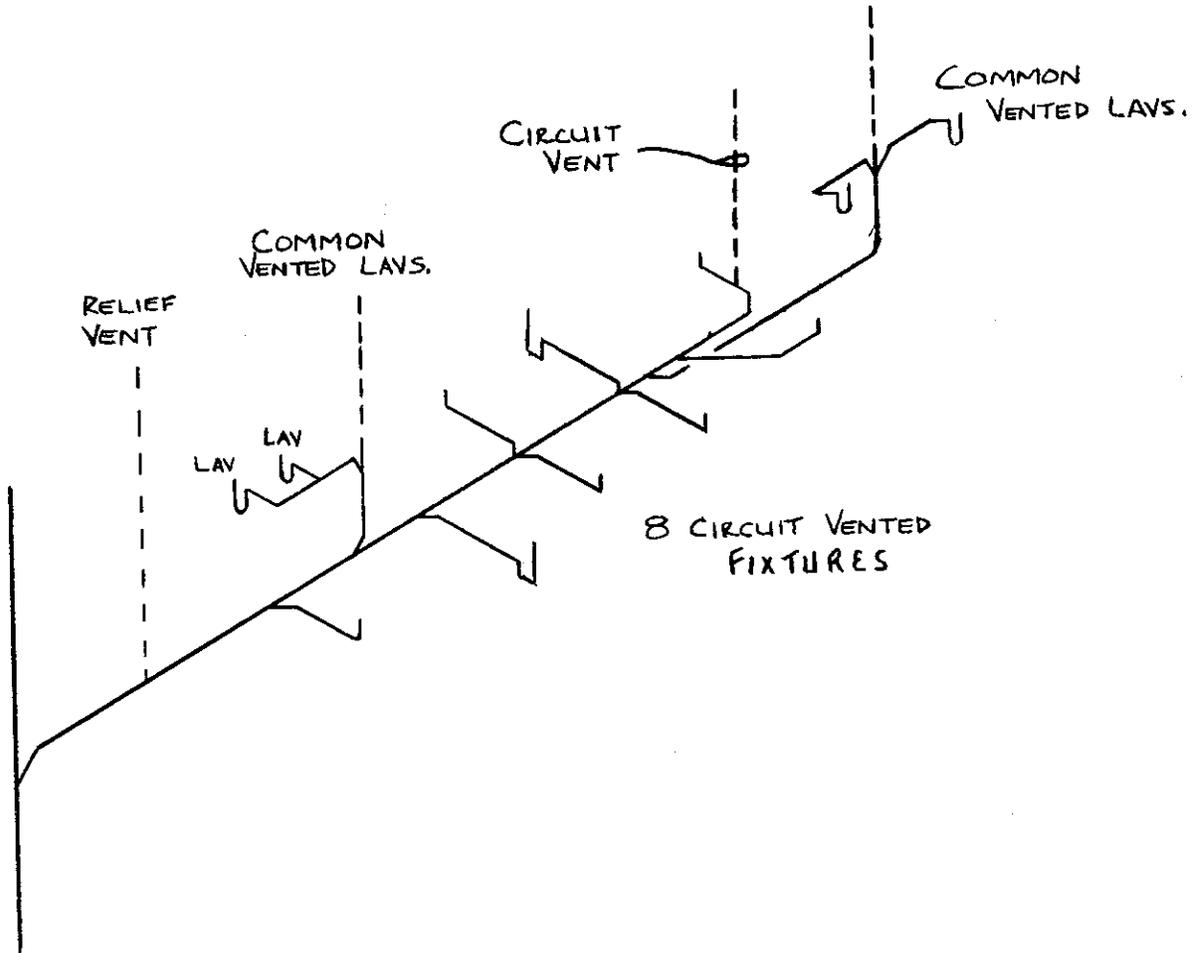
BY MEANS OF A WYE PATTERN FITTING

A-82.31 (10) CIRCUIT VENTING.

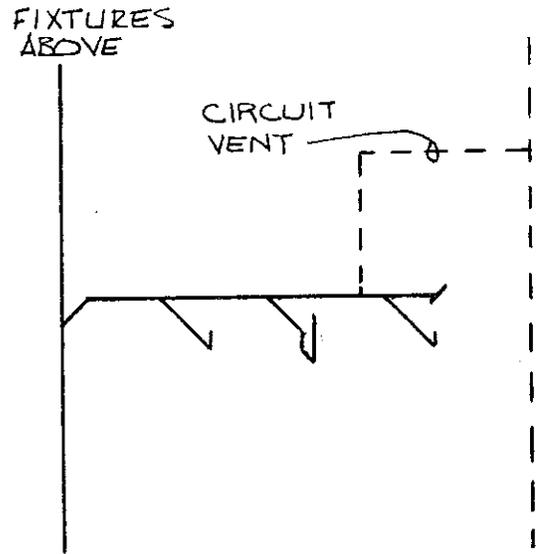
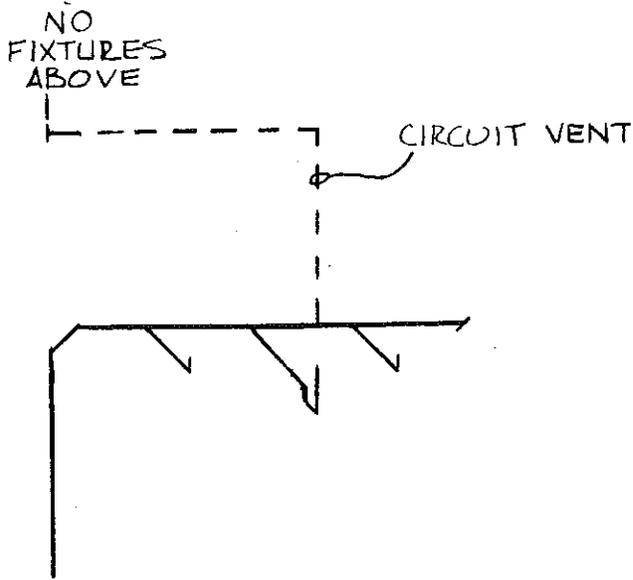


ILHR 82 Appendix

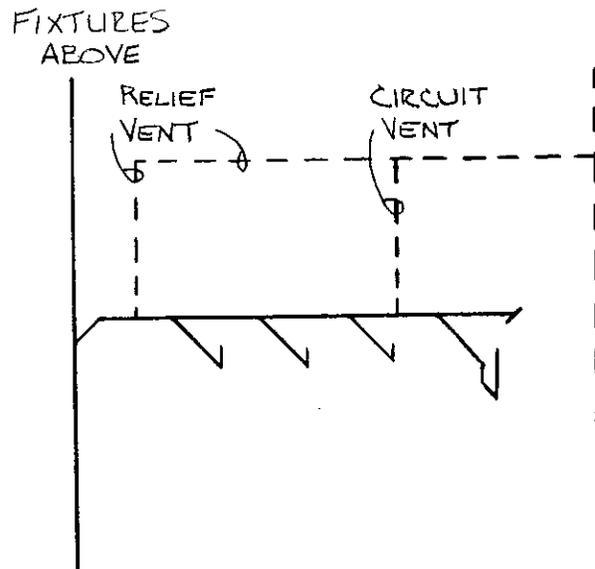
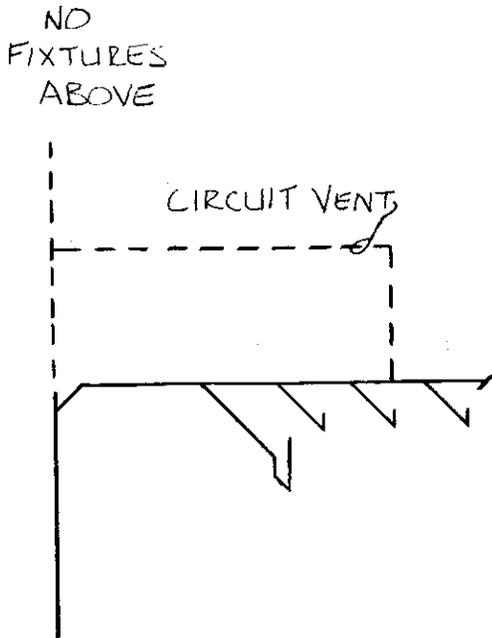
A-82.31 (10) CIRCUIT VENTING.



A-82.31 (10) CIRCUIT VENTING.



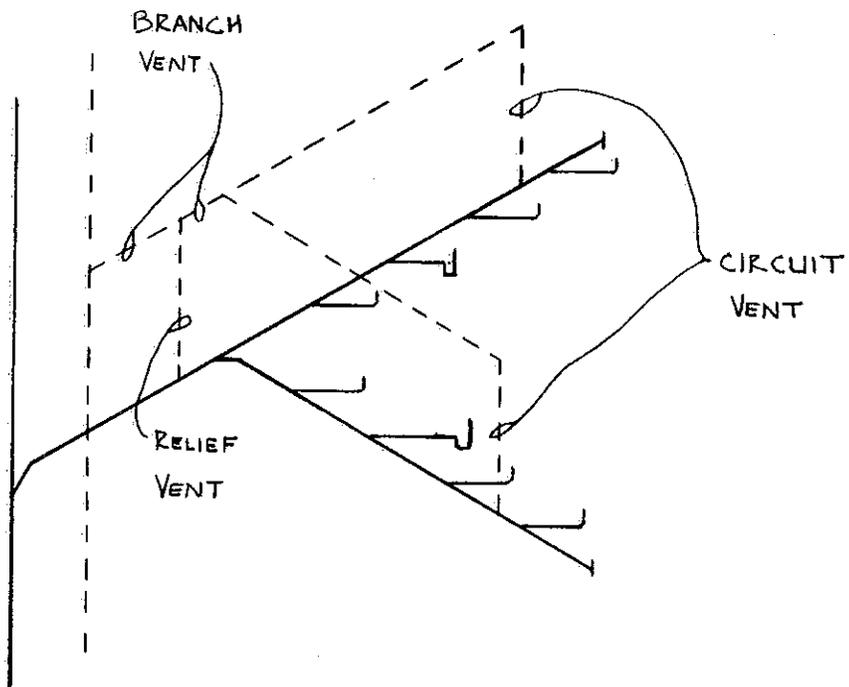
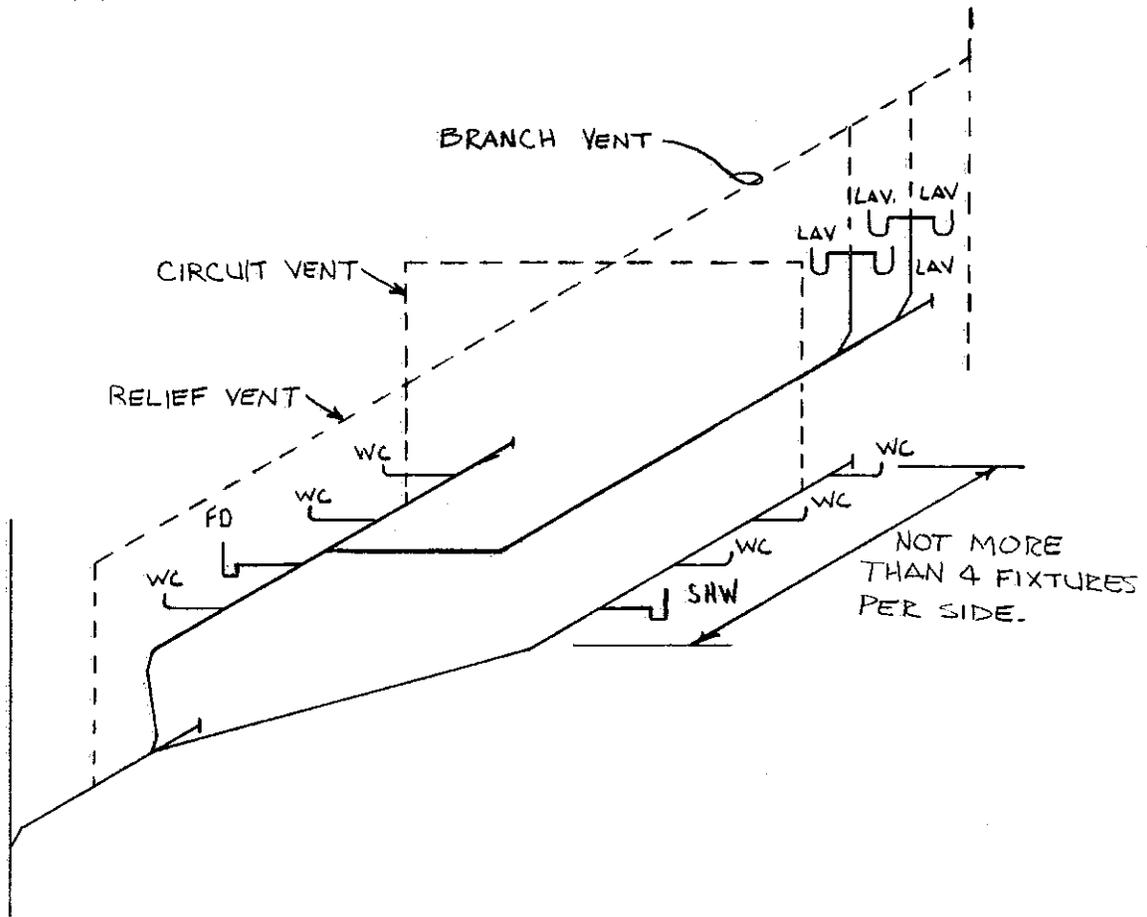
CIRCUIT VENTING
3 FIXTURES



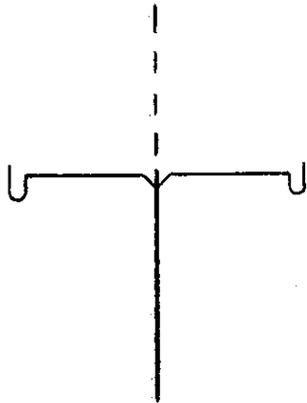
CIRCUIT VENTING 4 OR
MORE FIXTURES

ILHR 82 Appendix

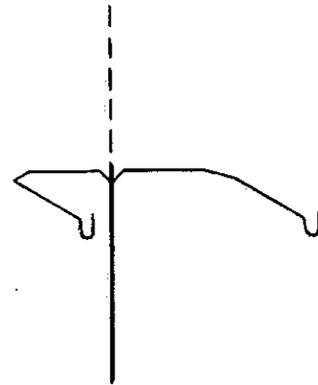
A-82.31 (10) CIRCUIT VENTING.



A-82.31 (11) (a) COMMON VENTS, VERTICAL DRAINS.



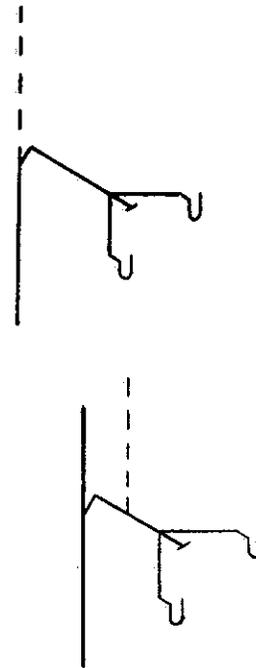
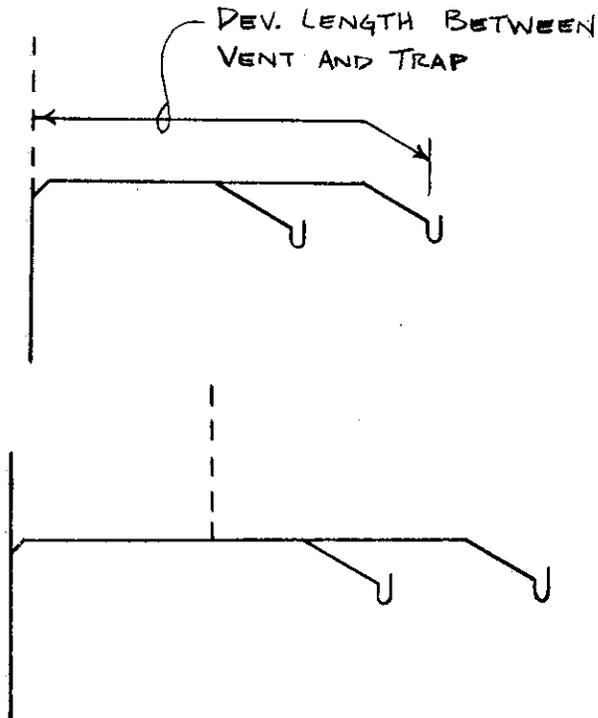
BACK-TO-BACK



SIDE-BY-SIDE

COMMON VENT SERVING ANY TWO FIXTURES

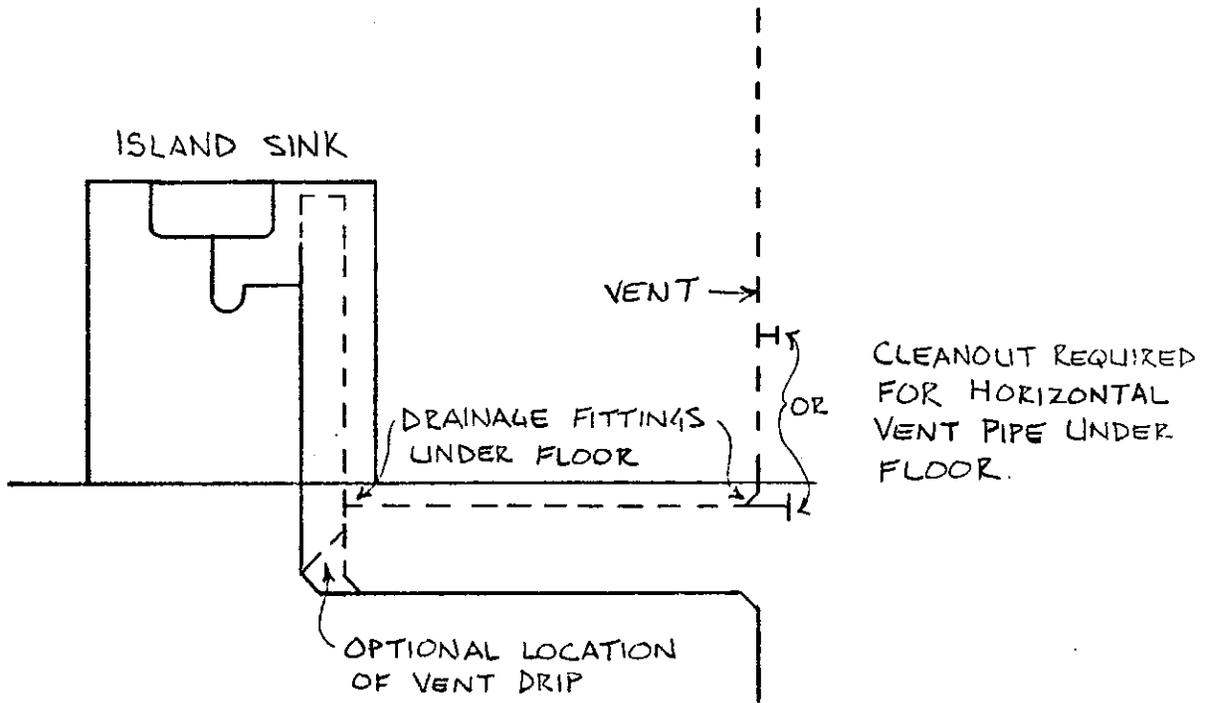
A-82.31 (11) (b) COMMON VENTS, HORIZONTAL DRAINS.



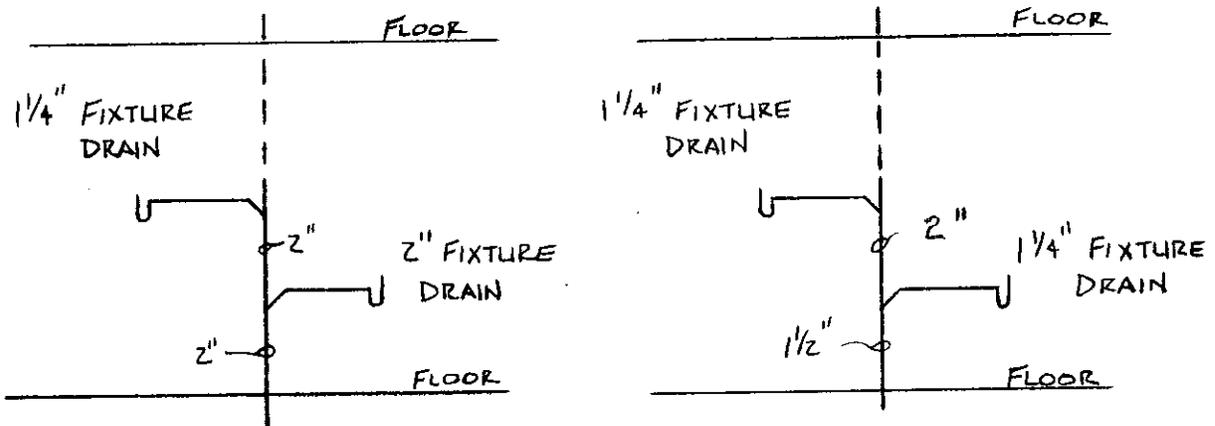
COMMON VENTS SERVING TWO LAVATORIES OR
TWO COMPARTMENTS OF ONE KITCHEN SINK

ILHR 82 Appendix

A-82.31 (12) ISLAND FIXTURE VENTING.

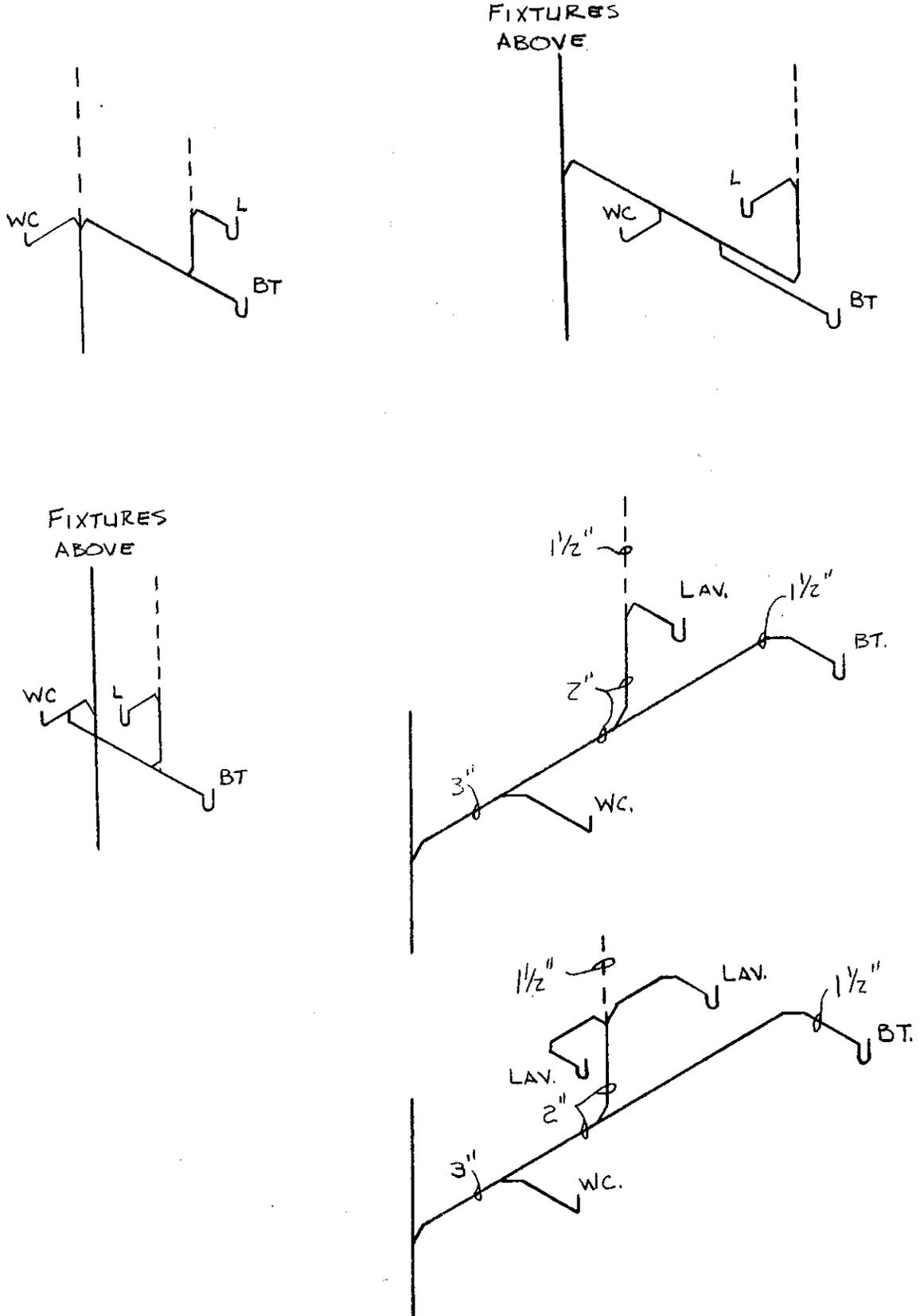


A-82.31 (13) (a) VERTICAL WET VENTS.



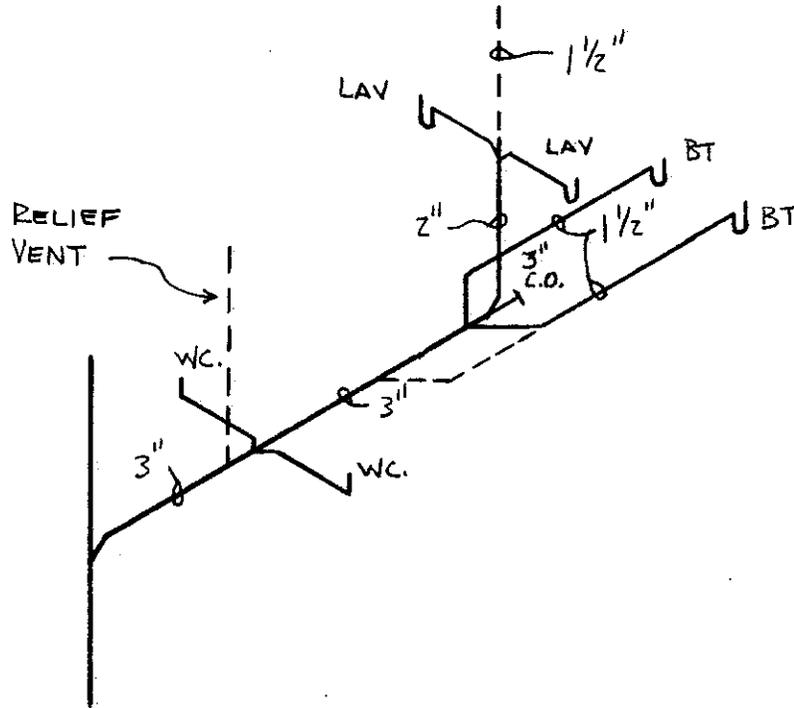
VERTICAL WET VENT

A-82.31 (13) (b) HORIZONTAL WET VENTS.

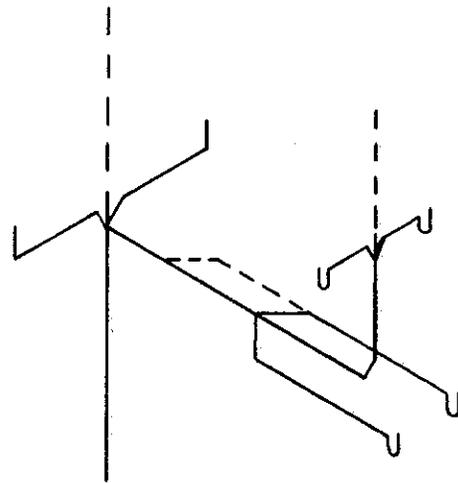


ILHR 82 Appendix

A-82.31 (13) (b) HORIZONTAL WET VENTS.

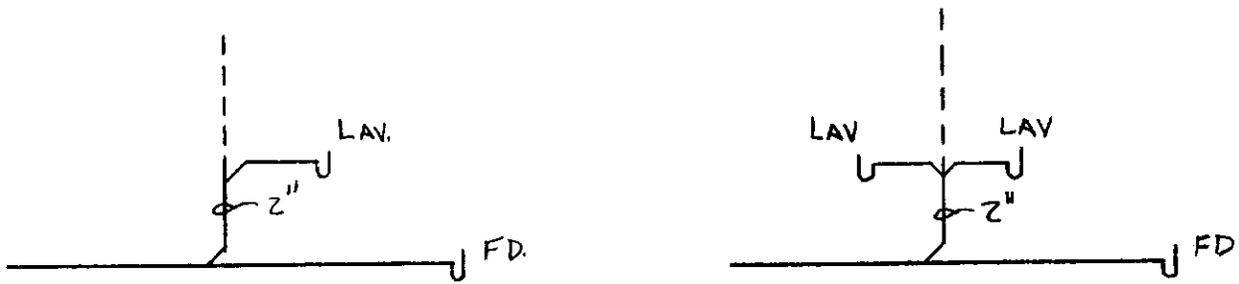


HORIZONTAL WET VENTS

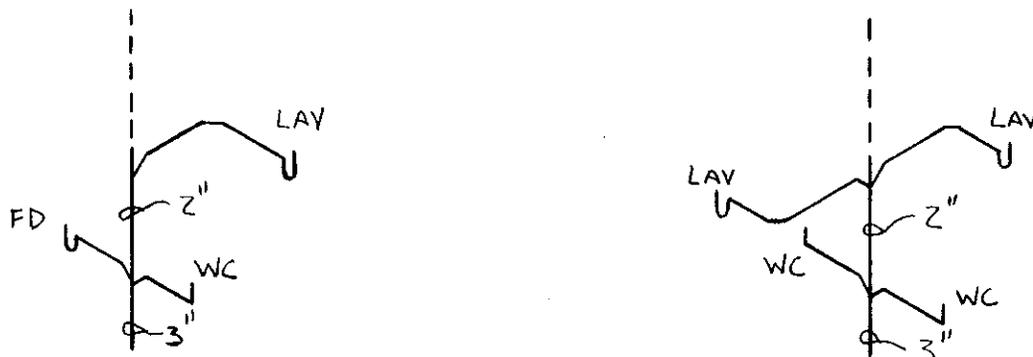


BACK-TO-BACK TOP FLOOR

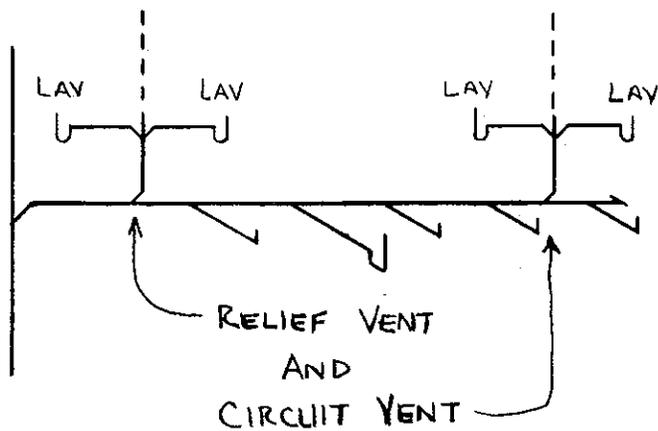
A-82.31 (13) (c) WET VENTING - FLOOR OUTLET FIXTURES.



INDIVIDUAL VENT FOR FLOOR OUTLET FIXTURE
SERVING AS A WET VENT



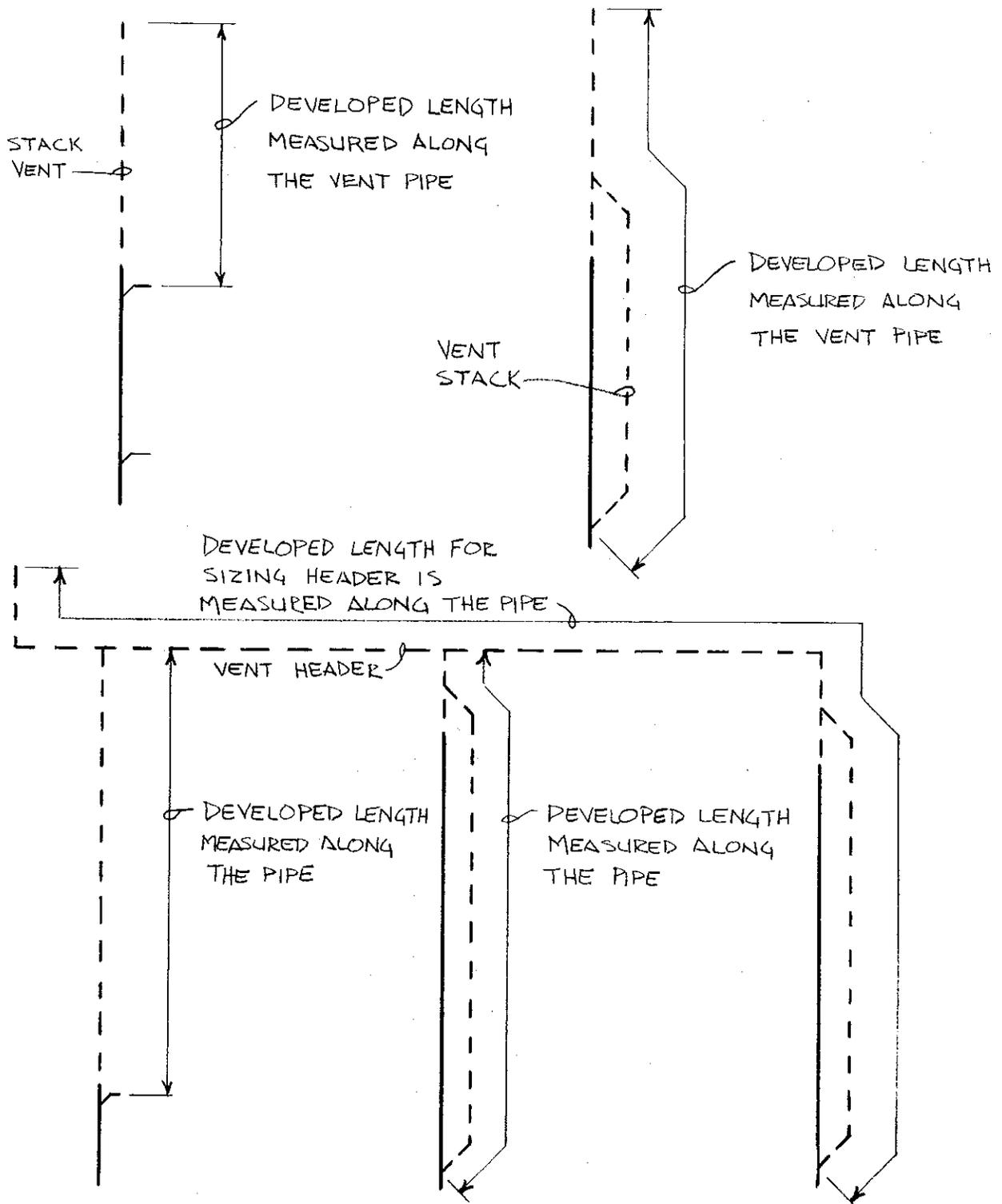
COMMON VENT FOR FLOOR OUTLET FIXTURES
SERVING AS A WET VENT



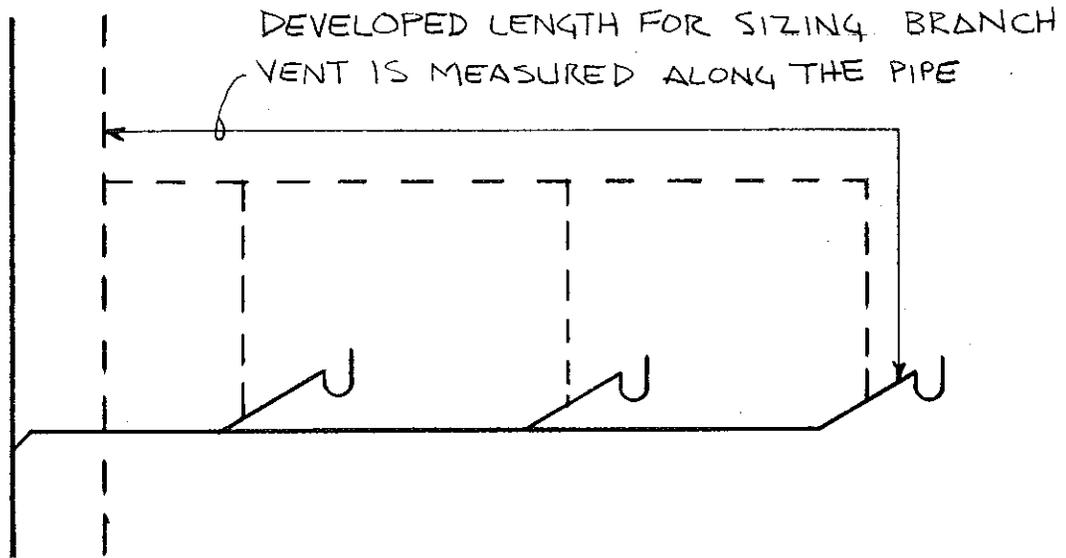
SERVING AS A WET VENT

ILHR 82 Appendix

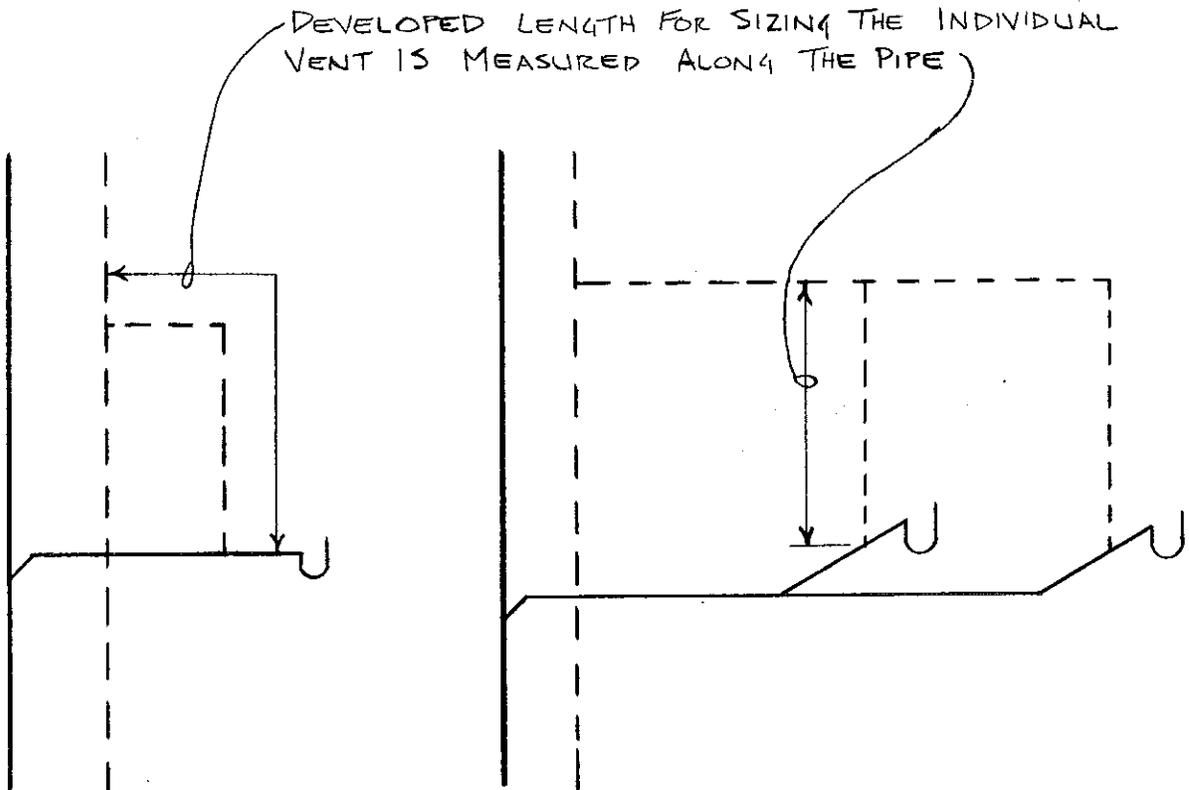
A-82.31 (14) (a) and (b) SIZING VENT STACKS AND STACK VENTS.



A-82.31 (14) (c) SIZING BRANCH VENTS.



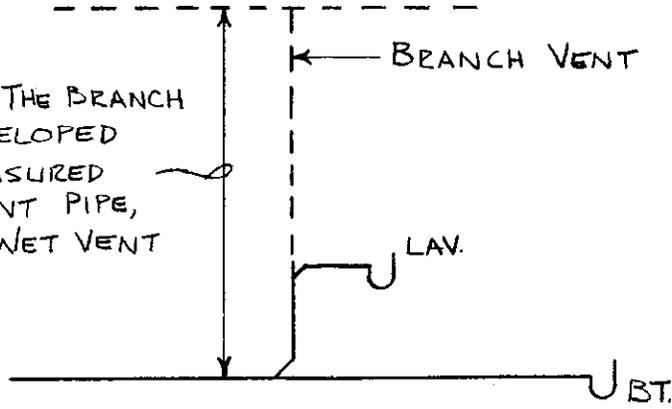
A-82.31 (14) (d) SIZING INDIVIDUAL VENTS.



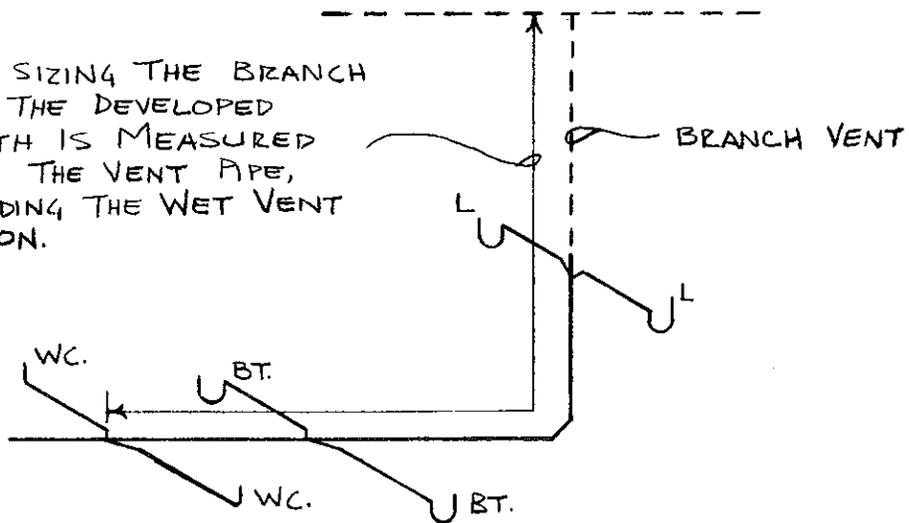
ILHR 82 Appendix

A-82.31 (14) (c) SIZING BRANCH VENTS SERVING A WET VENT.

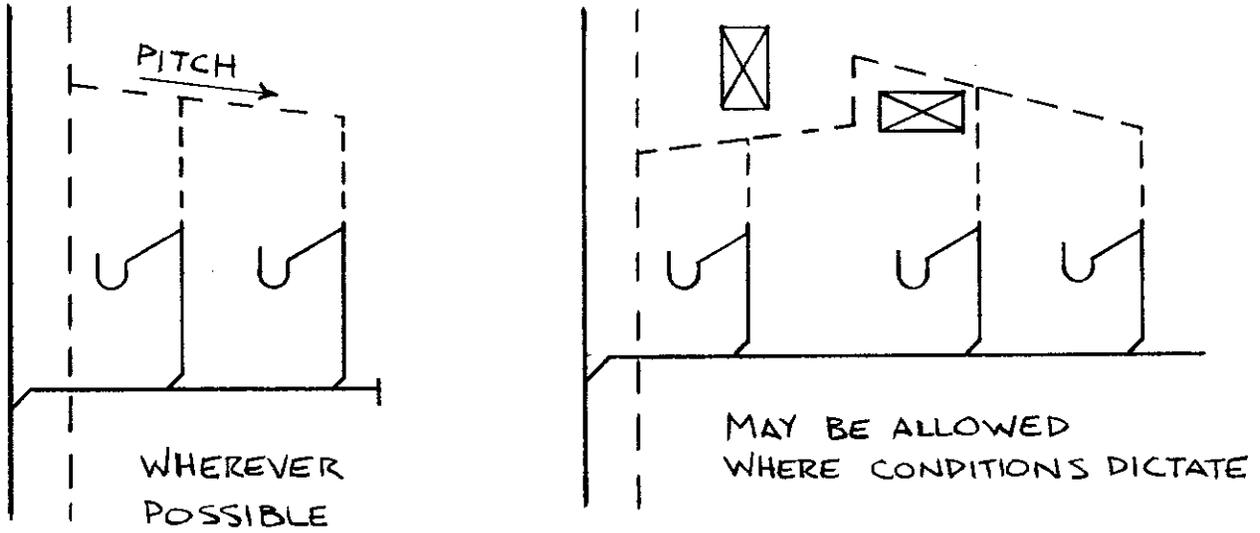
WHEN SIZING THE BRANCH VENT, THE DEVELOPED LENGTH IS MEASURED ALONG THE VENT PIPE, INCLUDING THE WET VENT PORTION.



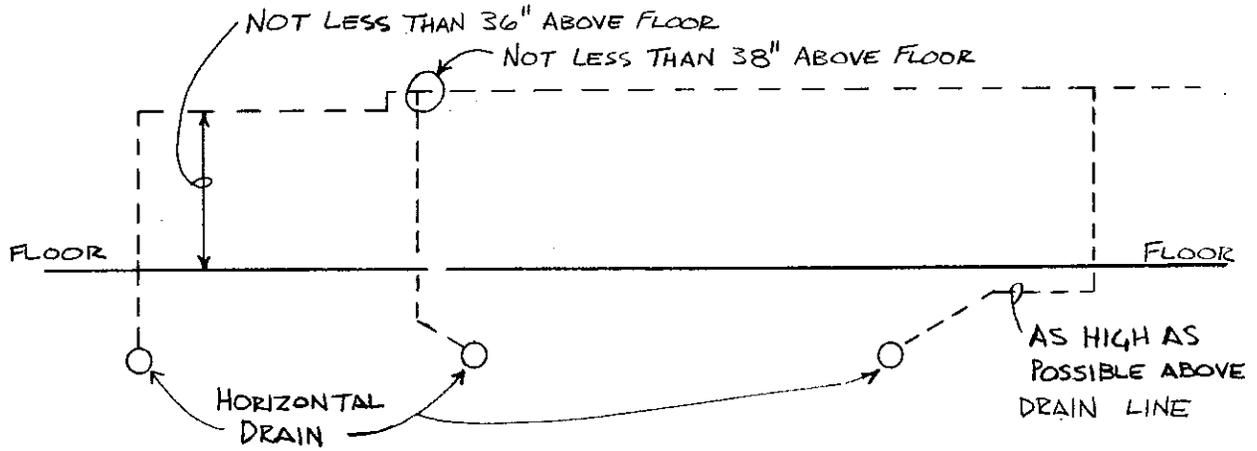
WHEN SIZING THE BRANCH VENT, THE DEVELOPED LENGTH IS MEASURED ALONG THE VENT PIPE, INCLUDING THE WET VENT PORTION.



A-82.31 (15) (a) VENT GRADES AND CONNECTIONS.

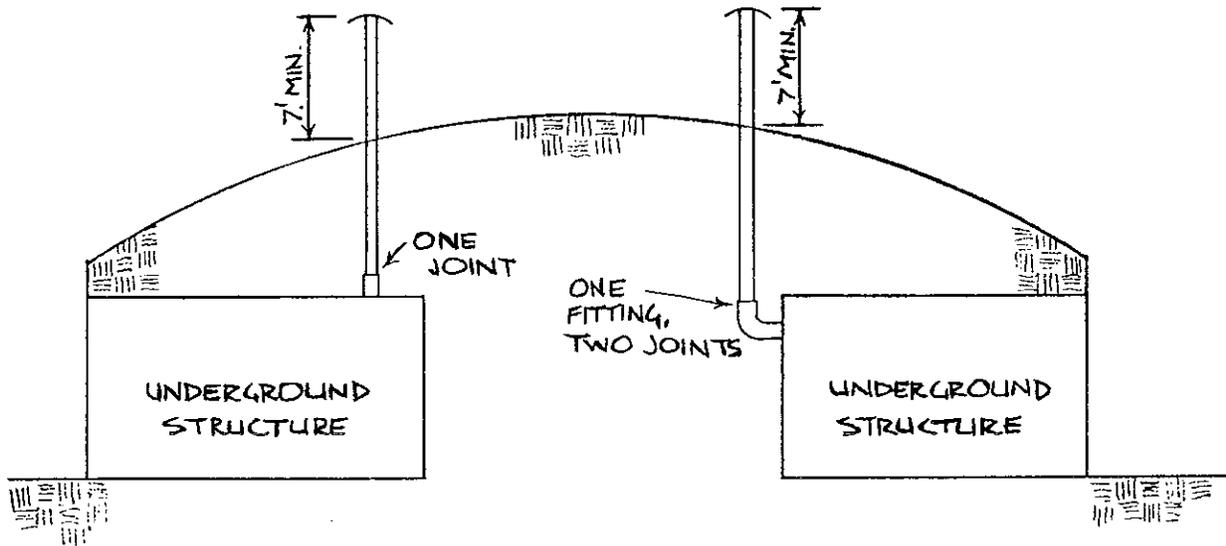
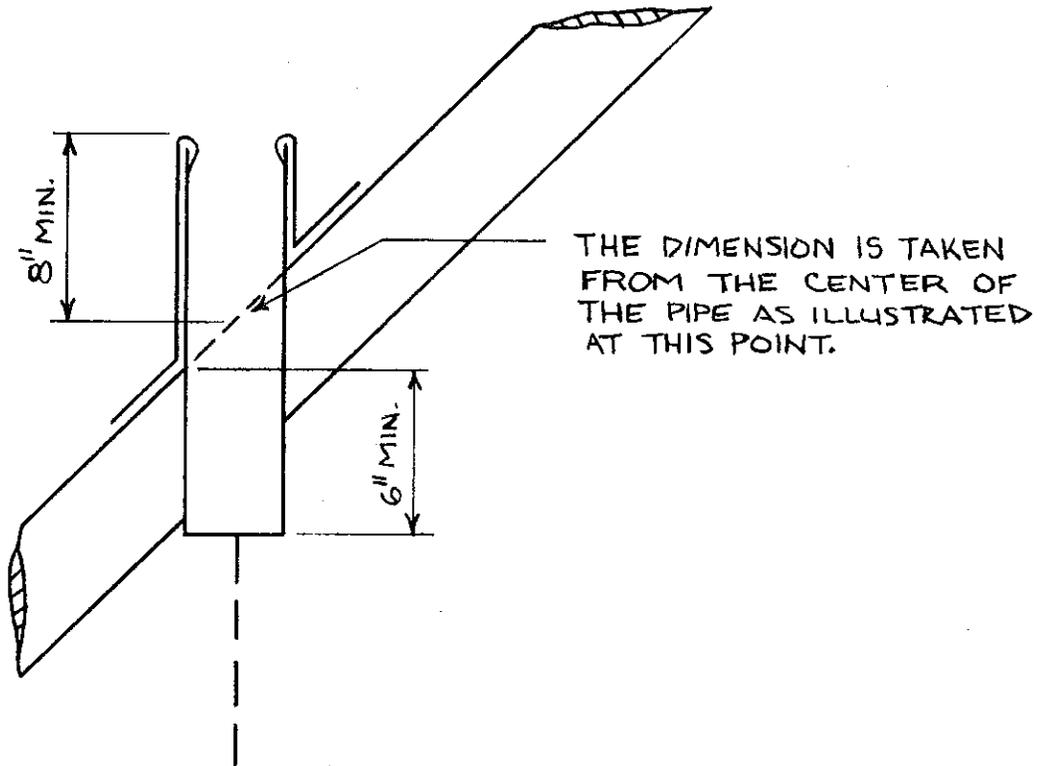


A-82.31 (15) (b) VENT GRADES AND CONNECTIONS.



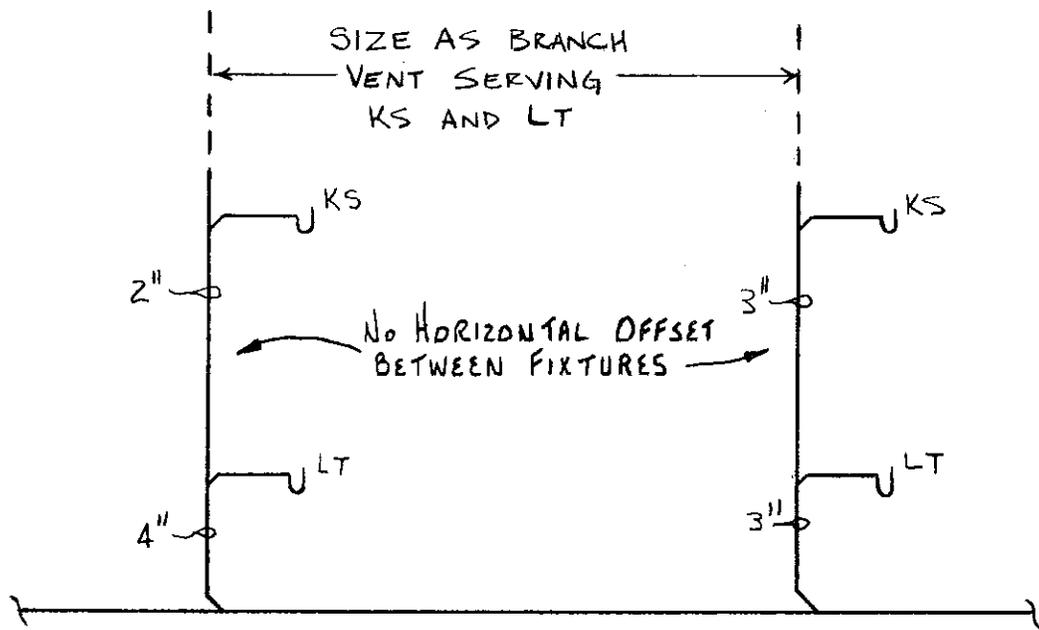
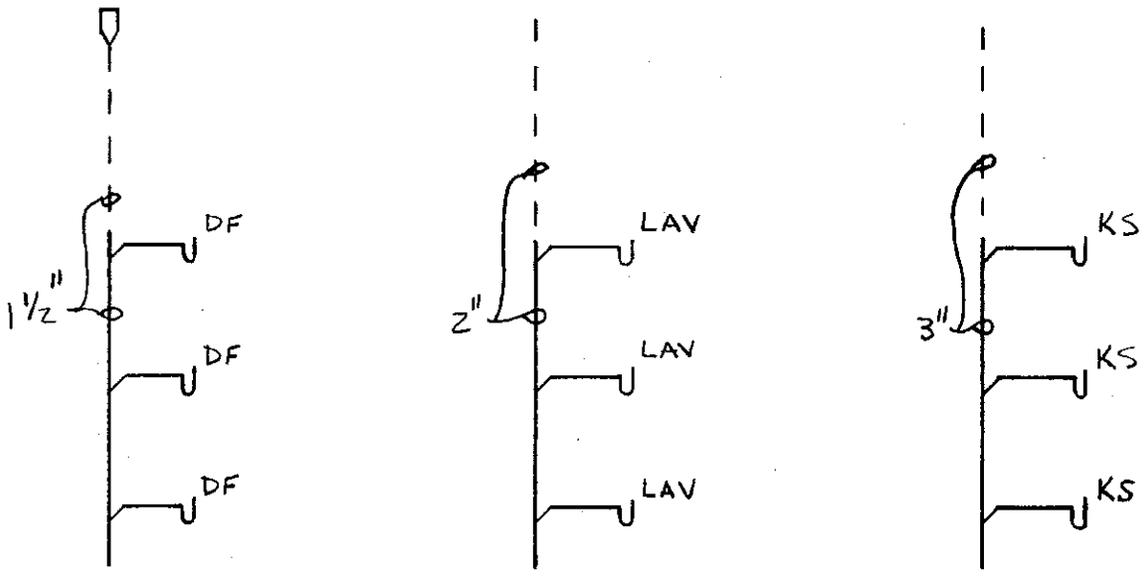
ILHR 82 Appendix

A-82.31 (16) VENT TERMINALS.



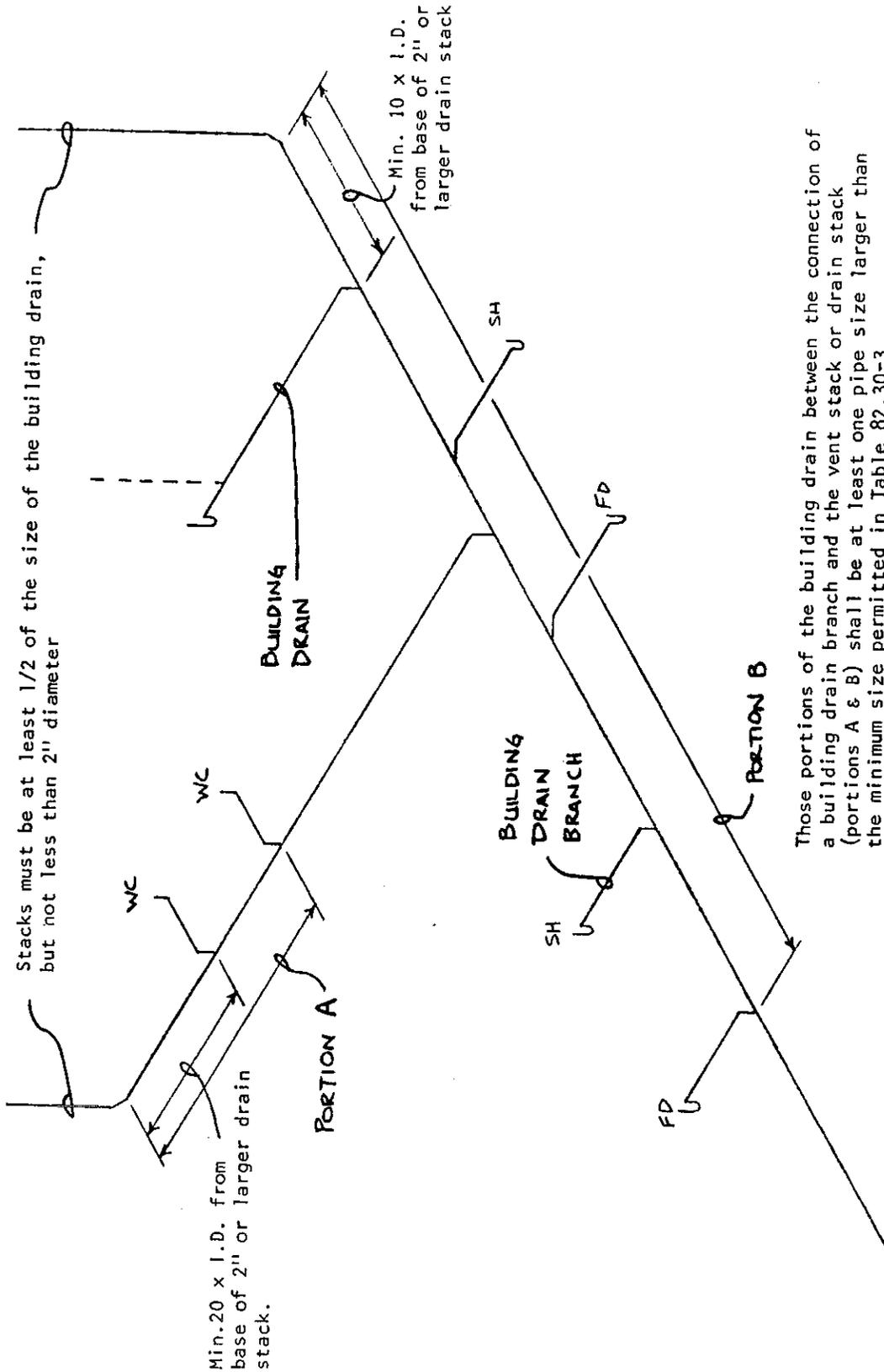
VENT TERMINALS FOR UNDERGROUND STRUCTURES

A-82.31 (17) (a) COMBINATION DRAIN AND VENT STACKS.



ILHR 82 Appendix

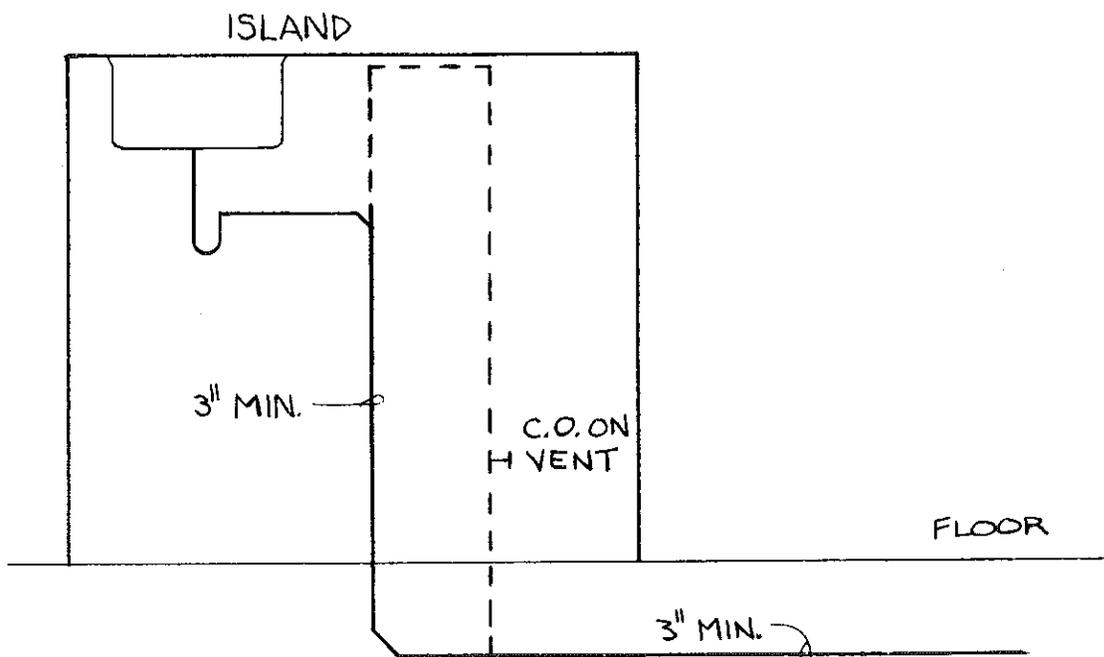
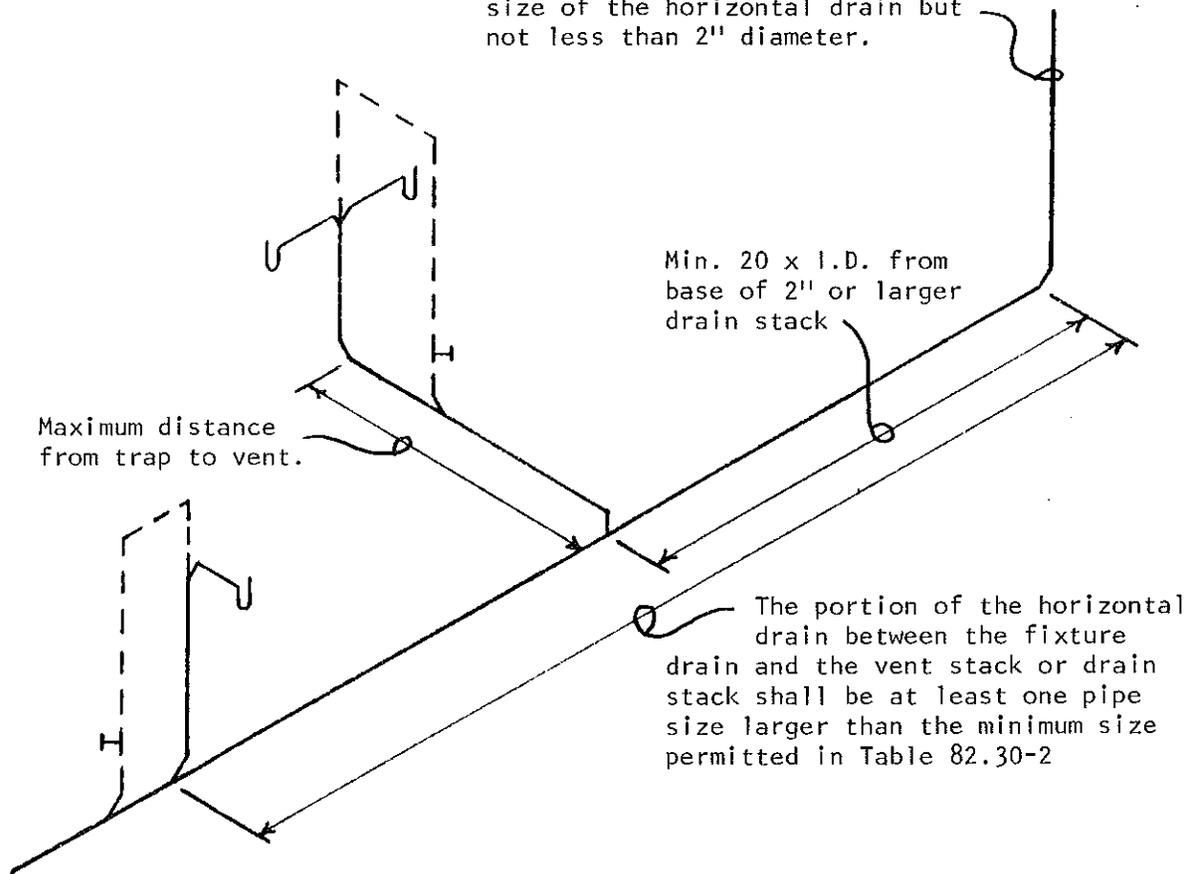
A-82.31 (17) (b) COMBINATION DRAIN AND VENT BUILDING DRAIN.



Those portions of the building drain between the connection of a building drain branch and the vent stack or drain stack (portions A & B) shall be at least one pipe size larger than the minimum size permitted in Table 82.30-3

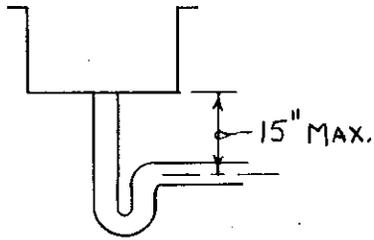
A-82.31 (17) (c) COMBINATION DRAIN AND VENT LABORATORY SINK VENTING.

Stack must be at least 1/2 of the size of the horizontal drain but not less than 2" diameter.

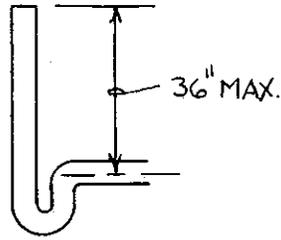


ILHR 82 Appendix

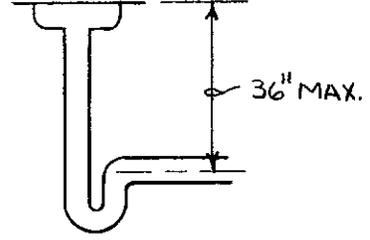
A-82.32 (4) (b) INSTALLATION OF TRAPS.



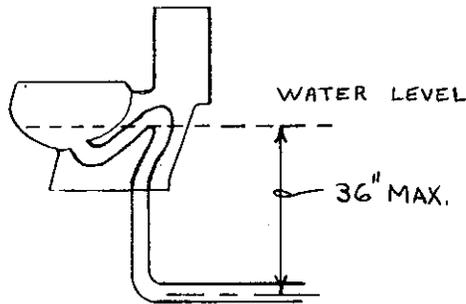
MOST FIXTURES



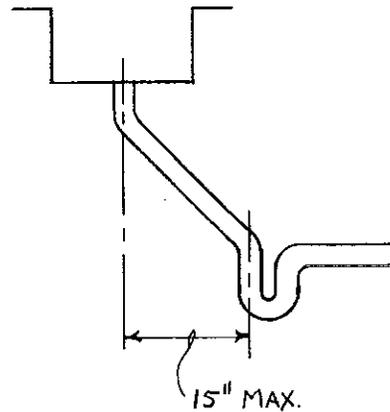
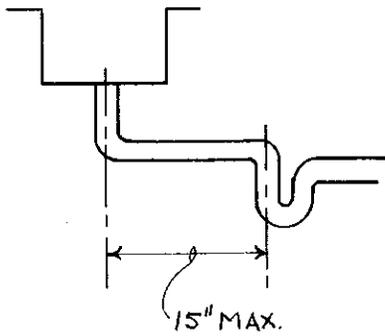
STANDPIPE



FLOOR DRAIN

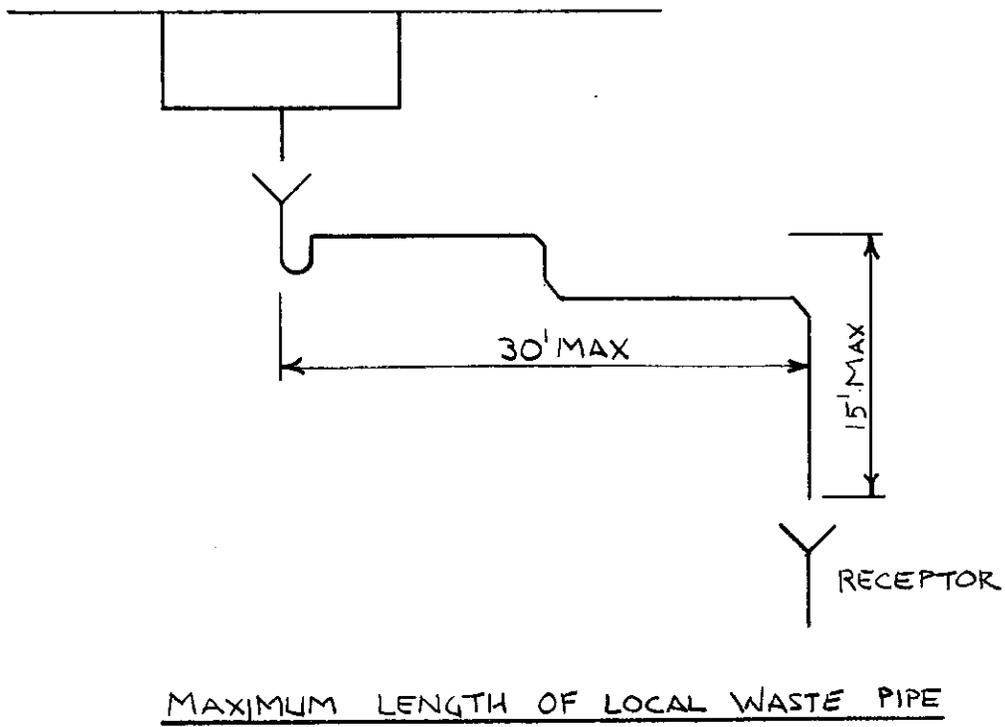
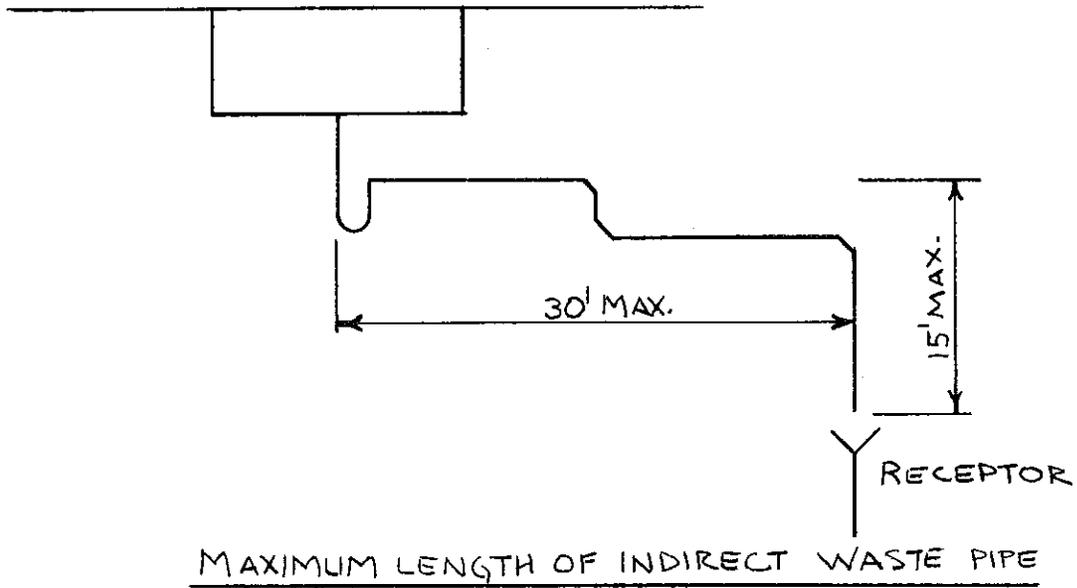


VERTICAL DISTANCE BETWEEN FIXTURE DRAIN OUTLET AND TRAP



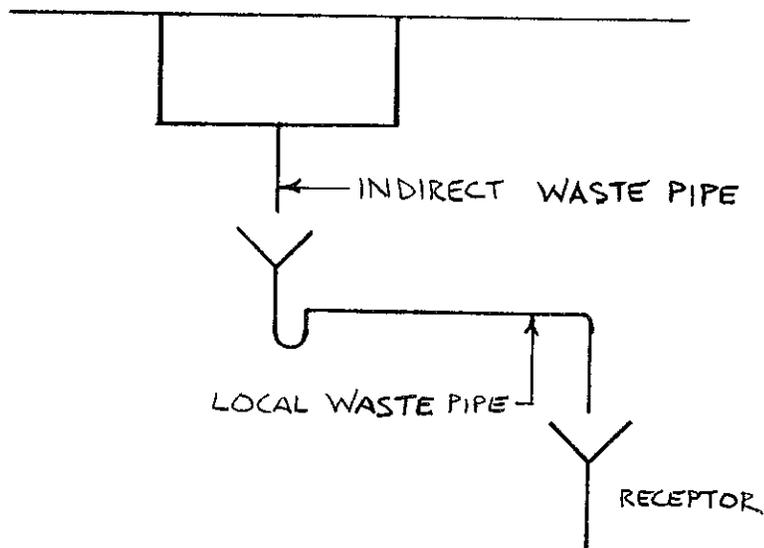
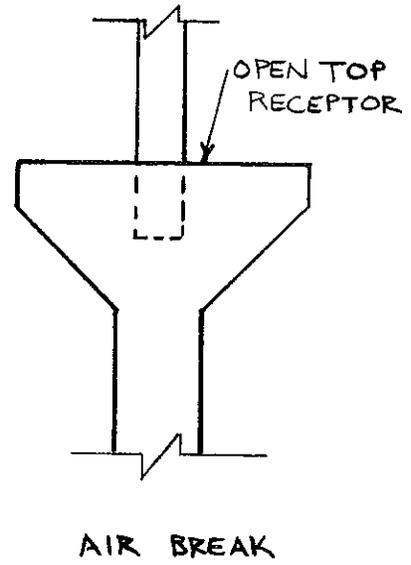
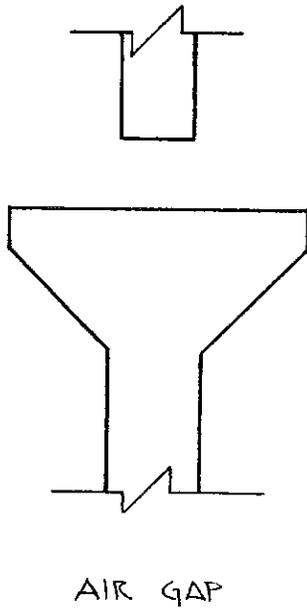
HORIZONTAL DISTANCE BETWEEN FIXTURE DRAIN OUTLET AND TRAP

A-82.33 (6) INDIRECT AND LOCAL WASTE PIPING.

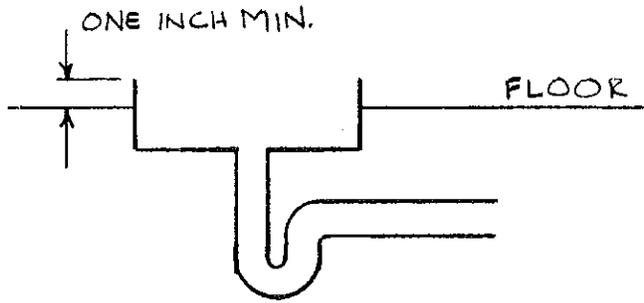


ILHR 82 Appendix

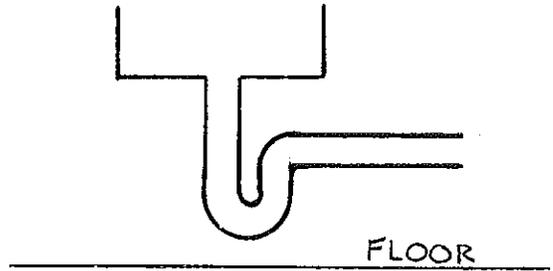
A-82.33 (7) AIR-GAPS AND AIR-BREAKS.



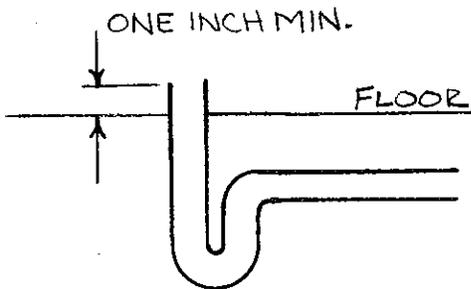
A-82.33 (8) (a) WASTE SINKS AND STANDPIPES.



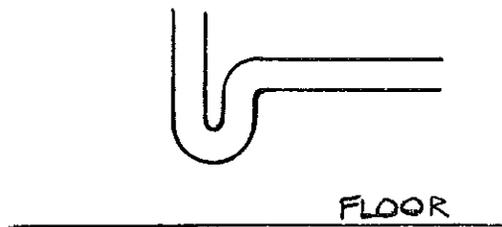
WASTE SINK IN FLOOR



WASTE SINK ABOVE FLOOR



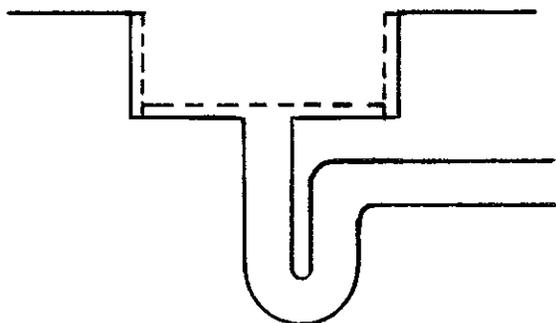
STANDPIPE IN FLOOR



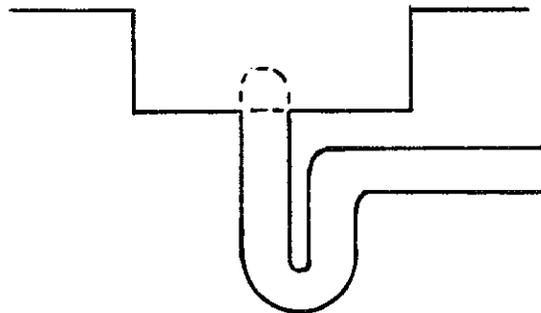
STANDPIPE ABOVE FLOOR

ILHR 82 Appendix

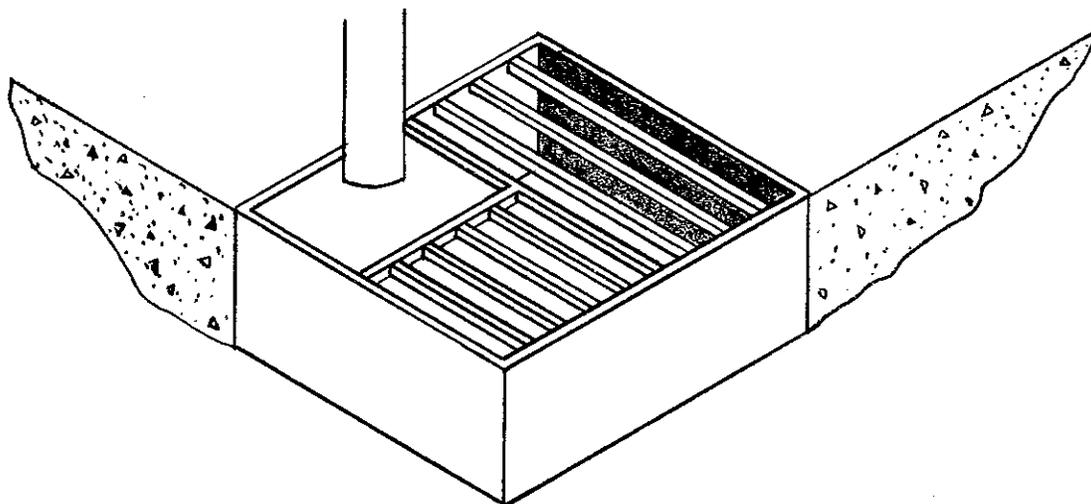
A-82.33 (8) (b) FLOOR SINKS.



FLOOR SINK WITH BASKET

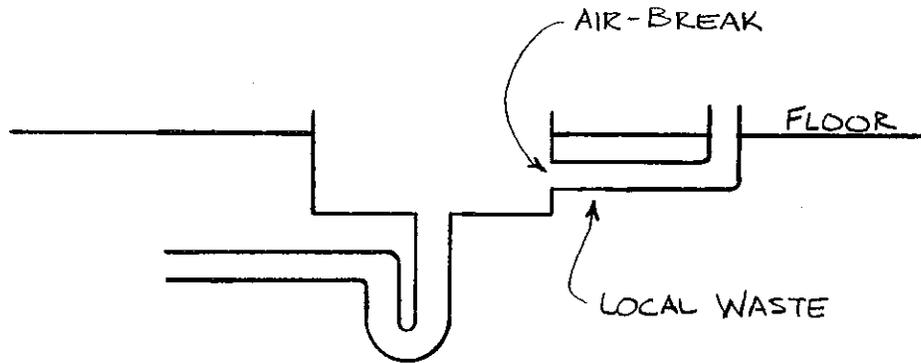


FLOOR SINK WITH DOME STRAINER

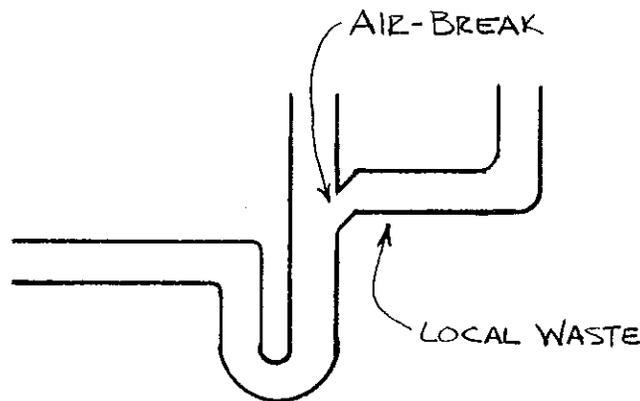


FLOOR SINK WITH GRATE OPENING
FOR AIR GAP

A-82.33 (8) (c) LOCAL WASTE PIPING.



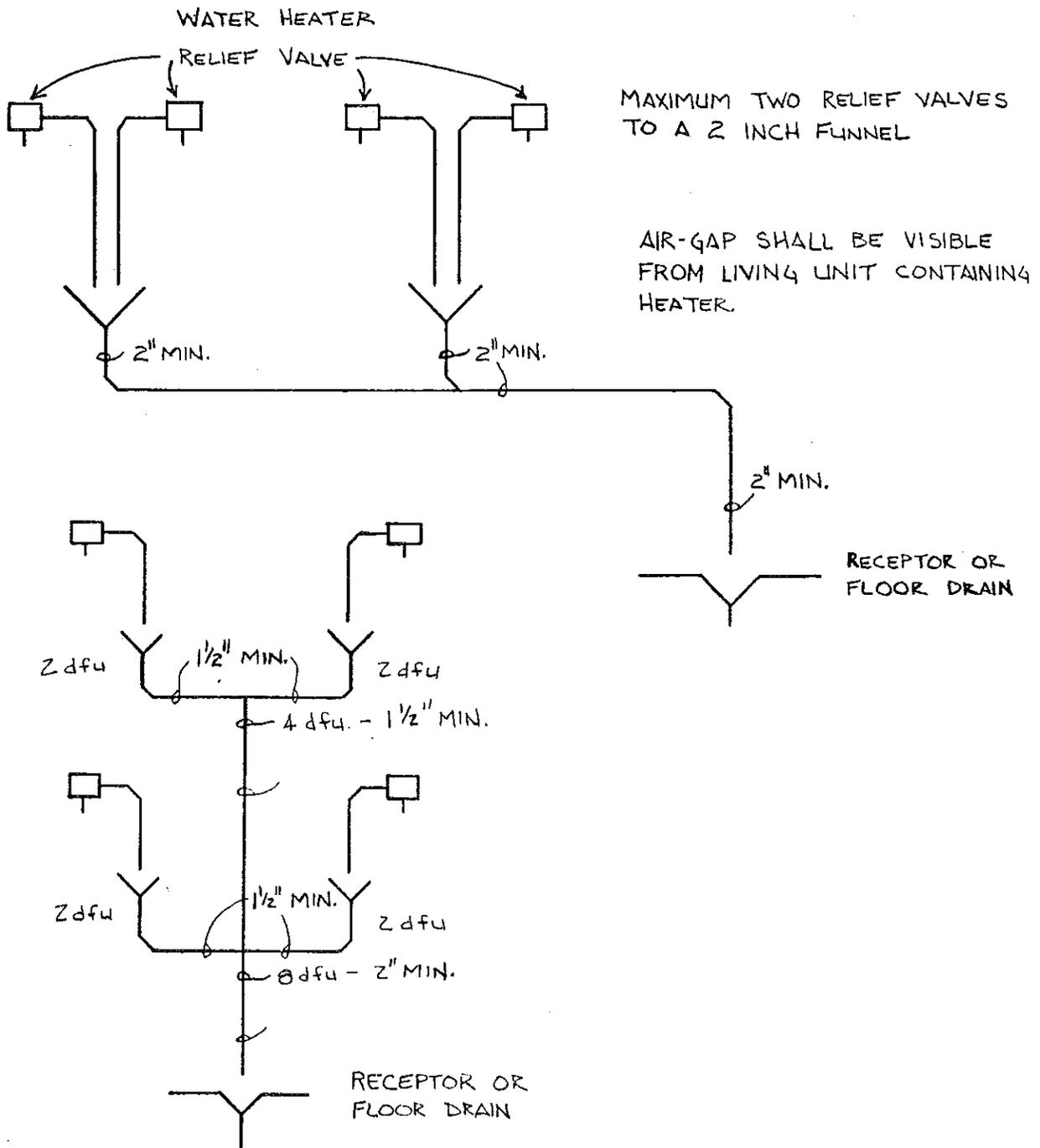
LOCAL WASTE LEADING TO A WASTE SINK,
FLOOR SINK OR FLOOR DRAIN



LOCAL WASTE LEADING TO A STANDPIPE

ILHR 82 Appendix

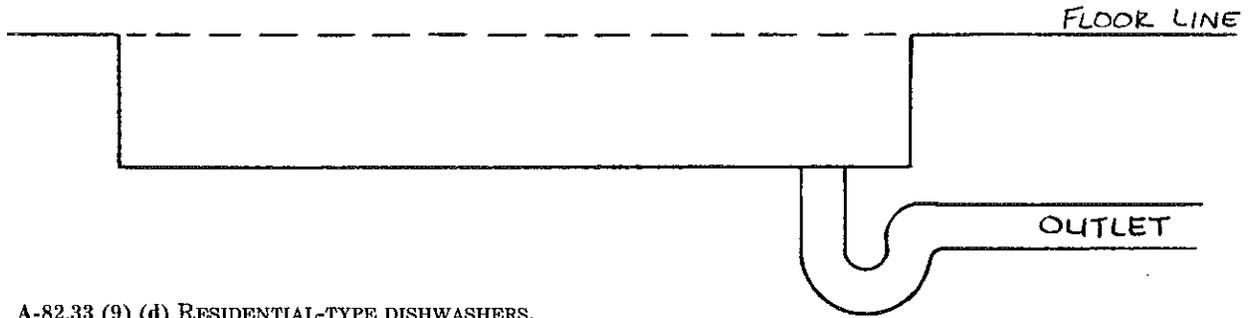
A-82.33 (8) (c) LOCAL WASTE PIPING SERVING WATER HEATER RELIEF VALVES.



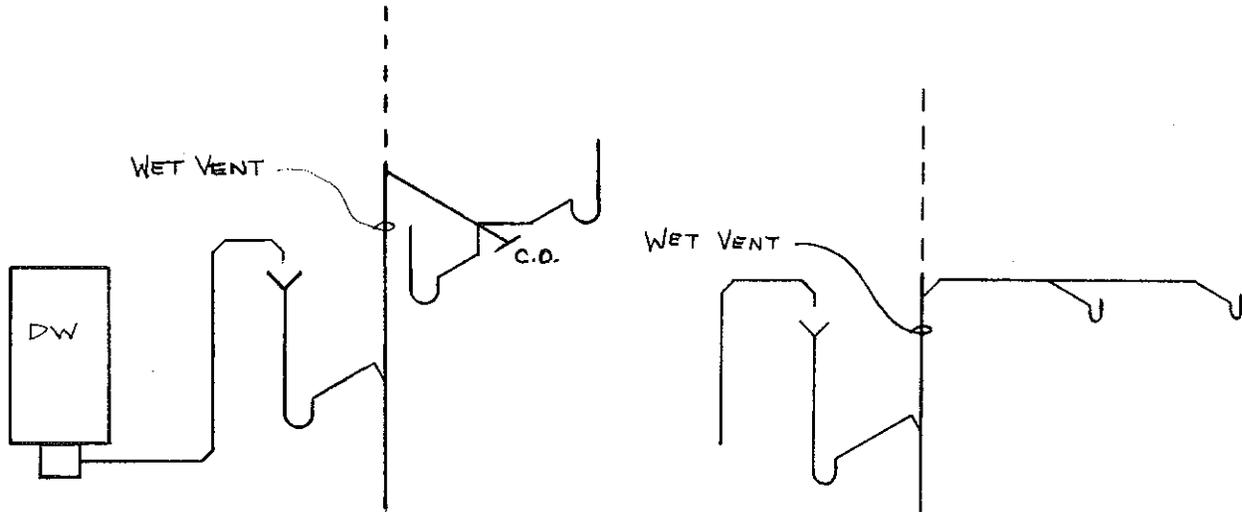
LOCAL WASTE PIPES SERVING WATER HEATER RELIEF VALVES.

A-82.33 (9) (c) COMMERCIAL GRAVITY DISCHARGE-TYPE CLOTHES WASHERS.

TRENCH TYPE LAUNDRY RECEPTOR



A-82.33 (9) (d) RESIDENTIAL-TYPE DISHWASHERS.



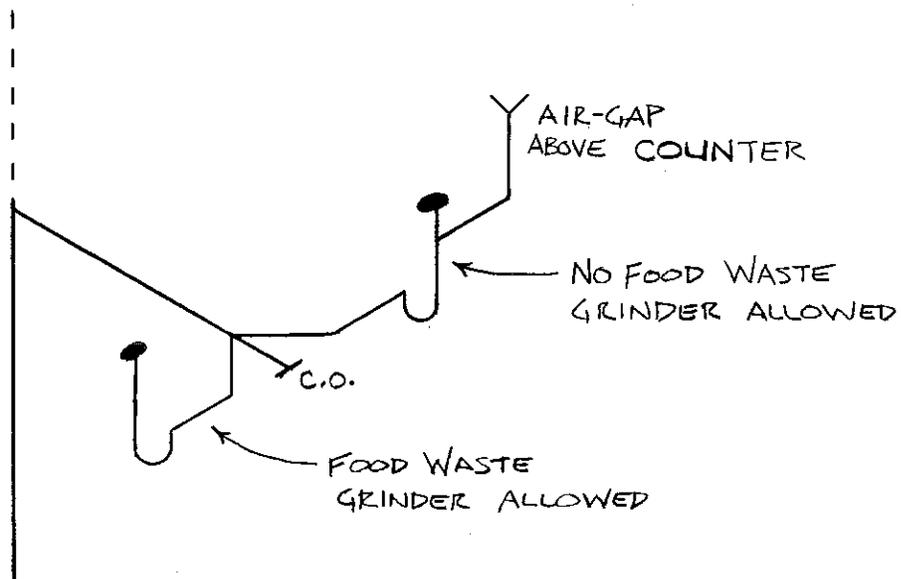
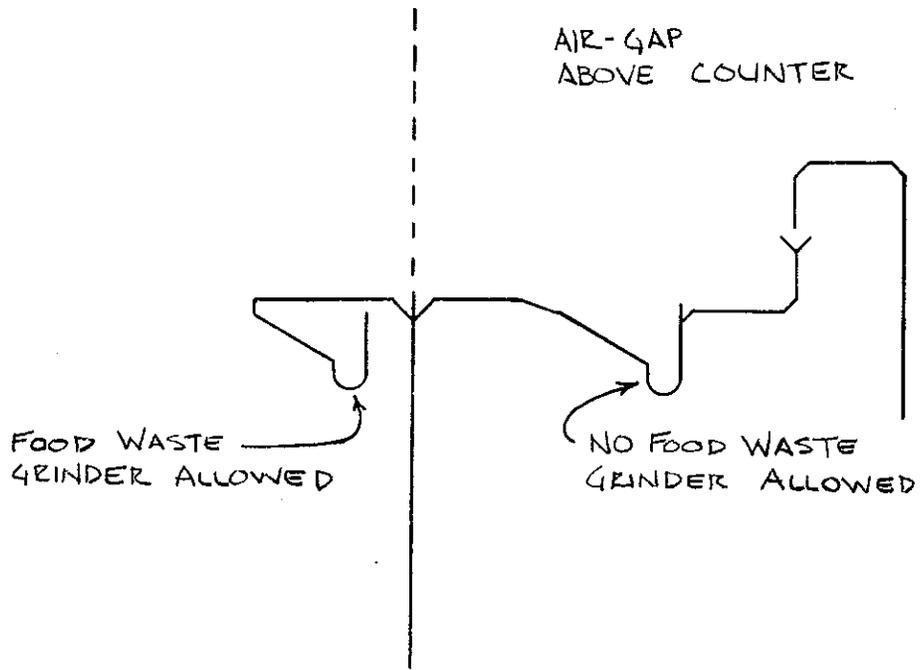
K.S. WITH OR WITHOUT
FOOD WASTE GRINDER

K.S. WITH OR WITHOUT
FOOD WASTE GRINDER

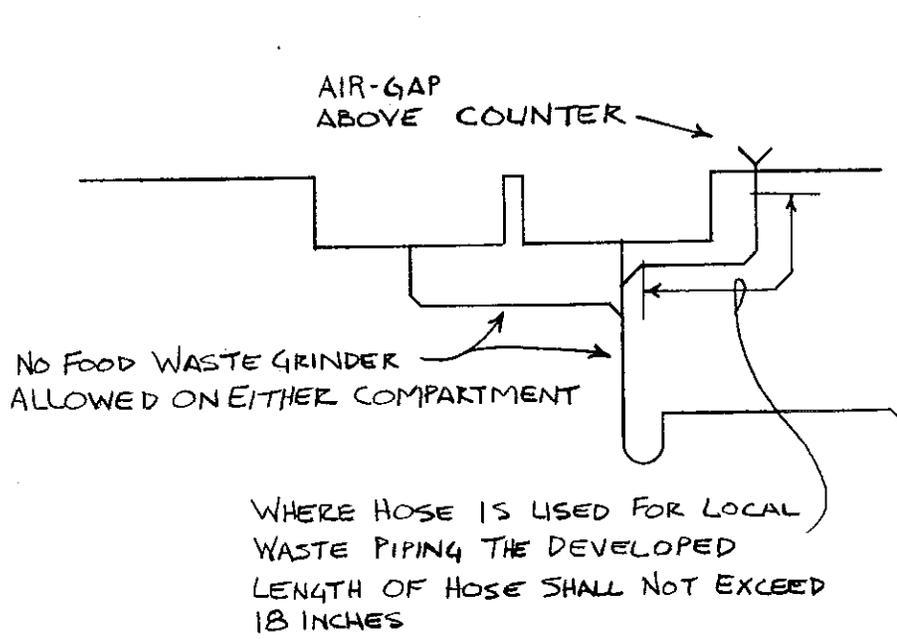
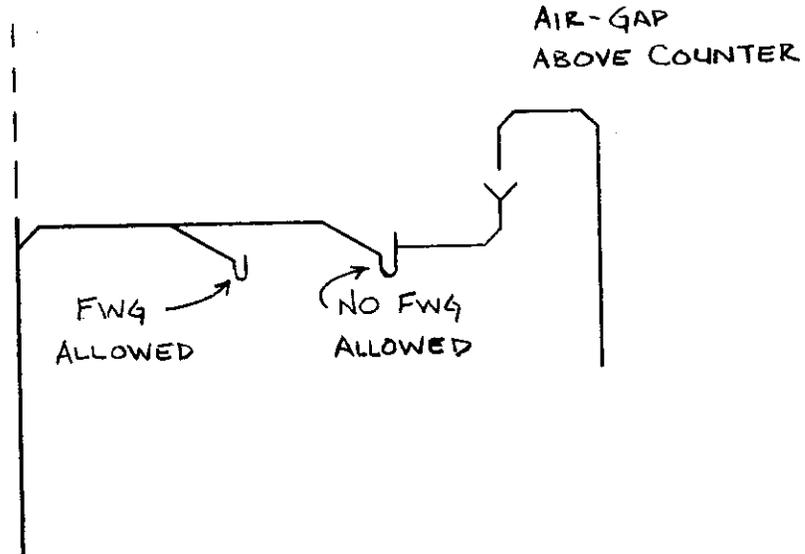
DISWASHER DISCHARGING TO A STANDPIPE
BELOW THE COUNTER TOP.

ILHR 82 Appendix

A-82.33 (9) (d) RESIDENTIAL-TYPE DISHWASHERS.

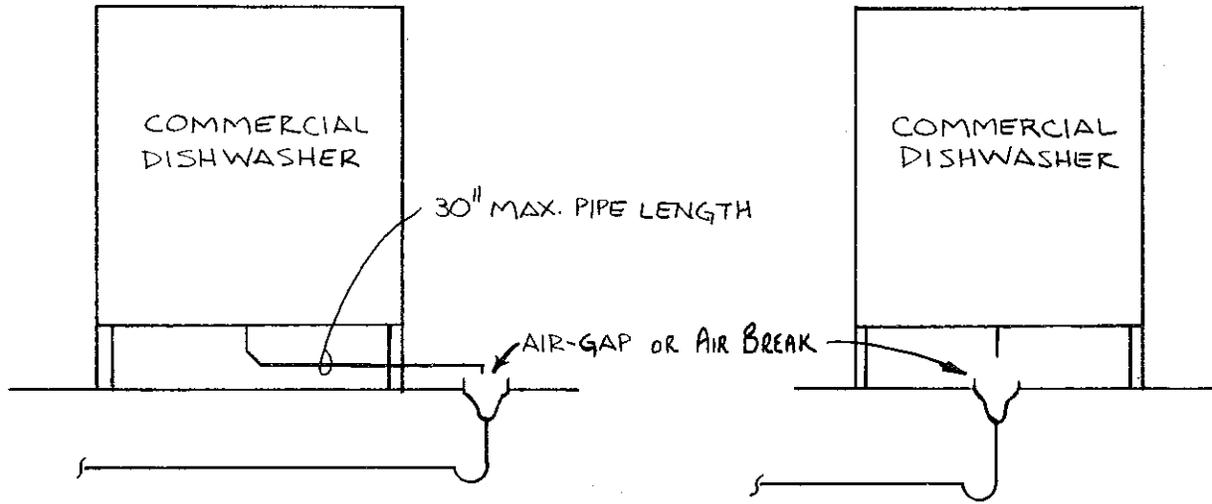


A-82.33 (9) (d) RESIDENTIAL-TYPE DISHWASHERS.

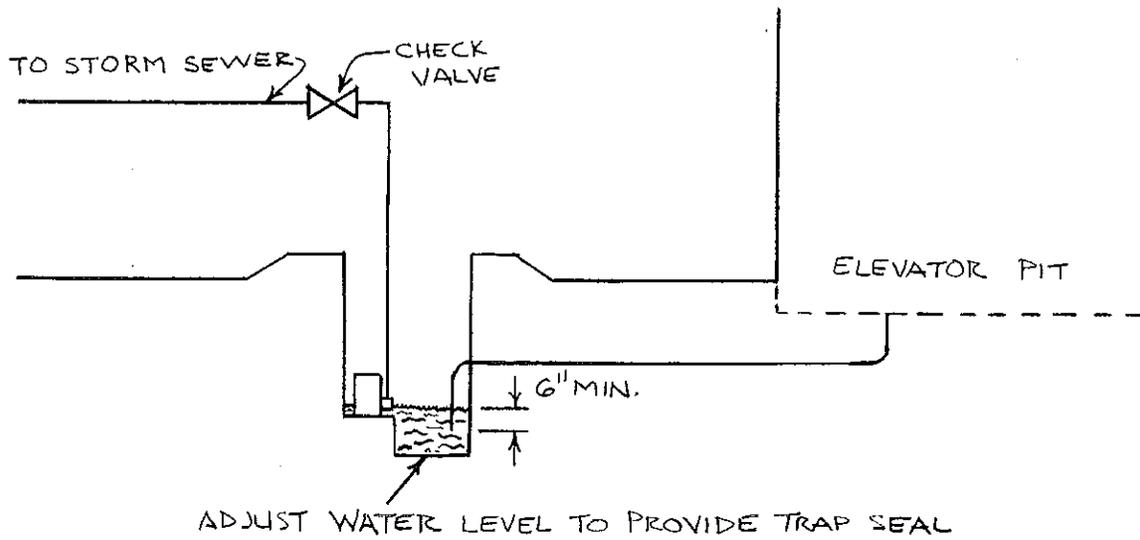


ILHR 82 Appendix

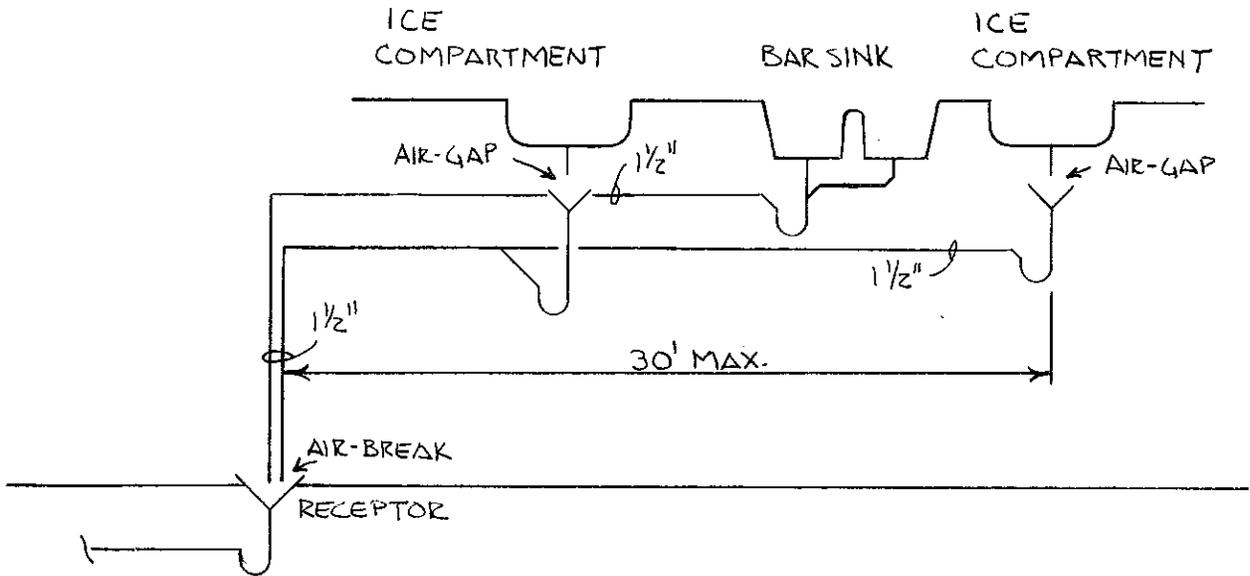
A-82.33 (9) (d) COMMERCIAL DISHWASHERS.



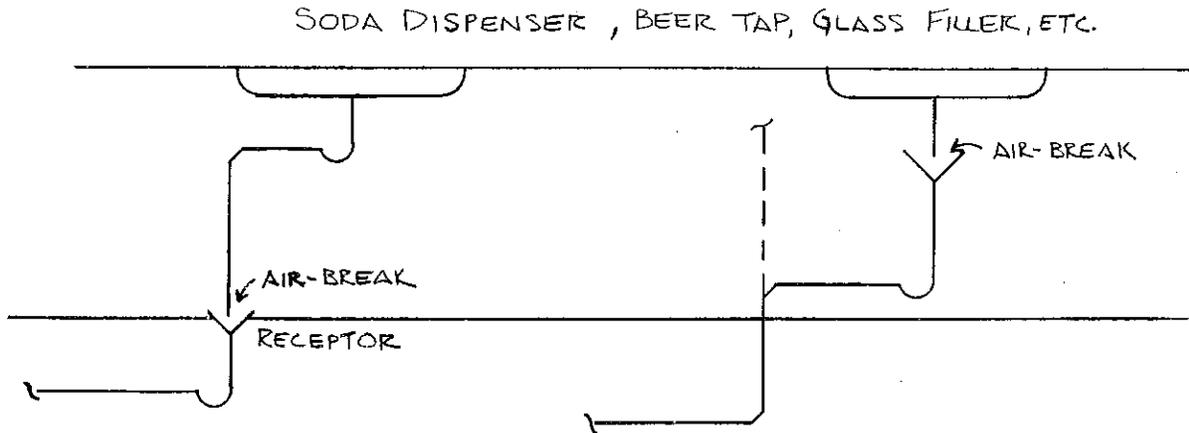
A-82.33 (9) (f) ELEVATOR PIT SUBSOIL AND FLOOR DRAINS.



A-82.33 (9) (g) 1. BAR AND SODA FOUNTAIN SINKS.

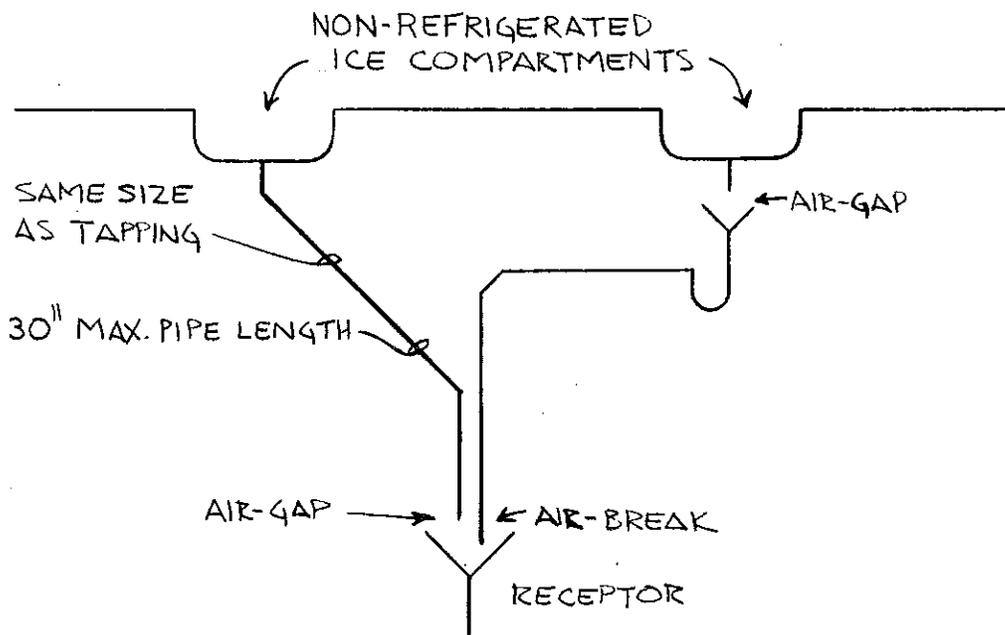
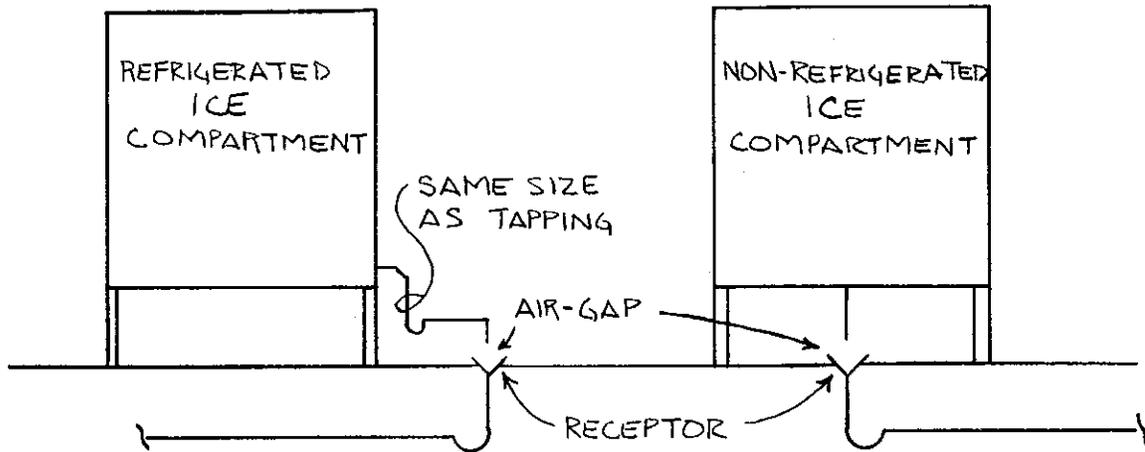


A-82.33 (9) (g) 2.



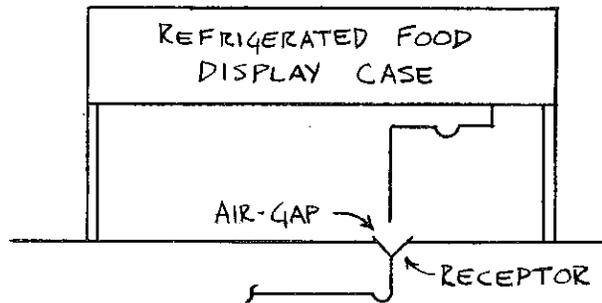
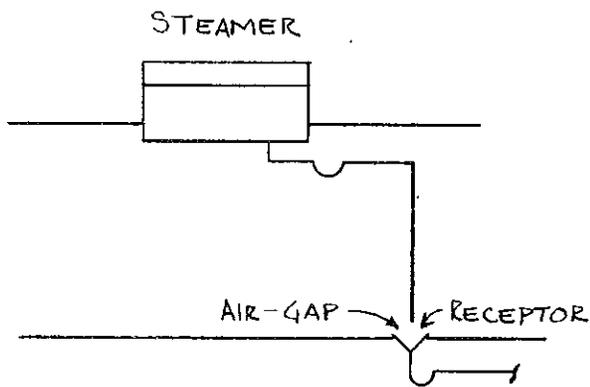
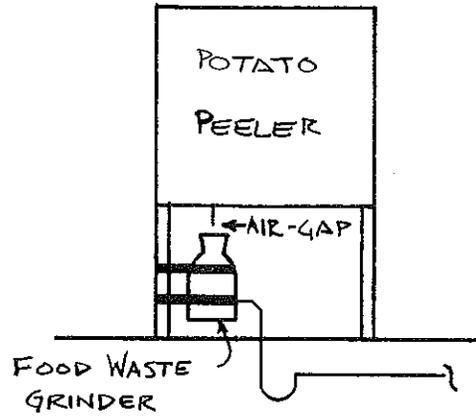
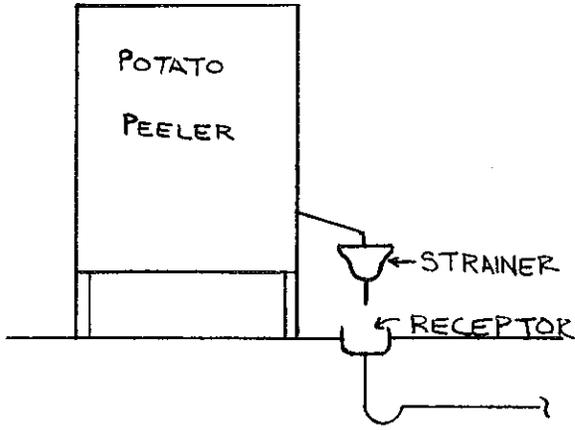
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A-82.33 (9) (g) 3. NOVELTY BOXES, AND ICE COMPARTMENTS AND ICE CREAM DIPPER WELLS.

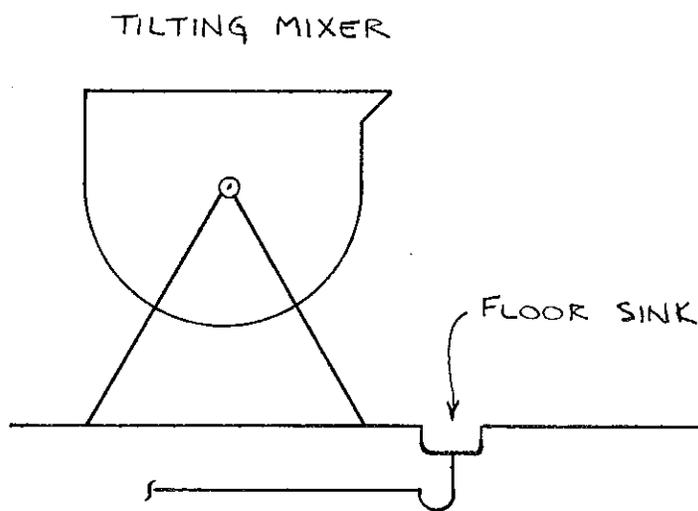
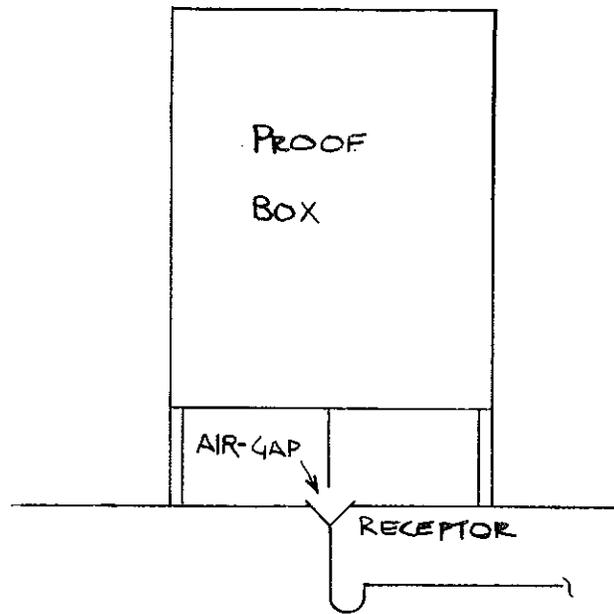


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A-82.33 (9) (g) 5. MISCELLANEOUS FOOD HANDLING EQUIPMENT.

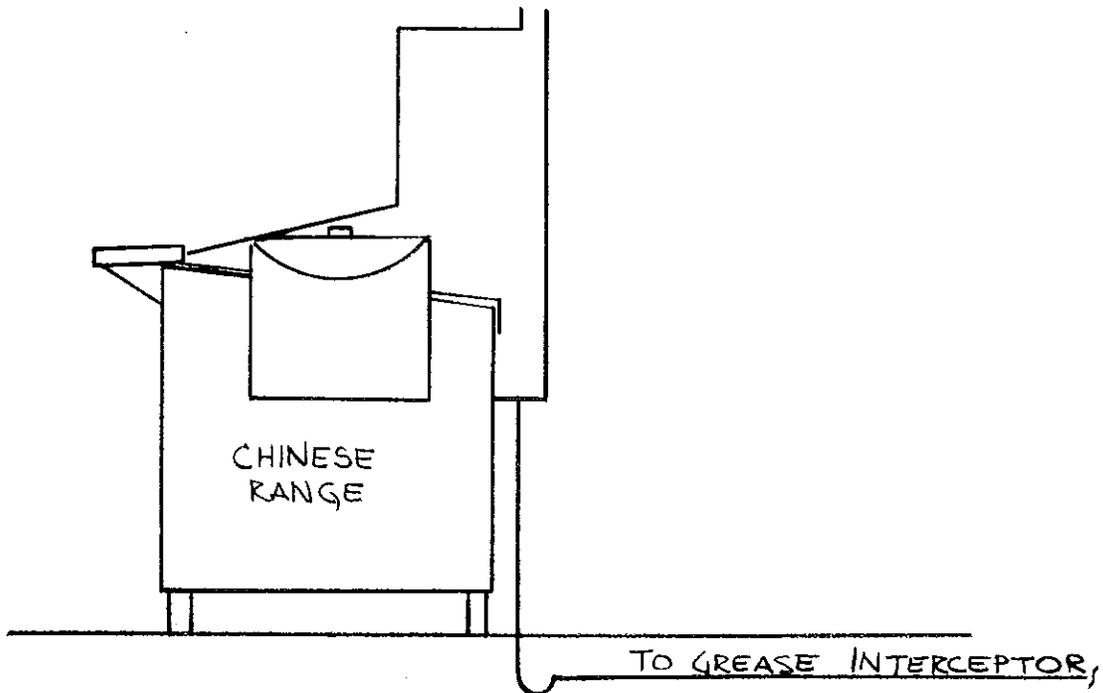
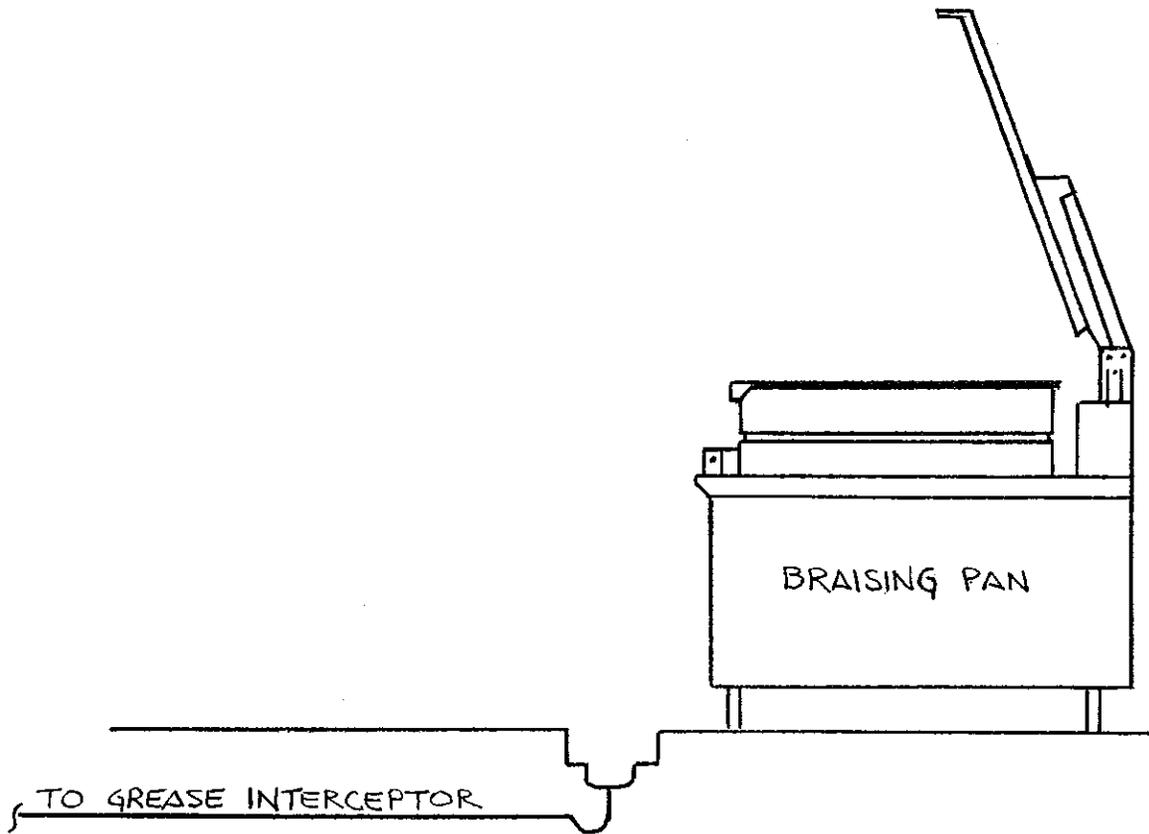


A-82.33 (9) (g) 5. MISCELLANEOUS FOOD HANDLING EQUIPMENT.

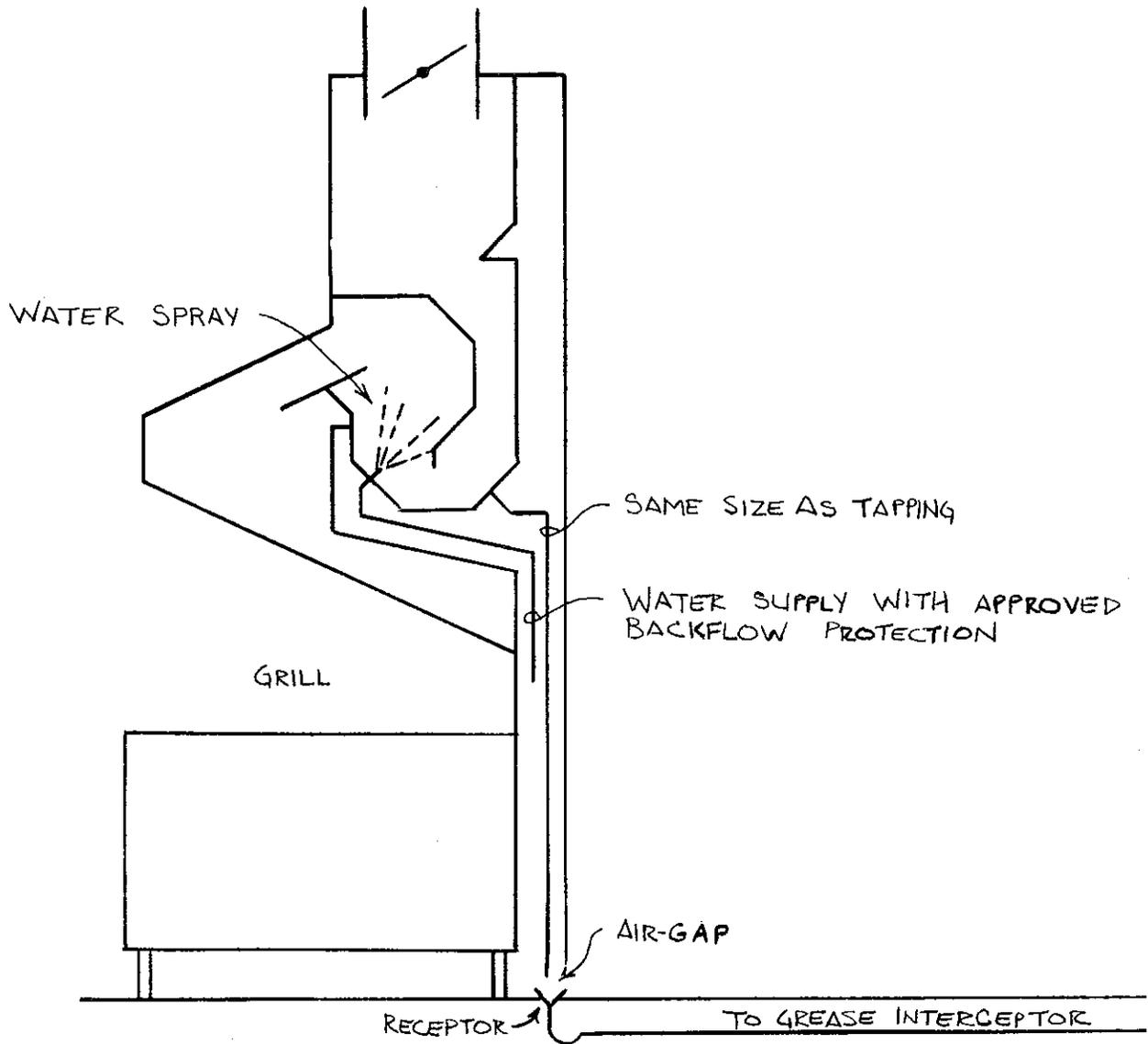


ILHR 82 Appendix

A-82.33 (9) (g) 5. MISCELLANEOUS FOOD HANDLING EQUIPMENT.



A-82.33 (9) (g) 5. MISCELLANEOUS FOOD HANDLING EQUIPMENT.

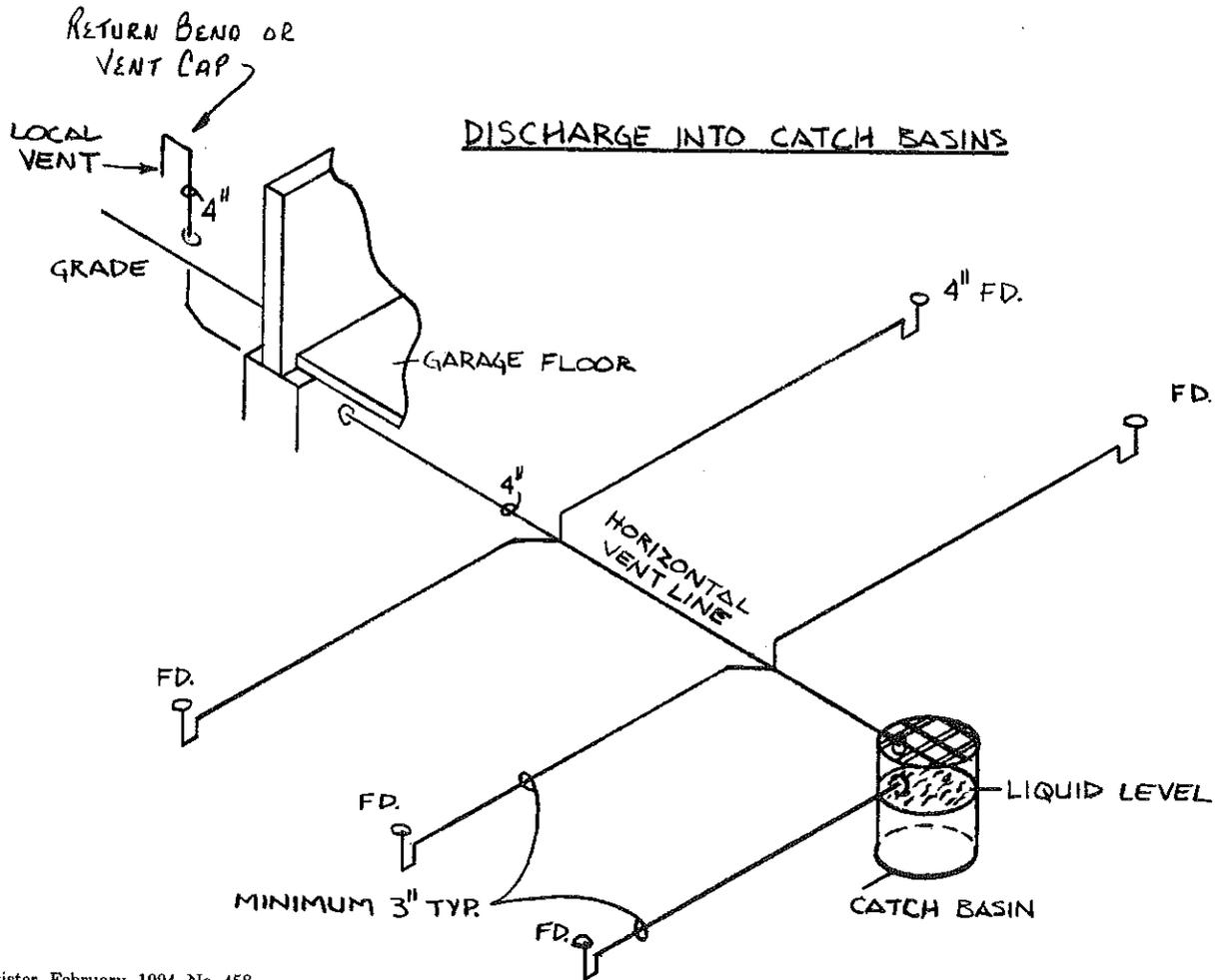
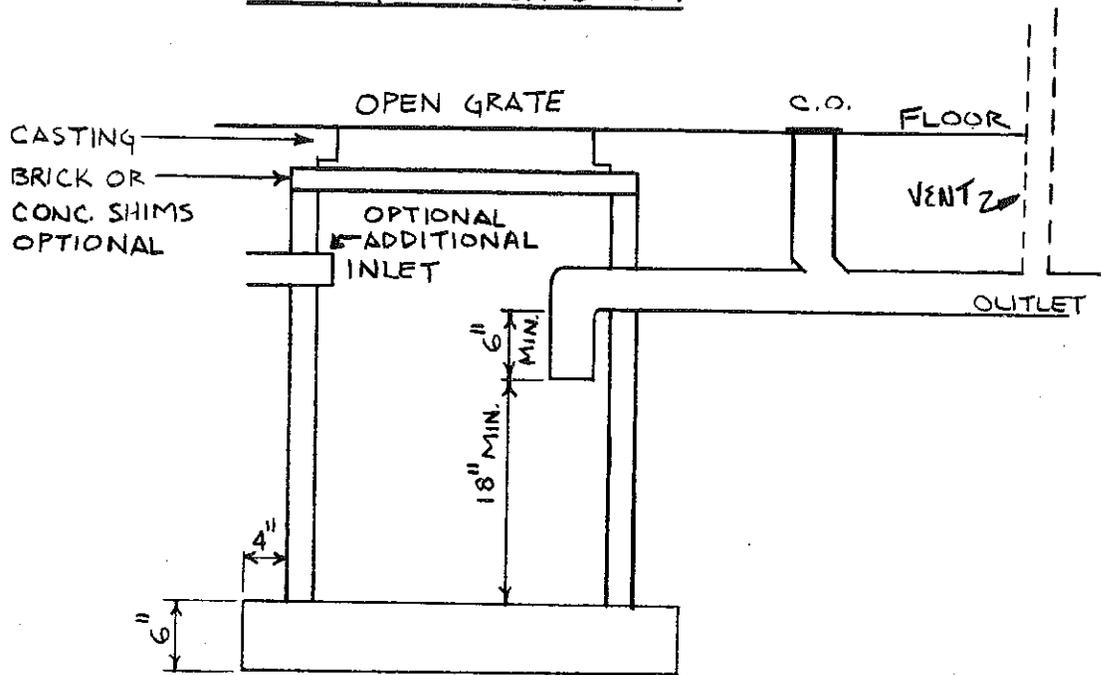


EXHAUST HOOD WASHER

ILHR 82 Appendix

A-82.34 (4) (a).

GARAGE CATCH BASIN

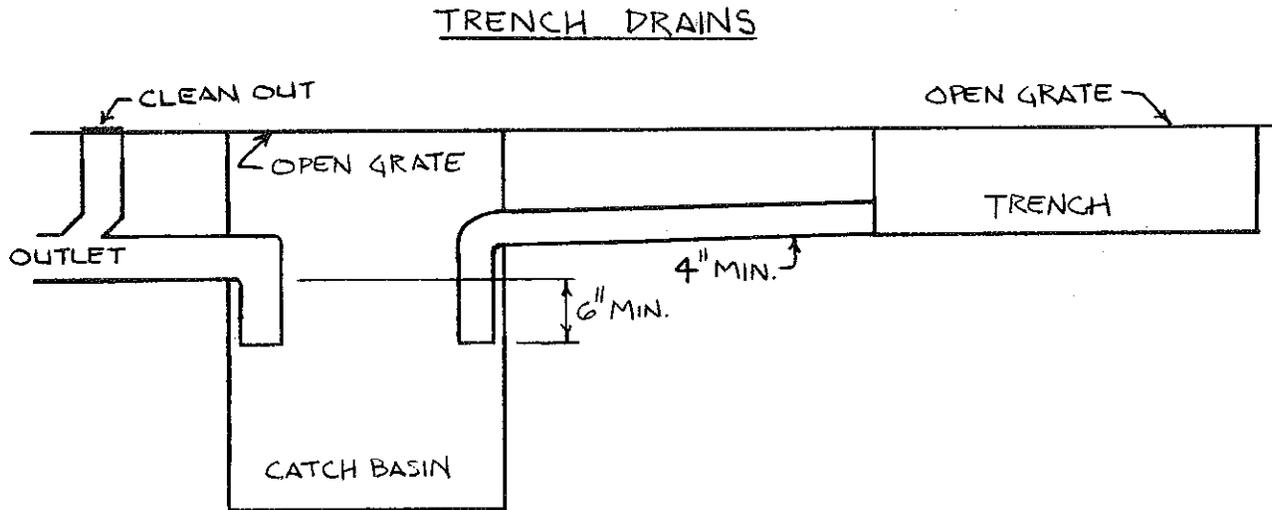


A-82.34 (4) (a)

Capacity of Catch Basins
(in cubic feet)

Diameter of Catch Basin	Volume in cubic feet per foot of depth	Diameter of Catch Basin	Volume in cubic feet per foot of depth
36	7.1	45	11.1
37	7.5	46	11.6
38	7.9	47	12.1
39	8.3	48	12.6
40	8.7	54	15.9
41	9.2	60	19.7
42	9.7	66	23.8
43	10.1	72	28.3
44	10.6	84	38.6

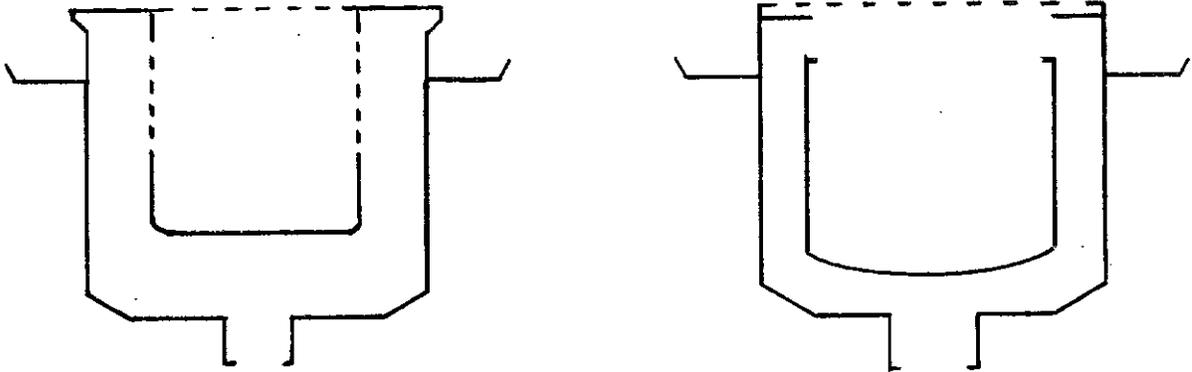
A-82.34 (4) (a)



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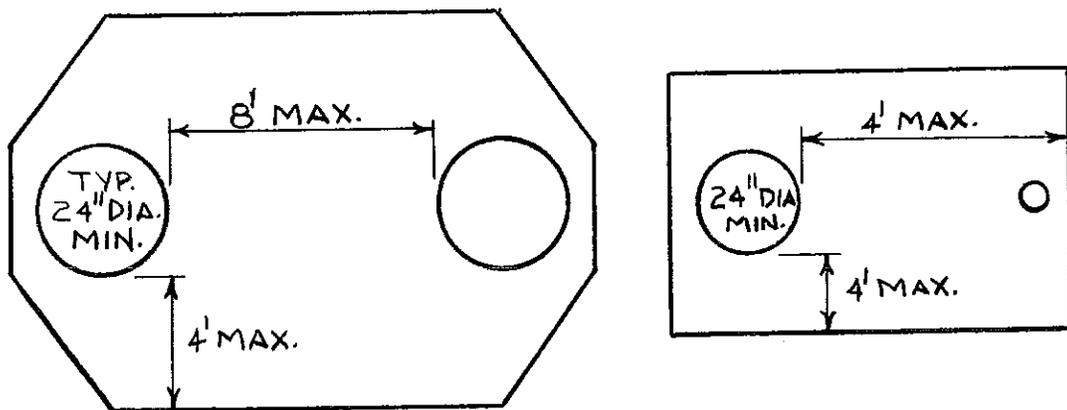
A-82.34 (4) (b)

TYPICAL FLOOR DRAIN WITH SOLID BOTTOM SEDIMENT BASKET

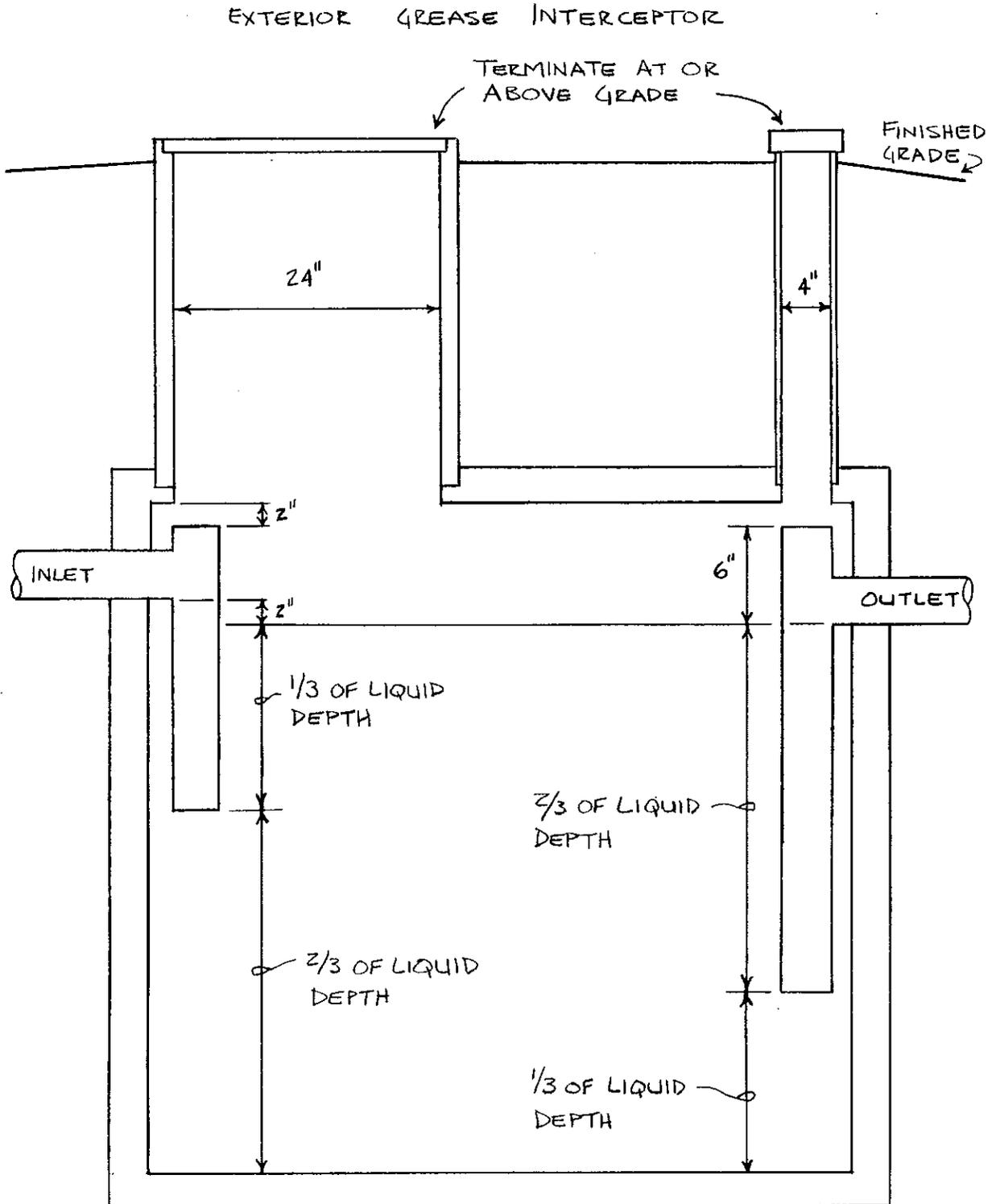


A-82.34 (5) (b)

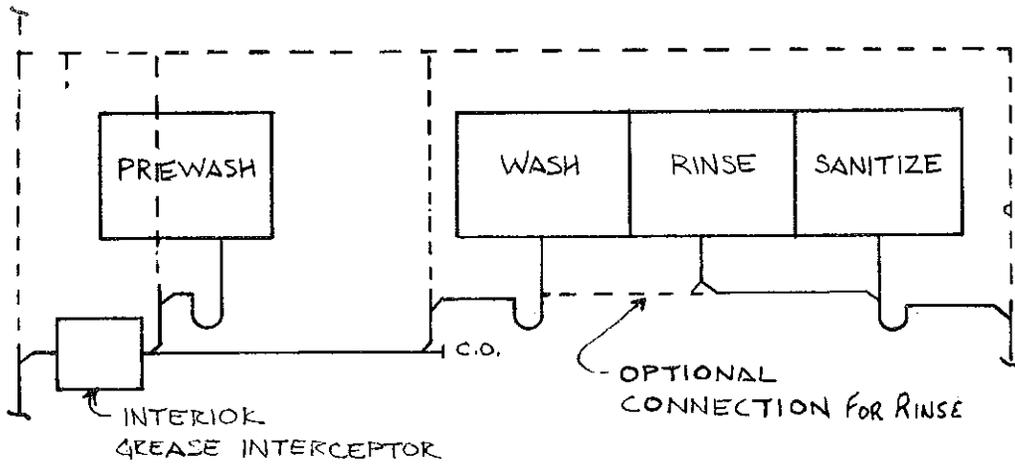
GREASE INTERCEPTOR MANHOLE LOCATION



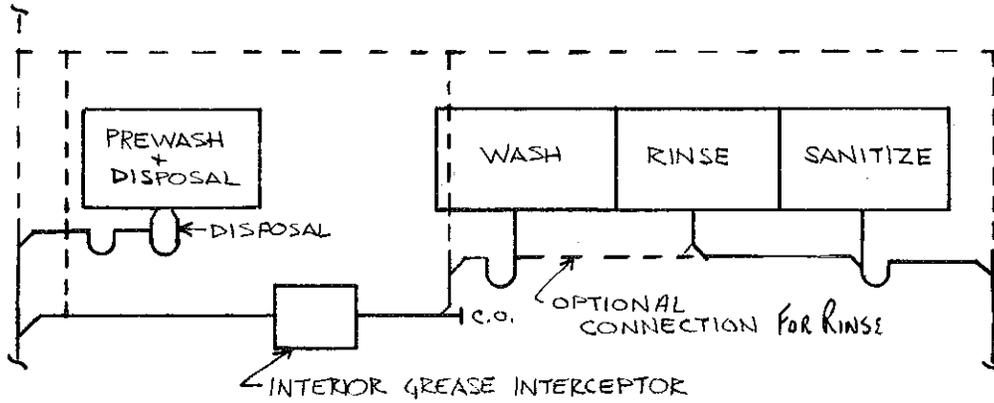
A-82.34 (5) (b)



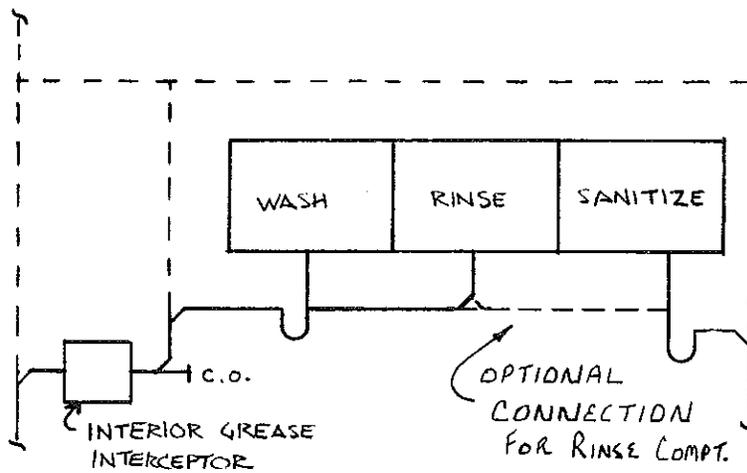
A-82.34 (5) (c) INTERIOR GREASE INTERCEPTORS.



PREWASH AND 3 COMPARTMENT SCULLERY SINK



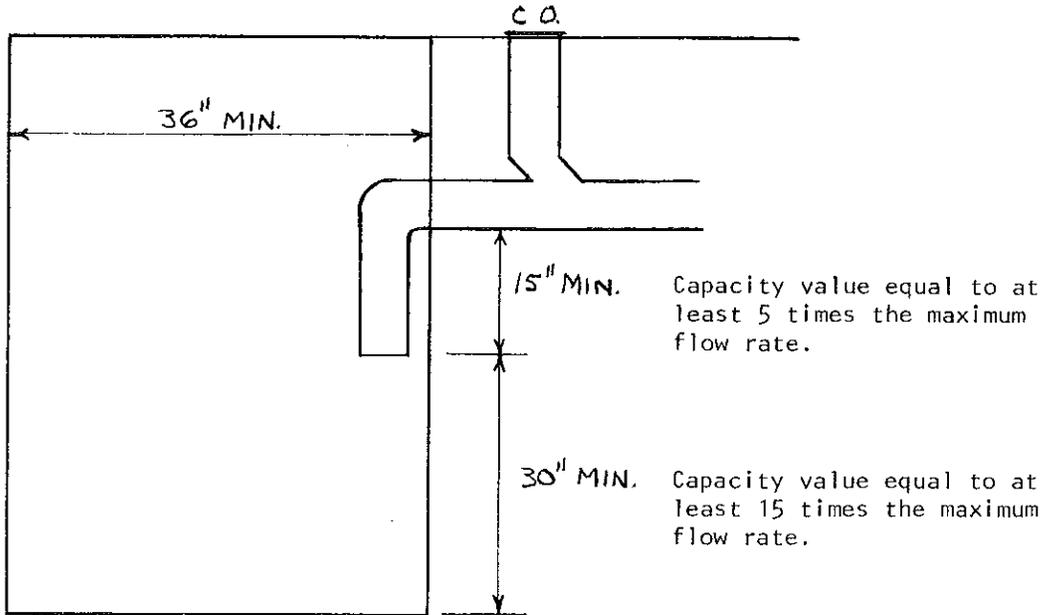
PREWASH + DISPOSAL + 3 COMPARTMENT SCULLERY SINK



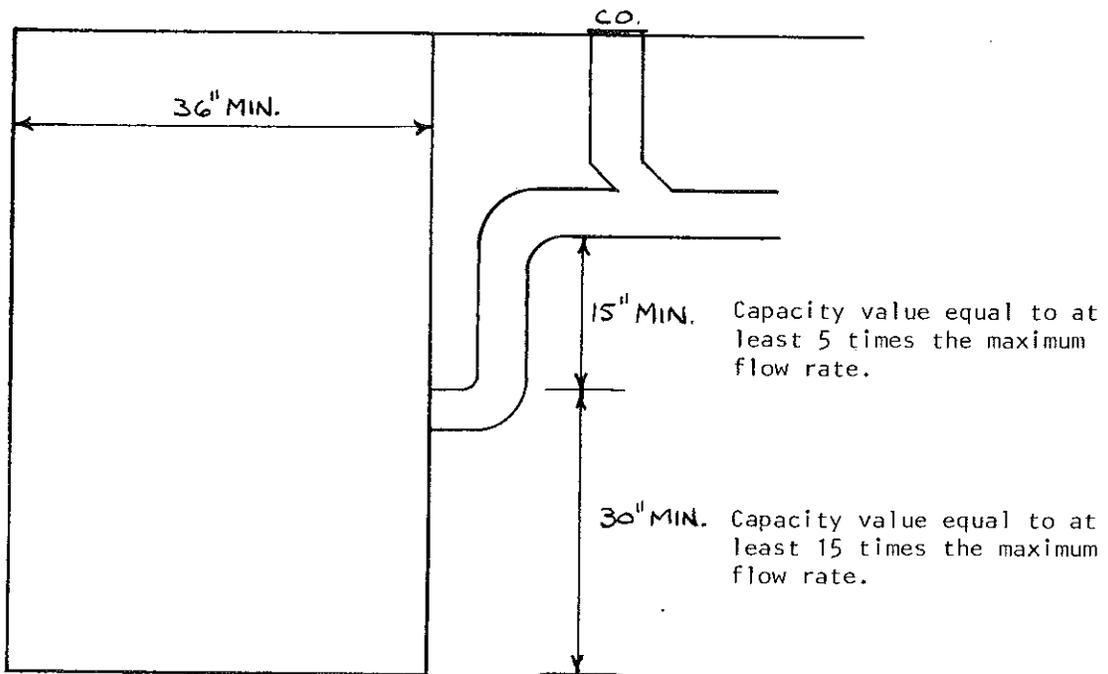
3 COMPARTMENT SCULLERY SINK

Note: Rinse and sanitize compartments and garbage disposals may discharge through interior grease interceptors.

A-82.34 (6) AUTOMATIC CAR WASHES.

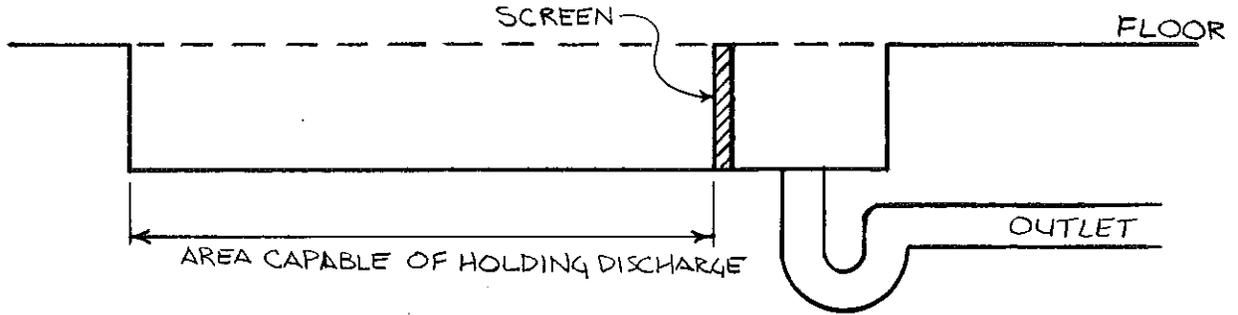


CAR WASH INTERCEPTOR WITH INVERT INSIDE OF BASIN

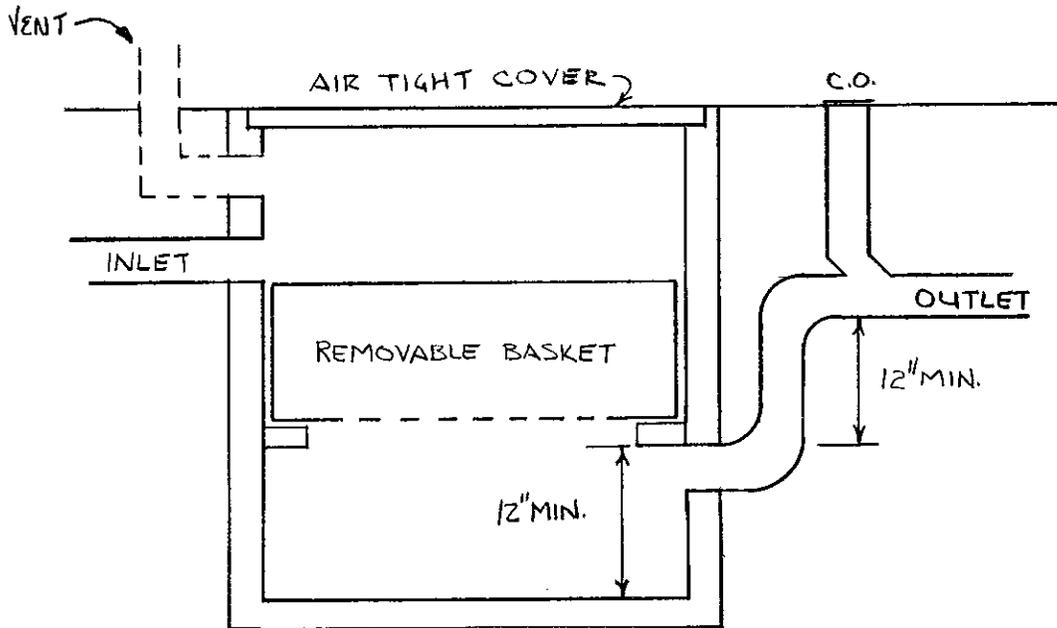


CAR WASH INTERCEPTOR WITH INVERT OUTSIDE OF BASIN

TRENCH TYPE LAUNDRY INTERCEPTOR

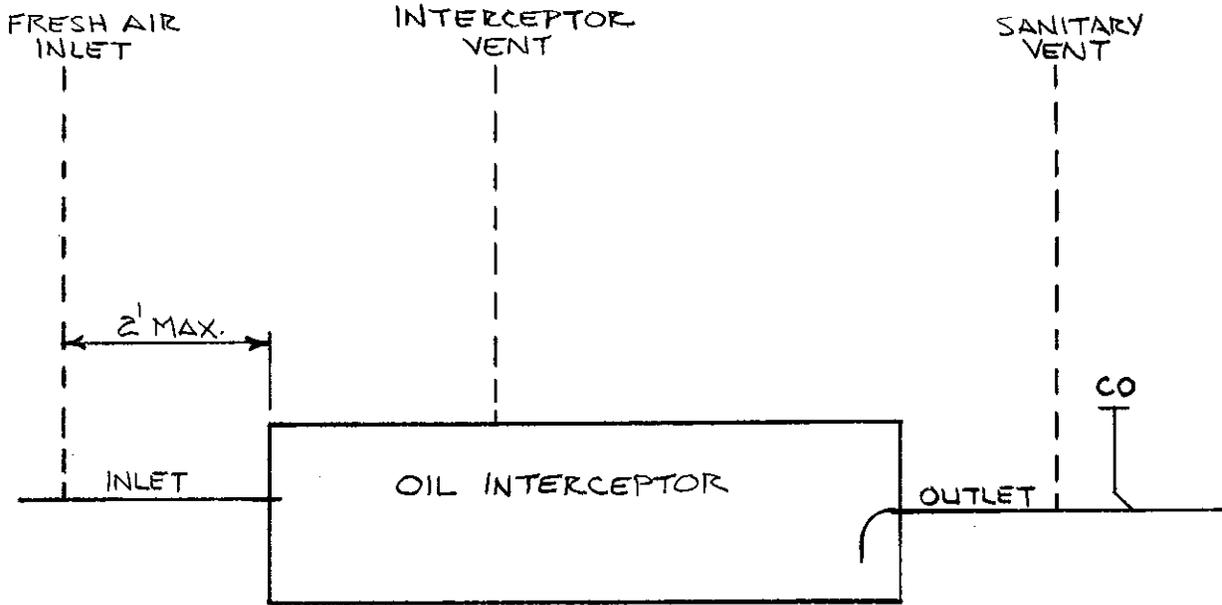


IN-LINE LAUNDRY INTERCEPTOR



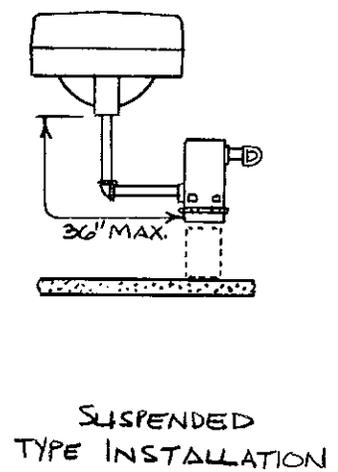
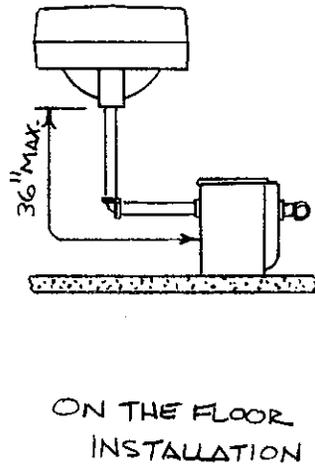
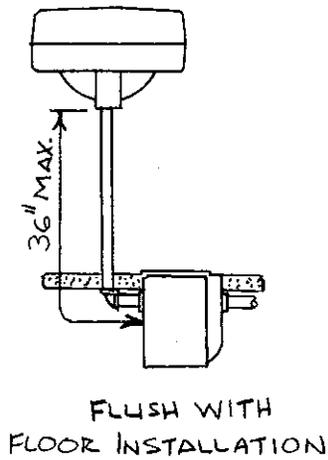
A-82.34 (8)

OIL INTERCEPTOR



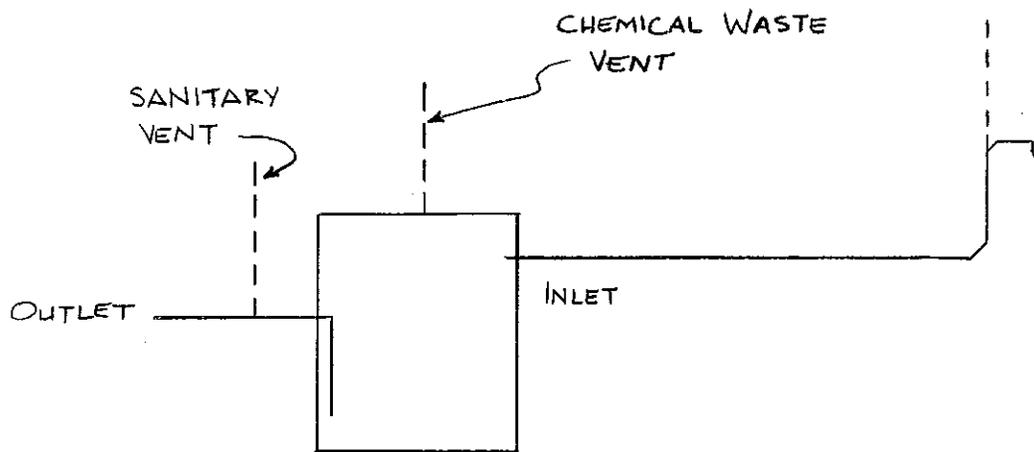
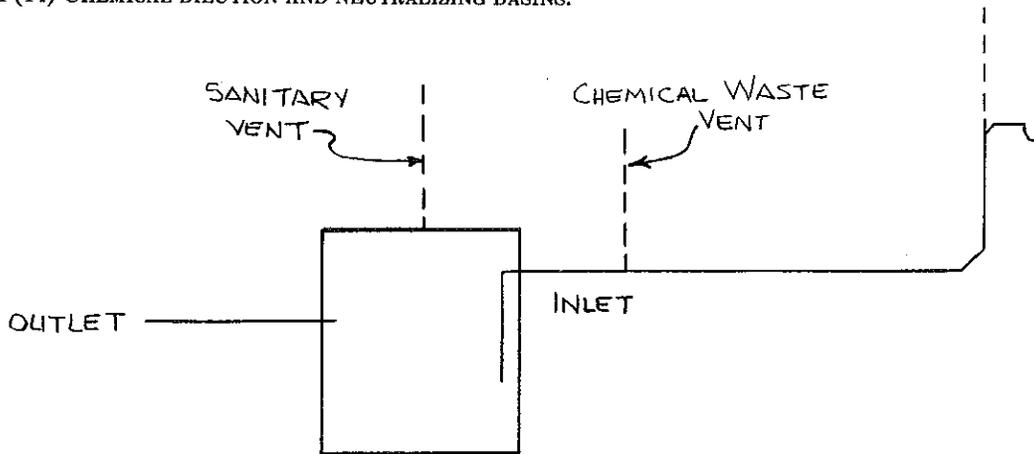
A-82.34 (13)

PLASTER AND HEAVY SOLIDS TRAP



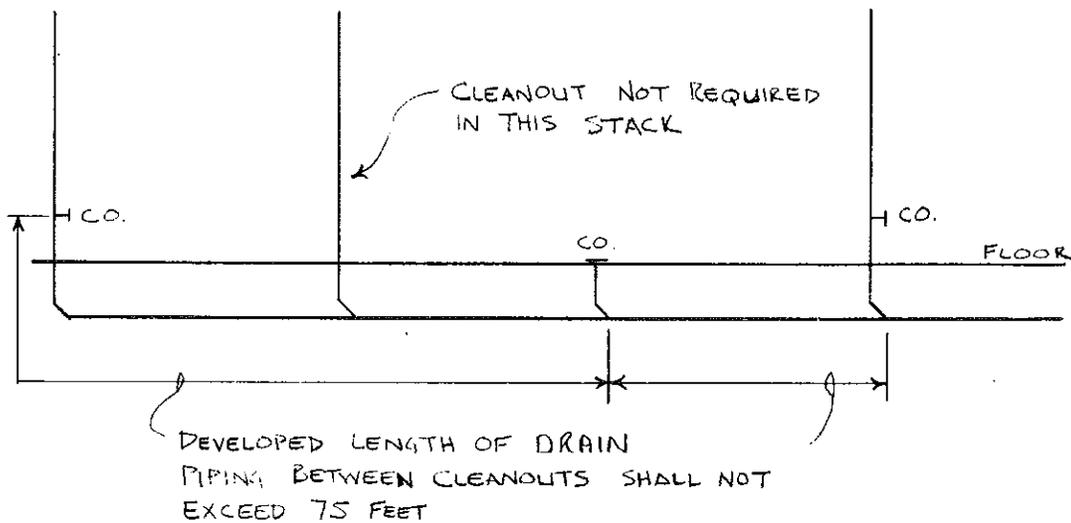
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A-82.34 (14) CHEMICAL DILUTION AND NEUTRALIZING BASINS.

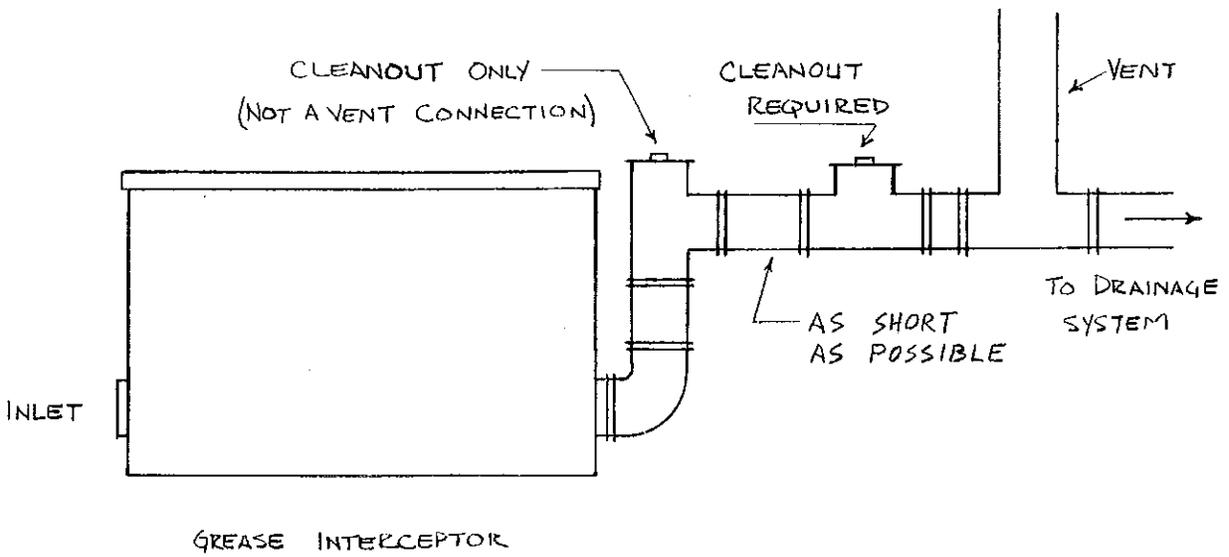
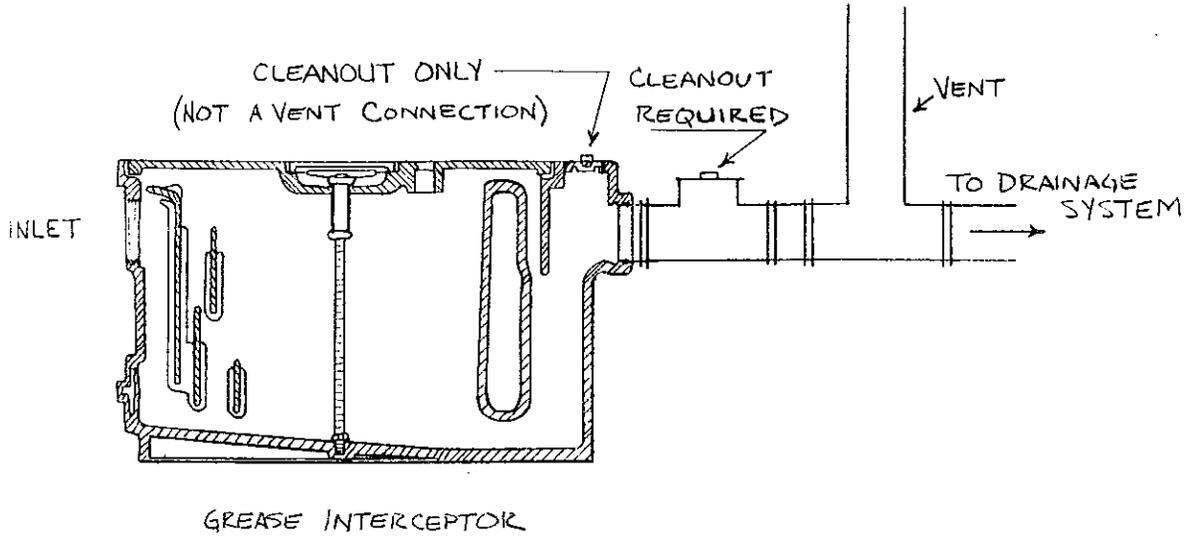


A-82.35 (3)

CLEANOUTS SERVING HORIZONTAL DRAINS WITHIN OR UNDER A BUILDING

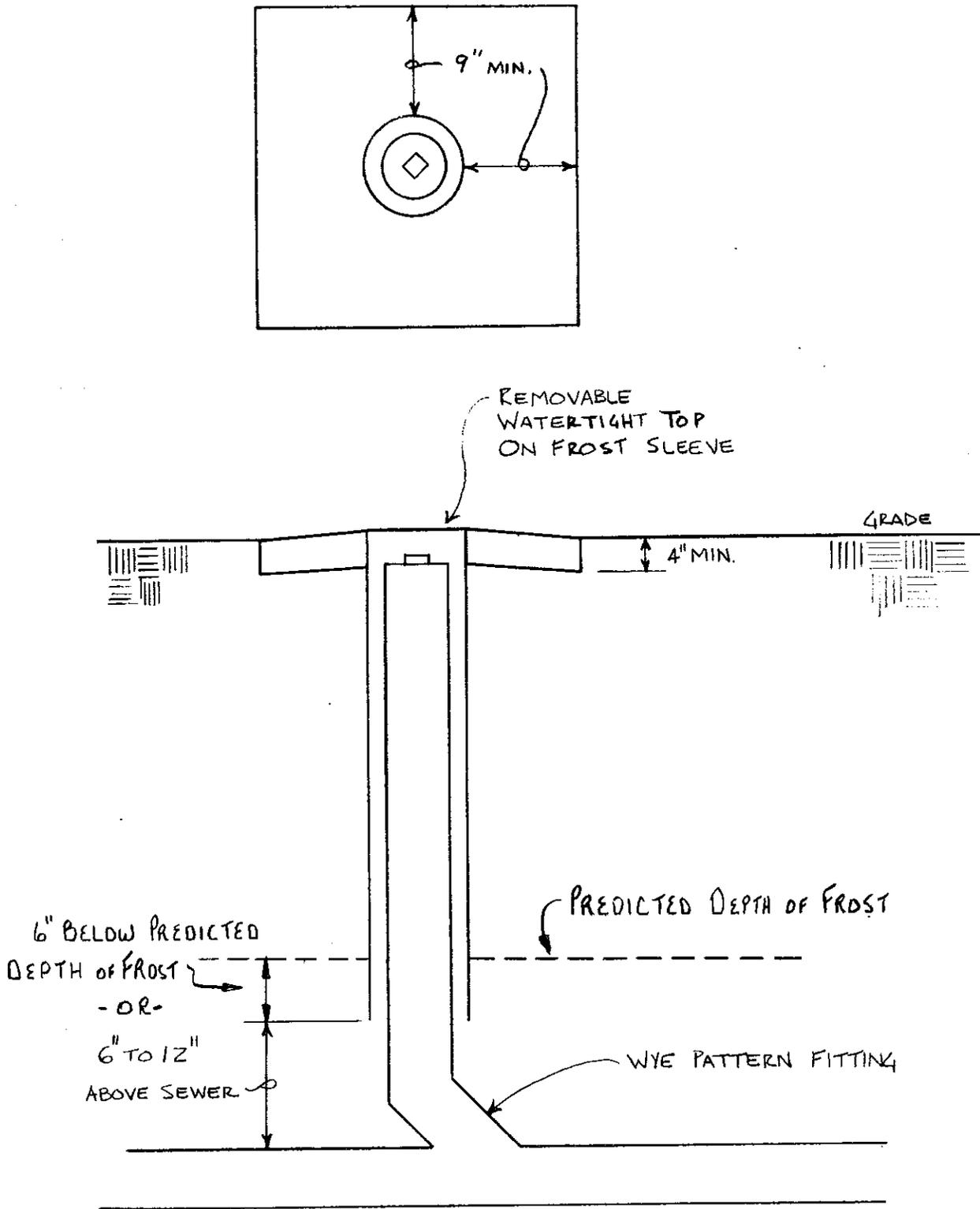


A-82.35 (3) CLEANOUTS SERVING HORIZONTAL DRAINS.

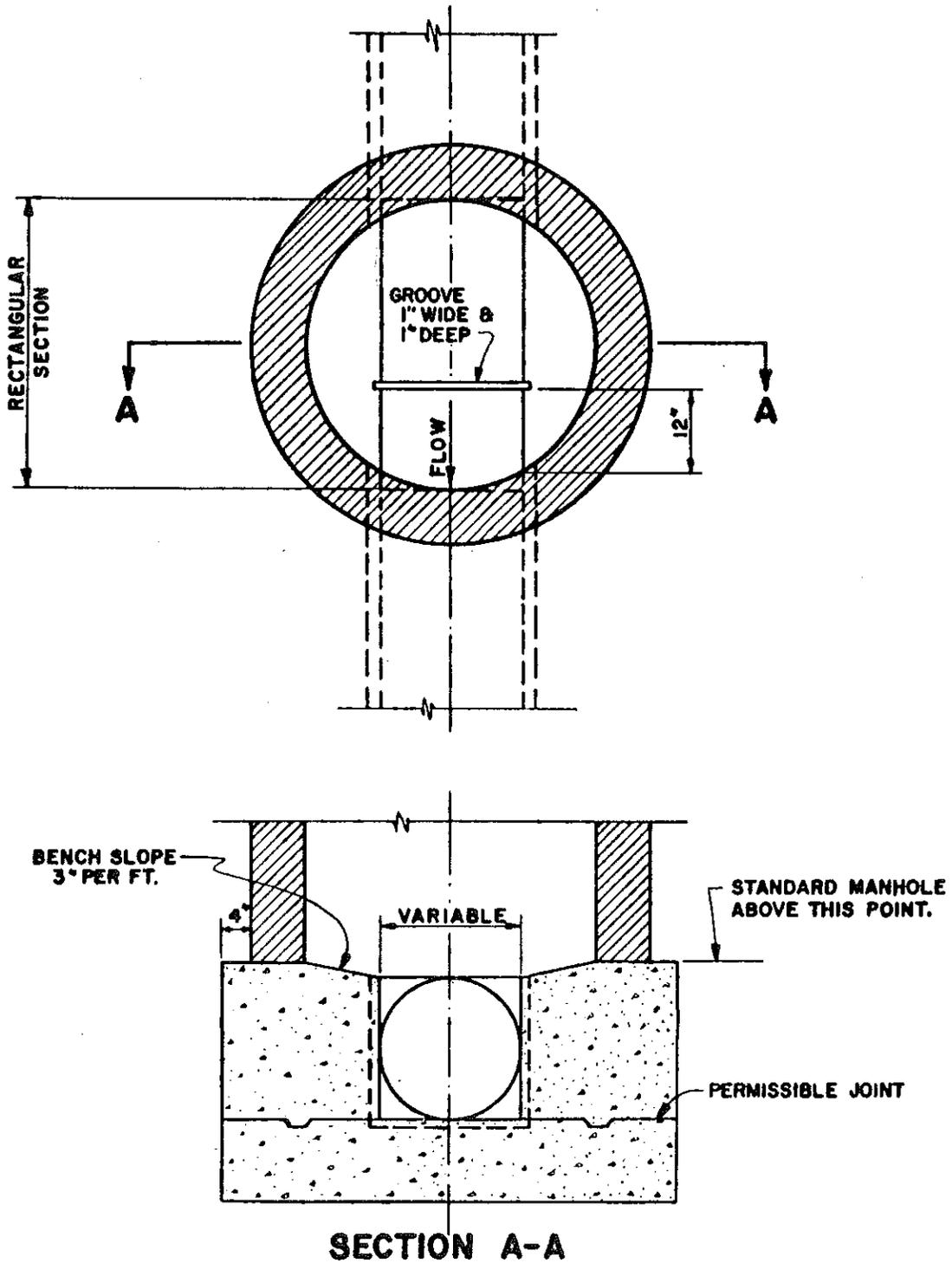


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A-82.35 (5) (a) CLEANOUT EXTENSION TO GRADE.



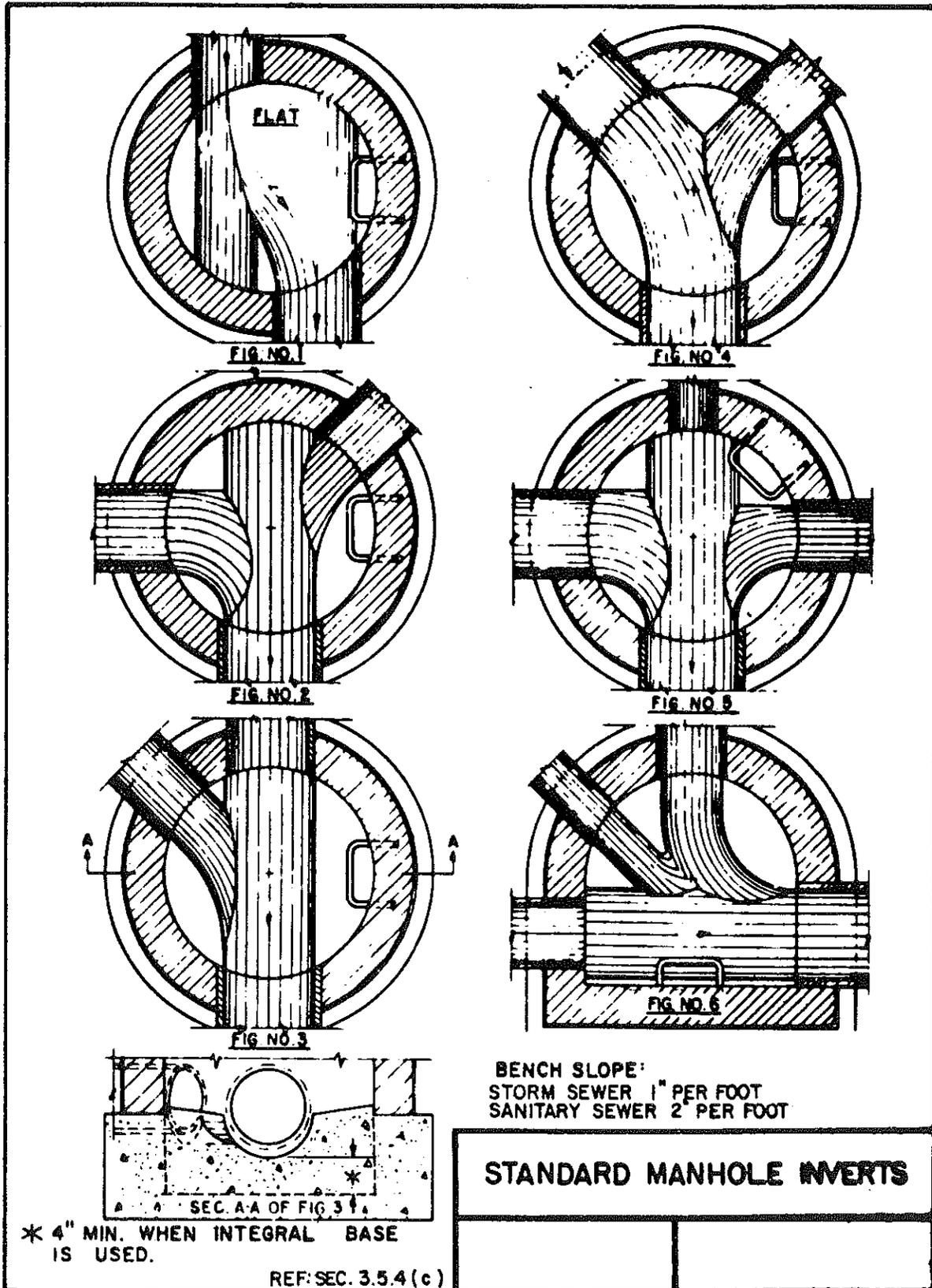
A-82.35 (8)



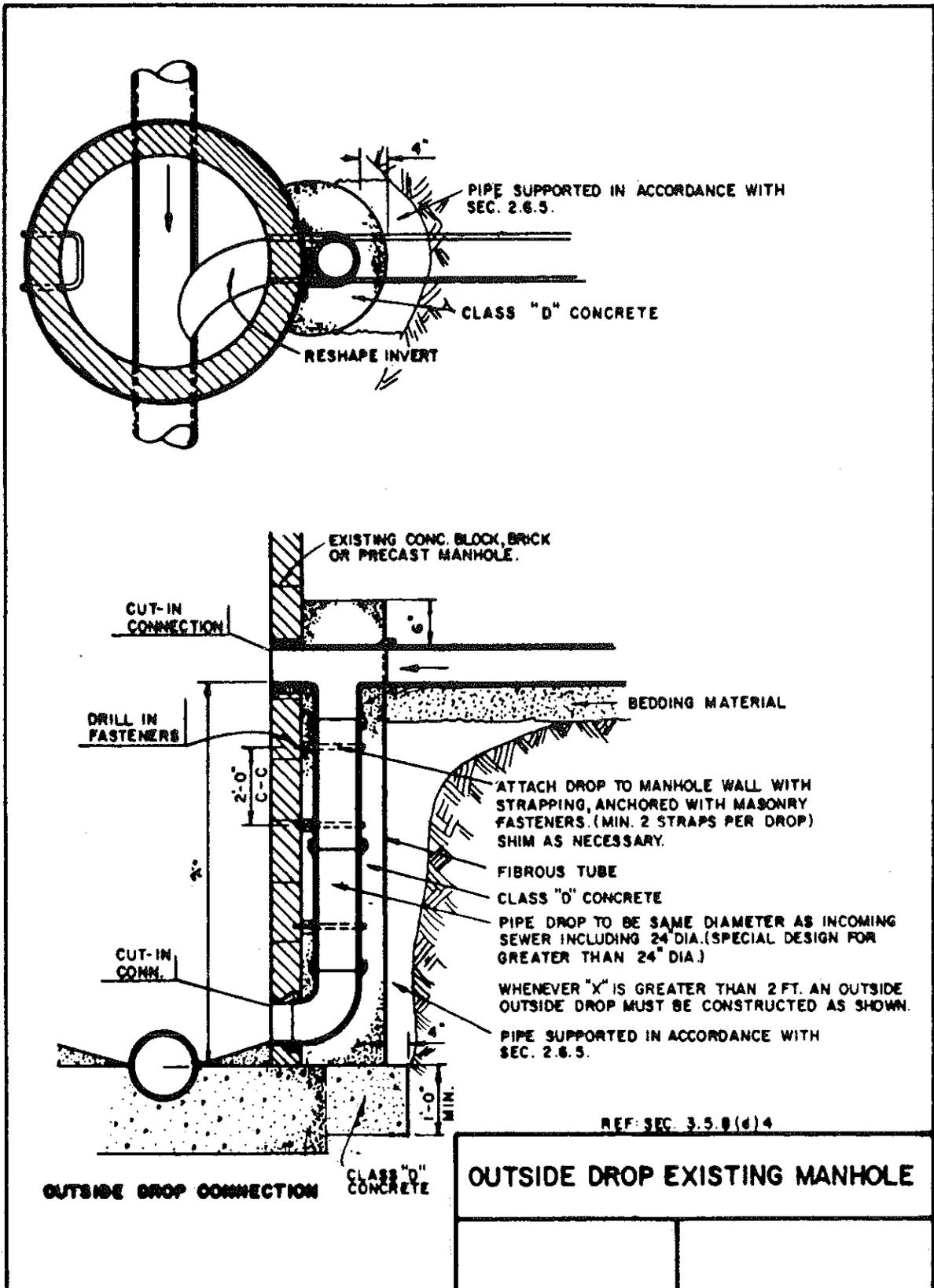
DETAIL OF SAMPLING MANHOLE

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A-82.35 (8) (b)

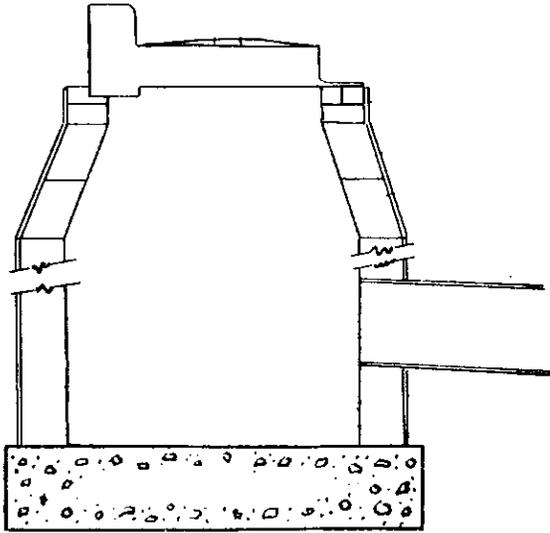


A-82.35 (8) (b)

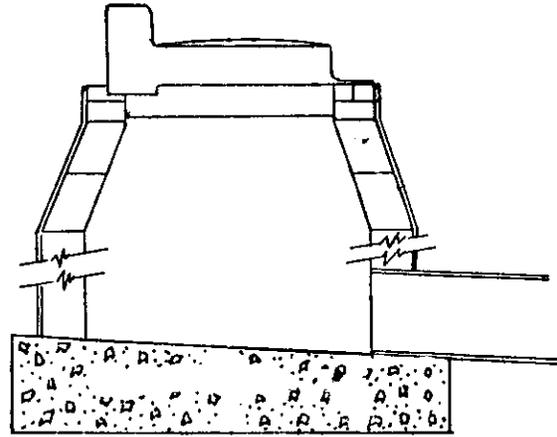


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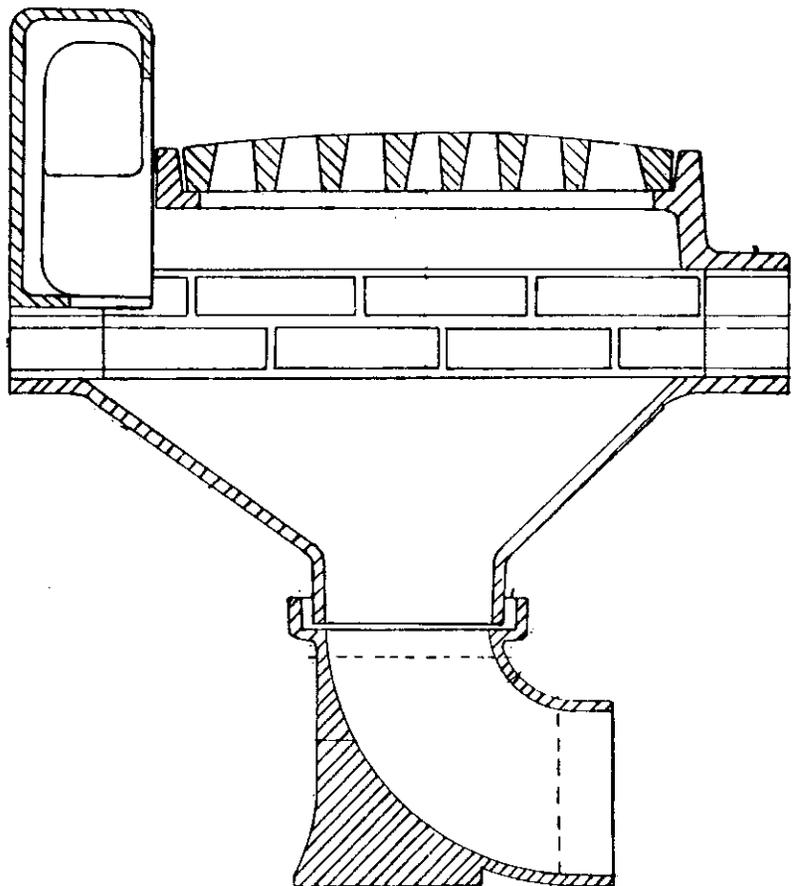
A-82.36 (17) AREA DRAIN INLETS.



**STANDARD STORM WATER
CATCH BASIN (MASONRY)**

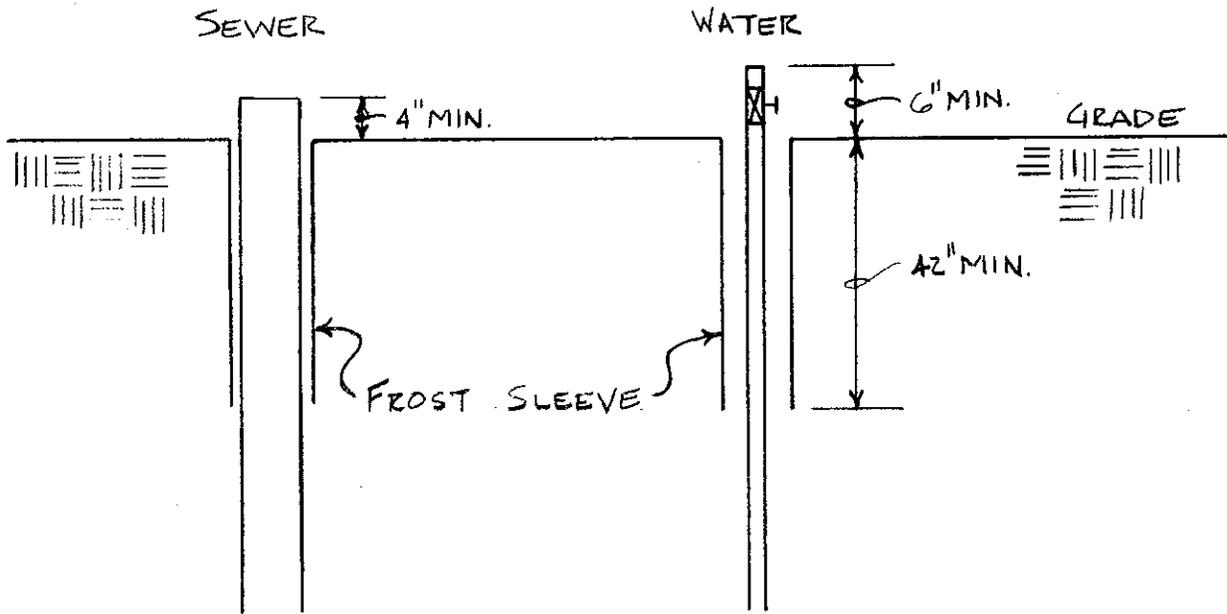


**STANDARD STORM WATER
INLET (MASONRY)**



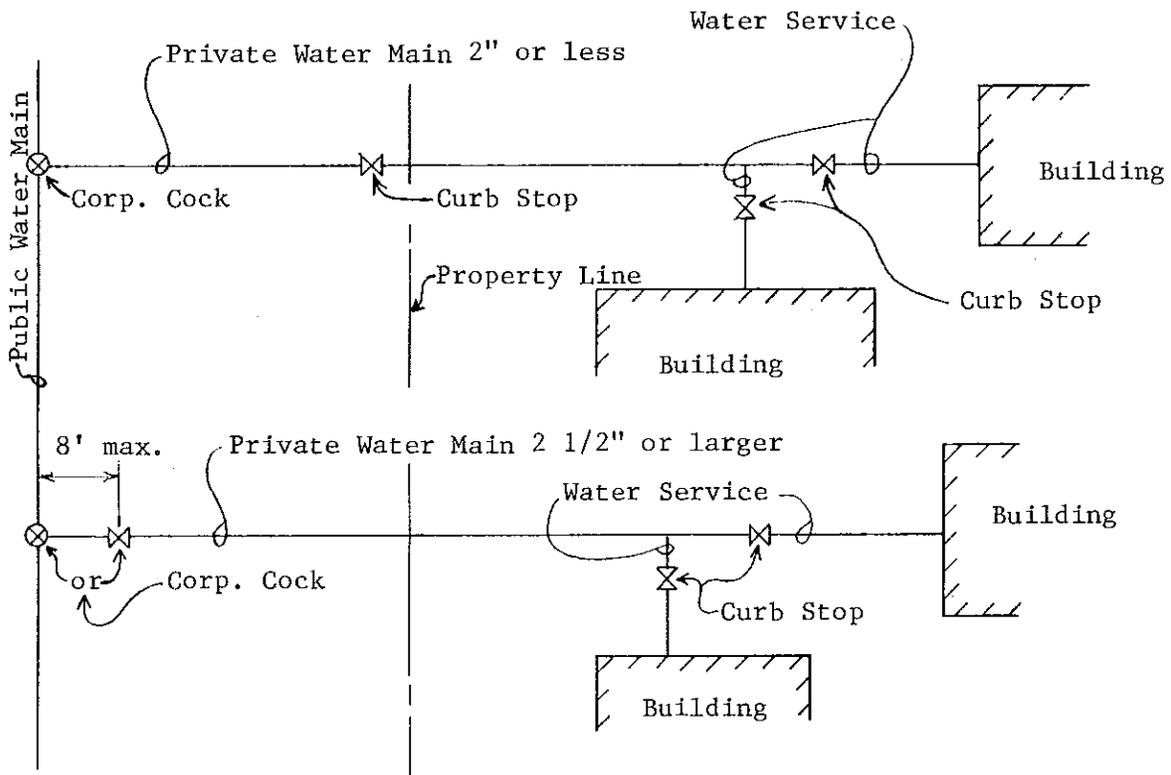
**CAST IRON STORM
WATER INLET**

A-82.51 (3) MOBILE HOME SITES AND PARKS.



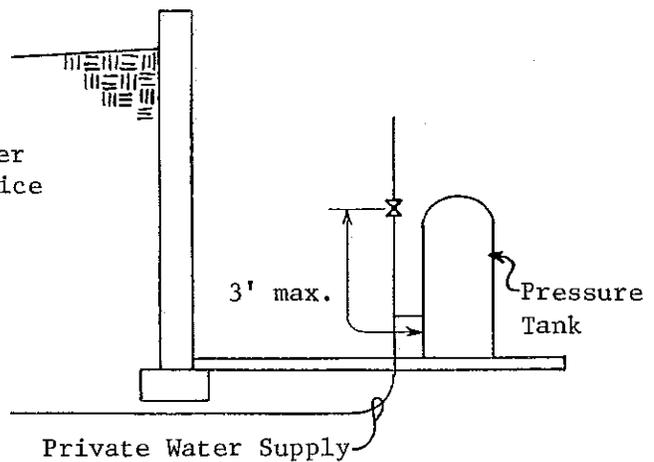
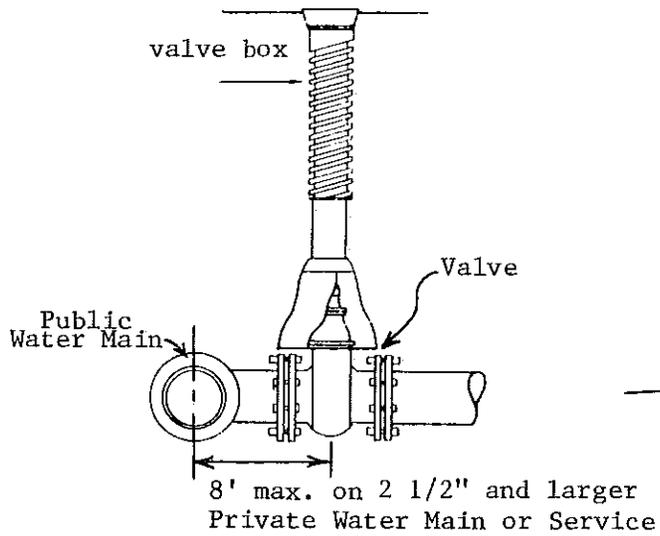
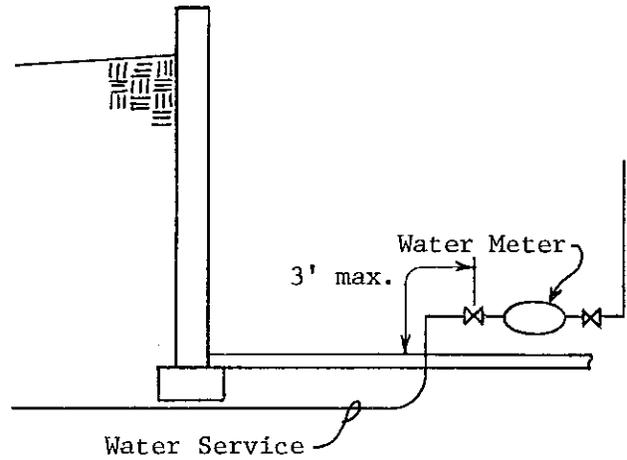
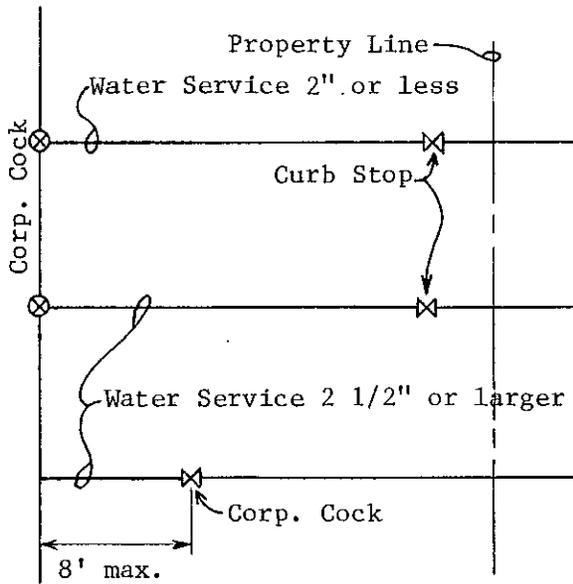
MOBILE HOME BUILDING SEWER AND WATER SERVICE TERMINATIONS

A-82.40 (4)



ILHR 82 Appendix

A-82.40 (4) (b)



A-82.40 (5) STORAGE TANK AND PIPING INSULATION. The following is a reprint of section ILHR 63.63.

ILHR 63.33 Insulation. (1) STORAGE TANKS. Heat loss from unfired hot water storage tanks shall be limited to 15 Btu per hour per square foot of external tank surface area. The design ambient temperature shall be no higher than 65° F.

(2) PIPING. (a) Except as provided in par. (b), piping heat loss for recirculation systems shall be limited to a maximum of 25 Btu per hour square foot of external pipe insulation surface for aboveground piping and a maximum of 35 Btu per hour per square foot of external pipe insulation for underground piping. Maximum heat loss shall be determined at a ΔT equal to the maximum water temperature minus a design ambient temperature no higher than 65° F.

(b) Conformance to the minimum pipe insulation requirements specified in Table 63.22 shall be deemed as complying with the requirements of this subsection.

A-82.40 (7) (a)

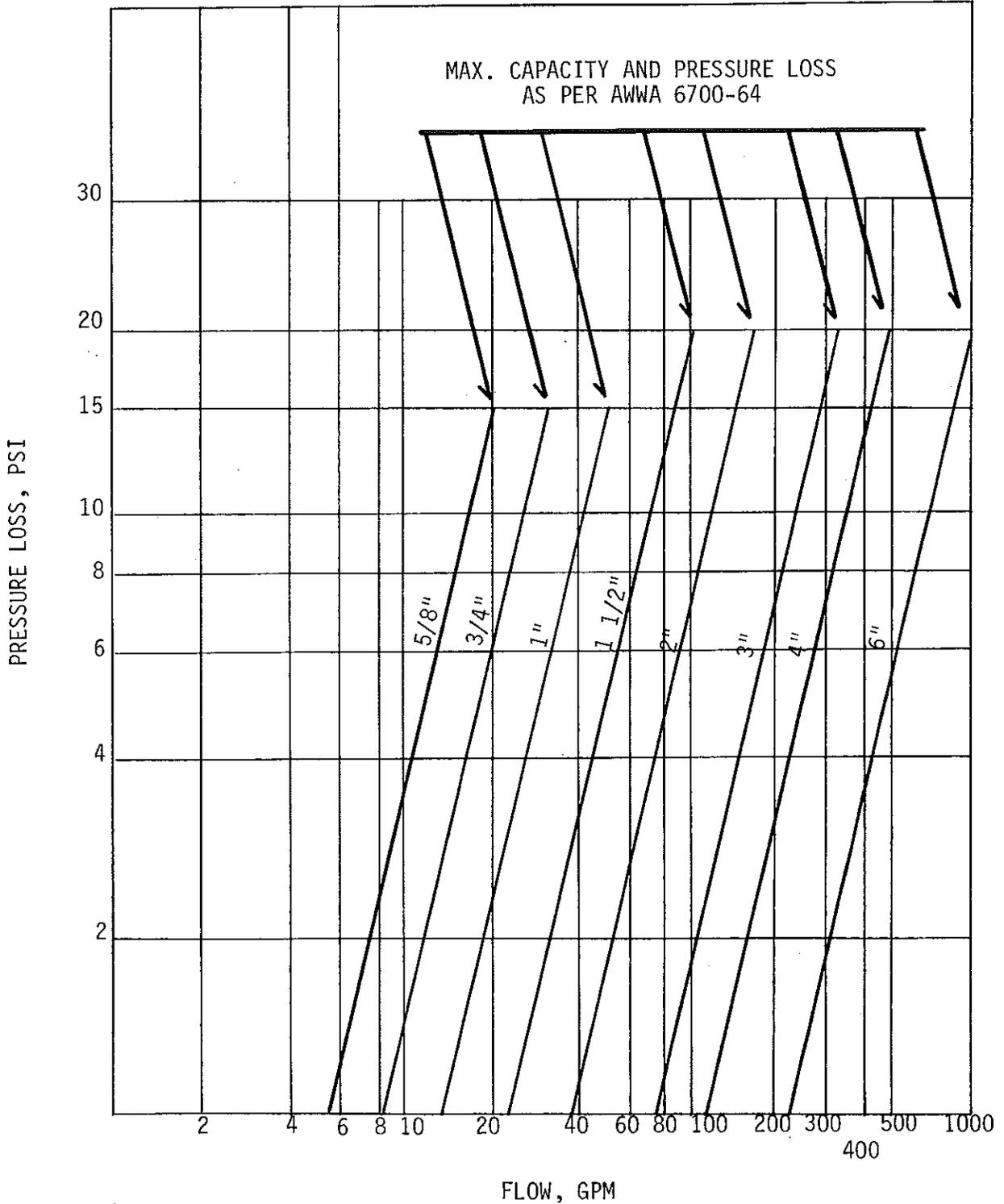
Where equipment such as an instantaneous or tankless water heater, water treatment device, water meter, and backflow preventer is provided in the design, the friction loss in such equipment, corresponding to the GPM demand, should be determined from the manufacturer or other reliable source.

Where a direct fired pressurized tank type water heater is provided in the design, the friction loss for such equipment can be assumed as part of the pressure losses due to flow through piping, fittings, valves and other plumbing appurtenances when the developed length of piping is multiplied by 1.5.

The pressure losses due to flow friction through displacement type cold-water meters may be calculated from Graph A-82.40 (7)-1.

ILHR 82 Appendix
Graph A-82.40 (7)-1

PRESSURE LOSS IN COLD-WATER METERS, DISPLACEMENT TYPE

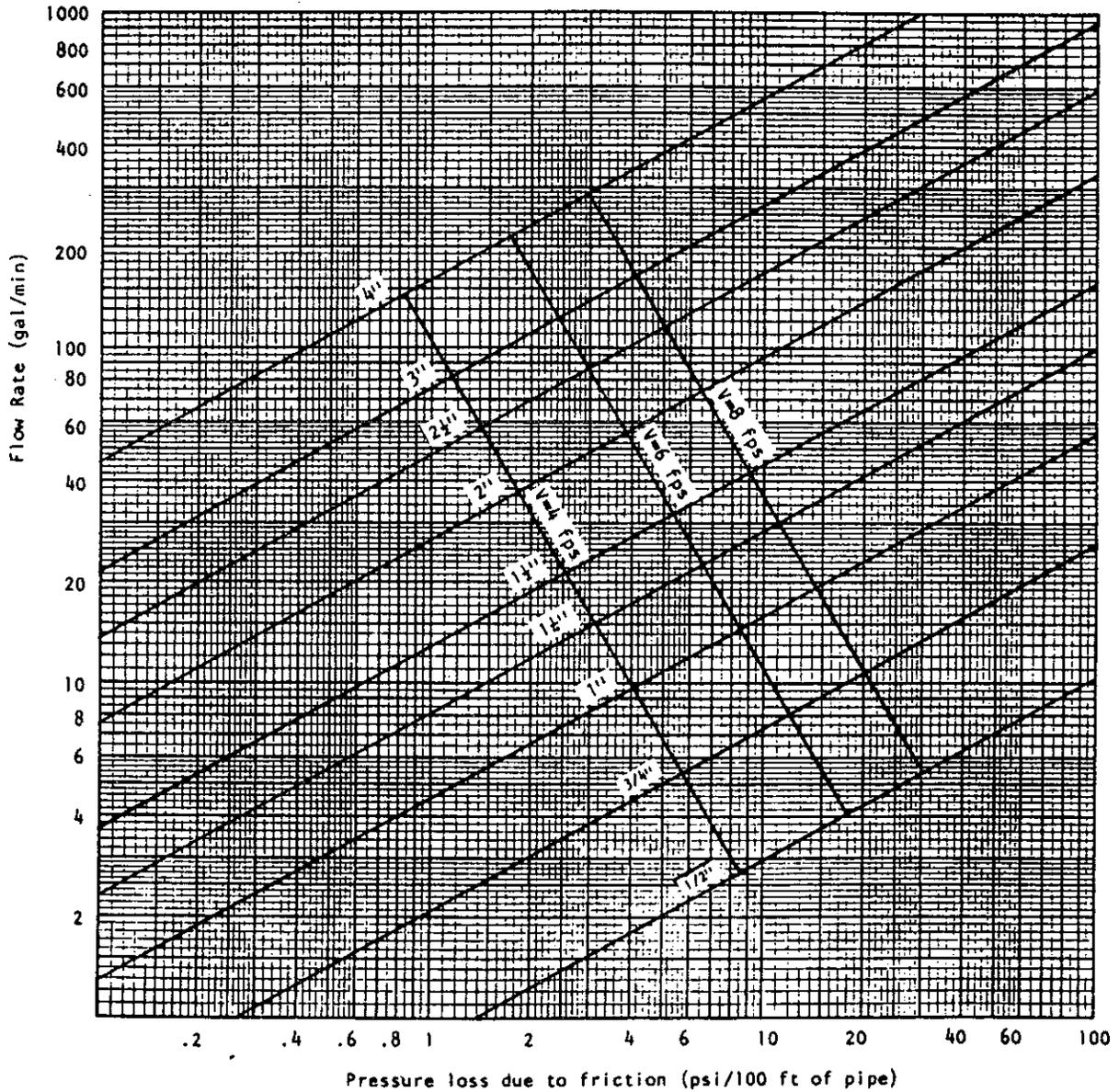


A-82.40 (7) (b)

Graphs A-82.40 (7)-2 to A-82.40 (7)-5 may be used to size private water mains and water services.

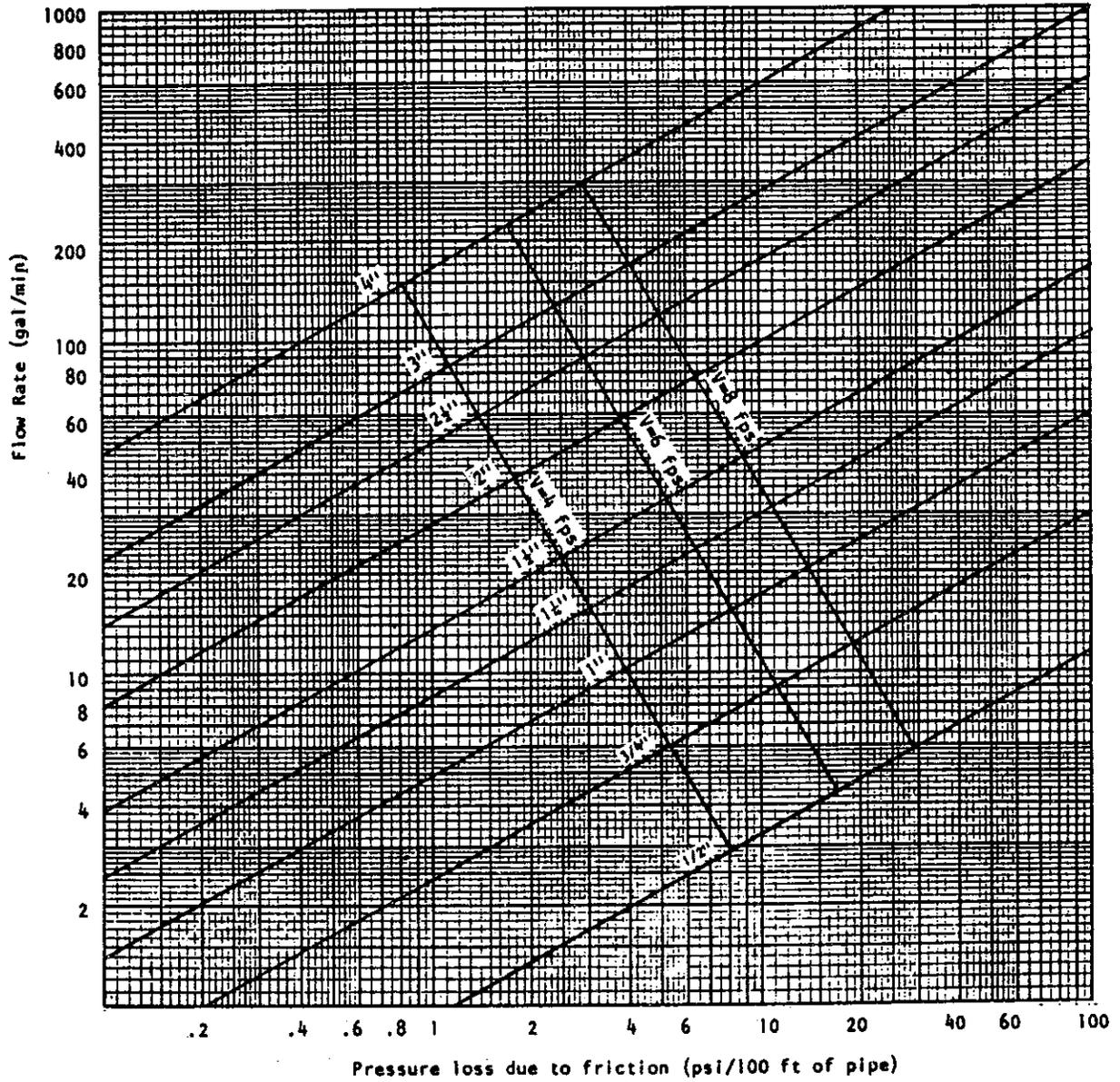
Graph A-82.40 (7)-2

Pressure losses due to flow friction
 Material: Copper Tube-Type K, ASTM B88



Graph A-82.40 (7)-3

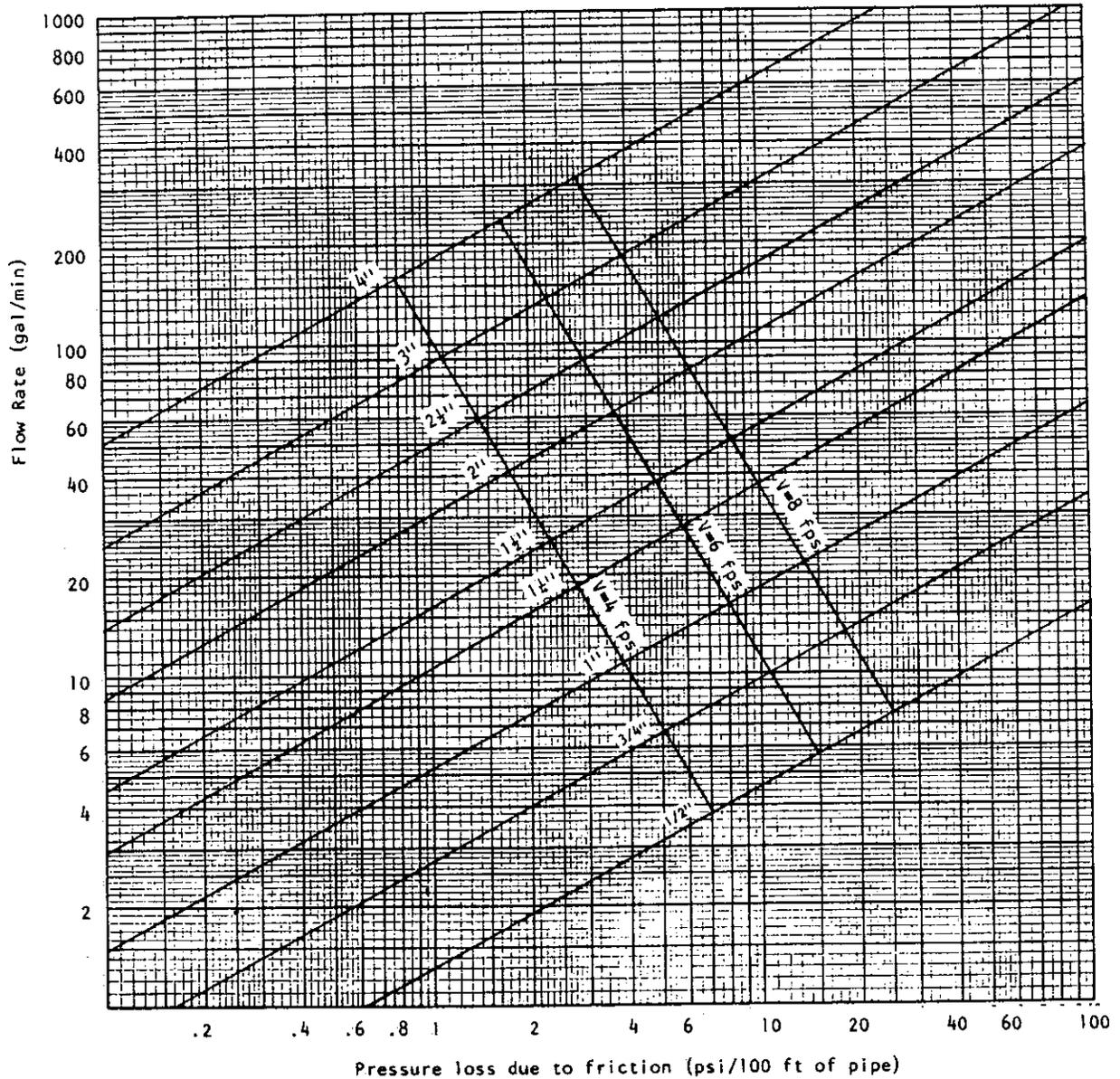
Pressure losses due to flow friction
Material: Copper Tube-Type L, ASTM B88



Graph A-82.40 (7)-4

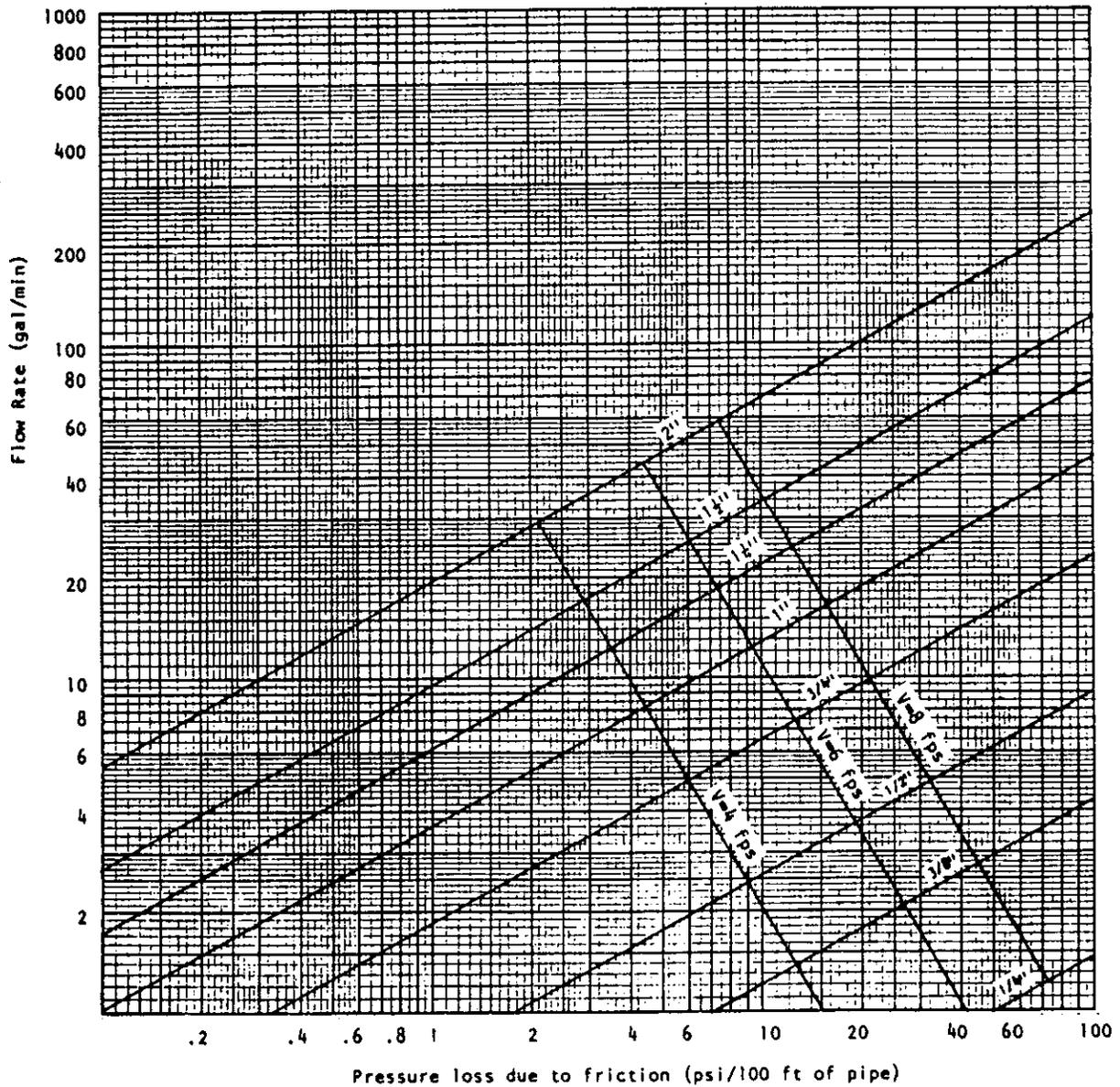
Pressure losses due to flow friction

Material: Galvanized Steel Pipe-Schedule 40, ASTM A53, ASTM A120;
ABS Pipe-Schedule 40; ASTM D1527; or
CPVC Pipe-Schedule 40; ASTM F441; or
PE Pipe-Schedule 40; ASTM D2104; ASTM D2447; or
PVC Pipe-Schedule 40; ASTM D1785;ASTM D2672



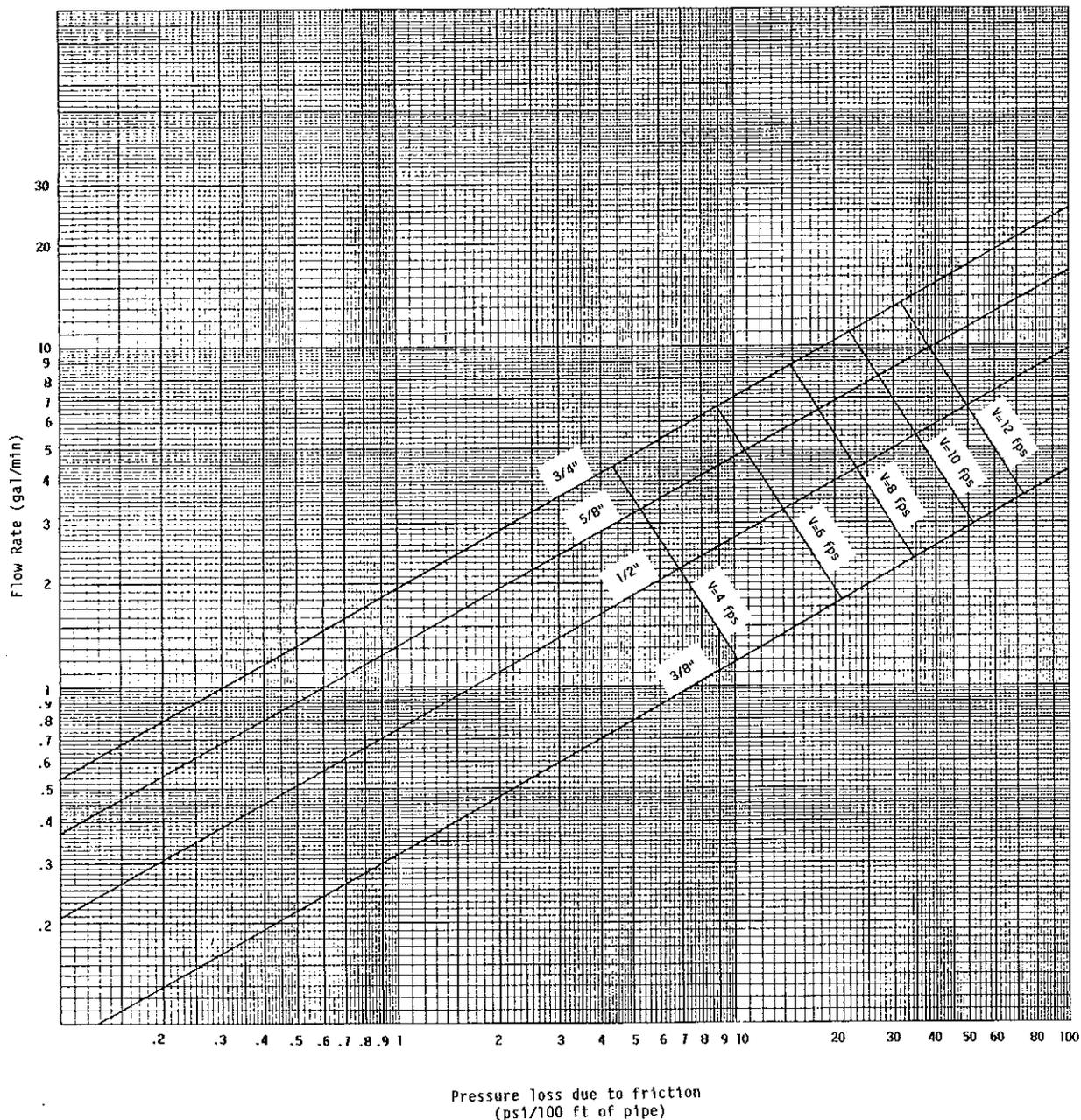
Graph A-82.40 (7)-5

Pressure losses due to flow friction
 Material: Polybutylene Tubing, ASTM D3309; or
 CPVC Tubing; ASTM D2846



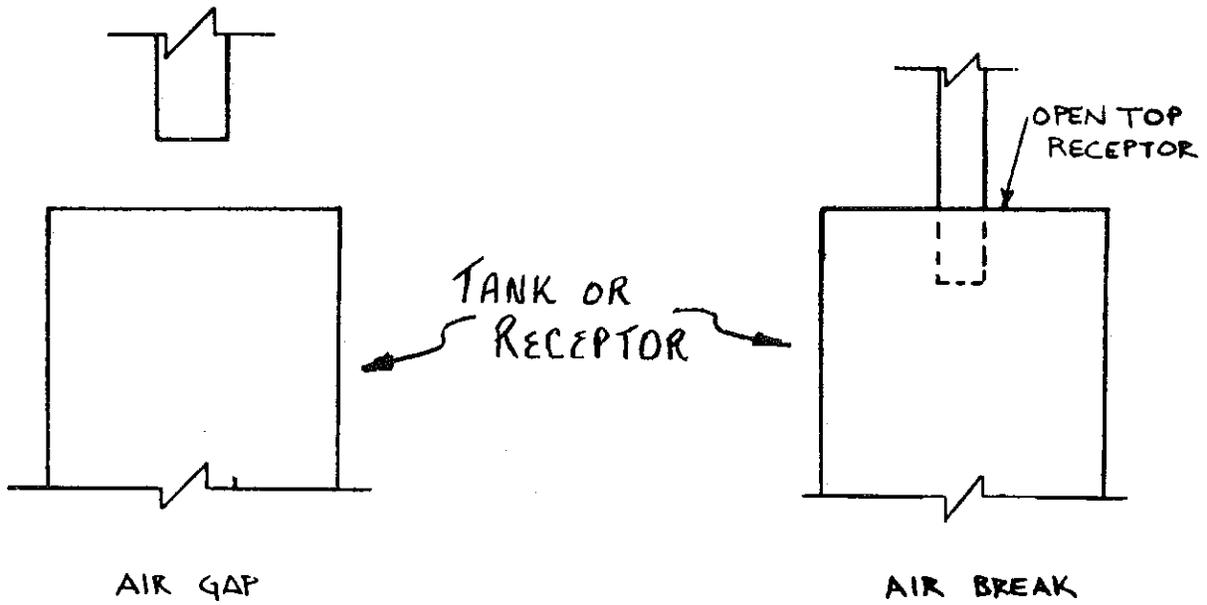
Graph A-82.40 (7)-6

Pressure losses due to flow friction
Material: Crosslinked Polyethylene (PEX) Tubing, ASTM F876



ILHR 82 Appendix

A-82.41 (5) (a) AIR GAP.



ANSI STANDARD A112.1.2 DESCRIBES OTHER ACCEPTABLE TYPES OF AIR GAPS.

Chapter ILHR 82

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See also first page of the chapter for the listing of section headings.

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Chapter ILHR 83

PRIVATE SEWAGE SYSTEMS

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Note: Chapter H 63 was created as an emergency rule effective 6-21-80; chapter H 63 as it existed on June 30, 1983 was renumbered to chapter ILHR 83.

ILHR 83.01 Purpose. (1) **GENERAL.** The underlying principles of this chapter as authorized in s. 145.02 (2), Stats., are basic goals in environmental health and safety accomplished by proper siting, design, installation, inspection, and maintenance of private sewage systems. The prerequisites necessary for the essential protection of the health of the public and the environment are the same everywhere. As unforeseen situations arise which are not specifically covered in this chapter the basic principles enumerated in this section shall serve to define intent.

(2) **BASIC PRINCIPLES.** (a) *Need.* Every building intended for human habitation or occupancy shall be provided with a properly functioning system for treatment and disposal of domestic waste.

(b) *Public sewers.* Every building intended for human habitation or occupancy on land abutting a street, right-of-way, or easement in which there is a public sewer, or on land deemed accessible to public sewer, shall have an individual connection to the public sewer and the private sewage system serving such building shall be properly abandoned.

(c) *Discharges prohibited.* Every private sewage system shall be designed, located and constructed to prevent any discharge of sewage or partially treated sewage into drain tiles, onto the ground surface, into the structure served, into the surface waters of the state or into the groundwater of the state including zones of seasonal soil saturation.

(d) *Maintenance.* Every private sewage system shall be adequately maintained.

(e) *Nuisance.* Every private sewage system shall be designed, located and constructed so as not to create a nuisance.

(f) *Sizing.* Every private sewage system shall be designed and constructed to adequately dispose of all the wastewater generated in the structure or facility it is serving.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.01, Register, June, 1983, No. 330, eff. 7-1-83.

ILHR 83.02 Definitions. For the purpose of this chapter, the following definitions shall apply. The dictionary meaning shall apply for all other words.

(1) "Aggregate" means washed graded hard rock that has been washed with water under pressure over a screen during or after grading to remove fine material and with a hardness value of 3 or greater on Moh's Scale of Hardness. Aggregate that can scratch a copper penny without leaving any residual rock material on the coin would have a hardness of 3 or more on Moh's Scale of Hardness.

(3) "Approved" means approved or accepted by the department.

(4) "Bedrock" means the rocks that underlie soil material or are at the earth's surface. Bedrock is encountered when the weathered in-place consolidated material, larger than 2 mm in size, is greater than 50% by volume.

(5) "Building" means a structure having walls and a roof erected or set upon an individual foundation or slab-constructed base designed or used for the housing, shelter, enclosure or support of persons, animals or property of any kind. A mobile home is included in this definition. Each structure abutting another structure which does not have an ingress-egress doorway through the basement foundation walls, or structures with separate exterior or exterior abutting walls, or public use structures separated by an unpierced firewall, shall be considered as a separate or individual building.

(6) "Cesspool" means a covered excavation in the ground which receives sewage or other organic wastes from a drainage system, and so designed as to retain the organic matter and solids, permitting the liquids to seep into the soil cavities.

(7) "Cleanout" means a plug or cover made of material approved by the department joined by means of a screw thread to an opening in a pipe, which can be removed for the purpose of cleaning or examining the interior of the pipe.

(8) "Clear water wastes" means cooling water and condensate drainage from refrigeration compressors and air-conditioning equipment, water used for equipment chilling purposes, liquid having no impurities or where impurities have been reduced below a minimum concentration

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considered harmful, and cooled condensate from steam heating systems or other equipment.

(9) "Color" means the moist color of the soil based on Munsell soil color charts.

(11) "Conventional soil absorption system" means a system that employs gravity flow from the septic or other treatment tank and applies effluent to the soil through the use of a seepage trench, bed or pit. The distribution piping is 4 inch diameter pipe.

(12) "County" means the local government unit responsible for the regulation of private sewage systems. County government is the local governmental unit responsible except that towns, villages and cities are the responsible unit of government in any county that has a population in excess of 500,000.

(13) "Department" means the department of industry, labor and human relations.

(14) "Detailed soil map" means a map prepared by or for a state or federal agency participating in the national cooperative soil survey showing soil series, type and phases at a scale of not more than 2,000 feet to the inch and includes related explanatory information.

(15) "Dosing soil absorption system" means a system that employs a pump or automatic siphon to elevate or distribute effluent to the soil through the use of a seepage trench or bed. Distribution piping in seepage trenches or beds shall be 4 inch perforated pipe approved by the department.

(16) "Dwelling unit" means one or more rooms with provisions for living, sanitary and sleeping facilities which are used or intended to be used by one person or by 2 or more persons maintaining a common household.

(17) "Effluent" means liquid discharged from a septic or other treatment tank.

(18) "Failing private sewage system" has the meaning as given in s. 145.245 (4), Stats.

Note: Section 145.245 (4), Stats., reads: "A failing private sewage system is one which causes or results in any of the following conditions: (a) the discharge of sewage into surface water or groundwater; (b) the introduction of sewage into zones of saturation which adversely affects the operation of a private sewage systems; (c) the discharge of sewage to a drain tile or into zones of bed-rock; (d) the discharge of sewage to the surface of the ground; (e) the failure to accept sewage discharges and back up of sewage into the structure served by the private sewage system."

(19) "Farm" means a parcel of 35 or more acres of contiguous land which is devoted primarily to agricultural use, as defined in s. 91.01 (1) and (5), Stats., which during the year preceding application for a mound produced gross farm profits as defined in s. 71.58 (4), Stats., of not less than \$6,000 or which during the 3 years preceding application produced gross farm profits, as defined in s. 71.58 (4), Stats., of not less than \$18,000.

(20) "Flood fringe" means that portion of a flood plain which is outside of the floodway and which is covered by flood waters during any regional floods. It is generally associated with standing water rather than rapidly flowing water.

(21) "Flood plain" means the land which has been or may be covered by flood water during regional floods. The flood plain includes the floodway and the flood fringe.

(22) "Floodway" means the channel of a river or stream and those portions of the flood plain adjoining the channel which carry and discharge flood water or flood flows during the regional floods.

(23) "Grease interceptor" means a watertight tank which is installed underground for the collection and retention of grease from cooking or food processing and which is accessible for periodic removal of the contents.

(24) "High groundwater" means zones of soil saturation which include: Perched water tables, shallow regional groundwater tables or aquifers, or zones that are seasonally, periodically or permanently saturated.

(25) "High water level" means the highest known flood water elevation of any lake, stream, pond or flowage or the regional flood elevation established by a state or federal agency.

(26) "Holding tank" means an approved watertight receptacle for the collection and holding of sewage.

(27) "Horizontal reference point" means a stationary, easily identifiable point to which horizontal dimensions can be related.

(28) "Industrial waste" means liquid wastes which result from processes employed in industrial establishments.

(29) "Legal description" means an accurate Metes and Bounds description, a lot and block number in a recorded subdivision, a recorded assessor's plat or a public land survey description to the nearest 40 acres.

(29m) "Local station" means a National Weather Service (NWS) precipitation station or other precipitation station accepted by the department as collecting precipitation data in accordance with NWS methods.

(30) "Manhole" means an opening of sufficient size to permit a person to gain access to a sewer or any portion of a plumbing system.

(31) "Mobile home" means a transportable structure mounted on a chassis and designed to be used with or without a permanent foundation as a dwelling unit. The phrase "without a permanent foundation" indicates that the support system is constructed with the intent that the mobile home thereon may be moved from time to time at the convenience of the owner. See ss. 218.10 (2) and 340.01 (29), Stats.

(32) "Mobile home park" means any plot or plots of ground owned by a person, state or local government upon which 2 or more units, occupied for dwelling or sleeping purposes regardless of mobile home ownership, are located, and whether or not a charge is made for such accommodation. See s. 66.058 (1) (i), Stats.

(33) "Nuisance" means any source of filth, odor or probable cause of sickness pursuant to the provisions of s. 146.14, 1991 Stats.

Note: 1993 Wis. Act 27 repealed s. 146.14, Stats., and replaced with the concept of "human health hazard."

(34) "Percolation test" means the method specified in s. ILHR 83.09 (5) of testing absorption qualities of the soil.

(35) "Permeability" means the ease with which liquids move through the soil. One of the soil qualities listed in soil survey reports.

(36) "Pipe diameters" means the inside diameter.

(37) "Plumbing system" means a system as defined in s. 145.01 (10), Stats.

(38) "Potable water" means water which is satisfactory for human consumption, hygiene and culinary use and meets the requirements of the state administrative authority having jurisdiction.

(39) "Pressure distribution system" means a soil absorption system that employs a pump or automatic siphon and small diameter distribution piping with small diameter perforations to introduce effluent into the soil. Plan review and departmental approval is required for each system of this type.

(40) Private sewage system is defined in s. 145.01 (12), Stats.

(41) "Private residence" means a one- or 2-family building or dwelling. See dwelling unit.

(42) "Privy" means a structure that is not connected to a plumbing system which is used by persons for the deposition of human body wastes.

(43) "Public building" means any structure, including exterior parts of such building, such as a porch, exterior platform or steps providing means of ingress or egress, used in whole or in part as a place of resort, assemblage, lodging, trade, traffic, occupancy or use by the public, or by 3 or more tenants in accord with s. 101.01 (2) (g), Stats.

(44) "Reservoir" means a watertight receptacle basin or vault constructed above the ground surface or underground for the storage of potable water.

(45) "Public garage" means a building or part of a building used for the storage of land, air or water vehicles by 3 or more persons not of the same family or habitation.

(46) "Regional flood" means as defined in ch. NR 116, Wis. Adm. Code.

(47) "Regional flood elevation" means as defined in ch. NR 116, Wis. Adm. Code.

(48) "Seepage bed" means an excavated area larger than 5 feet in width which contains a bedding of aggregate and has more than one distribution line.

(49) "Seepage pit" means an underground receptacle so constructed as to permit disposal of effluent or clear wastes by soil absorption through its floor and walls.

(50) "Seepage trench" means an area excavated one to 5 feet in width which contains a bedding of aggregate and a single distribution line.

(51) "Septic tank" means a tank which receives and partially treats sewage through processes of sedimentation, oxygenation, flotation and bacterial action so as to separate solids from the liquid in the sewage and discharges the liquid to a soil absorption system.

(52) "Sewage" means the liquid and water carried wastes created in and to be conducted away from residences, industrial establishments and public buildings.

(53) "Soil" means the unconsolidated material over bedrock.

(54) "Soil boring" means an observation pit dug by hand or backhoe, a hole dug by augering or a soil core taken intact and undisturbed with a probe.

(54m) "Soil consistence" means the cohesion among soil particles and the adhesion of soil to other substances.

(54q) "Soil horizon" means any layer of soil or soil material occurring approximately parallel to the land surface and differing from adjacent layers in physical, chemical, and biological properties or characteristics, including but not limited to color, texture, structure and consistency. Some types of soil horizons include:

(a) The "A" horizon means a mineral horizon that formed at the surface and is characterized by an accumulation of organic matter intimately mixed with the mineral fraction;

(b) The "B" horizon means a mineral horizon that formed below an "A" or "E" horizon and is dominated by concentrations of silicate clay, iron, aluminum, gypsum or silica; and

(c) The "E" horizon means a mineral horizon in which the main feature is the loss of silicate clay, iron, aluminum or a combination of these leaving a concentration of sand and silt particles of quartz or other resistant minerals.

(55) "Soil mottles" means spots or streaks of contrasting soil colors usually caused by soil saturation for some period of a normal year.

Note: Grayish colored mottles are called low chroma; reddish brown, red or yellow mottles are called high chroma.

(56) "Soil saturation" means the state when all the pores in a soil are filled with water. Water will flow from saturated soil into a bore hole.

(56m) "Soil structure" means the combination or arrangement of individual soil particles into definable aggregates or peds, which are characterized and classified on the basis of size, shape and degree of distinctness.

(56n) "Soil texture" means the relative proportions of the various soil separates in a soil, as specified in the United States department of agriculture system.

(57) "Topsoil" means the undisturbed surface horizon of a soil often characterized by a black or dark grayish brown color due to a higher content of organic matter.

(58) "Vent cap" means an approved appurtenance used for covering the vent terminal of an effluent disposal system to avoid closure by mischief or debris and still permit circulation of air within the system.

(59) "Vertical elevation reference point" means an easily identifiable stationary point or object of constant elevation for establishing the relative elevation of percolation tests, soil borings and other locations.

(60) "Water service" means a pipe extended from the water main or private pumping system or other supply

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source with or without lateral extensions to the building, structure or other system to be served.

(61) "Workmanship" means work of such character that will fully secure the results sought in all the sections of this chapter as intended for the safety, welfare and health protection of all individuals.

(62) "Watercourse" means a stream usually flowing in a particular direction, though it need not flow continually, it may sometimes be dry. It must flow in a definite channel, having a bed, sides or banks, and usually discharges itself into some other Hoyt vs. City of Hudson *Hoyt vs. City of Hudson* 27 Wis. 656 (1871), Wisconsin Supreme Court)

(63) MISCELLANEOUS. Standards or Specifications Abbreviations.

A.G.A.	American Gas Association, Inc. 420 Lexington Ave. New York, New York 10017
A.N.S.I.	American National Standards Institute, Inc. 1430 Broadway New York, New York 10018
A.S.M.E.	American Society of Mechanical Engineers 29 W. 39th St. New York, New York 10018
A.S.S.E.	American Society of Sanitary Engineering P.O. Box 9712 Bay Village, Ohio 44140
A.S.T.M.	American Society for Testing and Material 1916 Race St. Philadelphia, Pennsylvania 19103
A.W.W.A.	American Water Works Association Data Processing Department 6666 West Quincy Avenue Denver, Colorado 80235
C.S.	Commercial Standards, Supt. of Documents Governmental Printing Office Washington, D.C. 20401
F.S.	Federal Specifications General Services Administration Regional Office 3 Washington, D.C. 20407
M.S.S.	Manufacturers Standardization Society of the Valve and Fittings Industry 127 Park Street, N.E. Vienna, Virginia 22180
N.S.F.	National Sanitation Foundation Testing Laboratory, Inc. P.O. Box 1468 Ann Arbor, Michigan 48106

Register, February, 1994, No. 458

U.L. Underwriters' Laboratories, Inc.
333 Pfingsten Road
Northbrook, Illinois 60062

W.C.F. Water Conditioning Foundation
1201 Waukegan Road
Glenview, Illinois 60025

Note: For definitions of master plumber, journeyman, restricted plumbers, apprentices, registered learners and certified soil tester, refer to ch. 145, Stats.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renun. from H 63.02, Register, June, 1983, No. 330, eff. 7-1-83; cr. (29m), (54m), (56m) and (56n), Register, June, 1991, No. 426, eff. 7-1-91; r. and recr. (18), cr. (54q), Register, April, 1992, No. 436, eff. 5-1-92; r. (2) and (10), Register, February, 1994, No. 458, eff. 3-1-94; corrections in (19) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 83.03 Approvals and limitations. (1) ALLOWABLE USE. Septic tank and effluent absorption systems or other treatment tank and effluent disposal systems as may be approved by the department may be constructed when no public sewerage system is available to the property to be served. Unless specifically approved by the department, the private sewage system of each building shall be entirely separate from and independent of that of any other building. A private sewage system may be owned by the property owner or by a special purpose district. The use of a common system or a system on a different parcel than the structure will be subject to the same plan review procedures as for systems serving public buildings.

(2) PUBLIC SEWER CONNECTION. When public sewers approved by the department of natural resources become available to the premises served, the use of the private sewage system shall be discontinued within that period of time required by order, but not to exceed one year. The building sewer shall be disconnected from the private sewage system and be connected to the public sewer. All abandoned treatment tanks and seepage pits shall have the contents pumped and disposed of in accordance with ch. NR 113, Wis. Adm. Code. The top or entire tank shall be removed and the remaining portion of the tank or excavation shall be immediately filled with suitable soil material.

(3) FAILING SYSTEM. When a failing or malfunctioning private sewage system is encountered, the sewage disposal system shall be corrected or its use discontinued within that period of time required by county or departmental order, with a maximum time limit of one year.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renun. from H 63.03, Register, June, 1983, No. 330, eff. 7-1-83.

ILHR 83.04 Specific limitations. (1) DOMESTIC WASTE. All water carried wastes derived from ordinary living uses shall enter the septic or treatment tank unless otherwise specifically exempted by the department or this chapter.

(2) CESSPOOLS. Cesspools are prohibited.

(3) INDUSTRIAL WASTES. The department of natural resources shall be contacted in regard to the treatment and disposal of all industrial wastes including those combined with domestic waste.

(4) CLEAR WATER. The discharge of surface, rain and other clear water into a private sewage system is prohibited.

(5) **WATER SOFTENER AND IRON FILTER BACKWASH.** Water softener or iron filter discharge may be directed to the private sewage system, or to the ground surface if a nuisance is not created.

(6) **FLOODPLAIN.** (a) *General.* A soil absorption system shall not be installed in a floodway. Soil absorption systems in the flood fringe shall not be installed unless written approval is received from the department. The department shall receive written approval from the local government and the department of natural resources for construction in, and filling of, the floodplain area prior to reviewing and approving plans.

(b) *New developments.* 1. **Floodway.** New private sewage systems shall not be installed in a floodway.

2. **Flood fringe.** In the flood fringe the installation of individual private sewage systems will be reviewed on a case-by-case basis. It is preferable that with new systems that are allowed in "fringe" areas they be installed on land contiguous to land outside the flood plain limit. However, developments in isolated areas within the flood fringe may also be approved. Land areas shall be filled and thus removed from the flood plain designation. The amount of area to be filled is site dependent and will be evaluated on a site-by-site basis. Individual sites shall be checked by the county and may be checked by department staff to insure that soil conditions and other factors are in full accord with ch. NR 116, Wis. Adm. Code. The requirements of this chapter must be met before any placement of fill is authorized to overcome specific flooding conditions. The filled area for the building and the filled area for the private sewage system shall be connected. The extent and design of the fill for the sewage disposal system shall be in accord with the current rules of the department for systems in fill. [See s. ILHR 83.10 (6).] The department of natural resources will determine whether an island within a river is located in a flood plain and if it is subject to flood plain regulations.

(c) *Existing developments.* 1. **Floodway.** The following types of replacement systems may be allowed on a case-by-case basis to abate a health hazard in floodway areas:

a. Holding tanks flood proofed in accordance with s. ILHR 83.18 (9); or

b. The installation of a replacement soil absorption system outside the flood plain limit connected to the development by a force main or to an approved acceptable site outside the floodway but in the flood fringe area. Septic tanks in the floodway shall be flood-proofed. The site must meet the requirements set forth in this chapter.

2. **Flood fringe.** Malfunctioning soil absorption systems may generally be replaced provided favorable soil conditions and other site factors exist.

a. County approval and acceptance shall be documented on plumbing form PLB 89 prior to state approval.

b. If filling is necessary and upon receipt of county approval, the specific design criteria and fill conditions will be stipulated for each installation in accord with this chapter.

Note: Soil absorption systems are preferable to holding tanks.

3. **Processing of form PLB 89.** Form PLB 89 serves as the basis for department approval of sewage disposal systems in flood plain areas. A copy of this form signed by the local authority will be submitted to the department of natural resources by the department. The county authority's signature is mandatory. Approval of a new or replacement system by the department of natural resources or the department will not be granted if the form is unsigned. The department of natural resources' approval indicated by signing form PLB 89 relates only to the accuracy of the flood plain data.

(d) *Special flood plain developments.* In certain flood plain areas where the installation of sewage disposal systems may be necessary but because of unique site conditions cannot comply with ch. NR 116, Wis. Adm. Code, or this chapter, the department of natural resources may authorize or approve special flood plain developments provided they are in accord with the purpose and intent of ch. NR 116, Wis. Adm. Code, and county flood plain ordinances. Special developments may include but not be limited to such projects as campgrounds in flood plain areas, or the expansion of certain nonconforming uses.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.04, Register, June, 1983, No. 330, eff. 7-1-83; am. (6) (c) 1. a., Register, April, 1992, No. 436, eff. 5-1-92.

ILHR 83.05 Local filing requirements. (1) **SOIL TEST REPORTS.** The county shall establish a filing system for soil test reports. The county shall review soil test reports for proposed private sewage disposal systems and verify the data reported if necessary. If the soil test report is considered to be adequate, the county shall file the report.

(2) **COUNTY PLAN EXAMINATION FOR ONE AND 2 FAMILY RESIDENCES.** (a) *General.* Complete plans and specifications shall be submitted to the county with the application for sanitary permit. Plans shall be submitted on paper not less than 8 1/2 by 11 inches in size. The county may set the number of plan copies required to adequately review the application for the sanitary permit and for the inspection of the private sewage system installation.

(b) *Plans and specifications.* All plans shall include the following:

1. **Plot plan.** Detailed plot plan dimensioned or drawn to scale showing the lot size; the location of all septic tanks; holding tanks or other treatment tanks; building sewers — sanitary and storm; wells; water mains or water service; streams and lakes; dosing or pumping chambers; distribution boxes; effluent systems; dual disposal systems; replacement system areas; and the location of the building served. Adjoining properties shall be checked to insure that the site location distances in s. ILHR 83.10 (1) are complied with. All separating distances and dimensions shall be shown on the detailed plot plan.

2. **Reference points.** A vertical elevation reference point and a horizontal reference point.

3. **Soil data.** Soil boring and percolation test data related to the undisturbed and finished grade elevations, vertical elevation reference point and horizontal reference point. Surface elevations shall be given for all soil borings.

4. **Occupancy.** The maximum number of bedrooms in the residence shall be indicated.

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5. Other specifications. Complete specifications for pumps and controls including dose volume, elevation differences (vertical lift), pipe friction loss, pump performance curve, pump model and pump manufacturer.

(3) FEES. The county may require plan examination fees or include these fees in the cost of the sanitary permit in accord with s. 145.19 (2), Stats.

(4) REVISED PLANS. Every installer of a private sewage system who modifies or changes the design of a system must submit to the county authority a revised plan. All changes or modifications must be approved by the county authority prior to installation.

(5) ACCEPTANCE. No private sewage system shall be used until the proper sanitary permit, inspection and a revised plan, if required, has been accepted and filed by the county authority.

(6) PLAN FILING. The county shall establish a filing system which provides a system of retrieval of sanitary permits and plans and may set by ordinance a filing fee. The county may require that additional information be included on the plan to aid in filing, indexing or retrieving permits and plans.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.05, Register, June, 1983, No. 330, eff. 7-1-83.

ILHR 83.055 Issuance of building permits. Pursuant to s. 66.036, Stats., building permits issued by a county, city, village or town for construction of any structure not served by a public sewer and requiring connection to a private sewage system shall be issued in accordance with the procedures of this section.

(1) NEW CONSTRUCTION. A county, city, village or town may not issue a building permit for construction of a new structure which requires the installation of a private sewage system unless a sanitary permit for the installation of the private sewage system has been obtained by the owner.

Note: Section ILHR 83.06 outlines the procedures for the issuance of sanitary permits. Section 145.19, Stats., mandates that no private sewage system may be installed unless the owner of the property holds a valid sanitary permit.

(2) RECONNECTIONS. (a) A county, city, village or town may not issue a building permit for the following conditions unless the owner provides the information specified in par. (b):

1. Construction of a structure to be connected to an existing private sewage system;

2. Disconnection of a structure from an existing private sewage system and connection of another structure to the system; or

3. Reconstruction of a structure that is connected to a private sewage system and that has become uninhabitable due to damage resulting from fire, wind or other manmade or natural disasters.

(b) Documentation shall be provided to verify:

1. That the existing private sewage system is not a failing system and has sufficient size and soil conditions to accommodate the wastewater load as specified in sub. (3); and

2. That the structure meets the set back requirements as specified in sub. (4).

(c) Determinations of approved documentation shall be in the form of a sanitary permit or in writing.

(3) CONSTRUCTION INVOLVING AN INCREASE OF WASTEWATER LOAD. (a) *General.* A county, city, village or town may not issue a building permit for construction of any structure connected to a private sewage system which will increase the wastewater load to an existing private sewage system or interfere with a functioning system as specified in this subsection, unless the owner of the proposed structure:

1. Possesses a sanitary permit to either modify the existing private sewage system or construct a new private sewage system to accommodate the increased wastewater load; or

2. Provides written documentation from the department or county verifying that the existing private sewage system has sufficient size and soil conditions to accommodate the increased wastewater load.

(b) *Determination of increased wastewater load.* For the purpose of this section:

1. Increased wastewater load in public buildings and places of employment results from any change in use of the structure from the original use that results in an increased volume of wastewater above that for which the system was originally designed.

2. Increased wastewater load in dwellings results from an increase in the number of bedrooms or from construction of any addition or remodeling which exceeds 25% of the total gross area of the existing dwelling unit. Increased wastewater load in dwellings does not result from construction of decks, patios, garages, porches, reroofing, painting, wiring, residing, window replacements or replacement of equipment or appliances.

3. Counties may establish additional criteria for determining increased wastewater load by ordinance.

(c) *Documentation.* Documentation to verify whether the size of the existing private sewage system can accommodate the increased wastewater load and to verify whether the system is installed in suitable soils shall include all of the following:

1. Information on the soil conditions of the soil absorption system. The information may consist of a valid existing soil report or new soil evaluation report for the system, prepared by a certified soil tester showing conformance with the minimum 3-foot vertical separation above bedrock and groundwater specified in s. ILHR 83.10 (2);

2. Information provided by a licensed master plumber or master plumber-restricted sewer, a certified soil tester, or plumbing inspector II for:

a. Sizing of the system relative to the existing usage, replacement area, and the proposed construction usage and the type of system; or

b. A copy of an affidavit signed by the owner and recorded with the register of deeds indicating that the existing private sewage system capacity serving a one- or 2-

family dwelling is undersized and indicating whether a replacement area is available.

3. A plan prepared by a licensed master plumber or master plumber-restricted sewer, certified soil tester or plumbing inspector II setting forth the dimensions of the existing soil absorption area, tank location and related setbacks;

4. Information provided by a licensed master plumber or master plumber-restricted sewer, septic hauler or plumbing inspector II relative to the condition, capacities, baffles, and manhole covers for the existing treatment tanks, and the capacity of any additional treatment tanks required to accommodate the increased wastewater load; and

5. Information provided by a certified soil tester, a licensed master plumber, master plumber-restricted sewer, or plumbing inspector II showing that the system is not causing backup of sewage into the structure served, or discharge of sewage to the surface of the ground or to a drain tile, or discharge of sewage to any surface waters of the state.

(d) *On-site inspection.* If it cannot be determined from the information provided that an existing private sewage system can accommodate the increased wastewater load, the department or county may require additional information to be submitted to make the determination or the department or county shall inspect the system for:

1. The failure to accept sewage discharges and the backup of sewage into the structure served by the private sewage system;

2. The discharge of sewage to the surface waters of the ground or to a drain tile;

3. The discharge of sewage to any surface waters of the state; and

4. Conformance with the minimum 3-foot vertical separation above bedrock and groundwater specified in s. ILHR 83.10 (2).

(e) *Determinations by department or county.* 1. Determination of whether an existing private sewage system is of an adequate capacity to accommodate additional wastewater loads involving one- and 2-family dwellings shall be made by the county. A county may make determinations of whether an existing private sewage system is of an adequate capacity to accommodate additional wastewater loads generated by construction other than one- and 2-family dwellings involving less than 3,000 gallons per day of wastewater load.

2. Determination of whether an existing private sewage system is of an adequate capacity to accommodate additional wastewater loads generated by construction involving structures other than one- and 2-family dwellings and 3,000 gallons or more per day of wastewater load shall be made by the department.

(f) *Determination on soil conditions.* 1. If the existing private sewage system is a failing system, the system shall be ordered replaced.

2. If the existing private sewage system is installed in mottled soils, the owner may request a variance to use the

existing system and perform groundwater monitoring to verify seasonal saturation conditions under s. ILHR 83.09 (7).

3. If the construction affects the only soil replacement area, written notice shall be provided to the owner indicating future wastewater options the owner may have available.

(g) *Determination on tanks.* 1. If the tanks are leaking, the tanks shall be ordered replaced.

2. If the baffles in the tank are deteriorated or missing, the baffles shall be ordered replaced.

3. If the exposed tank cover has no cover or is not locked or labeled, the cover shall be ordered replaced, locked and labeled.

4. If the tank capacity services a one- and 2-family dwelling and is:

a. Less than 500 gallons, the tank shall be ordered replaced or additional tank capacity shall be ordered added;

b. At least 750 gallons, the existing tank may be used provided no more than one additional bedroom is added;

c. At least 750 gallons and 2 or more bedrooms are being added, additional tank capacity shall be ordered added.

5. If the tank serves any structure other than a one and 2-family dwelling, additional tank capacity shall be ordered.

(h) *Determinations on setbacks.* All determinations on setbacks involving an increase in wastewater loads shall conform to sub. (4) (c) and (d).

(4) **CONSTRUCTION NOT INCREASING WASTEWATER LOADS.** (a) A county, city, village or town may issue a building permit for construction of:

1. Any structure on a property containing a private sewage system if the construction does not increase the wastewater load as specified in sub. (3); or

2. An accessory structure not connected to a private sewage system.

3. The completed construction shall conform to the setback limitations specified in s. ILHR 83.10 (1), 83.15 (4) (a) or 83.18 (7) (a).

(b) Documentation shall be provided by the owner, licensed master plumber or master plumber-restricted sewer, certified soil tester or plumbing inspector II showing the location and setback distances for the proposed construction of any structure relative to the components of the private sewage system.

(c) Determinations of whether the location and setback distances of a proposed construction will interfere with an existing private sewage system shall be made by the department or the county. On-site inspections may be made to verify the location and setback distances. Determinations shall be made in writing and provided to the agency responsible for issuing the building permit.

(d) No sanitary permit shall be required for construction that conforms to the setback requirements and that does not involve an increase in wastewater load.

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(e) No building permit may be issued where setback requirements cannot be met unless:

1. A petition for variance is obtained from the department; or

2. The owner agrees in writing to correct any deficiencies discovered during construction for a system that cannot be located.

(f) Any variance submitted under this section shall be reviewed by the county prior to submitting to the department. The county may submit any information relative to the variance.

(5) FEES. The department or county may assess and collect a fee to defray the cost of administering this section.

History: Emerg. cr. 12-1-88; cr. Register, August, 1989, No. 404, eff. 9-1-89.

ILHR 83.06 County administration. (1) PRIVATE SEWAGE SYSTEM ORDINANCE. (a) *Adoption of ordinance.* Every county shall adopt an ordinance governing private sewage systems which conforms with this chapter. The ordinance shall apply to the entire area of the county. (Ref. s. 59.065 (1), Stats.)

(b) *Enforcement.* The county shall administer the private sewage system ordinance in accordance with s. 145.20, Stats., and this chapter.

(2) **SANITARY PERMITS.** (a) *General.* The county shall establish administrative procedures for the approval, disapproval or issuance of state sanitary permits in accord with s. 145.135, and s. 145.19, Stats., and this chapter.

(b) *Application.* The application for a sanitary permit shall be made on forms furnished by the department. Before a private sewage system is installed a licensed master plumber or master restricted plumber (sewer) shall sign the application for permit and assume responsibility for installation of the system. (Ref. ss. 145.06 and 145.135, Stats.)

(c) *Permit transfer.* When there is a change of ownership, building use or master plumber, a permit transfer form furnished by the department shall be submitted to the county for approval prior to the installation of a private sewage system. Failure to submit transfer forms to the county shall invalidate the sanitary permit in accord with s. 145.135 (1), Stats. The county may charge a fee for the transfer of a sanitary permit.

(d) *Posting.* The sanitary permit shall be issued by the county on forms furnished by the department. The sanitary permit shall be displayed conspicuously so as to be visible from the road fronting the lot during construction.

(3) **COUNTY ORGANIZATION AND PERSONNEL.** (a) *Assignment of duties.* The county board may assign the duties of administering the private sewage system program to any county office, department, committee, board, commission, position or employe.

(b) *Certified soil tester.* The county shall obtain the services of a certified soil tester, either as a county employe or under contract, to review and verify certified soil tester reports.

(4) **COUNTY RESPONSIBILITIES.** (a) *Review of soil test reports.* The county shall review certified soil tester reports for proposed private sewage systems and verify the report at the proposed site, if necessary.

(b) *Review of applications for sanitary permits.* The county shall approve or disapprove applications for sanitary permits and assist applicants in preparing an approvable application.

(c) *Written notice.* The county shall issue written notice to each applicant whose sanitary permit application is disapproved. Each notice shall state the specific reasons for disapproval and amendments to the application, if any, which render the application approvable. Each notice shall also give notice of the applicant's right to appeal and the procedures for conducting an appeal under ch. 68, Stats.

(d) *Inspections.* The county shall inspect all private sewage systems after construction but before backfilling no later than the end of the next workday, excluding Saturdays, Sundays and holidays, after receiving notice from the plumber in charge. Inspections shall be reported on forms furnished by the department.

(e) *Reports and surveys.* The county shall file reports and conduct surveys and inspections as required by the county or the department.

(f) *Investigate violations.* The county shall investigate violations of the private sewage system ordinance and s. 146.13, Stats., issue orders to abate the violations and submit orders to the district attorney, corporation counsel or attorney general for enforcement.

(g) *Other duties.* The county shall perform other duties regarding private sewage systems as considered appropriate by the county or as required by the rules of the department.

(5) **DEPARTMENT RESPONSIBILITIES.** (a) *Department approval.* The department may specify categories of private sewage systems for which approval by the department is required prior to issuance of sanitary permits by the county.

(b) *Department audit.* The department shall review the private sewage system program in each county to ascertain compliance with s. 145.20 (2), Stats., and with rules promulgated by the department. This review shall include a random audit of sanitary permits, including verification by on-site inspection.

(c) *Compliance.* If a county board does not adopt a private sewage system ordinance meeting the requirements of s. 59.065, Stats., or if the county does not appoint personnel meeting the requirements of s. 145.20 (1), Stats., or if the county does not comply with the requirements of s. 145.20 (2), Stats., the department may conduct hearings in the county seat upon 30 days notice to the county clerk. As soon as practicable after the public hearing, the department shall issue a written decision regarding compliance with s. 59.065 or 145.20 (1) and (2), Stats. If the department determines that there is a violation of these provisions, the county may not issue a sanitary permit for the installation of a private sewage system until the violation is corrected.

(d) *Training.* The department shall conduct training and informational programs for county officials and employees and persons licensed under this chapter and s. 146.20, Stats., to improve the delivery of service under the county private sewage system program. The department shall obtain the assistance of the Wisconsin county boards association in planning and conducting the training and informational programs.

Note: Subsections (3) to (5) are taken from ch. 145, Stats.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.06, Register, June, 1983, No. 330, eff. 7-1-83.

ILHR 83.07 Plan review — department. (1) APPROVALS.

(a) *One and 2 family residences.* Unless required elsewhere in this chapter, the submission of plans and specifications and departmental approval of initial, modified, additional or replacement construction of private sewage systems serving one and 2 family residences is not required. All applicable plans, permits and approvals required by county government shall be obtained prior to the commencing of construction. The county government shall require plans and specifications prior to issuing permits or approval. [See s. ILHR 83.05 (2).]

(b) *Public buildings — department approval.* Complete plans and specifications shall be submitted in accord with this section. Written approval shall be received before sanitary permits are issued for the initial installation of a private sewage system or for the addition to, modification or replacement of the system, if the system serves or will serve any public buildings. The owner shall submit a copy of the approved plans to the county authority. Included as public buildings but not limited by enumeration are: Theaters and assembly halls; schools and other places of instruction; apartment buildings, hotels and places of detention; factories, office and mercantile buildings; mobile home parks, campgrounds and camping resorts and parks.

(c) *Public buildings — local approval.* Approval by the county shall not eliminate the need for approval by the department for the installation of private sewage systems serving public buildings. Departmental approval shall not eliminate the need for obtaining all required county permits and approvals.

(d) *Plan review processing time.* The department shall review and make a determination on an application for plan review within 15 business days of receiving the required information and fees.

(2) SUBMISSION OF PLANS AND SPECIFICATIONS — PUBLIC BUILDINGS. All plans and specifications shall be submitted in duplicate and shall include the following:

(a) *Plot plan.* Detailed plot plan dimensioned or drawn to scale showing the lot size; the location of all septic tanks, holding tanks or other treatment tanks, building sewers — sanitary and storm, wells, water mains or water service, streams and lakes, dosing or pumping chambers, distribution boxes, effluent disposal systems, dual disposal systems, and disposal replacement areas; and the location of the public building served by such systems. Adjoining properties shall be checked to insure that the site location distances in s. ILHR 83.10 (1) are complied with. All distances and dimensions shall be shown on the detailed plot plan;

(b) *Legal description.* Legal description of the property on which the system is to be installed;

(c) *Reference points.* A vertical elevation reference point and a horizontal reference point;

(d) *Soil data.* Soil boring and percolation test data related to the undisturbed and finished grade elevations and vertical elevation reference point and horizontal reference point;

(e) *Contours — original grade.* Ground slope with 2-foot contours for the original, undisturbed grade elevation of the entire area of the soil absorption system and the area on all sides for a distance of 25 feet;

(f) *Contours — altered sites.* Ground slope with 2-foot contours for the grade elevation of the entire area of the soil absorption system and the area on all sides for a distance of 25 feet after alteration of the landscape;

(g) *Use and occupancy.* Complete data relative to the maximum expected use and occupancy of the building to be served considering all anticipated future growth plans;

(h) *Other specifications.* Complete specifications for pumps and controls including dose volume, elevation differences (vertical lift), friction loss, pump performance curve, pump model and pump manufacturer.

(3) PLAN EXAMINATION FEE. All plans and specifications submitted to the department for review shall be accompanied with fees as established in s. ILHR 83.08.

(4) PLAN REVISIONS. Revisions to approved plans and specifications shall be approved by the department.

(5) PLAN AVAILABILITY. One set of plans bearing the department's stamp of approval shall be maintained at the project site during construction of any private sewage system serving a public building.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.07, Register, June, 1983, No. 330, eff. 7-1-83; cr. (1) (d), Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 83.08 Examination of plans and specifications. (1) PLAN EXAMINATION REQUIRED. (a) Except as provided in sub. (2) (d), plans and specifications for the following types of private sewage systems shall be submitted to the department for review:

1. Pressure distribution system;
2. Mound system;
3. Holding tank;
4. Experimental system; and
5. A conventional soil absorption system to serve a public building.

(b) When plans and specifications for a type of private sewage system specified in par. (a) are submitted to the department for review, written approval for the plans shall be obtained from the department prior to a sanitary permit being issued for the system or installation of the system commences.

(2) PLAN SUBMISSION. (a) *Stamping and signing plans.* All plans and specifications shall be sealed or stamped in accord with ch. A-E 1, Wis. Adm. Code by a registered

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architect, engineer or registered plumbing designer. A master plumber may design and submit for approval plumbing plans and specifications for a private sewage system which they are to install. Each sheet of plans and specifications the master plumber submits shall be signed, dated and include their Wisconsin master plumber license number. When more than one sheet is bound together into one volume, only the title sheet or index sheet need be signed and dated by the master plumber responsible for their preparation, provided the signed sheet clearly identifies all of the other sheets comprising the bound volume.

(b) *Submitting data.* All plans, preliminary or complete, shall be submitted in duplicate. Work shall not commence until written approval for the preliminary or complete plans is received from the department. The plans submitted shall be prints that are clear, legible and permanent. All pertinent data shall be a part of or shall accompany all plans submitted for review. Plans will be examined in the order of receipt.

(c) *Additions and alterations.* This section shall apply to all additions, alterations and modifications as well as to all new private sewage systems and shall apply to all cases where there is a change of the type of occupancy or use of building which requires changes to or intended use of the plumbing or private sewage system so as to comply with this chapter for that occupancy or use.

(d) *Agent municipalities.* 1. Upon request from a county, the department may delegate to a county the review of plans for one or more of the following types of private sewage systems which are to be or are located within the jurisdiction of that county:

- a. Holding tank; and
 - b. Conventional soil absorption system serving a public building.
2. A request by a county to review the types of plans specified in subd. 1. shall be made in writing. The request shall include information delineating how the systems are to be processed and reviewed and how plan review decisions are to be recorded and maintained.

3. The delegation of plan review by the department shall be contingent upon a county's request demonstrating sufficient and adequate capabilities and methods, including the involvement of one or more individuals certified to conduct soil morphological evaluations, to provide assistance in the plan review process.

Note: The requirements of this subdivision do not require the employment of 2 individuals in order to perform plan review. The individual who is to perform the plan review may also be a soil tester certified to conduct soil morphological evaluations.

4. a. The delegation or the denial of delegation relative to a request concerning plan review under this paragraph shall be made in writing by the department.

b. The delegation for plan review shall be such that the submission and review of plans for the types of plans specified in subd. 1. may, at the discretion of the submitter, be made to the department or the delegated county.

5. The department shall include as part of the audits conducted in accordance with s. ILHR 83.06 (5) an evaluation

of the plan review functions which may have been delegated to a county under this paragraph.

6. A county which wishes to discontinue the delegated plan review function under this paragraph shall notify the department in writing at least 30 days prior to the discontinuance.

(3) **PLAN EXAMINATION FEES.** Fees shall be charged in accordance with s. ILHR 2.65.

(4) **REVISIONS.** After written approval is granted, plans and specifications of plumbing systems shall not be changed without written consent of the department and the architect, engineer, designer or master plumber responsible for the design.

(5) **LIMITATIONS.** In granting approval of plans, specifications, products, devices or materials, the department is not liable for any defects in construction, nor for any damages that may result from the specific installation.

(6) **PLAN AVAILABILITY.** The architect, professional engineer, registered designer, owner or plumbing contractor shall keep at the construction site one set of plans bearing the stamp of approval of the department.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; r. and recr. (3), Register, June, 1982, No. 318, eff. 7-1-82; renum. from H 63.08, Register, June, 1983, No. 330, eff. 7-1-83; r. and recr. (1) and (2) (d), Register, February, 1994, No. 458, eff. 3-1-94; correction in (3) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 83.09 Site evaluation. (1) **GENERAL.** Site evaluation shall be conducted by a soil tester certified by the department in accord with ch. ILHR 81. The evaluation shall include soil conditions, properties and permeability, depth to zones of soil saturation, depth to bedrock, slope, landscape position, all setback requirements and the potential for flooding. Soil test data shall relate to the undisturbed elevations and a vertical elevation reference point or benchmark must be established. Evaluation data shall be reported on forms provided by the department and signed by the certified soil tester. Reports shall be filed for all sites investigated within 30 days of the completion of testing.

(2) **REPLACEMENT SYSTEM AREA.** (a) *General.* On each parcel of land being initially developed, sufficient area of suitable soils, based on the soil tests and system location and site requirements contained in this chapter, for one replacement system shall be established. Where bore hole test data in the replacement system area are equivalent to that in the proposed system area, the percolation test may be eliminated.

(b) *Non-conforming site conditions.* The department shall be contacted for approval of replacement systems for all public buildings and all buildings where site conditions do not permit systems in accord with this chapter. Alternates for the disposal of effluents emanating from existing structures may be accomplished by means other than those outlined in this chapter provided written local approval is obtained and submitted along with detailed plans and specifications to the department for review and consideration. Written approval shall be received from the department prior to the county issuing permits or work commences on these systems.

(c) *Undisturbed site.* The replacement system area shall not be disturbed to the extent that it is no longer a suitable

system area. The replacement system area shall not be used for the following:

1. Construction of buildings;
2. Parking lots or parking areas;
3. Below ground swimming pools;
4. Any other use that may adversely affect the replacement area.

(3) **SLOPE.** (a) *General.* A conventional soil absorption system shall not be located on a land slope of greater than 20%. A conventional soil absorption system shall be located at least 20 feet from the crown of a land slope that is greater than 20% except where the top of the aggregate of a system is at or below the bottom of an adjacent roadside ditch.

(b) *Specific system designs.* Where a more restrictive land slope is to be observed for a soil absorption system other than a conventional system, the more restrictive land slope specified in the design sections of this chapter shall apply.

(4) **SOIL BORINGS AND PROFILE DESCRIPTIONS.** (a) *General.* Soil borings shall be conducted on all sites regardless of the type of private sewage system planned to serve the parcel. Borings shall extend at least 3 feet below the bottom of the proposed system. Borings shall be of sufficient size and extent to determine the soil characteristics important to on-site liquid waste disposal. Borehole data shall be used to determine the suitability of the soils at the site with respect to zones of seasonal or permanent soil saturation, and the depth to bedrock. Borings shall be conducted prior to percolation tests to determine whether the soils are suitable to warrant percolation tests and if suitable, at what depth percolation tests shall be conducted. The use of power augers for soil borings is prohibited.

Note: Backhoe borings are preferable to borings augered or dug by hand.

(b) *Number.* There shall be a minimum of 3 suitable borings per soil absorption site. More soil borings may be necessary for accurate evaluation of a site.

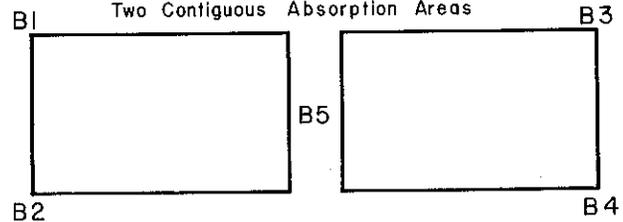
1. *Depth of borings.* Borings shall be constructed to a depth of at least 3 feet below the proposed depth of the system.

2. *Exceptions.* On new parcels, the requirement of 6 borings (3 for initial area and 3 for replacement area) may be reduced to 5 if the initial and replacement system areas are contiguous and one boring is made on each outer corner of the contiguous area and the fifth boring is made between the system areas. See diagram.

3. *Reports.* Regardless of the number of borings evaluated and conditions observed in borings, all soil information derived from borings shall be reported.

4. *Location.* Each borehole location shall be accurately located and referenced to the vertical elevation and horizontal reference point. Reports of boring locations shall either be drawn to scale, or have the horizontal dimensions clearly indicated between the borings and the horizontal reference point.

Example Of Soil Boring Locations For
Two Contiguous Absorption Areas



(c) *Soil description.* Soil profile descriptions shall be written for all borings. The thickness in inches of the different soil horizons observed shall be indicated. Horizons shall be differentiated on the basis of color, texture, soil mottles or bedrock. Depths shall be measured from the ground surface.

(d) *Soil mottles.* Zones of seasonal or periodic soil saturation shall be estimated at the highest level of soil mottles. The county or department may require a detailed description of the soil mottling on a marginal site. The abundance, size, contrast and color of the soil mottles should be described in the following manner.

1. *Abundance.* Abundance shall be described as few if the mottled color occupies less than 2% of the exposed surface; common if the mottled color occupies from 2 to 20% of the exposed surface; or many if the mottled color occupies more than 20% of the exposed surface.

2. *Size.* Size refers to length of the mottle measured along the longest dimension and shall be described as fine if the mottle is less than 5 millimeters; medium if the mottle is from 5 millimeters to 15 millimeters; or coarse if the mottle is greater than 15 millimeters.

3. *Contrast.* Contrast refers to the difference in color between the soil mottle and the background color of the soil and is described as faint if the mottle is evident but recognizable with close examination; distinct if the mottle is readily seen but not striking; or prominent if the mottle is obvious and one of the outstanding features of the horizon.

4. *Color.* The color(s) of the mottle(s) shall be given.

(e) *Observed groundwater.* The depth to groundwater if present shall be reported. Observed groundwater shall be reported at the level groundwater reaches in the soil borehole, or at the highest level of sidewall seepage into the boring. Measurements shall be made from ground level. Soil above the water level in the boring shall be checked for the presence of soil mottles.

(f) *Color patterns not indicative of soil saturation.* 1. One foot exception. Soil profiles that have an abrupt textural change with finer textured soils overlying more than 4 feet of unmottled, loamy sand or coarser soils can have a mottled zone in the finer textured material. If the mottled zone is less than 12 inches thick and is immediately above the textural change, then a soil absorption system may be installed in the loamy sand or coarser material below the mottled layer. If any soil mottles occur within the sandy material, then the site shall be unsuitable. The county or department may determine certain coarse sandy loam soils to be included as a coarse material.

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2. Other soil color patterns. Soil mottles can occur that are not due to zones of seasonal or periodic soil saturation. Examples of such soil conditions not limited by enumeration are:

- a. Soil mottles formed from residual sandstone deposits.
- b. Soil mottles formed from uneven weathering of glacially deposited material, or glacially deposited material that may be naturally gray in color. This may include concretionary material in various stages of decomposition.
- c. Deposits of lime in a profile derived from highly calcareous parent material.
- d. Light colored silt coats deposited on soil ped faces.
- e. Soil mottles that are usually vertically oriented along old or decayed root channels with a dark organic stain usually present in the center of the mottled area.

3. Reporting exceptions. A certified soil tester shall report any mottled soil condition. If soil mottles are ob-

served that may not be due to soil saturation, the soil tester still shall report such condition and may request a determination from the department or the county authority on the acceptability of the site.

(g) *Bedrock*. The depth to bedrock except sandstone shall be established at the depth in a soil boring where greater than 50% of the weathered in-place material is consolidated. Sandstone bedrock shall be established at the depth where an increase in resistance to penetration of a knife blade occurs.

(4m) SOIL EVALUATION FOR ABSORPTION SYSTEMS. System sizing and siting for all soil absorption systems shall be based on soil morphological conditions specified in sub. (4) and Table 0, or percolation tests specified in sub. (5). Percolation tests shall not be performed nor shall percolation test results be accepted after July 1, 1994 except in accordance with sub. (4n).

TABLE 0
MAXIMUM WASTEWATER INFILTRATION RATES
FOR SOIL ABSORPTION SYSTEMS

If the answer to the condition is yes, the infiltrative, exposed natural soil surface for the system shall be sized using the identified soil loading factor in gallons per square foot per day^{1, 2, 3}.

Soil Condition	Beds	Trenches
A. Is the soil texture of the entire profile 3 feet below the infiltrative surface extremely gravelly sand, gravelly coarse sand or coarser?	0.4 ⁴	0.4 ⁴
B. Is the soil structure of the horizon moderate or strong platy?	NP ^{5, 6}	0.2 ⁷
C. Is the soil texture of the horizon sandy clay loam, clay loam, silty clay loam, silt loam or finer, and the soil structure weak platy?	NP ^{5, 6}	0.3 ⁷
D. Is the moist soil consistence of the horizon stronger than firm or any cemented class?	NP ^{5, 6}	NP ^{5, 6}
E. Is the soil texture of the horizon sandy clay, clay or silty clay of high clay content, and the soil structure massive or weak?	NP ^{5, 6}	NP ^{5, 6}
F. Is the soil texture of the horizon sandy clay loam, clay loam, silty clay loam, silt or silt loam and the soil structure massive?	NP ^{5, 6}	0.2 ⁷
G. Is the soil texture of the horizon sandy clay, clay or silty clay of low clay content, and the soil structure moderate or strong?	0.2	0.3
H. Is the soil texture of the horizon sandy clay loam, clay loam, silty clay loam or silt loam and the soil structure weak?	0.2	0.3
I. Is the soil texture of the horizon sandy clay loam, clay loam or silty clay loam, and the soil structure moderate or strong?	0.4	0.5
J. Is the soil texture of the horizon loam or sandy loam and the soil structure massive?	0.3	0.4
K. Is the soil texture of the horizon loam or sandy loam and the soil structure weak?	0.4	0.5
L. Is the soil texture of the horizon sandy loam, loam or silt loam, and the soil structure moderate or strong?	0.5	0.6
M. Is the soil texture of the horizon very fine sand or loamy very fine sand? Or condition N below but with massive soil structure?	0.4	0.5
N. Is the soil texture of the horizon fine sand or loamy fine sand?	0.5	0.6
O. Is the soil texture of the horizon loamy sand, sand or coarse sand?	0.7	0.8

Footnotes to Table 0

- The infiltration rates may be adjusted due to crossing horizons at the proposed infiltrative surface. Where such conditions occur, a weighted average may be used to determine the infiltration rate.
- The infiltration rates and soil conditions specified may be verified by the county or department, who may require modification of these rates, particularly where soil conditions exist that are not specifically referenced in this table.
- A soil description report (SBD-8330) shall be completed for each soil profile. The reported texture, structure and consistence shall be used in calculating the loading rate of the infiltrative soil surface.
- Pressure distribution shall be provided in accordance with s. ILHR 83.14, except that doses shall be provided more than 4 times per day to increase retention time. Department written approval is required for sites where voids between gravels and cobbles are not filled with soil material of 2 millimeters or less in size. If at least a 6-foot separation below the proposed system to a limiting factor is evaluated and determined, or if a sand textured blanket at least one-foot thick is provided at the infiltrative surface, then a soil loading rate of 0.8 may be used with or without pressure distribution. Split spoon or power auger equipment may be used for evaluations at depths of more than 3 feet below the proposed system, provided such usage is noted on the soil description report.
- NP = Not permitted. Systems may be permitted in these soils only with prior department approval. Site specific department approval will not be required where standard approvals have been issued based on a design concept or regional soil conditions.
- Soil horizons meeting conditions D or E are not permitted within 3 feet below the infiltrative surface of either seepage beds or trenches. Soil horizons meeting conditions B, C or F are not permitted within 3 feet below the infiltrative surface of seepage beds.
- Pressure distribution is required.

(4n) PERCOLATION TEST RESULTS FOR SIZING ABSORPTION SYSTEMS. The sizing of soil absorption systems shall be based upon either:

(a) Tables 1 and 4 if percolation test results are filed with the county in accordance with sub. (1), prior to July 1, 1991; or

(b) Tables 1a, 1b, and 4a if percolation test results are filed with the county in accordance with sub. (1) after July, 1991;

(c) Table 0 if soil evaluation reports as specified in sub. (4m) are filed with the county in accordance with sub. (1).

Note: Forms supplied by the department for use as specified in ss. ILHR 83.09 (4m) and (4n) are included in the Appendix.

(5) PERCOLATION TESTS AND PROCEDURES. (a) *Number and location.* At least 3 percolation tests in each system area shall be conducted. The holes shall be located uniformly in the location and to the bottom depth of the proposed absorption system. More percolation tests may be necessary depending on system design.

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(b) *Exemption.* Percolation tests may not be required where a detailed soil map clearly indicates loamy sand or coarser material conditions at the depth of the proposed system, and for 3 feet below and the soil condition is confirmed by soil borings. The percolation rate for design purposes shall be calculated using the slowest permeability listed in the soil survey report for the map unit. The county or department may require proof of the map findings or soil texture and resultant anticipated percolation rate. The exemption of percolation tests does not eliminate the required bore hole test data.

(c) *Percolation test hole.* The test hole shall be dug or bored. It shall have vertical sides and have a horizontal dimension of 4 to 8 inches. The bottom and sides of the hole shall be carefully scratched with a sharp pointed instrument to expose the natural soil. All loose material shall be removed from the hole and the bottom shall be covered with 2 inches of gravel or coarse sand.

(d) *Test procedure — sandy soils.* For tests in sandy soils the hole shall be carefully filled with clear water to a minimum depth of 12 inches above the bottom of the hole. The time for this amount of water to seep away shall be determined and this procedure shall be repeated. If the water from the second filling of the hole seeps away in 10 minutes or less, the test may proceed immediately as follows. Water shall be added to a point not more than 6 inches above the gravel or coarse sand. Thereupon, from a fixed reference point, water levels shall be measured at 10-minute intervals for a period of one hour. If 6 inches of water seeps away in less than 10 minutes, a shorter interval between measurements shall be used, but in no case shall the water depth exceed 6 inches. If 6 inches of water seeps away in less than 2 minutes, the test shall be stopped and a rate of less than 3 minutes per inch shall be reported. The final water level drop shall be used to calculate the percolation rate. Soils not meeting the above requirements shall be tested as in par. (e).

(e) *Test procedure — other soils.* The hole shall be carefully filled with clear water and a minimum water depth of 12 inches shall be maintained above the bottom of the hole for a 4-hour period by refilling whenever necessary or by use of an automatic siphon. Water remaining in the hole after 4 hours shall not be removed. Thereafter the soil shall be allowed to swell not less than 16 hours nor more than 30 hours. Immediately following the soil swelling period, the measurements for determining the percolation rate shall be made as follows. Any soil which has sloughed into the hole shall be removed and the water level shall be adjusted to 6 inches over the gravel or coarse sand. Thereupon, from a fixed reference point, the water level shall be measured at 30-minute intervals for a period of 4 hours unless 2 successive water level drops do not vary by more than 1/16 of an inch. At least 3 water level drops shall be observed and recorded. The hole shall be filled with clear water to a point not more than 6 inches above the gravel or coarse sand whenever it becomes nearly empty. Adjustment of the water level shall not be made during the last 3 measurement periods except to the limits of the last measured water level drop. When the first 6 inches of water seeps away in less than 30 minutes, the time interval between measurements shall be 10 minutes and the test run for one hour. The water depth shall not exceed 6 inches at any time during the measurement period. The drop that

occurs during the final measurement period shall be used in calculating the percolation rate.

(f) *Mechanical test equipment.* Mechanical percolation test equipment shall be submitted to the department for approval.

(6) **VERIFICATION.** (a) *Borings.* Depth to soil mottles, depth to high groundwater, soil textures, depth to bedrock and land slope may be subject to verification by the county or the department. The county or the department may require backhoe pits to be provided for verification of soil boring data.

(b) *Percolation tests.* The results of percolation tests may be subject to verification by the county or the department. The county or the department may require that percolation tests be reconducted under supervision.

(c) *Filling.* Where the natural soil condition has been altered by filling or other methods used to improve wet areas, the department may require observation of high groundwater levels under saturated soil conditions.

Note: Detailed soil maps are of value for determining estimated percolation rates and other soil characteristics.

(7) **MONITORING GROUNDWATER LEVELS.** (a) *General.* A property owner or developer may provide documentation to the department and the county that soil mottling or other soil color patterns at a particular site are not an indication of seasonally saturated soil conditions or high groundwater levels. Documentation shall be made by conforming to the criteria in either subd. 1. or 2., unless sites are monitored against broad regional water tables in accordance with par. (b) 2.

1. A written report evaluating soil mottling and soil color patterns may be submitted to the department for review and approval. The report shall be prepared by a certified soil tester who has passed the examination specified in s. ILHR 81.646. The written report shall include the following:

a. A review of the soils and landscape in the area of the proposed system installation;

b. Soil descriptions to a depth of 5 feet below the bottom of the proposed system, to the depth of bedrock, or to a saturated zone, whichever is shallower, using the United States department of agriculture system. The soil description shall identify each soil horizon for its texture, structure, consistence, Munsell colors, depth measured from the soil surface, macroporosity, continuity, boundary conditions, and any other factors that would influence the operation or design of the proposed soil absorption system;

c. Description of the mottling including size, abundance, contrast and Munsell color and reasons for the mottling;

d. A recommended design loading rate from Tables 0, 1 or 4; linear loading rate; depth of the proposed system, geometry, and type of suitable soil absorption system that should be used on the site for disposal of wastewater;

e. The soil types or series listed in a United States department of agriculture soil survey in the immediate area;

f. A description of the site, including a 2 foot topographic contour map of the system area and 25 feet be-

yond; description of the vegetation and current land use; details of any artificial drainage; location of all compacted areas including roads and drives; and drainage patterns that may affect the proposed soil absorption system; and

g. Written comments provided by the county. If the county has no comments, the county shall so state.

2. Groundwater levels may be monitored at specific sites in accordance with the procedures in pars. (b) through (f). Written notice of an intent to monitor shall be submitted to the department and the county with a completed "Soil Description Report" (SBD-8330) prior to monitoring.

Note: The Soil Description Report form (SBD-8330) is available from Safety and Buildings Division, Private Sewage Section, P.O. Box 7969, Madison, Wisconsin, 53707.

3. The report shall be submitted to the department for review and approval. The department may perform an on-site inspection to review the soil conditions.

(b) *Precipitation.* 1. In areas not subject to broad regional water tables, monitoring results shall be considered when the highest of either the precipitation received at a local station, or the average of the 3 closest local stations, equals or exceeds, for both the periods (September 1 through the last day of February, and March 1 through May 31), 8.5 inches and 7.6 inches respectively.

2. Where sites are subject to broad regional water tables, such as large areas of sandy soils, the fluctuation observed over a several year cycle shall be considered. In such cases, data obtained from the United States geological survey or other independent agency utilizing United States geological survey procedures shall be used to determine if a regional water table is at or near its normal level. Determinations shall be made using hydrograph data and submitted on forms provided by the department.

(c) *Artificial drainage.* Areas which are to be monitored shall be carefully checked for drainage tile and open

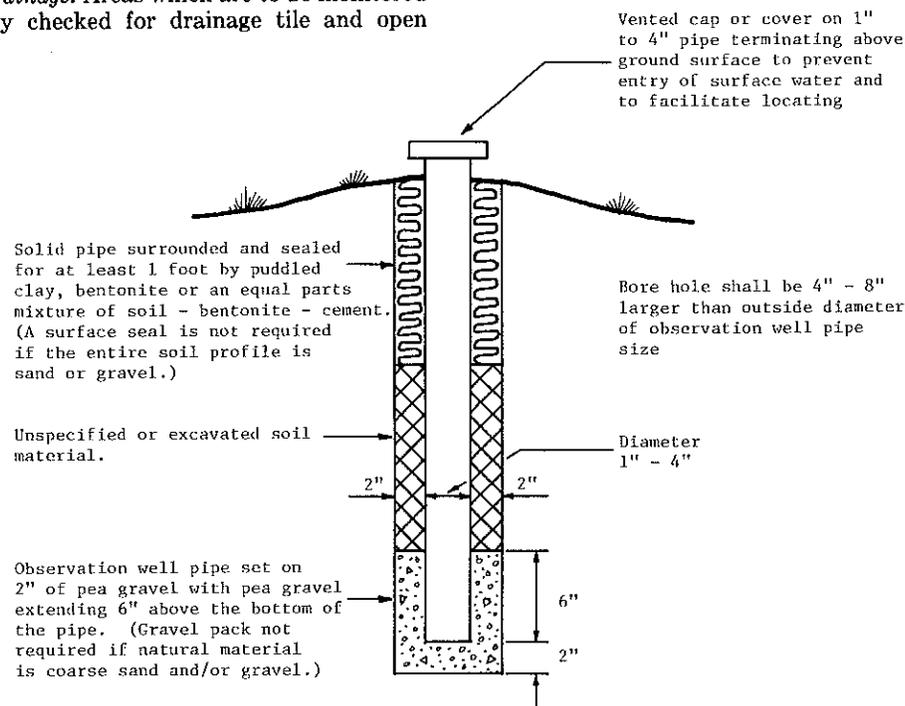
ditches which could have altered natural high groundwater levels. Where such factors are involved, information on the location, design, ownership and maintenance responsibilities for such drainage shall be provided. Documentation shall be provided to show that the drainage network has an adequate outlet, and can and will be maintained. Sites affected by agricultural drain title shall not be acceptable for system installation.

(d) *Procedures.* 1. Soil tester. Monitoring shall be done by a certified soil tester.

2. Notification. The certified soil tester shall notify in writing, the county sanitary permit issuing authority or the department, of intent to monitor. It is expected the county authority or department may field check the monitoring at least once during the time of expected saturated soil conditions.

3. Number of wells. At least 3 wells shall be monitored at a site for a proposed system and replacement. If in the judgement of the county authority or the department more than 3 monitoring sites are needed, the certified soil tester shall be so advised in writing.

4. Monitoring well design. Monitoring wells designed as shown in the following sketch shall be constructed for monitoring. At least 2 wells shall extend to a depth of at least 6 feet below ground surface and shall be a minimum of 3 feet below the designed system depth. However, with layered mottled soil over permeable unmottled soil, at least one well shall terminate within the mottled layer. Site conditions may, in some cases, require monitoring at greater depths. It will be the responsibility of the certified soil tester to determine the depth of the monitoring wells for each specific site and if in doubt, they shall request the guidance of the county or the department.



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(e) *Observations.* 1. Minimum frequency. The first observation shall be made on or before March 15th. Observations shall be made thereafter every 7 days or less until June 1st or until the site is determined to be unacceptable, whichever comes first. If water is observed above the critical depth at any time, an observation shall be made 1 week later. If water is present above the critical depth at both observations, monitoring may cease because the site is considered unacceptable. If water is not present above the critical depth at the second observation, monitoring shall continue until June 1st. If any 2 observations 7 days apart show the presence of water above the critical depth, the site is unacceptable and the department shall be notified in writing.

2. More frequent interval. The occurrence of rainfall(s) of $\frac{1}{2}$ inch or more in a 24 hour period during monitoring may necessitate observations at more frequent intervals.

(f) *Reporting data.* 1. Unsuccessful site. When monitoring shows saturated conditions, data giving test locations, ground elevations at the wells, soil profile descriptions, soil series if available from soil maps, dates observed, depths to observed water and local precipitation data (monthly from September 1st to June 1st and daily during monitoring) shall be submitted in writing, with 2 copies sent to the department and one to the county authority.

2. Successful site. When monitoring discloses that the site is acceptable, documentation including location and depth of test holes, ground elevations at the wells, soil profile descriptions; soil series if available from soil maps; dates observed; results of observations, local precipitation data (monthly from September 1st to June 1st and daily during monitoring) and information on artificial drainage shall be submitted in writing, with 2 copies to the department and one to the county authority. A request to install a soil absorption system shall be made to the department along with the appropriate review fee in s. ILHR 83.08 (3) (c).

(8) *WINTER SOIL TESTING.* (a) *General.* Soil testing should be done only when weather and light conditions make accurate evaluation of site conditions possible. Soil testing attempted under winter conditions is difficult and precautions should be observed.

(b) *Soil borings.* Soil borings and profile evaluations conducted between November 15th and March 15th shall be in accord with the following procedures. Borings shall be made with a backhoe. Soil profiles shall only be evaluated between the hours of 10:00 a.m. and 2:00 p.m. Soil profiles shall not be evaluated during times when the sky is completely overcast. When soil horizons are frozen, soil material must be thawed for hand texturing.

(c) *Percolation tests.* Percolation tests that are unprotected shall be conducted only on days when the air temperature is 20° F. or higher and the wind velocity is 10 m.p.h. or less. A heated structure or other protection from freezing shall be provided when the weather conditions listed above are not met. The bottom of the percolation hole shall be at least 12 inches below frost depth. If water freezes in the test hole at any time, the test data shall be void.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.09, Register, June, 1983, No. 330, eff. 7-1-83; cr. (4m) and (4n), r. and Register, February, 1994, No. 458

recr. (7) (a) and (b), Register, June, 1991, No. 426, eff. 7-1-91; r. and recr. (4n), Register, April, 1992, No. 436, eff. 5-1-92.

ILHR 83.10 Site requirements. (1) SOIL ABSORPTION SITE LOCATION. The surface grade of all soil absorption systems shall be located at a point lower than the surface grade of any nearby water well or reservoir on the same or adjoining property, however, when this is not possible, the site shall be so located that surface water drainage from the site is not directed toward a well or reservoir and will bypass the well or reservoir site by several feet. The soil absorption system shall be located not less than 5 feet from any lot line; 10 feet from a water service, or an uninhabited slab constructed building; 15 feet from a swimming pool or habitable slab constructed building measured from the slab; 25 feet from the below grade foundation of any occupied or habitable building or dwelling, public water main or cistern; 50 feet from any water well, reservoir or from the high water mark of any lake, stream or other watercourse. Private sewage systems in compacted areas such as parking lots and driveways are prohibited. Surface waters shall be diverted away from any soil absorption site on the same or neighboring lots.

(2) **GROUNDWATER, BEDROCK OR SLOWLY PERMEABLE SOILS.** There shall be a minimum of 3 feet of soil between the bottom of the soil absorption system and high groundwater, or bedrock. Soil having a percolation rate of 60 minutes per inch or faster shall exist for the depth of the proposed soil absorption system and for at least 3 feet below the proposed bottom of the soil absorption system. There shall be 56 inches of suitable soil from original grade for a conventional soil absorption system.

(3) **PERCOLATION RATE OR SOIL EVALUATION — TRENCH OR BED.** A trench or bed type soil absorption system shall not be installed if the percolation rate for any one of the 3 tests is greater than 60 minutes per inch. The soil infiltration rate listed in Table 0 or the slowest percolation rate shall be used to determine sizing of the soil absorption area.

(4) **PERCOLATION RATE OR SOIL EVALUATION — SEEPAGE PIT.** For a seepage pit, percolation tests shall be made in each horizon penetrated below the inlet pipe. Soil strata in which the percolation rates are greater than 30 minutes per inch shall not be included in sizing the soil absorption area. The infiltration rate determined from Table 0 or the slowest percolation rate shall be used to size the soil absorption area.

(5) **SOIL MAPS.** When a parcel of land consists entirely of soils having very severe or severe limitations for on-site liquid waste disposal as determined by use of a detailed soil map and interpretive data, that map and interpretive data may be used as a basis for denial for an on-site waste disposal system. However, the property owner shall be permitted to present evidence that a suitable site for an on-site liquid waste disposal system does exist.

(6) **FILLED AREA.** (a) *Departmental approval.* A soil absorption system shall not be installed in a filled area unless written approval is received from the department except if filled prior to certification as a subdivision lot under ch. ILHR 85.

(c) *Site and soil requirements.* 1. Bedrock. Sites that have less than 56 inches but at least 30 inches of soil over bed-

rock, where the original soil texture is sand or loamy sand (sand that has very few fine particles of silt or clay), may be filled with the same soil texture as the natural soil or coarser material up to and including medium sand in an attempt to overcome the site limitations. The fill material shall not be of a finer texture than the natural soil.

2. High groundwater. Sites that have less than 56 inches of soil over high groundwater or estimated high groundwater, where the original soil texture is sand or loamy sand (sand that has very few fine particles of silt or clay), may be filled following the criteria noted in this subsection.

3. Natural soil. Sites with soils finer than sand or loamy sand shall not be approved for systems in fill.

4. Monitoring. Sites that will have 36 inches of soil or less above high groundwater after the topsoil is removed shall be monitored for high groundwater levels in the filled area in accordance with s. ILHR 83.09 (7).

5. Inspection of fill. Placement of the fill material shall be inspected by the county or the department.

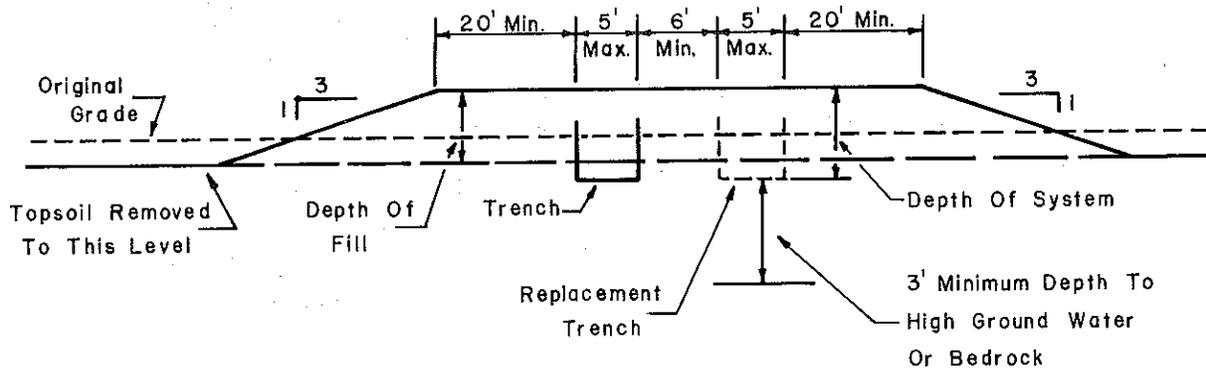
(d) *Design requirements.* 1. Size. A filled area shall be large enough to accommodate a shallow trench system and

a replacement system. The size of the filled area shall be determined from the percolation tests or soil infiltration rate as determined from Table 0, based on natural soil and use of the building. When any portion of the trench system or its replacement is in the fill, the fill shall extend to 2 feet beyond all sides of both systems before the side slope of the fill begins.

2. Soil test. Soil borings and percolation tests shall be conducted before filling to determine soil textures and depth to high groundwater or bedrock.

3. Topsoil. Vegetation and topsoil shall be removed prior to filling.

4. Side slope. Slopes at the edge of the filled areas can be a maximum 3 to 1 ratio, providing the 2 foot separating distance is maintained. See following sketch.



(7) **ALTERING SLOPES.** (a) *General.* In some cases, areas with slopes exceeding those specified in s. ILHR 83.09 (3) may be graded and reshaped to provide soil absorption sites. Care must be taken when altering any natural landscapes. Successful site alteration may be accomplished in accord with the following:

(b) *Site investigation.* Soil test data shall show that a sufficient depth of suitable soil material is present to provide the required amount of soil over bedrock and groundwater after alteration. In addition, a complete site evaluation as specified in s. ILHR 83.09 shall be performed after alteration of the site.

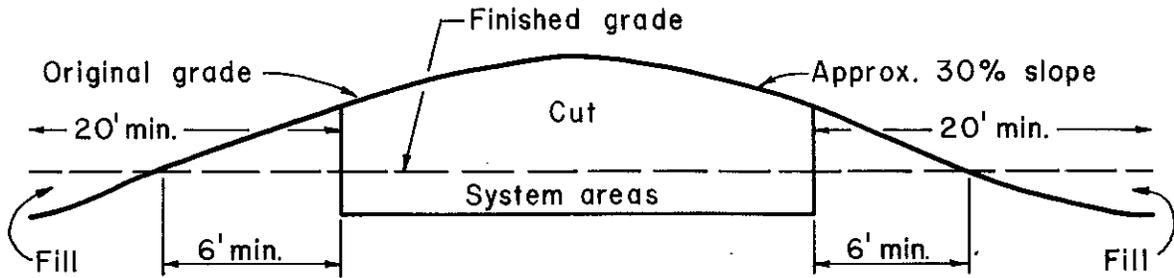
(c) *System location.* A soil absorption system must be installed in the cut area of an altered site. A soil absorption

system shall not be installed in the fill area of an altered site. The area of fill on an altered site may be used as a portion of the required 20 foot separating distance from the crown of a critical slope. There shall be a minimum of 6 feet of natural soil between the edge of a system area and the downslope side of the altered area.

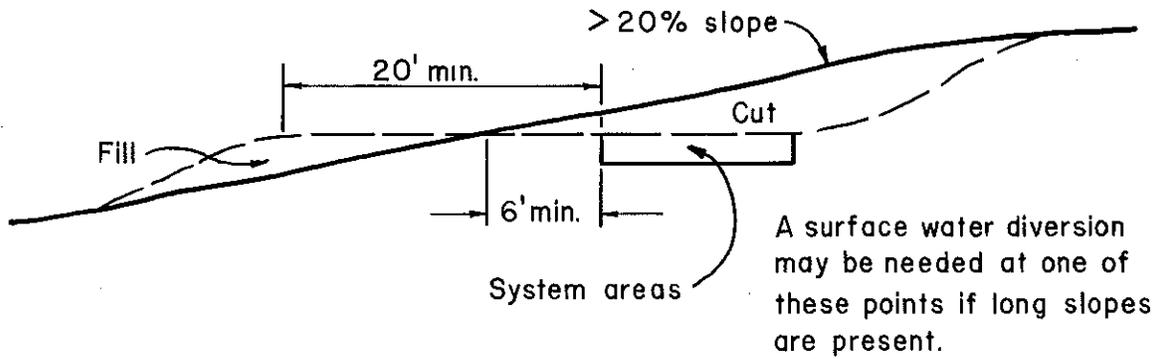
(d) *Site protection.* All altered slope areas shall be altered such that surface water drainage will be diverted away from the system areas. In some cases this may require the use of grassed waterways or other means of diverting surface waters. All disturbed areas shall be seeded or sodded with grass and appropriate steps must be taken to control erosion. Conceptual design sketches for altering slopes follow.

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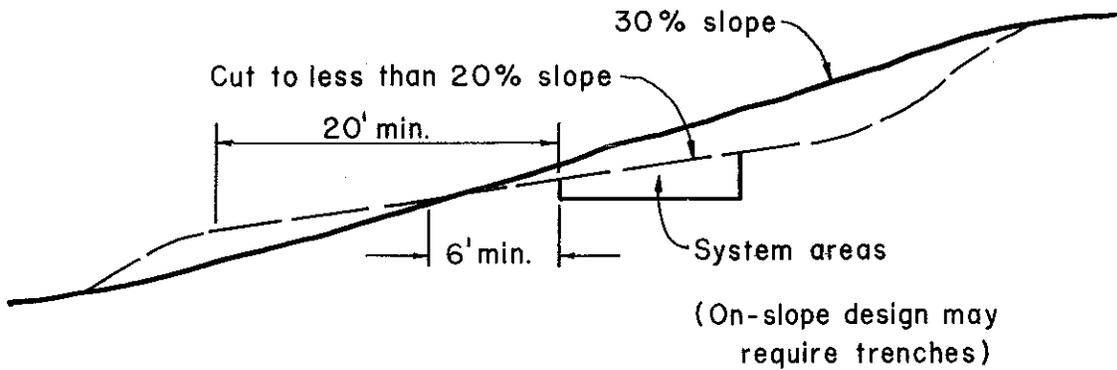
A. Excavation of complete hilltop



B. Excavation into hillside



C. Regrade of hillside



History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.10 and am. (6) (a), Register, June, 1983, No. 330, eff. 7-1-83; am. (3), (4), (6) (d) 1. and 4., Register, June, 1991, No. 426, eff. 7-1-91; r. (6) (b), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.11 Initial adverse determination. History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.11, Register, June, 1983, No. 330, eff. 7-1-83; r. Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.12 Sizing soil absorption systems. (1) GENERAL. Effluent from septic tanks and other approved treatment tanks shall be disposed of by soil absorption or by such other manner approved by the department.

(a) *Daily wastewater volumes of 5,000 gallons or less.* For systems having a daily effluent application of 5,000 gallons or less, sizing shall be in accord with this section.

(b) *Daily wastewater volumes of 5,000 gallons or more.* For systems receiving effluents in excess of 5,000 gallons per day, this section shall apply except that 2 systems of equal size shall be required. Each system shall have a capacity of no less than 75% of the area required for a single system. A suitable means of alternating waste application shall be provided. The dual system shall be considered as one system.

(2) METHOD OF DISCHARGE. (a) *Daily flow 1,500 gallons or less.* For facilities having a daily effluent application of 1,500 gallons or less, flow from the septic or treatment tank to the soil absorption system may be by gravity or by dosing.

(b) *Systems over 1,500 gallons.* For systems over 1,500 gallons, the tank effluent must be discharged by pumping or by use of an automatic siphon.

Note: The dosing of effluents is recommended for all systems.

(3) SIZING-RESIDENTIAL SYSTEMS. (a) *Sizing based upon percolation tests.* The minimum amount of soil absorption area for a gravity flow system to serve a one- or 2-family dwelling based upon percolation results shall be determined in accordance with either Table 1 or Table 1a depending upon:

1. When the percolation results have been filed with the county as specified in s. ILHR 83.09 (1);
2. The total number of bedrooms contained within the dwelling; and
3. The method of absorption — trench, bed or pit.

(b) *Sizing based upon soil evaluation.* The minimum amount of soil absorption area for a gravity flow system to serve a one- or 2-family dwelling based upon soil evaluation conducted in accordance with s. ILHR 83.09 (4m) shall be determined by dividing the wastewater flow of 150 gallons per day per bedroom by the appropriate loading factor specified in Table 0.

Table 1
MINIMUM SOIL ABSORPTION AREAS
FOR ONE- AND 2-FAMILY DWELLINGS
BASED UPON PERCOLATION TEST RESULTS
FILED PRIOR TO JULY 1, 1991

Percolation Rate (minutes per inch)	Minimum Absorption Area (square feet)		
	Trenches (bottom area)	Beds (bottom area)	Pits (sidewall area)
0 to less than 10	165	205	165
10 to less than 30	250	315	250
30 to less than 45	300	375	300
45 to 60	330	415	330

Table 1a
MINIMUM SOIL ABSORPTION AREAS
FOR ONE- AND 2-FAMILY DWELLINGS
BASED UPON PERCOLATION TEST RESULTS
FILED ON OR AFTER JULY 1, 1991

Percolation Rate (minutes per inch)	Minimum Absorption Area (square feet)		
	Trenches (bottom area)	Beds (bottom area)	Pits (sidewall area)
0 to less than 10	195	240	195
10 to less than 30	275	350	275
30 to less than 45	315	390	315
45 to 60	330	415	330

(4) SIZING PUBLIC BUILDING SYSTEMS. (a) *Sizing based upon percolation tests.* 1. The minimum amount of soil absorption area for a gravity flow system to serve a building or structure other than a one- or 2-family dwelling based upon percolation results shall depend upon:

- a. The type of occupancies or uses contained within the building or structure; and
- b. The method of absorption — trench, bed or pit.

2. The minimum amount of soil absorption area for a gravity flow system to serve a building or structure other than a one- or 2-family dwelling based upon percolation results shall be determined by using Tables 1b and 2, and the following formula:

$$\text{Minimum Soil Absorption Area (sq ft)} = (\text{Soil Absorption Area, Table 1b}) \times (\text{Factor in Column 3, Table 2}) \times (\text{Number of Units in Column 2, Table 2})$$

(b) *Sizing based upon soil evaluation.* The minimum amount of soil absorption area for a gravity-flow system to serve a building or structure other than a one- or 2-family dwelling based upon soil evaluation conducted in accordance with s. ILHR 83.09 (4m) shall be determined by dividing the appropriate wastewater flow as specified in Table 12 by the appropriate loading factor specified in Table 0.

Table 1b
MINIMUM SOIL ABSORPTION AREAS
FOR PUBLIC BUILDINGS AND STRUCTURES
BASED UPON PERCOLATION TEST RESULTS

Percolation Rate (minutes per inch)	Minimum Absorption Area (square feet)		
	Trenches (bottom area)	Beds (bottom area)	Pits (sidewall area)
0 to less than 10	110	140	110
10 to less than 30	165	205	165
30 to less than 45	200	250	200
45 to 60	220	280	220

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COLUMN 1	COLUMN 2	COLUMN 3
Building Classification	Units	Factor
Apartment building	1 per bedroom	1.5
Assembly hall — no kitchen	1 per person	0.02
Bar and cocktail lounge	1 per patron space	0.2
Beauty salon	1 per station	2.4
Bowling alley	1 per bowling lane	2.5
Bowling alley with bar	1 per bowling lane	4.5
Camp, day use only	1 per person	0.2
Camp, day and night	1 per person	0.45
Campground and camping resort	1 per camping space	0.9
Campground and sanitary dump station	1 per camping space	0.085
Car wash (automatic)	Subject to state approval	
Car wash (per car handwash)	1 per car	1.0
Catch basin — garages, service stations, etc.	1 per basin	2.0
Catch basin — truck wash	1 per truck	5.0
Church — no kitchen	1 per person	0.04
Church — with kitchen	1 per person	0.09
Condominium	1 per bedroom	1.5
Country club	Subject to state approval	
Dance hall	1 per person	0.06
Dining hall — kitchen and toilet	1 per meal served	0.2
Dining hall — kitchen only	1 per meal served	0.06
Dining hall — kitchen and toilet waste with dishwasher and/or food waste disposer	1 per meal served	0.25
Drive-in restaurant (all paper service)	1 per car space	0.3
Drive-in restaurant (inside seating)	1 per seat	0.3
Drive-in theater	1 per car space	0.1
Employes — in all buildings	1 per person	0.4
Hotel or motel and tourist rooming house	1 per room	0.9
Floor drain	1 per drain	1.0
Hospital	1 per bed space	2.0
Medical office buildings, clinics and dental offices		
Doctors, nurses and medical staff	1 per person	0.8
Office personnel	1 per person	0.25
Patients	1 per person	0.15
Migrant labor camp — central bathhouse	1 per employe	0.25
Mobile home (single installation)	(Use ILHR 83.12 (3))	
Mobile home park	1 per mobile home site	3.0
Nursing or rest homes	1 per bed space	1.0
Outdoor sports facility — toilet waste only	1 per person	0.085
Park — toilet waste only	1 per acre	4.0
Park — showers and toilets	1 per acre	8.0
Restaurant — kitchen waste only	1 per seating space	0.18
Restaurant — toilet waste only	1 per seating space	0.42
Restaurant — kitchen and toilet	1 per seating space	0.6
Restaurant — (24-hr) kitchen and toilet	1 per seating space	1.2
Restaurant — dishwasher and/or food waste disposer	1 per seating space	0.15
Restaurant — (24-hr) with dishwasher/disposer	1 per seating space	1.5
Retail store	1 per customer	0.03
(Number of customers = 70% total area divided by 30 square feet/customer.)		
Self-service laundry — toilet wastes only	1 per machine	1.0
Auto washer (service bldgs., etc.)	1 per machine	6.0
Service station	1 per car served	0.15
Swimming pool bathhouse	1 per person	0.2
School — no meals, no showers	1 per classroom	5.0
School — meals served or showers	1 per classroom	6.7
School — meals and showers	1 per classroom	8.0
Showers — public	1 per shower	0.3

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renun. from H 63.12, Register, June, 1983, No. 330, eff. 7-1-83; am. (3) and (4), Register, June, 1991, No. 426, eff. 7-1-91; r. and recr. (3), (4) and Table 1, cr. Tables 1a and 1b, Register, April, 1992, No. 436, eff. 5-1-92; r. (1) (c), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.13 Installation — conventional soil absorption systems. (1) **SEEPAGE TRENCH EXCAVATIONS.** Seepage trench excavations shall be 1 to 5 feet in width. Trench excavations shall be spaced at least 6 feet apart. The absorption area of a seepage trench shall be computed by using the bottom area only. The bottom area of the distribution header excavation shall not be computed as absorption area. Individual seepage trenches should not be over 100 feet long.

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(2) **SEEPAGE BED EXCAVATIONS.** Seepage bed excavations shall be more than 5 feet wide and have more than one distribution pipe. The absorption area of a seepage bed shall be computed by using the bottom area only. Distribution piping in a seepage bed shall be uniformly spaced, no more than 6 feet and no less than 3 feet apart, and no more than 3 feet or less than 1 foot from the side-wall.

(3) **SEEPAGE PITS.** A seepage pit shall have a minimum inside diameter of 5 feet and shall consist of a chamber walled-up with material such as perforated precast concrete ring, concrete block, brick or other material approved by the department which allows effluent to percolate into the surrounding soil. The pit bottom shall be left

open to the soil. Aggregate of 1/2 to 2 1/2 inches in size shall be placed into a 6-inch minimum annular space separating the outside wall of the chamber and sidewall excavation. The depth of the annular space shall be measured from the inlet pipe to the bottom of the chamber. Each seepage pit shall be provided with a 24-inch manhole extending to within 6 inches of the ground surface and a 4-inch diameter fresh air inlet which shall meet the requirements of sub. (7). An observation pipe is not required. Seepage pits shall be located 6 feet or more apart. Excavation and scarifying shall be in accord with sub. (4). The effective area of a seepage pit shall be the vertical wall area of the walled-up chamber for the depth below the inlet for all strata for which the percolation rates are less than 30 minutes per inch. The 6 inches of annular opening outside the vertical wall area may be included for determination of effective area. Table 3 may be used for determining the effective sidewall area of circular seepage pits:

Table 3
EFFECTIVE ABSORPTION AREA FOR SEEPAGE PITS

Inside diameter of chamber in feet plus 1 foot for wall thickness plus one foot for annular space	Depth in feet of Permeable Strata Below Inlet					
	3	4	5	6	7	8
7	75	101	126	151	176	201
8	85	113	142	170	198	226
9	94	126	157	188	220	251
10	104	138	173	208	242	277
12	123	163	204	245	286	327

(4) EXCAVATION AND CONSTRUCTION. The bottom of a trench or bed excavation shall be level. Seepage trenches or beds shall not be excavated when the soil is so wet that soil material rolled between the hands will form a soil wire. All smeared or compacted soil surfaces in the side walls or bottom of the seepage trench or bed excavation shall be scarified to the depth of smearing or compaction and the loose material removed. If rain falls on an open excavation, the soil must be left until dry enough that a soil wire will not form when soil from the excavation bottom is rolled between the hands. The bottom area shall then be scarified and loose material removed.

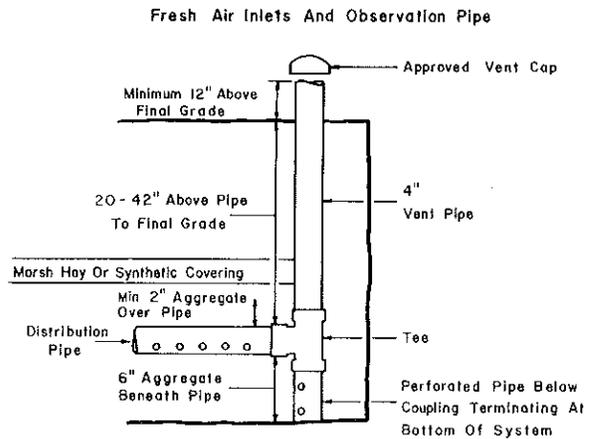
(5) AGGREGATE AND BACKFILL. A minimum of 6 inches of aggregate ranging in size from 1/2 to 2 1/2 inches shall be laid into the trench or bed below the distribution pipe elevation. The aggregate shall be evenly distributed a minimum of 2 inches over the top of the distribution pipe. The aggregate shall be covered with synthetic materials approved by the department or with 9 inches of uncompacted marsh hay or straw. Building paper shall not be used to cover the aggregate. A minimum of 18 inches of soil back fill shall be provided above the covering.

(6) DISTRIBUTION PIPING. (a) *General.* Distribution piping for gravity systems shall be a minimum of 4 inch I.D. approved pipe. The distribution header shall be constructed of approved solid wall pipe. The top of the distribution piping shall be laid 8 to 42 inches below the original surface in continuous straight or curved lines. The slope of the distribution pipes shall be 2 to 4 inches per 100 feet.

(b) *Distribution of effluent.* Distribution of effluent to seepage trenches on sloping sites may be accomplished by utilizing a drop box design. Where dosing is required, the siphon or pump shall discharge a dose of minimum capacity equal to 75% of the combined volume of the distribu-

tion piping in the absorption system. When dosing is required, the dosing frequency shall be a maximum 4 times daily.

(7) FRESH AIR INLETS AND OBSERVATION PIPE. Fresh air observation inlets shall be provided and connected to the perforated distribution pipe with an approved fitting or junction box and be placed so as to assure a free flow of air throughout the entire installation. The vent pipes shall be at least 4 inches in diameter and extend at least 12 inches above the final grade and terminate with an approved vent cap. The observation pipe shall be perforated and extend to the bottom of the aggregate. See following sketch. Fresh air inlets shall be located at least 25 feet from any window, door or air intake of any building used for human habitation. A maximum of 4 distribution pipe lines may be served by one common 4-inch vent when interconnected by a common header pipe.



(8) WINTER INSTALLATION. (a) *General.* Installation of soil absorption systems during periods of adverse weather conditions is not recommended. A soil absorption system shall not be installed if the soil at the system elevation is frozen.

(b) *Removal of snow cover.* Snow cover must be removed from the soil absorption area before excavation begins. Snow must not be placed in a manner that will cause water to pond on the soil absorption system area during snowmelt.

(c) *Excavated and backfill material.* Excavated soil material may be used as backfill for the system if the following conditions are met: The excavated material must be protected from freezing. If the excavated material freezes solid, it shall not be used as backfill. The first 12 inches of backfill shall be loose, unfrozen soil. The protective covering over the bed or trench gravel shall be a synthetic material approved by the department or 9 inches of uncompacted marsh hay or straw.

(d) *System inspection.* Inspection of systems installed during winter conditions shall include inspection of the trench or bed excavation prior to placement of gravel and inspection of backfill material at the time of placement.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.13, Register, June, 1983, No. 330, eff. 7-1-83; am. (6) (b), Register, Register, February, 1994, No. 458

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April, 1992, No. 436, eff. 5-1-92; am. (6) (b) and (7), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.14 Pressure distribution systems. (1) GENERAL. A pressure distribution system may be used on any site meeting the criteria listed in s. ILHR 83.10. There shall be a minimum depth to the top of the distribution piping of 6 inches from original grade. The minimum required suitable soil depths from original grade for a pressure distribution network are as follows:

- 1 inch distribution pipe — 49 inches suitable soil
- 2 inch distribution pipe — 50 inches suitable soil
- 3 inch distribution pipe — 52 inches suitable soil
- 4 inch distribution pipe — 53 inches suitable soil

(2) SOIL ABSORPTION AREA. (a) Sizing. The required soil absorption area shall be determined by dividing the total daily wastewater flow by the design loading rate.

(b) Estimating wastewater flow. 1. Residential. The estimated wastewater flow from a residence shall be 150 gallons per bedroom per day.

2. Public buildings. Daily wastewater flow rates for public buildings shall be based on the usage factors listed in s. ILHR 83.15 (3) (c) 2.

(c) Design loading rate. 1. Loading rates based on percolation test results shall be determined using Tables 4 or 4a, depending upon when the test results were filed with the county in accordance with s. ILHR 83.09 (1).

2. Loading rates based on soil evaluation conducted in accordance with s. ILHR 83.09 (4m) shall be based on using Table 0.

Table 4a

MAXIMUM DESIGN LOADING RATES
BASED UPON PERCOLATION TEST RESULTS
FILED ON OR AFTER JULY 1, 1991

Percolation Rate (minutes per inch)	Design Loading Factor (gal/sq ft/day)
0 to less than 10	0.8
10 to less than 30	0.6
30 to less than 45	0.5
45 to 60	0.4
greater than 60 to 120	0.3 ^a

^a For mound type systems only.

(3) PRESSURE DISTRIBUTION SYSTEM DESIGN. (a) General. Pressure distribution systems may discharge effluent into trenches or beds. Each pipe that is connected to an outlet of a manifold shall be counted as a separate distribution pipe. The horizontal spacing of distribution pipes shall be 30 to 72 inches. (See following sketch.) All distribution piping should be installed at the same elevation, or the plans and specifications shall provide for a design that insures equal flow through each of the perforations.

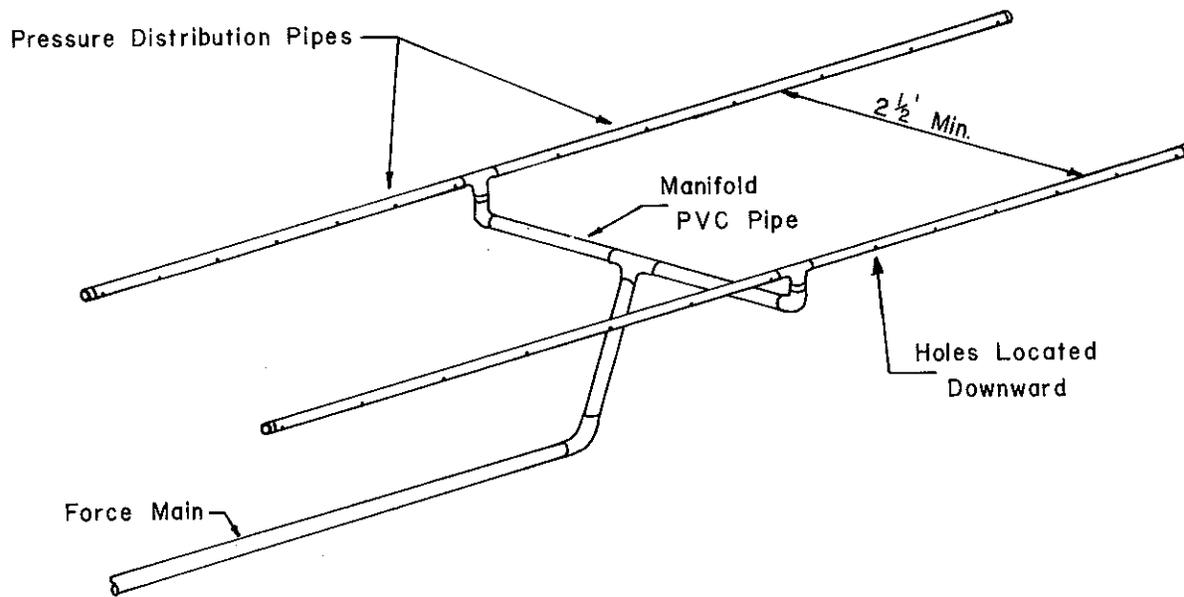
(b) Design calculations. Pressure distribution systems requiring less than 5,000 square feet of absorption area shall be designed using Tables 5 through 11. Systems requiring more than 5,000 square feet of absorption area shall be designed using design specifications and calculations other than those specified in Tables 5 through 11. Design specifications and calculations must be submitted and include perforation discharge rate, total headloss through the distribution piping, headloss through manifold piping, pump or siphon size and dosing volume. Formulas for these calculations may be obtained from the department.

Table 4

MAXIMUM DESIGN LOADING RATES
BASED UPON PERCOLATION TEST RESULTS
FILED PRIOR TO JULY 1, 1991

Percolation Rate (minutes per inch)	Design Loading Factor (gal/sq ft/day)
0 to less than 10	1.2
10 to less than 30	0.8
30 to less than 45	0.72
45 to 60	0.4
greater than 60 to 120	0.24 ^a

^a For mound type systems only.



Bed Design Is Recommended Over Trenches

(c) *Distribution pipe size.* Distribution pipe diameters may vary depending on the length of bed or trenches. Table 5 specifies maximum allowable distribution pipe lengths for various pipe and perforation sizes.

(d) *Manifolds.* 1. Size. The size of the manifold is based on the number, length and discharge rate of the distribution pipes. Table 6 shall be used for calculating distribution pipe discharge rate. Table 7 shall be used for calculating manifold diameter.

2. Distribution pipe connection. Distribution pipes should be connected to the manifold with tee's or 90° ells. Distribution pipes shall have the ends capped.

(e) *Force main.* The size of the force main between the pump and the manifold shall be based on the friction loss and velocity of effluent through the pipe. Force mains shall be constructed of approved pipe.

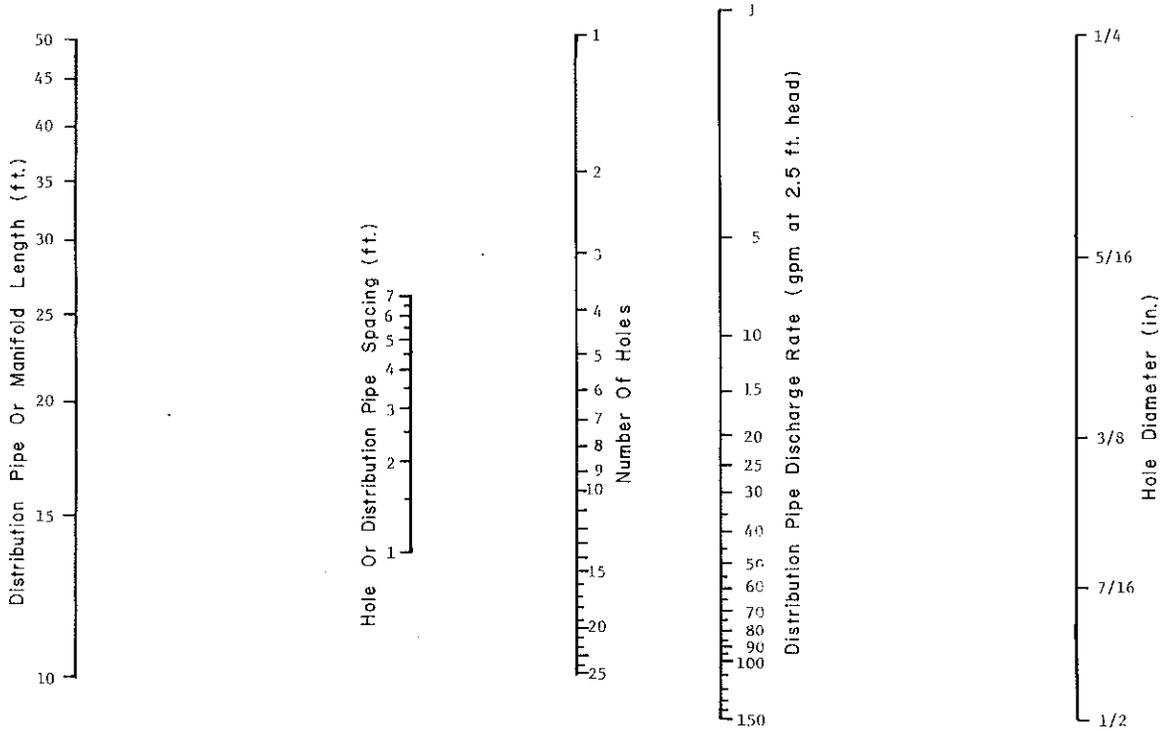
(4) **BED AND TRENCH CONSTRUCTION.** (a) *General.* The excavation and construction requirements for pressure distribution system trenches and beds shall meet the requirements specified in s. ILHR 83.13 (1), (2), (4), (5), (8).

(b) *Aggregate.* Aggregate shall be placed to a minimum depth of 6 inches beneath the distribution pipe with 2 inches spread evenly above the pipe. The aggregate shall be clean, non-deteriorating $\frac{1}{2}$ to $2\frac{1}{2}$ inch stone.

Table 5: Required Distribution Pipe Diameters For Various Hole Diameters, Hole Spacings
And Distribution Pipe Lengths (for plastic pipe only)

Distribution Pipe Length (ft.)	Distribution Pipe Diameter (in.)																																			
	1/4							5/16							3/8							7/16							1/2							
	Hole Spacing (ft.)							Hole Spacing (ft.)							Hole Spacing (ft.)							Hole Spacing (ft.)							Hole Spacing (ft.)							
	2	3	4	5	6	7	2	3	4	5	6	7	2	3	4	5	6	7	2	3	4	5	6	7	2	3	4	5	6	7	2	3	4	5	6	7
10	1"																																			
15	1"																																			
20	1"							1 1/2"							1"							1 1/4"							1"							
25	1"							1 1/2"							1 1/2"							1 1/2"							1 1/2"							
30	1 1/2"							1 1/2"							1 1/4"							1 1/2"							1 1/2"							
35	1 1/2"							1 1/2"							1 1/4"							1 1/2"							1 1/2"							
40	2"							2"							2"							2"							2"							
45	2 1/2"							2 1/2"							2 1/2"							2 1/2"							2 1/2"							
50	3"							3"							3"							3"							3"							

Table 6



(5) PUMPS AND PUMP CONTROLS. (a) *Pump selection.* Pump selection shall be based on the pump performance curve of the model selected. Pumps shall be rated by the manufacturer for use for sewage or effluent. The pump shall be capable of providing a minimum 2.5 feet of head at all of the perforations in the distribution network.

(b) *Discharge rate.* Table 8 shall be used to determine pump dosing rate based on the distribution pipe discharge rate and number of distribution pipes.

(c) *Friction loss.* Table 9 is the friction loss chart for schedule 40 plastic pipe (C = 150). The diameter of the pipe shall be increased if the velocity falls in the excessive range based upon flow rates in Table 9.

(d) *Pump and alarm controls.* 1. *General controls.* The control system for the pumping chamber shall consist of a control for operating the pump and an alarm system to detect when the pump is malfunctioning. Pump controls should be selected which give flexibility in adjusting the on/off depth. All pump and alarm controls shall be approved by the department. Pressure diaphragm switches shall not be used. The following types of controls may be used.

a. *Mercury level control.* Mercury level control switches consist of a mercury switch sealed inside a bulb. Strictly an on/off switch, 2 are required.

Table 8

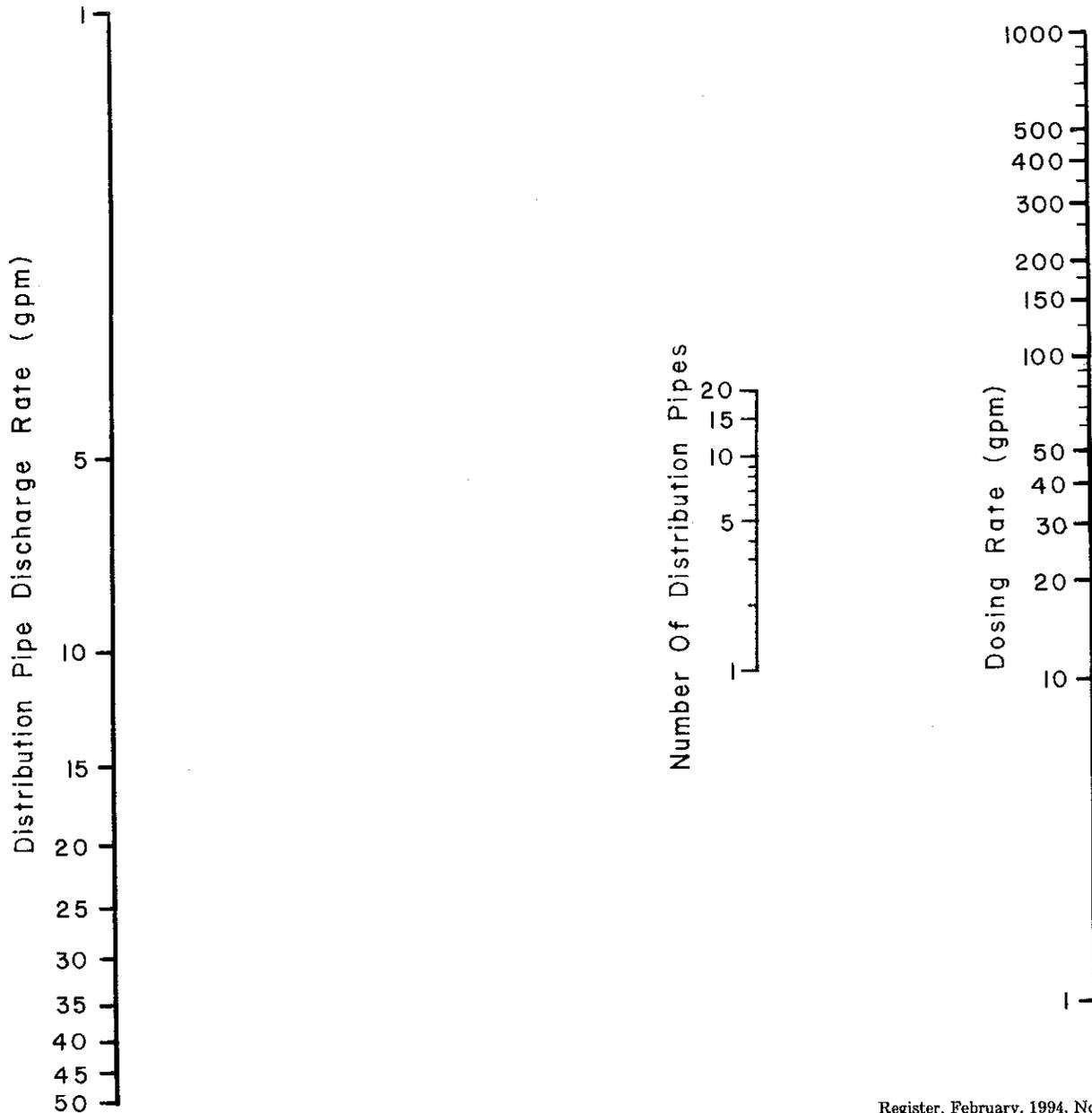


Table 9
 FRICTION LOSS IN SCHEDULE 40 PLASTIC PIPE (C = 150)

Flow gpm	Pipe Diameter (in)								
	1	1-1/4	1-1/2	2	3	4	6	8	10
	ft/100 ft								
1	0.07								
2	0.28	0.07							
3	0.60	0.16	0.07						
4	1.01	0.25	0.12						
5	1.52	0.39	0.18						
6	2.14	0.55	0.25	0.07					
7	2.89	0.76	0.36	0.10					
8	3.63	0.97	0.46	0.14					
9	4.57	1.21	0.58	0.17					
10	5.50	1.46	0.70	0.21					
11		1.77	0.84	0.25					
12		2.09	1.01	0.30					
13		2.42	1.17	0.35					
14		2.74	1.33	0.39					
15		3.06	1.45	0.44	0.07				
16		3.49	1.65	0.50	0.08				
17		3.93	1.86	0.56	0.09				
18		4.37	2.07	0.62	0.10				
19		4.81	2.28	0.68	0.11				
20		5.23	2.46	0.74	0.12				
25			3.75	1.10	0.16				
30			5.22	1.54	0.23				
35				2.05	0.30	0.07			
40				2.62	0.39	0.09			
45				3.27	0.48	0.12			
50				3.98	0.58	0.16			
60					0.81	0.21			
70					1.08	0.28			
80					1.38	0.37			
90					1.73	0.46			
100					2.09	0.55	0.07		
125						0.85	0.12		
150						1.17	0.16		
175						1.56	0.21		
200							0.28	0.07	
250							0.41	0.11	
300							0.58	0.16	
350							0.78	0.20	0.07
400							0.99	0.26	0.09
450							1.22	0.32	0.11
500								0.38	0.14
600								0.54	0.18
700								0.72	0.24
800									0.32
900									0.38
1000									0.46

Velocities in this area
 become too great for the
 various flow rates and
 pipe diameter.

b. Adjustable weight switch. Adjustable weight switches consist of a control located above the water level and 2 weights attached to a single cable which extends into the liquid.

2. Alarm system. The alarm system shall consist of a bell or light mounted in the structure and shall be located so it can be easily seen or heard. The high water warning device shall be installed 2 inches above the depth set for

the on pump control. Alarm systems shall be installed on a separate circuit from the electrical service.

3. Electrical connections. Electrical connections shall be located outside the pumping chamber. All wiring to the pump chamber shall be installed in a conduit.

4. Duplex pumps. When 2 or more pumps are employed within a dosing tank, the pumps shall be interconnected such that the pumps alternate dosing, and dosing contin-

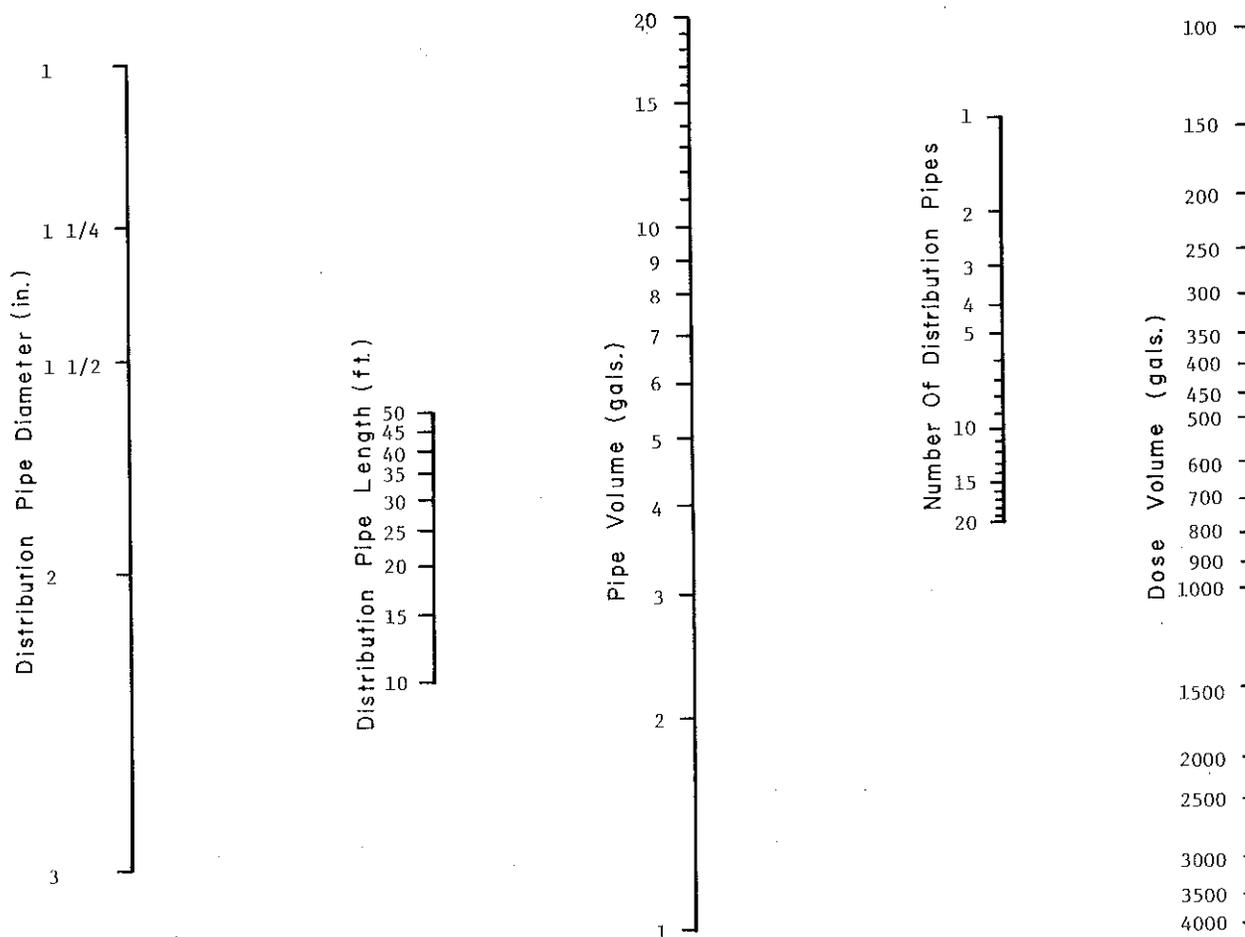
ues in the event that one pump fails. Failure of a pump shall activate an alarm which is to remain audible or visible until manually turned off.

(6) DOSING. The dosing frequency shall be a maximum of 4 times daily. To establish the volume per dose, divide the daily wastewater flow by the dosing frequency. In addition, the dosing volume shall be at least 10 times the capacity of the distribution pipe volume. Table 10 provides the void volume for various pipe diameters. Table 11 shall be used to determine minimum dose volume based on distribution pipe diameter, length and number of distribution pipes.

Table 10
VOID VOLUME FOR VARIOUS DIAMETER PIPES

Diameter (inch)	Volume (gal/ft length)
1	0.041
1 1/4	0.064
1 1/2	0.092
2	0.164
3	0.368
4	0.655
6	1.47

Table 11



History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.14, Register, June, 1983, No. 330, eff. 7-1-83; am. (2) (a), r. and recr. (2) (c), Register, June, 1991, No. 426, eff. 7-1-91; r. and recr. (2) (a), (c), (5) (a) and Table 4, cr. (5) (d) 4. and Table 4a, Register, April, 1992, No. 436, eff. 5-1-92; am. (1), r. (4) (c), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.15 Septic tanks and other treatment tanks. (1) GENERAL. Septic tanks shall be fabricated or constructed of welded steel, monolithic concrete, fiberglass or other materials approved by the department. All tanks shall be watertight and fabricated so as to constitute an individual

structure. The design of prefabricated septic tanks shall be approved by the department. Plans for site-constructed concrete tanks shall be approved by the department prior to construction.

(2) DESIGN OF SEPTIC TANKS. (a) Liquid depth. The liquid depth shall not be less than 3 feet nor more than an average of 6 feet. The total depth shall be at least 8 inches greater than the liquid depth.

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(b) *Rectangular tanks.* Rectangular tanks shall have a minimum width of 36 inches and shall be constructed with the longest dimensions parallel to the direction of flow.

(c) *Cylindrical tanks.* Cylindrical tanks shall have an inside diameter of not less than 48 inches.

(d) *Label.* Each prefabricated tank shall be clearly marked to show liquid capacity and the name and address or registered trade mark of the manufacturer. The markings shall be impressed into or embossed onto the outside wall of the tank immediately above the outlet opening. Each site-constructed concrete tank shall be clearly marked at the outlet opening to show the liquid capacity. The marking shall be impressed into or embossed onto the outside wall of the tank immediately above the outlet opening.

(e) *Materials.* For septic tank material and construction specifications, see s. ILHR 83.20.

(f) *Inlet and outlet.* The inlet and outlet on all tanks or tank compartments shall be provided with open-end coated sanitary tees or baffles made of approved materials, so constructed as to distribute flow and retain scum in the tank or compartments. The inlet and outlet openings on all tanks shall contain a "boss" stop or other provision which will prevent the insertion of the sewer piping beyond the inside wall of the tank. The tees or baffles shall extend at least 6 inches above and 9 inches below the liquid level, but not to exceed 1/2 the liquid depth. At least 2 inches of clear space shall be provided over the top of the baffles or tees. The bottom of the outlet opening shall be at least 2 inches lower than the bottom of the inlet.

(g) *Manholes.* 1. Each single-compartment tank and each unit of a multi-compartment tank shall be provided with at least one manhole opening located over either the inlet or outlet opening.

2. Manholes and manhole risers for tanks shall provide an inside clearance of no less than 24 inches in diameter.

3. A manhole or top of a manhole riser for a tank shall terminate either:

a. At or below final grade, but no deeper than 6 inches; or

b. At least 4 inches above final grade.

4. a. Tanks of steel and fiberglass shall be provided with collars to accommodate manhole risers or extensions.

b. Collars for steel tanks and fiberglass tanks shall be of the same material as the tank.

c. Collars for steel tanks and fiberglass tanks shall be at least 2 inches in height.

d. Collars for steel tanks shall be permanently welded to the tank.

e. Collars for fiberglass tanks shall be an integral part of the tank.

(h) *Manhole covers.* 1. Manhole risers for tanks shall be provided with a substantial, fitted, watertight cover.

2. Manhole tank covers that are not buried shall have locking devices.

3. a. Manhole covers for tanks shall have warning labels printed in red or other contrasting color affixed to the manhole covers.

b. The wording used on the warning label shall clearly indicate the hazards present when entering a sewage or other treatment tank.

4. Covers, locking devices and warning labels shall be reviewed and approved as specified in s. ILHR 84.10.

(i) *Inspection opening.* An inspection pipe shall be provided directly over any inlet baffle or outlet baffle for a tank compartment over which a manhole opening is not provided. An inspection pipe shall:

1. Be of a material as listed in s. ILHR 84.30 (2) for vent systems;

2. Be at least 4 inches in diameter;

3. Terminate at least 6 inches above the adjacent final grade; and

4. Terminate with a removable watertight cap or plug.

(3) *CAPACITY AND SIZING.* (a) *Minimum capacity.* The capacity of a septic tank or other treatment tank shall be based on the number of persons using the building to be served or upon the volume and type of waste. The minimum liquid capacity shall be 750 gallons.

(b) *Multiple tanks.* When the required capacity is to be provided by more than one tank, the minimum capacity of any tank shall be 750 gallons. When 3 or 4 tanks are installed, approval of the design of the system shall be obtained from the department. The installation of more than 4 tanks in series is prohibited. Installation of septic tanks in parallel is prohibited.

(c) *Sizing of tank.* 1. Residential. The minimum liquid capacity for one and 2 family residences is as follows:

SEPTIC TANK CAPACITY ONE AND TWO FAMILY RESIDENCES

Number of Bedrooms	Septic Tank
1.....	750
2.....	750
3.....	975
4.....	1,200
5.....	1,425
6.....	1,650
7.....	1,875
8.....	2,100

2. Public buildings. For buildings other than one and two family residences the liquid capacity shall be increased above the 750-gallon minimum as established in Table 12. For such buildings having kitchen and/or laundry waste, the tank capacity shall be increased to receive the anticipated volume for a 24-hour period from the kitchen and/or laundry. The liquid capacities established in Table 12 do not include employees.

Table 12

Apartment buildings (per bedroom — includes auto washer)	150 gals.
Assembly hall (per person — no kitchen)	2 gals.
Bars and cocktail lounges (per patron space)	9 gals.
Beauty salons (per station — includes customers)	140 gals.
Bowling alley (per alley)	125 gals.
Bowling alley with bar (per alley)	225 gals.
Campgrounds and camping resorts (per camp space)	100 gals.
Campground sanitary dump stations (per camp space)	5 gals.
(omit camp spaces with sewer connection)	
Camps, day use only — no meals served (per person)	15 gals.
Camps, day and night (per person)	40 gals.
Car wash (automatic) — subject to state approval	
Car wash (per car handwash)	50 gals.
Catch basins — garages, service stations, etc. (per basin, etc.)	100 gals.
Catch basins — truck washing (per truck)	100 gals.
Churches — no kitchen (per person)	3 gals.
Churches — with kitchen (per person)	7.5 gals.
Condominiums (per bedroom — includes auto washer)	150 gals.
Country clubs — subject to state approval	
Dance halls (10 sq. ft. per person)	3 gals.
Dining hall — kitchen and toilet waste — with dishwasher and/or with disposer (per meal served)	11 gals.
Dining hall — kitchen waste only (per meal served)	3 gals.
Drive-in restaurants — all paper service (per car space)	15 gals.
Drive-in restaurants — all paper service inside seating (per seat)	15 gals.
Drive-in theaters (per car space)	5 gals.
Employee — in all buildings, per employee — total all shifts	20 gals.
Floor drain (per drain)	50 gals.
Hospitals (per bed space)	200 gals.
Hotels or motels and tourist rooming houses (per room — 2 persons per room)	100 gals.
Medical office buildings, clinics and dental offices	
Doctors, nurses, medical staff (per person)	75 gals.
Office personnel (per person)	20 gals.
Patients (per person)	10 gals.
Migrant labor camp, central bathhouse (per employee)	30 gals.
Mobile homes, single installation (use ILHR 83.15 (3) (c) 1)	
Mobile home parks, homes with bathroom groups (per site)	300 gals.
Nursing and rest homes — without laundry (per bed space)	100 gals.
Outdoor sport facilities (toilet waste only — per person)	5 gals.
Parks, toilet wastes (per person — 75 persons per acre)	5 gals.
Parks, with showers and toilet wastes (per person — 75 persons per acre)	10 gals.
Restaurant — kitchen waste only — without dishwasher and/or disposer (per seat)	9 gals.
Restaurant — toilet waste only (per seat)	21 gals.
Restaurant — kitchen and toilet wastes (per seating space)	30 gals.
Restaurant (24-hr) — kitchen and toilet wastes (per seating space)	60 gals.
Restaurant — dishwasher and/or food waste disposer (per seat)	3 gals.
Restaurant (24-hr) — dishwasher and/or food waste disposer (per seat)	6 gals.
Retail store — customers	1.5 gals.
(Number of customers = 70% total area divided by 30 square feet/customer.)	
Schools (per classroom — 25 pupils per classroom)	450 gals.
Schools with meals served (per classroom — 25 pupils per classroom)	600 gals.
Schools with meals served and showers provided (per classroom)	750 gals.
Self-service laundries (toilet waste only, per machine)	50 gals.
Auto washer (apartments, service buildings, etc. — per machine)	300 gals.
Service stations (per car)	10 gals.
Showers — public (per shower taken)	15 gals.
Swimming pool bathhouses (per person)	10 gals.

(4) INSTALLATION. (a) Location. 1. The location of sewage treatment tanks and pump and siphon tanks shall be in conformance with the setback distances listed in Table 12m.

2. a. A sewage treatment tank may not be located within a building or under a building, except as permitted in subpar. b.

b. A sewage treatment tank and pump or siphon tank may be located either under a cantilevered portion of a building or under an unenclosed deck structure, if at least 5 feet of vertical clearance for servicing purposes is provided between the top of the manhole and the obstruction.

3. No structural supports of buildings, portions of buildings, decks or porches may rest upon any portion of a sewage or other treatment tank.

Note: Pump and siphon tanks are commonly referred to as dosing tanks.

Table 12m

MINIMUM SETBACK DISTANCES FOR TREATMENT TANKS, PUMP AND SIPHON TANKS, SERVICING SUCTION LINES AND PUMP DISCHARGE LINES

Setback Element	Horizontal Distance (feet)
All Structures, Swimming Pools ^a	5
Lot or Property Line	2
Underground Water Supply System and Cistern	10
Well ^b , High Water Mark of Lake, Stream, Pond, Flowage or Reservoir	25

^a All structures include any building and portions of buildings with any type of foundation. Swimming pools include above ground and below-ground pools.

^b For location of wells, public, private or high capacity, reference should be made to ch. NR 112. For floodplains, refer to s. ILHR 83.18 (9).

(b) Groundwater. If the tank is installed in groundwater, adequate anchoring provisions shall be made.

(c) Bedding. A 3-inch thick compacted bedding shall be provided for all septic and other treatment tank installations. The bedding material shall be sand, gravel, granite, limerock or other noncorrosive materials of such size that 100% will pass a 1/2-inch screen.

(d) Backfill. 1. Steel and fiberglass tanks. The backfill material for steel and fiberglass tanks shall be as specified for bedding and shall be tamped into place, care being taken to prevent damage to the coating.

2. Concrete tanks. The backfill for concrete tanks shall be soil material, 100% of which shall pass a 4-inch screen and shall be tamped into place.

(e) Manhole riser joints. 1. Concrete. All joints on concrete risers and manhole covers shall be tongue and groove or shiplap type and sealed watertight using neat cement, mortar or bituminous compound.

2. Steel. All joints on steel risers shall be welded or flanged and bolted and be watertight. All steel manhole extensions shall be bituminous coated inside and outside.

3. Fiberglass. All methods of attaching fiberglass risers shall be watertight and approved by the department.

(5) DOSING TANKS. (a) Material and construction. 1. Dosing tanks. Dosing tanks shall be watertight and constructed of materials as specified in s. ILHR 83.20.

2. Review and approval. The design of site-constructed dosing tanks shall be reviewed and approved by the department prior to installation in accordance with s. ILHR 83.08.

3. Manholes. a. A dosing tank shall be provided with a manhole opening as specified in sub. (2) (g).

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b. The dosing tank manhole cover shall terminate no less than 4 inches above grade and be provided with both a locking device and warning label as specified in sub. (2) (h) 1. to 3.

4. Label. A dosing tank shall be labeled in accordance with sub. (2) (d).

(b) *Capacity and sizing of pump tanks.* The minimum liquid capacity of a dosing tank or a dosing tank compartment employing one pump shall be determined from the distance between the bottom of the tank and the level of the inlet pipe to accommodate the cumulative volumes as specified in subds. 1 to 4. The minimum liquid capacity of dosing tank or dosing tank compartment employing multiple pumps shall accommodate the cumulative volumes as specified in subds. 2 to 4.

1. A reserve capacity shall be provided above the high-water alarm that is at least equal to the daily wastewater discharged from the building served. This volume shall be determined for one- and 2-family residences based on 100 gallons per bedroom, or by using Table 12 for other uses.

2. The dose volume shall be provided as determined by the system type as specified in s. ILHR 83.13 (6) (b) or s. ILHR 83.14 (6).

3. A liquid volume between the pump "on" setting and the alarm float level shall be provided.

4. A liquid volume shall be provided as calculated from the bottom of the tank to the pump "off" setting.

Note: See Appendix for further explanatory material.

(c) *Capacity and sizing of siphon tanks.* The minimum liquid capacity of a dosing tank employing a siphon shall be sufficient to accommodate volumes necessary to provide dosing as specified by the system type.

(d) *Venting.* 1. A dosing tank or a dosing tank compartment shall be provided with a vent that:

a. Is sized in accordance with Table 82.31-4, but not less than 2 inches in diameter; and

b. Is of a material listed in s. ILHR 84.30 (2).

2. Except as provided in subd. 3, a vent serving a dosing tank or dosing tank compartment shall:

a. Terminate at least 12 inches above the adjacent final grade;

b. Terminate with a vent cap or return bend; and

c. Be located at least 10 feet horizontally from any door, window or fresh air intake.

Note: Rules of other federal or state agencies may specify greater separation distances between vents and fresh air intakes for hospitals and nursing homes.

3. A vent serving a dosing tank or a dosing tank compartment may:

a. Connect to the venting system serving a building or a structure, in which case the vent shall conform with the requirements specified in s. ILHR 82.31 (15) and (16); or

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b. Be attached to the exterior of a building or a structure, in which case the vent shall conform with the requirements specified in s. ILHR 82.31 (16) (a) to (e).

(6) **DESIGN OF OTHER SEWAGE TREATMENT TANKS.** Other types of sewage treatment tanks shall be constructed in accordance with s. ILHR 83.20. Designs for site-constructed tanks shall be reviewed and approved by the department prior to installation in accordance with s. ILHR 83.08. Designs for prefabricated tanks shall be reviewed and approved by the department in accordance with s. ILHR 84.10.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.15, Register, June, 1983, No. 330, eff. 7-1-83; am. (4) (e), Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. (2) (g) to (i), (4) (a), (5), (6), cr. Table 12m, r. (4) (e) and Table 13, renum. (4) (f) to be (4) (e), Register, April, 1992, No. 436, eff. 5-1-92; am. (2) (f) 1. and (5) (d) 1. b., Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.16 Maintenance and sludge disposal. (1) **MAINTENANCE.** Septic tanks and other treatment tanks shall be cleaned whenever the sludge and scum occupies $\frac{1}{2}$ of the tank's liquid capacity. All sludge, scum, liquid and any other material removed from a private domestic sewage treatment and disposal system is hereafter referred to as sludge.

(2) **SLUDGE DISPOSAL.** See ch. NR 113, Wis. Adm. Code.

(3) **COUNTY OPTION.** Counties may establish a mandatory maintenance program to insure continuing maintenance of private sewage systems.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.16, Register, June, 1983, No. 330, eff. 7-1-83.

ILHR 83.17 Chemical restoration. No products for chemical restoration or chemical restoration procedures for private sewage systems may be used unless approved by the department.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.17, Register, June, 1983, No. 330, eff. 7-1-83.

ILHR 83.18 Holding tanks. (1) **APPROVAL.** Plans shall be submitted in accordance with ss. ILHR 83.07 and 83.08, for each application to install a holding tank. An application for a holding tank shall not be approved, if:

(a) Any other type of private sewage system may be utilized as permitted under this chapter or ch. 145, Stats.; and

(b) The property contains an area of soil suitable for any other type of private sewage system as permitted under this chapter.

(2) **PROHIBITION OF HOLDING TANKS.** (a) *Department.* 1. The department may prohibit the installation and use of holding tanks for new construction in areas where:

a. The methods of final disposal of septage from existing holding tanks are not in compliance with the rules adopted under s. 146.20 (4g), Stats.;

b. There is insufficient disposal capacity for the septage at wastewater treatment facilities or land disposal sites;

c. Previously installed holding tanks have been found not to be watertight by the department or county due to geological conditions;

d. The county has failed to provide to the department accurate annual pumping reports required under sub. (4) (a) 3.; or

e. The results of the department's audits under s. 145.20 (3), Stats., indicate that sanitary permits have been issued for holding tanks in violation of sub. (1).

2. A departmental prohibition for the installation and use of holding tanks shall be established by departmental orders in accordance with s. 145.02 (3) (f), Stats. The order shall specify the conditions which must be corrected before the order will be lifted.

(b) *Local*. 1. A county may prohibit by ordinance the installation and use of holding tanks for new construction. If a county does not prohibit the installation and use of a holding tank for new construction, then any city, village or town within that county may prohibit by ordinance the installation and use of holding tanks for new construction.

2. An ordinance adopted under subd. 1. may prohibit the installation and use of holding tanks for specific building occupancies or specific geographical areas.

3. Before adopting an ordinance prohibiting the installation and use of holding tanks for new construction the local governmental unit shall submit a copy of the proposed ordinance to the department for review.

4. If a local governmental unit prohibits the installation and use of holding tanks for new construction, the local governmental unit shall establish an appeal procedure to the prohibition. Under the appeal procedure the local governmental unit may grant variances to the prohibition. The local governmental unit shall inform the department in writing of each variance granted.

(3) **HOLDING TANKS ON PROPERTIES WITH EXISTING BUILDINGS.** When the use of a holding tank becomes the only available alternative for the disposal of sanitary liquid waste for an existing building, local government shall allow the use of a holding tank or condemn the property. The requirements established for use of holding tanks for newly developed properties in this section shall also apply to replacement system uses.

(4) **SERVICING CONTRACTS, AGREEMENTS AND STATEMENTS.** (a) 1. Prior to the issuance of a sanitary permit for the installation of a holding tank the owner of the holding tank shall, except as provided by s. 146.20 (3) (d), Stats., contract with a person who is licensed under ch. NR 113 to have the holding tank serviced. The owner shall file a copy of the contract or their registration with the local governmental unit which has signed the pumping agreement under par. (b) and with the county. The owner shall file a copy of any changes to the service contract or a copy of a new service contract with the local governmental unit within 10 business days from the date of change to the service contract.

Note: Section 146.20, Stats., relates to the servicing of septic tanks, soil absorption fields, holding tanks, grease traps and privies.

2. The person responsible for servicing a holding tank under subd. 1. shall submit to the local governmental unit

which has signed the pumping agreement under par. (b) and to the county a report for the servicing on a semiannual basis. The service report shall include:

a. The name and address of the person responsible for servicing the holding tank;

b. The name of the owner of the holding tank;

c. The location of the property on which the holding tank is installed;

d. The sanitary permit number issued for the holding tank;

e. The dates on which the holding tank was serviced;

f. The volumes in gallons of the contents pumped from the holding tank for each servicing; and

g. The disposal sites to which the contents from the holding tank were delivered.

3. The county shall submit to the department an annual report summarizing the semiannual service reports which it is required to receive under subd. 2.

(b) 1. The owner of a holding tank shall enter into agreement with the appropriate county, city, village or town guaranteeing that the county or local governmental unit which signed the agreement will service the holding tank, if the owner fails to have the holding tank properly serviced in response to orders issued by the department, county or local governmental unit to prevent or abate a nuisance as described in ss. 146.13 and 146.14, Stats.

2. The owner or agent shall submit a copy of the pumping agreement required under subd. 1. to the department when plans for the proposed holding tank are submitted to the department for review under s. ILHR 83.08.

3. The pumping agreement required under subd. 1. shall be binding upon the owner, the heirs of the owner and assignees of the owner. The owner shall file the pumping agreement with the register of deeds. Upon receipt of a holding tank agreement, the register of deeds shall record the agreement in a manner which will permit the existence of the agreement to be determined by reference to the property where the holding tank is installed.

(c) The owner of a building or facility which will discharge more than 3,000 gallons of wastewater per day, as determined under s. ILHR 83.15 (3) (c) 2., to one or more holding tanks shall provide a written statement to the department describing the method of final disposal for the septage from the holding tanks. The department may not approve these types of holding tanks until the department receives written verification that the proposed methods of final disposal are acceptable to the department of natural resources. The department shall notify the department of natural resources when a system of this type is approved.

(5) **SIZING.** (a) *One and 2 family residences.* The minimum liquid capacity of a holding tank for one and 2 family residences is as follows:

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Number of Bedrooms	Holding Tank
1	2,000
2	2,000
3	2,000
4	2,500
5	3,000
6	3,500
7	4,000
8	4,500

(b) *Public buildings.* Public buildings shall have a minimum 5-day holding capacity, but not less 2,000 gallons. Sizing shall be based in accord with s. ILHR 83.15 (3) (c) 2. The 750 gallon minimum referred to in s. ILHR 83.15 (3) does not apply to holding tanks. No more than 4 holding tanks installed in series will be permitted.

(6) **CONSTRUCTION.** Holding tanks shall be constructed of welded steel, monolithic concrete, glass-fibre reinforced polyester or other materials approved by the department.

(7) **INSTALLATION.** (a) *Location.* 1. Holding tanks shall be located in conformance with the setback distances listed in Table 12m.

2. The service port or manhole cover of a holding tank shall be located no more than 25 feet from a service drive or road.

(b) *Warning device.* A high water warning device shall be installed so that it activates 1 foot below the inlet pipe. This device shall be either an audible or illuminated alarm. If the latter, it shall be conspicuously mounted. Electrical junction box, including warning equipment junctions, shall be located outside the holding tank unless they are housed in waterproof, explosion-proof enclosures. Electrical relays or controls shall be located outside the holding tank.

(c) *Manholes.* Each tank shall be provided with a manhole opening no less than 24 inches square or 24 inches inside diameter extending to a minimum of 4 inches above ground. Finish grade must be sloped away from the manhole to divert surface water from the manhole. Each manhole cover shall have an effective locking device. Manhole covers may have a service port reduced in size to 8 inch inside diameter 4 inches above finish grade level. The reduced opening must have an effective locking cover or a brass cleanout plug. Reduced locking devices or clean-outs must be approved by the department.

(d) *Septic tank.* If an approved septic tank is installed to serve as a holding tank, the inlet and outlet baffle may be removed and the outlet shall be sealed.

(e) *Vent.* 1. A holding tank shall be provided with a vent that:

- a. Is not less than 2 inches in diameter; and
- b. Is of a material listed in s. ILHR 84.30 (2).

2. Except as provided in subd. 3, a vent serving a holding tank shall:

a. Terminate at least 12 inches above the adjacent final grade;

b. Terminate with a vent cap or return bend; and

c. Be located at least 10 feet horizontally from any door, window or fresh air intake.

Note: Rules of other federal or state agencies may specify greater separation distances between vents and fresh air intakes for hospitals and nursing homes.

3. A vent serving a holding tank may:

a. Connect to the venting system serving a building or a structure, in which case the vent shall conform with the requirements specified in s. ILHR 82.31 (15) and (16); or

b. Be attached to the exterior of a building or a structure, in which case the vent shall conform with the requirements specified in s. ILHR 82.31 (16) (a) to (e).

(f) *Servicing.* Holding tanks shall be serviced in accord with ch. 146, Stats., and ch. NR 113, Wis. Adm. Code.

(8) **SERVICE SUCTION AND DISCHARGE LINES.** (a) A service suction line or discharge line serving a holding tank for servicing purposes shall:

1. Be constructed of piping materials in accordance with ch. ILHR 84;

2. Terminate with a service port consisting of a quick disconnect fitting with a removable plug;

3. Have the service port of the suction line terminate at least 2 feet above final grade;

4. Have the service port identified as a sewage suction line with a permanent sign with lettering at least 12-inch in height;

5. Have the service port secured to a permanent support;

6. Be protected against frost in accordance with s. ILHR 82.30 (11) (b), unless the entire length of the line is drained after each pumping of the tank; and

7. Be at least 3 inches in diameter.

(b) A suction line serving a holding tank may not be installed such that the tank can be drained by gravity or by siphonic action.

(c) Where a lift station is employed for servicing the holding tank, the pump discharge line shall conform with par. (a), except that:

1. The discharge line shall be at least 2 inches in diameter; and

2. The lift station pump shall be activated by means of a keyed-switch at the service port.

(9) **TANK IN FLOODPLAIN.** (a) *Vent.* A vent serving a holding tank located in a floodplain shall terminate at least 2 feet above the established regional flood elevation.

(b) *Anchoring.* Anchoring of a holding tank located in a floodplain shall be provided to counter buoyant forces caused by a regional flood or periodic saturated soil conditions using the following formula:

Weight of the tank plus the weight of the anchor = $1.5 \times (\text{volume of water the tank displaces}) \times [\text{the weight of water (62.4 pounds/cubic foot at 39°F)}]$.

(c) *Manhole.* For a holding tank located in a floodplain:

1. At least 2 feet of elevation shall be provided between the top of the service manhole of a holding tank and the recorded regional flood elevation; or

2. A watertight manhole cover or service port shall be provided which is threaded or bolted to the riser.

(10) **METERING.** (a) New buildings and new structures to be served by holding tanks shall include the installation of water meters to measure the flows of the water supplies to allow comparisons to the data of holding tank pumping reports.

(b) A water meter required under par. (a) shall be installed in accordance with s. ILHR 82.40 (3) (e).

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.18, Register, June, 1983, No. 330, eff. 7-1-83; emerg. r. and recr. (1), (2) and (4) eff. 3-6-85; r. and recr. (1), (2) and (4), Register, September, 1985, No. 357, eff. 10-1-85; r. and recr. (7) (a), (e) and (8), cr. (9), Register, April, 1992, No. 436, eff. 5-1-92; am. (1) (intro.) and (7) (e) i.b., cr. (10), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.19 Inspections. (1) Pursuant to s. 145.20 (2) (d), Stats., no part of a private sewage system may be covered by backfill until the county or the department has had an opportunity to inspect the system in accordance with this section.

(a) The plumber responsible for the installation of a private sewage system shall notify the county when the system is ready for inspection. The notification shall be in person, in writing, or by telephone or electronic communication.

(b) The plumber shall be responsible for maintaining records of the inspection notifications. The records shall include information relative to the date and time of notification and the person contacted.

(c) If an inspection is not made by the end of the next workday, excluding Saturdays, Sundays and holidays, after notifying the county, the plumber may proceed with the installation of the system, including backfilling.

(2) Pursuant to s. 145.20 (2) (g), Stats., a county by ordinance may require other inspections in addition to that specified in sub. (1).

(3) (a) A county shall maintain a written record of each inspection conducted for a private sewage system. The record shall include information relative to:

1. The location of the system;
2. The date and time of the inspection;
3. The nature and findings of the inspection.

(4) A county shall make available to the department upon request inspection records for private sewage systems.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.19, Register, June, 1983, No. 330, eff. 7-1-83; r. and recr. Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.20 Materials. (1) **MINIMUM STANDARDS.** (a) *Approval.* Unless otherwise provided for in this chapter, all materials, fixtures or devices sold, used or entering into the construction of a private sewage system or parts thereof, shall be submitted to the department for approval and shall conform to approved applicable standards or to other equivalent standards acceptable to the department and shall be free from defects.

(b) *Identification.* Each length of pipe and each pipe fitting, fixture, material and device used in a private sewage system shall have cast, embossed, stamped or indelibly marked on it the maker's mark or name, the weight and quality of the product or identified in accord with the applicable approved standard. All materials and devices used in the construction of a private sewage system or parts thereof shall be marked and identified in a manner satisfactory to the department.

(c) *Conformance.* Standards listed or referred to in this section cover materials which shall conform to the requirements of this chapter when used in accordance with the limitations imposed in this chapter. Designs and materials for special conditions or materials not provided for herein may be used only after the department has been satisfied as to their adequacy and granted approval.

Note: Chapter ILHR 84 contains accepted and approved plumbing materials and the applicable standards.

(d) *Alterations.* In existing buildings or premises in which plumbing installations are to be altered, repaired or renovated, the department has discretionary powers to permit deviation from the provisions of this chapter provided that such a proposal to deviate is first submitted to the department for proper determination and approval.

(e) *Tests.* The department may require tests to be made or repeated, if at any time, there is reason to believe that any material or device no longer conforms to the requirements on which its approval was based.

(2) **MATERIAL STANDARDS.** Each material listed in Table 32 of s. ILHR 82.19, shall conform to at least one of the standards opposite it. Products conforming to one or more of the specifications listed shall be considered acceptable subject to limitations specified. See s. ILHR 83.02 (63) for a list of abbreviations. For materials not listed, consult the department.

(3) **PRECAST CONCRETE AND SITE CONSTRUCTED TANKS.** (a) Precast concrete tanks shall have a minimum wall thickness of 2 inches.

(b) *Materials.* The concrete used in constructing a precast or site-constructed tank shall be a mix to withstand a compressive load at least 3,000 pounds per square inch. All concrete tanks shall be designed to withstand the pressures to which they are subjected.

(c) *Joints.* The floor and sidewalls of a site-constructed concrete tank shall be monolithic except a construction joint will be permitted in the lower 12 inches of the sidewall of the tank. The construction joint shall have a keyway in the lower section of the joint. The width of the keyway shall be approximately 30% of the thickness of the sidewall with a depth equal to the width. A continuous water stop or baffle at least 6 inches in width shall be set vertically in the joint, embedded $\frac{1}{2}$ its width in the concrete below the joint with the remaining width in the con-

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crete above the joint. The water stop or baffle shall be copper, neoprene, rubber or polyvinylchloride designed for this specific purpose. Joints between the concrete septic tank and its cover and between the septic tank cover and manhole riser shall be tongue and groove or shiplap type and sealed watertight using neat cement, mortar or bituminous compound.

(4) **STEEL SEPTIC TANKS.** For general tank design see s. ILHR 83.15. Steel tanks shall be fabricated of new, hot rolled commercial steel. The tanks including cover with rim, inlet and outlet collars and manhole extension collars shall be fabricated with welded joints in such a manner as to provide structural stability and water tightness. Steel tanks shall be coated, inside and outside in compliance with U.L. Standard 70 Bituminous Coated Metal Septic Tanks. Any damage to the bituminous coating shall be repaired by recoating. The gauge of the steel shall be as follows:

SEPTIC TANK CAPACITY

Tank Design

Vertical Cylindrical

500 thru 1,000 gallons	Bottom and sidewalls	14 ga	None
.....	Cover	12 ga	
.....	Baffles	12 ga	
1,001 thru 1,250 gallons ..	Complete tank	10 ga	None
1,251 thru 1,500 gallons ..	Complete tank	7 ga	None

Horizontal Cylindrical

500 thru 1,000 gallons	Complete tank	13 ga	54" dia
1,001 thru 1,500 gallons ..	Complete tank	12 ga	64" dia
1,501 thru 2,500 gallons ..	Complete tank	10 ga	76" dia
2,501 thru 9,000 gallons ..	Complete tank	7 ga	76" dia
9,001 thru 12,000 gallons ..	Complete tank	1/4" plate	None
12,001 or more gallons	Complete tank	5/16" plate	None

(5) **FIBERGLASS SEPTIC TANKS.** (a) *General.* The following paragraphs apply to septic tanks made of glass-fiber reinforced polyester and intended for use in nonindustrial private sewage systems. For general septic tank design see s. ILHR 83.15. Unless otherwise indicated, the plastic terminology used in this section is in accordance with the definitions given in ASTM Standard D 883.

(b) *Materials.* Septic tanks, covers, baffles, flanges, manholes, etc., shall be made from polyester resins with glass-fiber reinforcement and meet the general design criteria as prescribed in s. ILHR 83.15 (1).

(c) *Resin.* The resin shall be a commercial grade of polyester resin and shall be evaluated as a laminate by tests conducted in accordance with ASTM Standard C 581. Unless otherwise approved by the department the same resin shall be used throughout the laminate.

(d) *Reinforcing material.* The reinforcing material shall be of a suitable commercial grade of glass-fiber (E Glass) treated with a coupling agent, approved by the glass-fiber manufacturer, that will provide a compatible bond between the resin and the glass. Glass-fiber surfacing materials, if used, shall be of a chemical-resistant glass (C glass) bonded with a suitable binder.

(e) *Fillers and pigments.* The resins used shall not contain fillers except as required for viscosity control. Up to 5% by weight of the total resin content of thixotropic agent that will not interfere with visual inspection may be added to the resin for viscosity control. Resins may contain pigments and dyes recognizing that such additions may interfere with visual inspection of laminate quality.

(f) *Laminate.* The laminate shall consist of the following: Primary chemical resistant surface; internal anti-wicking barrier; additional structural reinforcing section if required to meet the properties described in par. (h) and the following table; and exterior surface. (See following sketch.)

1) Primary Chemical-Resistant Surface											
2) Internal Anti-Wicking Barrier											
1)	2)	2)	3)	3)	3)	To Desired Thickness For Strength	3)	3)	3)	3)	4)
3) Additional Structural Reinforcing Section											
4) Exterior Surface											

(g) *Primary chemical resistant surface.* This surface shall be between 0.005 and 0.012 inch thick. It shall be a reinforced resin-rich surface. It shall be free from cracks and crazing and have a smooth finish.

(h) *Internal anti-wicking barrier.* Not less than 0.100 inch of chemical resistant laminate next to the inner surface shall be reinforced with not less than 20% or more than 30% by weight of mat or chopped strand.

(i) *Additional structural reinforcing sections.* This layer or body or the laminate shall be of chemically resistant construction suitable for the intended use and providing the additional strength necessary to meet the tensile and flexural requirements. When separate layers such as mat, cloth or woven roving are used, all layers shall be lapped at least one inch. Laps shall be staggered as much as possible. If woven roving or cloth is used, layers of chopped strand glass shall be placed as alternate layers.

(j) *Exterior surface.* This surface shall consist of a chopped strand glass over which shall be applied a resin-rich coating. This resin-rich surface layer shall contain less than 20% of reinforcing material.

(k) *Cut edges.* All cut edges shall be coated with resin so that no glass fibers are exposed and all voids are filled. Structural elements having edges exposed to the chemical environment shall be made with chopped strand glass reinforcement only.

(l) *Wall thickness.* The minimum wall thickness shall be as recommended by the manufacturer but in no case shall it be less than 3/16 inch regardless of operating conditions. Isolated small areas may be as thin as 80% of the specified minimum wall thickness.

(m) *Mechanical properties.* To establish proper wall thickness and other design characteristics, the minimum physical properties for any laminate shall be as shown in the following table and par. (n) below.

REQUIREMENTS FOR PROPERTIES OF NEWLY FABRICATED REINFORCED POLYESTER LAMINATES

Property at 73.4°F. in psi (MPa)*	Thickness in inches				Test Method
	3/16	1/4	5/16	3/8 & up	
Ultimate tensile strength, min.	9,000 (62)	12,000 (83)	13,500 (93)	15,000 (103)	ASTM D 638
Flexural strength, min.	16,000 (110)	19,000 (131)	20,000 (137)	22,000 (152)	ASTM D 790
Flexural modulus of elasticity (tangent), min.	700,000 (4823)	800,000 (5512)	900,000 (6201)	1,000,000 (6895)	ASTM D 790

*(MPa) = mega pascals

(n) *Surface hardness.* The laminate shall have a Barcol hardness of at least 90% of the manufacturer's minimum specified hardness for the cured resins when tested in accordance with ASTM D 2583. This requirement applies to both interior and exterior surfaces.

(o) *Appearance.* The finished laminate shall be as free as commercially practicable from visual defects such as foreign inclusions, dry spots, air bubbles, pinholes, pimples and delamination. The inner surface shall be free from cracks and crazing and have a smooth finish and an average of not more than 2 pits per square foot providing the pits are less than 1/8 inch diameter and not more than 1/32 inch deep and are covered with sufficient resin to avoid exposure of inner surface fabric. Some waviness is permissible provided the surface is smooth and free from pits. Unless otherwise specified, ASTM D 2563 visual acceptance level 3 shall be the minimum standard for acceptance.

(p) *Tank design.* All tanks shall meet the general design criteria as outlined in s. ILHR 83.15 (1) and (2). Horizontal cylindrical tanks standard end enclosed shall be convexed heads with a maximum radius of curvature equal to the tank diameter. Rectangular tanks shall have external ribs to prevent sidewall deflection exceeding 1/2% of span at any location when tested by filling with water.

(q) *Shell joints.* Where tanks are manufactured in sections and joined by use of a laminate bond, the joint shall be glass-fiber reinforced resin at least the thickness of the heaviest section being joined. The reinforcement shall extend on each side of the joint a sufficient distance to make the joint at least as strong as the tank wall, and shall be not less than the minimum joint widths specified in the following table. The reinforcement shall be applied both inside and out, with the inner reinforcement considered as a corrosion resistant barrier only and not structural material.

MINIMUM TOTAL WIDTHS OF OVERLAYS FOR REINFORCED-POLYESTER TANK SHELL JOINTS

Tank wall thickness in inches	Minimum total widths of overlays for reinforced-polyester tank shell joints										
	3/16	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	
Minimum outside overlay width in inches	4	4	5	6	7	8	9	10	11	12	
Minimum inside overlay width in inches	4	4	5	5	6	6	6	6	6	6	

(r) *Resistance to static load.* There shall be not more than 0.25% difference in dimensions before and after the tanks are statically loaded. For the static load test bed an empty tank in dry sand to a depth not exceeding 4 inches and oriented as in service. Load top segment of empty tank with evenly distributed load to a total weight in pounds equal to:

$$L = 140 \times A_1 \times b$$

where L = total load
 A_1 = horizontal cross-sectional area of tank
 b = depth of overburden expected

Rotate tank through 90° on its major axis. Bed tank in dry sand to a depth not exceeding 4 inches. Load sides of empty tank with evenly distributed load to total weight in pounds equal to:

$$L = 70 \times A_2 \times b$$

where L = total load
 A_2 = vertical cross-sectional area of tank
 b = depth of overburden expected

(s) *Siphoning or pumping.* There shall be no permanent deflection or change in length of any internal or external component of the tank during the pumping or siphoning

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when the tank is filled to its working level. There shall be no signs of leaking, weeping or other failure.

(t) *Weight.* No tank shall differ in gross weight by more than + 10 or - 5% from the weight of tanks that have been subjected to the tests for siphoning and static pressure.

(u) *Tests.* Tensile strength test shall be in accordance with ASTM D 638, except that the specimens shall be the actual thickness of the fabricated article and the width of the reduced section shall be one inch. Other dimensions of specimens shall be as designated by the ASTM standard for type one specimens for materials over 1/2 inch to one inch inclusive. Specimens shall not be machined on the surface. Test 5 specimens at 0.20 to 0.25 inch/minute crosshead speed, and average the results. Flexural strength shall be determined in accordance with Procedure A and Table 1 of ASTM D 790, except that the specimens shall be actual thickness of the fabricated article and the width shall be one inch. Other dimensions of specimens shall be as designated by the ASTM standard. Specimens shall not be machined on the surface. Test 5 specimens, with the resin-rich side in compression. Determine the tangent modulus of elasticity in flexure by ASTM D 790.

(6) **ALTERNATE AND EXPERIMENTAL MATERIALS.** (a) *Intent.* The provisions of this chapter are not intended to prevent the use of any alternate material provided the material has first been approved and its use authorized by the department.

(b) *Approval.* The department may approve an alternate or experimental material in accord with s. 145.02 (2) (b), Stats., provided the proposed alternate or the experimental concepts are satisfactory and comply with the intent of this chapter.

(c) *Evidence or proof.* The department shall require that sufficient evidence or proof be submitted to substantiate any claims that may be made regarding the sufficiency of any proposed material.

(d) *Tests and standards.* Tests shall be made in accord with approved standards but in the absence of such standards, the department shall specify the test procedure.

(e) *Repeating tests.* The department may require tests to be made or repeated if at any time there is reason to believe that any material no longer conforms to the requirements on which its approval is based.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.20, Register, June, 1983, No. 330, eff. 7-1-83; r. and recr. (1) (c), Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 83.21 Building sewers and drains. (1) GENERAL. Building sewers which terminate in a septic tank shall meet the same general criteria as listed in s. ILHR 82.30, except where specified in this section. All sanitary or special type drainage systems shall be connected by means of independent connections with a public sewer, approved private interceptor main sewer or private sewage system.

(2) **COVER.** Building sewers which terminate in a septic tank shall not be less than 18 inches from the top of the pipe to finished grade.

(3) **MATERIALS.** All building sewers which terminate in a septic tank shall be constructed of cast iron, vitrified clay,

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concrete, asbestos cement, plastic or bituminous fiber pipe or other materials approved by the department. The pipe from the septic tank to the soil absorption area shall be constructed of solid wall pipe approved by the department as specified in ch. ILHR 84.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.21, Register, June, 1983, No. 330, eff. 7-1-83; am. (1) and (3), Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 83.22 Alternative private sewage systems. History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.22, Register, June, 1983, No. 330, eff. 7-1-83; r. Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 83.23 Mound systems. (1) SOIL AND SITE REQUIREMENTS. (a) *General.* The installation of a mound in a floodplain or filled area is prohibited. Removal of fill material may not make a site suitable. A mound shall not be installed in a compacted area. A mound shall not be installed over a failing private sewage system.

(b) *Soil boring and percolation tests.* A minimum of 3 soil borings shall be conducted in accord with s. ILHR 83.09 to determine depth to seasonal or permanent soil saturation or bedrock. Identification of a replacement system area is not required.

1. Slowly permeable soils with or without high groundwater. Mound sizing shall be based on soil evaluation or percolation test results. Where sizing is based on soil evaluation, the most limiting condition from Table 0 that occurs within the top 12 inches of the natural soil shall be used to determine the soil loading factor. Where sizing is based on percolation test results, percolation tests shall be conducted in the most restrictive soil horizon within 24 inches measured vertically from the top of existing grade. A mound system is suitable for the site if the percolation rate is greater than 60 minutes per inch and less than or equal to 120 minutes per inch.

2. Shallow permeable soils over creviced bedrock. Mound sizing shall be based on soil evaluation or percolation test results. Where sizing is based on soil evaluation, the most limiting condition from Table 0 that occurs within the top 12 inches of the natural soil shall be used to determine the soil loading factor. Where sizing is based on percolation testing, percolation tests shall be conducted in the most restrictive soil horizon within 18 inches measured vertically from the top of existing grade. A mound system is suitable for this site condition if the percolation rate is greater than 3 minutes per inch and less than or equal to 60 minutes per inch.

3. Permeable soils with high groundwater. Mound sizing shall be based on soil evaluation or percolation test results. Where sizing is based on soil evaluation, the most limiting condition from Table 0 that occurs within the top 12 inches of the natural soil shall be used to determine the soil loading factor. Where sizing is based on percolation testing, percolation tests shall be conducted in the most restrictive soil horizon within 24 inches measured vertically from the top of existing grade. A mound system is suitable for this site condition if the percolation rate is greater than 0 minutes per inch and less than or equal to 60 minutes per inch.

(c) *Depth to pervious rock.* There shall be at least 24 inches of unsaturated natural soil over creviced or porous bedrock.

(d) *Depth to groundwater.* 1. Except as provided in subd. 2., a mound system shall be allowed where at least 24 inches of unsaturated natural soil exists above estimated high groundwater as indicated by soil morphological conditions.

2. A mound system replacing an existing private sewage system shall be allowed where less than 24 inches of unsaturated natural soil exists above estimated high groundwater provided that:

a. The soils are not mottled or gleyed in the "E" or "B" horizon which is within 4 inches of the bottom of the "A" horizon; and

b. The cumulative depth of sandfill, as specified in sub. (2) (d) 1. a., and depth of suitable soil provides at least 3 feet of vertical separation to high groundwater.

(b) *Design of the absorption area.* The minimum size of the absorption area for a mound system shall be determined by dividing the total daily wastewater flow by the infiltrative capacity of the sand fill.

1. The infiltration rate for the sand fill may not exceed 1.2 gal./day/ft.²

2. The daily wastewater flow shall be determined in accordance with s. ILHR 83.12.

(c) *System configuration.* 1. Trenches. a. For slowly permeable soils with or without high groundwater, the effluent shall be distributed in the mound through a trench system. Trench length should be selected by determining the longest dimension that is perpendicular to any slope on the site. Trench width and trench spacing is dependent on specific site conditions.

b. Trenches shall be 2 to 4 feet in width.

c. The linear feet of trench required shall be calculated by dividing the required absorption area by the trench width (A). Trench length (B) shall not be more than 100 feet. Where more than one trench is required, the trenches should be of equal length. A mound should not have more than 3 trenches.

d. Trench spacing (C) shall be determined by comparing the estimated wastewater flow, the infiltrative capacity of the natural soil and the trench length (B). Trench spacing (C) shall be calculated as:

Trench spacing

$$(C) = \frac{\text{Estimated wastewater flow} \div (0.24 \text{ gal./ft.}^2/\text{day})}{\text{Number of trenches} \div \text{length (B)}}$$

The calculated trench spacing (C) shall be measured from center to center of the trenches.

Note: For facilities with more than 1,500 gallons per day that must use a trench system, the department should be contacted prior to system design.

2. Beds. A long, narrow bed design should be used for permeable soils with high water tables. The bed can be square or rectangular for shallow permeable soils over bedrock. The bed length (B) should be set after determining the longest dimension that is available and that is perpendicular to any slope on the site. The bed width (A) shall be determined by dividing the absorption area required by (B).

(d) *Mound dimensions.* 1. Mound height. On sites the mound height shall be calculated using the following equation where: sand fill depth (D), the downslope fill depth (E), the bed or trench depth (F), and the cap and topsoil depth (H).

$$\text{Mound height} = \frac{(D + E)}{2} + F + H$$

a. For sites having at least 24 inches above estimated high groundwater, bedrock, or slowly permeable soils, the minimum sand fill depth (D) shall be 12 inches, unless otherwise specified in Table 14. For mounds replacing existing private sewage systems on sites having less than 24 inches above estimated high groundwater, bedrock, or slowly permeable soils, the sand fill depth (D) shall be based on the following calculation:

Table 14

MINIMUM SAND FILL DEPTH (D) FOR MOUNDS ON SITES HAVING AT LEAST 24 INCHES ABOVE A SOIL OR SITE FACTOR

Soil or Site Factor ^a	Minimum Sand Fill Depth (D) (Inches)
Slowly Permeable Soils ^b	12
Estimated High Groundwater Bedrock	12
creviced	24 ^c
poorly cemented sandstone	12
Strata having 50% or more rock fragments by volume	12

^a Soil type as identified in s. ILHR 83.23 (1).

^b Refer to s. ILHR 83.23 (1) (b) 1. or soils having loading rates 0.3 or less.

^c Minimum depth may be reduced to 18 inches on slopes 10% or greater.

(e) *Slopes.* 1. A mound may not be installed on a slope which is greater than 12%, except as permitted under subd. 2.

2. A mound replacing an existing private sewage system may not be installed on a slope which is greater than 20%.

(f) *Depth to rock strata or 50% by volume rock fragments.* There shall be at least 60 inches of soil over uncreviced, impermeable bedrock. If the soil contains 50% coarse fragments by volume in the upper 24 inches, a mound cannot be installed unless there is at least 24 inches of permeable, unsaturated soil that has less than 50% coarse fragments beneath this layer.

(2) MOUND DESIGN AND DIMENSIONS. (a) Design criteria.

1. A mound system to be installed on a site where there is at least 24 inches of unsaturated natural soil above estimated high groundwater, bedrock or slowly permeable soils shall be designed using the specifications of pars. (b) to (h).

2. A mound system to replace an existing private sewage system, and to be installed on a site where there is less than 24 inches of unsaturated natural soil above estimated high groundwater, bedrock or slowly permeable soils shall be designed using the specifications of pars. (b) to (h) with depth of sand fill (D) increased according to the formula in par. (e).

Note: The dimensions and corresponding letter designations referenced in this section are shown in Figures 1 through 5.

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Where $D = 12 \text{ inches} + (24 \text{ inches} - \text{depth in inches to soil or site factor})$

am. On a sloping site, the sand fill depth (E) placed at the downslope edge of the bed or trench shall be increased so that the bottom of the bed or trench is level. The downslope sand fill depth (E) shall be increased according to one of the following calculations:

For beds: $E = D + [(\text{slope percentage})(A)]$.

For trenches: $E = D + [(\text{slope percentage})(C + A)]$.

b. The bed or trench depth (F) shall be at least .75 feet. At least 6 inches of aggregate shall be placed under the distribution pipes and at least 2 inches of aggregate shall be placed over the top of the distribution pipes.

c. The cap and top soil depth (H) at the center of the mound shall be at least 1.5 feet which includes 1 foot of subsoil and 0.5 feet of top soil. At the outer edges of the mound the minimum cap and top soil depth (G) shall be 1 foot which includes 0.5 feet of subsoil and 0.5 feet of top soil. The soil used for the cap can be top soil or finer textured subsoil.

2. Mound length. The total mound length (L) is equal to the bed or trench length plus the end slopes (K).

a. The end slope (K) = mound depth at center x 3:1 slope = $\frac{(D + E)}{2} + F + H \times 3$.

b. The total mound length (L) = (bed or trench length, B) + 2 (end slope, K).

3. Mound width. The total width (W) of a mound with a bed design shall be equal to the upslope width (J), the bed width (A) and the downslope width (I). When a trench design is used, the total width (W) shall be equal to the upslope width (J), the trench width or widths (A), the trench spacing (C) and the downslope width (I). On sloping sites the downslope width (I) shall be greater than the upslope width (J). On level sites the upslope width and the downslope width shall be the same.

a. Upslope width (J) = mound depth at upslope edge x 3:1 slope x slope correction factor from Table 15 =

$$(D + F + G) \times 3 \times \text{correction factor}$$

b. Downslope width (I) = mound depth at downslope edge x 3:1 slope x slope correction factor from Table 15 =

$$(E + F + G) \times 3 \times \text{correction factor}$$

c. The mound width (W) for a bed system = upslope width (J) + bed width (A) + downslope width (I).

The mound width (W) for a trench system = upslope width (J) + $\frac{\text{trench width (A)} + [(\text{number trenches} - 1) \times (\text{trench spacing (C)}) + \text{trench width (A)}]}{2}$ + downslope width (I).

Table 15

DOWNSLOPE AND UPSLOPE WIDTH CORRECTIONS FOR MOUNDS ON SLOPING SITES

Slope %	Downslope Correction Factor	Upslope Correction Factor
0	1.0	1.0
1	1.03	.97
2	1.06	.94
3	1.10	.915
4	1.14	.89
5	1.18	.875
6	1.22	.86
7	1.27	.83
8	1.32	.80
9	1.38	.785
10	1.44	.77
11	1.51	.75
12	1.57	.73

(e) Basal area. 1. The minimum basal area shall be calculated using the infiltrative capacity of the natural soil and the total daily wastewater flow.

a. When using percolation test results, the minimum basal area shall be determined by dividing the total daily wastewater flow by the infiltrative capacity of the soil as specified in Table 4 or 4a.

b. When using soil evaluation, the minimum basal area shall be determined by dividing the total daily wastewater flow by the loading rate of the soil as specified in Table 0.

2. Basal area available, bed. On sloping sites the basal area shall be that area under the bed and downslope of the bed. On level sites the basal area shall be the entire area under the mound excluding the end slope areas. The appropriate equation from one of the following shall be used to determine the available basal area.

Bed length (B) x (bed width (A) + downslope width (I)) = basal area available for sloping site

Bed length (B) x total mound width (W) = basal area available for level sites

3. Basal area available, trench. On sloping sites the basal area shall be that area under and downslope of the trenches. On level sites the basal area shall be the total area under the mound excluding the end slope areas. The appropriate equation from one of the following shall be used to determine the available basal area.

Trench length (B) x $\frac{(\text{mound width (W)} - \text{upslope width (J)} + \text{trench width (A)})}{2}$ = basal area available for sloping sites

Trench length (B) x total mound width (W) = basal area available for level sites

4. Adequacy of basal area. If the basal area available is not equal to or greater than the basal area required, the downslope width (I) on a sloping site shall be increased or the up and downslope widths (J) and (I) on a level site shall be increased until sufficient area is available.

(f) *Distribution system.* The distribution system for mounds for daily flows less than 600 gallons per day may be sized in accord with the applicable criteria in sub. (3) or with s. ILHR 83.14 (3). For all other buildings, the distribution system shall be designed in accord with s. ILHR 83.14 (3).

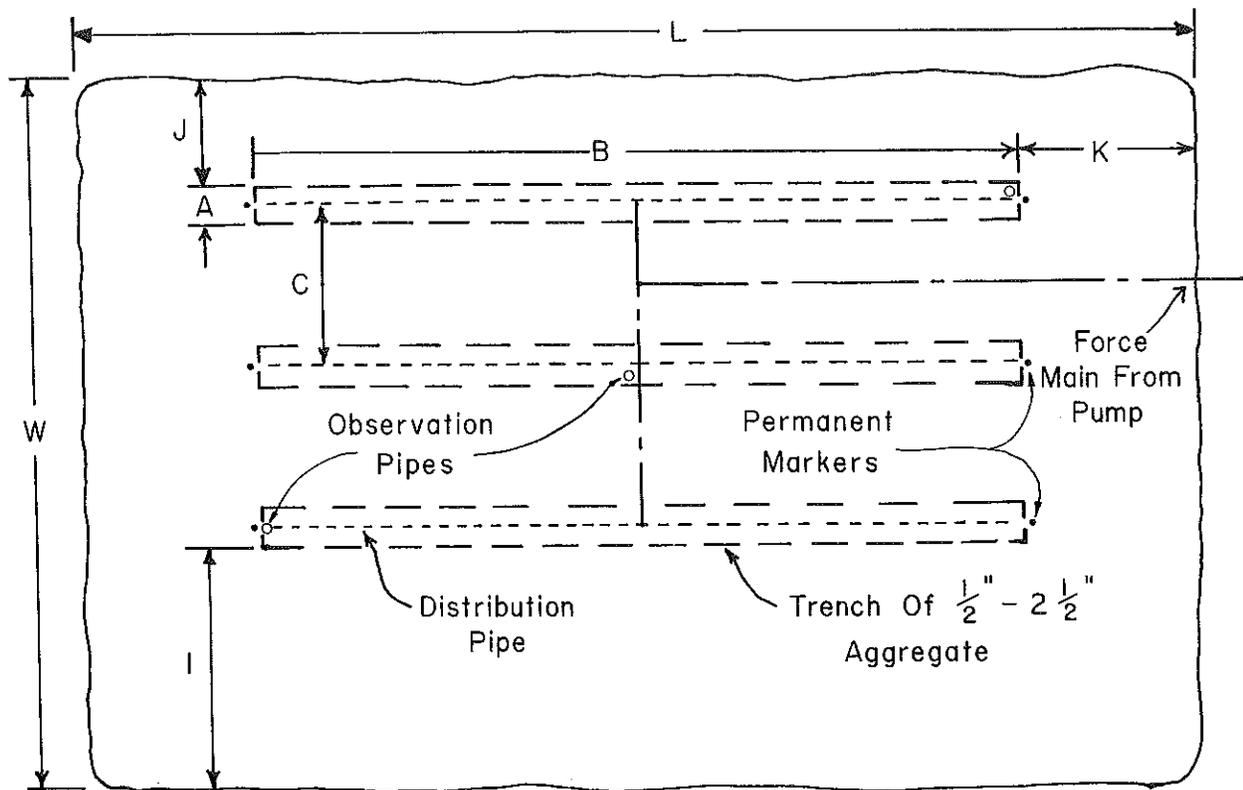
(g) *Pump selection.* Pump selection shall be based upon the criteria specified in s. ILHR 83.14 (5).

Note: For pump and alarm controls refer to s. ILHR 83.14 (5).

(h) *Dose volume.* The dose volume shall be calculated either:

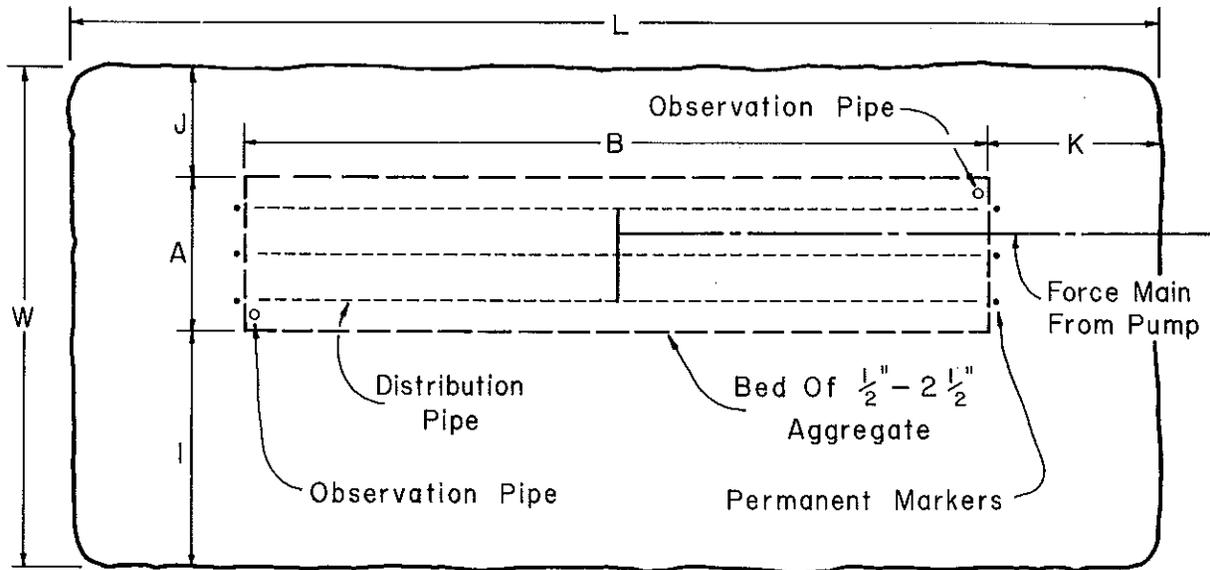
- a. According to s. ILHR 83.14 (6);
- b. Using the design flow from Table 12; or
- c. Using 150 gallons per bedroom for one- and 2-family residences.

Figure 1



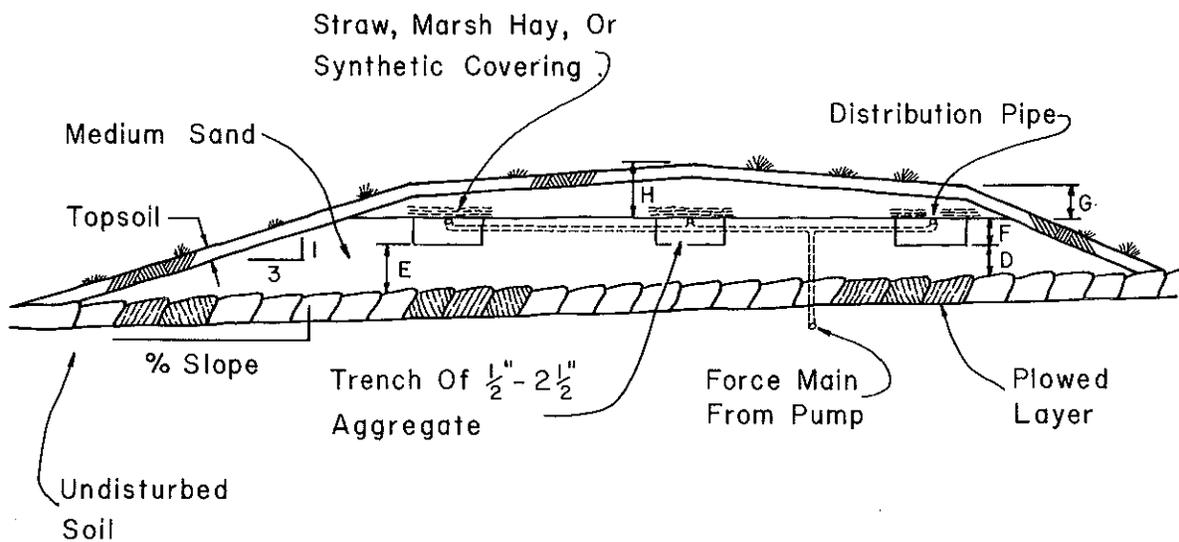
Mound Using 3 Trenches For Absorption Area

Figure 2



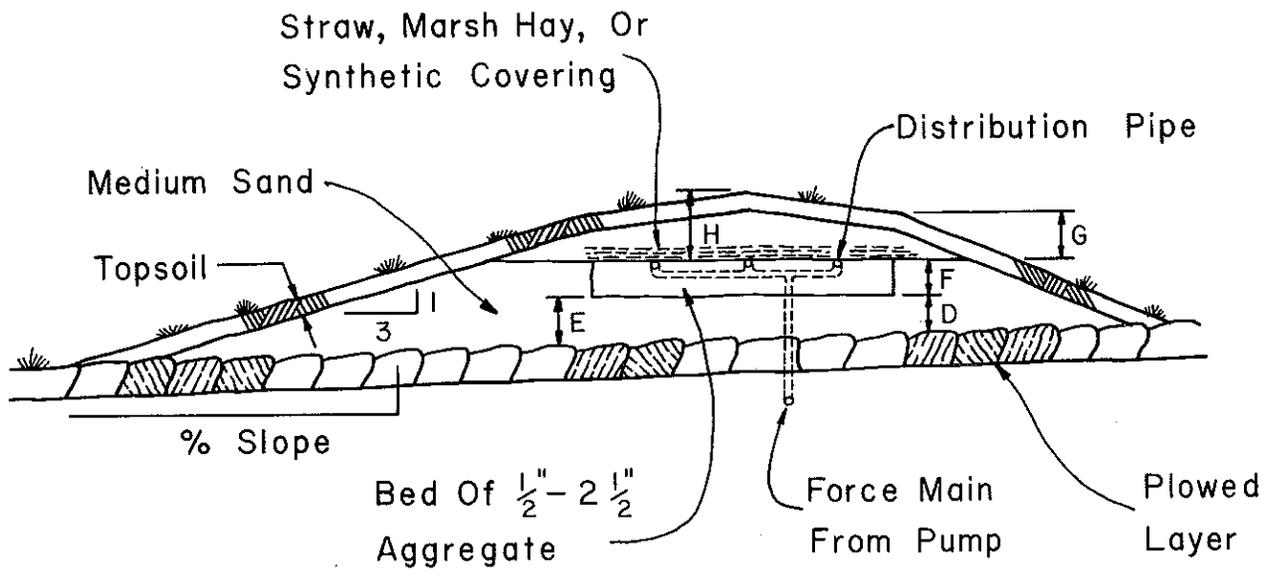
Plan View Of Mound Using A Bed For The Absorption Area

Figure 3



Cross Section Of A Mound System Using 3 Trenches For The Absorption Area

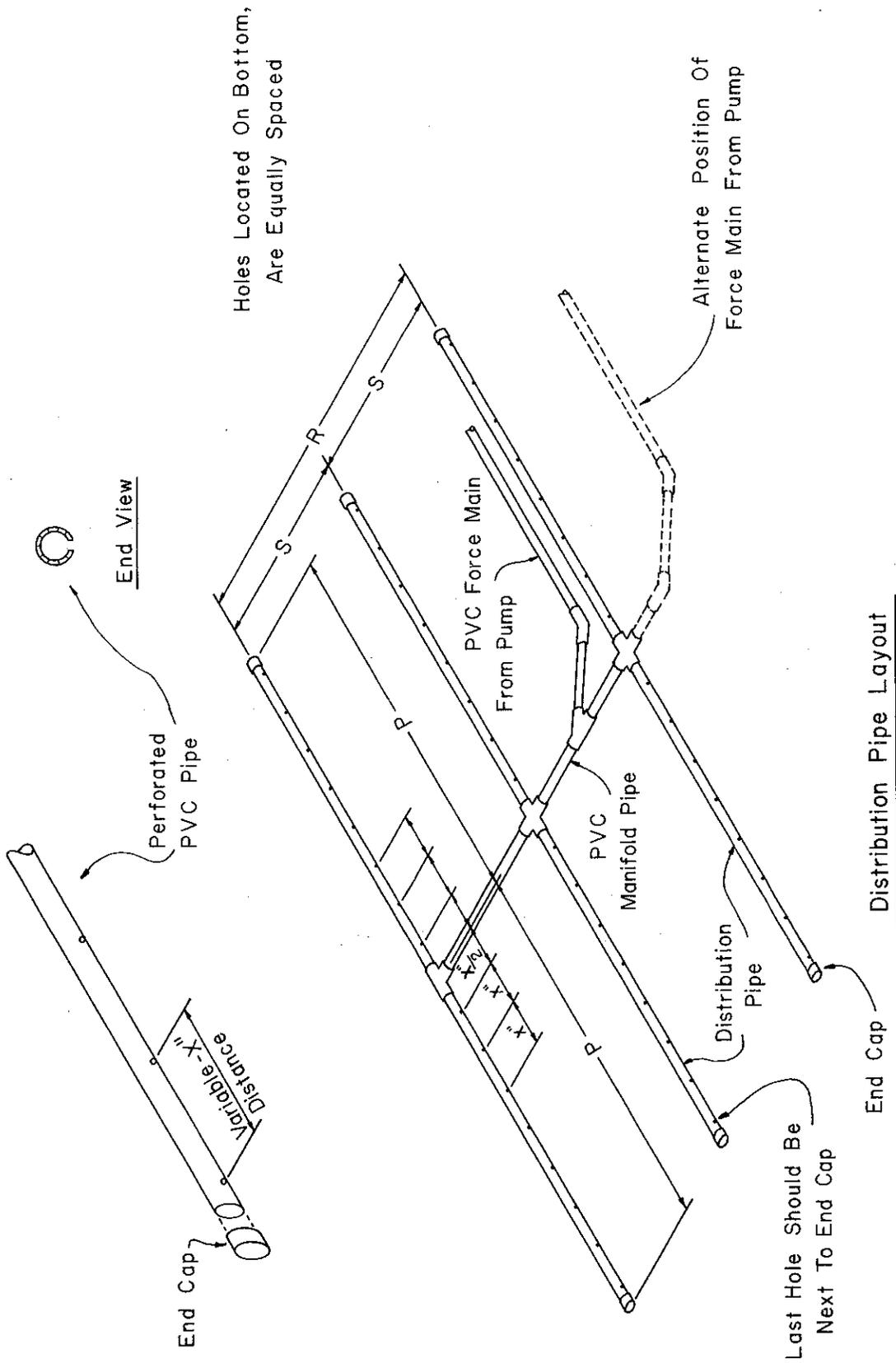
Figure 4



Cross Section Of A Mound System Using
A Bed For The Absorption Area

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Perforated Pipe Detail



(3) CONSTRUCTION TECHNIQUES. Construction shall not commence if the soil is too wet. The soil is too wet for construction if at any level to a depth of 8 inches a soil wire can be formed by rolling the soil between the hands. Installation of mound systems when the soil on the site is frozen is prohibited for new construction.

(a) *Site preparation.* 1. Excess vegetation. Excess vegetation shall be cut and removed from the area of the mound. Small trees shall be cut to grade surface leaving the stumps in place.

2. Force main. The force main from the pumping chamber shall be installed before the mound site is plowed. The force main should be sloped uniformly towards the pumping chamber so that it drains after each dose.

3. Plowing. The site shall be plowed with a mold board plow or chisel plow. The site shall be plowed to a depth of 7 to 8 inches with the plowing perpendicular to the slope. Rototillers shall not be used. The sand fill shall be placed immediately after plowing. After plowing, all foot and vehicular traffic shall be kept off the plowed area.

(b) *Sand fill material.* 1. 'Sand fill quality'. The sand fill to be used in the construction of a mound type private sewage system shall conform with fine aggregate specifications delineated in ASTM C33.

2. 'Placement of sand fill'. The sand fill shall be moved into place from the upslope and side edges of the plowed area. Vehicular traffic is prohibited in the area extending to 25 feet beyond the downslope edge of the mound. The sand fill shall be moved into place with a track-type tractor. A minimum of 6 inches of sand shall be kept beneath the tracks at all times.

3. Installation of the absorption area. Form the bed or trenches within the sand fill. The bottom of the trenches or

bed shall be level. The elevation of the bottom of the trenches or bed shall be checked at the upslope and downslope edges to make certain that the fill has been placed to the proper depth.

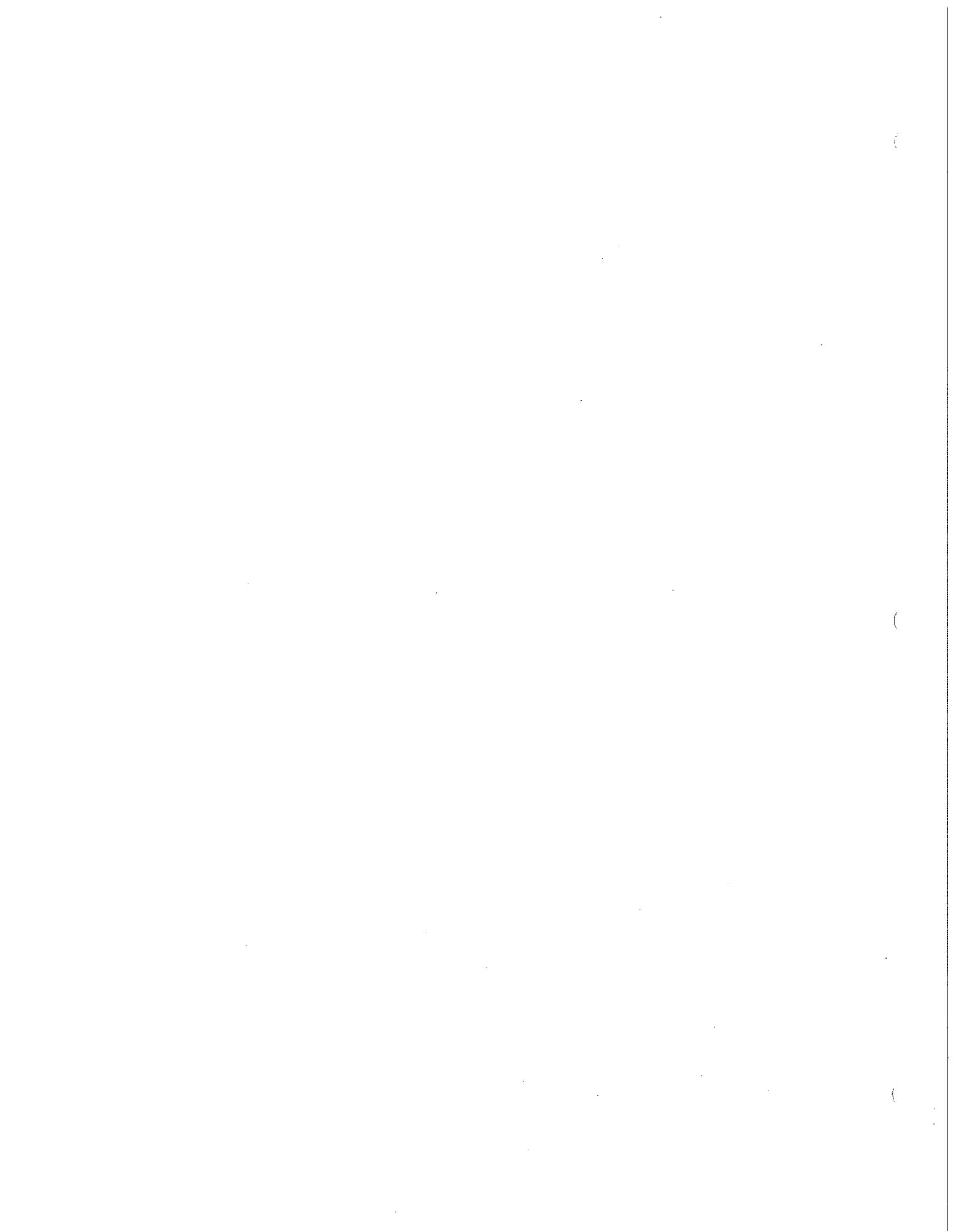
4. Placement of the aggregate. A minimum of 6 inches of coarse aggregate ranging in size from 1/2 inch to 2 1/2 inches shall be placed in the bed or trench excavation. The top of the aggregate shall be level.

5. Distribution system. Place the distribution system on the aggregate with the holes on the bottom of the distribution lines.

6. Cover. The top of the bed or trenches shall be covered with a minimum of 2 inches of aggregate ranging in size from 1/2 inch to 2 1/2 inches. A minimum of 4 to 5 inches of uncompacted straw or marsh hay, or synthetic fabric approved by the department shall be placed over the aggregate. The cap and top soil cover shall be placed. The mound shall be seeded immediately and protected from erosion.

7. Maintenance. Maintenance shall be performed in accord with s. ILHR 83.16 (1). When the septic tank is pumped the pump chamber shall be inspected and shall be pumped to remove any solids if present. Excess traffic in the mound area shall be avoided.

History: Cr. Register, December, 1980, No. 300, eff. 1-1-81; renum. from H 63.23, Register, June, 1983, No. 330, eff. 7-1-83; am. (1) (b) 1., 2. and 3., Register, June, 1991, No. 426, eff. 7-1-91; r. and recr. (1) (a), (d), (e), (2) (a), (d) 1. (intro.), a., (e) 1., (g) and (h), r. (2) (intro.), (3) and Tables 14 and 16, cr. (2) (d) 1. am. and Table 14, renum. (4) to be (3), Register, April, 1992, No. 436, eff. 5-1-92; correction in (2) (a) made under s. 13.93 (2m) (b) 7, Stats., Register, April, 1992, No. 436; am. (1) (a), (3) (b) 2. and Table 14, r. and recr. (2) (a), (b) and (3) (b) 1., r. Tables 17 to 28, Register, February, 1994, No. 458, eff. 3-1-94.



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APPENDIX

**FORMS USED BY THE DEPARTMENT
IN ADMINISTRATION OF THIS
ADMINISTRATIVE CODE**

**INSTRUCTIONS AND EXAMPLE OF
SIZING PRESSURE DISTRIBUTION SYSTEMS**



SANITARY PERMIT APPLICATION

In accord with ILHR 83.05, Wis. Adm. Code

COUNTY
STATE SANITARY PERMIT #
<input type="checkbox"/> Check if revision to previous application
STATE PLAN I.D. NUMBER

-Attach complete plans (to the county copy only) for the system, on paper not less than 8½ x 11 inches in size.
 -See reverse side for instructions for completing this application.

I. APPLICANT INFORMATION - PLEASE PRINT ALL INFORMATION.

PROPERTY OWNER			PROPERTY LOCATION		
PROPERTY OWNER'S MAILING ADDRESS			½ ¼, S T , N, R E (or) W		
CITY, STATE		ZIP CODE	PHONE NUMBER	SUBDIVISION NAME OR CSM NUMBER	

II. TYPE OF BUILDING: (Check one) State Owned
 Public 1 or 2 Fam. Dwelling-# of bedrooms _____

<input type="checkbox"/> CITY	NEAREST ROAD
<input type="checkbox"/> VILLAGE	
<input type="checkbox"/> TOWN OF	

PARCEL TAX NUMBER(S)

III. BUILDING USE: (If building type is public, check all that apply)

1 <input type="checkbox"/> Apt/Condo	6 <input type="checkbox"/> Medical Facility/Nursing Home	10 <input type="checkbox"/> Outdoor Recreational Facility
2 <input type="checkbox"/> Assembly Hall	7 <input type="checkbox"/> Merchandise: Sales/Repairs	11 <input type="checkbox"/> Restaurant/Bar/Dining
3 <input type="checkbox"/> Campground	8 <input type="checkbox"/> Mobile Home Park	12 <input type="checkbox"/> Service Station/Car Wash
4 <input type="checkbox"/> Church/School	9 <input type="checkbox"/> Office/Factory	13 <input type="checkbox"/> Other: Specify _____
5 <input type="checkbox"/> Hotel/Motel		

IV. TYPE OF PERMIT: (Check only one in line A. Check line B if applicable)

A) 1. New System 2. Replacement System 3. Replacement of Tank Only 4. Reconnection of Existing System 5. Repair of an Existing System

B) A Sanitary Permit was previously issued. Permit # _____ Date Issued _____

V. TYPE OF SYSTEM: (Check only one)

Non-Pressurized Distribution	Pressurized Distribution	Experimental	Other
11 <input type="checkbox"/> Seepage Bed	21 <input type="checkbox"/> Mound	30 <input type="checkbox"/> Specify Type _____	41 <input type="checkbox"/> Holding Tank
12 <input type="checkbox"/> Seepage Trench	22 <input type="checkbox"/> In-Ground Pressure		42 <input type="checkbox"/> Pit Privy
13 <input type="checkbox"/> Seepage Pit			43 <input type="checkbox"/> Vault Privy
14 <input type="checkbox"/> System-In-Fill			

VI. ABSORPTION SYSTEM INFORMATION:

1. GALLONS PER DAY	2. ABSORP. AREA REQUIRED (sq. ft.)	3. ABSORP. AREA PROPOSED (sq. ft.)	4. LOADING RATE (Gals/day/sq. ft.)	5. PERC. RATE (Min./inch)	6. SYSTEM ELEV. Feet	7. FINAL GRADE ELEVATION Feet

VII. TANK INFORMATION

	CAPACITY in gallons		Total Gallons	# of Tanks	Manufacturer's Name	Prefab. Concrete	Site Constructed	Steel	Fiber-glass	Plastic	Exper. App.
	New Tanks	Existing Tanks									
Septic Tank or Holding Tank						<input type="checkbox"/>					
Lift Pump Tank/Siphon Chamber						<input type="checkbox"/>					

VIII. RESPONSIBILITY STATEMENT

I, the undersigned, assume responsibility for installation of the onsite sewage system shown on the attached plans.

Plumber's Name (Print):	Plumber's Signature: (No Stamps)	MP/MPSRW No.:	Business Phone Number:
			()
Plumber's Address (Street, City, State, Zip Code):			

IX. COUNTY/DEPARTMENT USE ONLY

<input type="checkbox"/> Approved	<input type="checkbox"/> Disapproved	Sanitary Permit Fee (Includes Groundwater Surcharge Fee)	Date Issued	Issuing Agent Signature (No Stamps)
<input type="checkbox"/> Owner Given Initial	<input type="checkbox"/> Adverse Determination			

X. CONDITIONS OF APPROVAL/REASONS FOR DISAPPROVAL:





**SANITARY PERMIT
TRANSFER/RENEWAL
(PLB 67-T)**

_____ COUNTY
UNIFORM PERMIT # _____

PERMIT RENEWAL DATE:	PERMIT TRANSFER DATE:	ORIGINAL PERMIT ISSUANCE DATE:	STATE PLAN I.D. NUMBER:
PROPERTY LOCATION: ¼ ¼,S ,T N,R E (or) W		CITY:	VILLAGE:
LOT NUMBER:	BLOCK NUMBER:	SUBDIVISION NAME:	TOWN OF:
NEAREST ROAD, LAKE OR LANDMARK:			

PREVIOUS SANITARY PERMIT HOLDER (IF CHANGED):

SANITARY PERMIT TRANSFERRED TO:

NAME:	SIGNATURE:	NAME:	PHONE NUMBER:
ADDRESS:	PHONE NUMBER:	ADDRESS:	

I, the undersigned, hereby assume responsibility for installation of the private sewage system that has previously been approved for this property.

PLUMBER'S SIGNATURE:	PREVIOUS PLUMBER'S NAME (IF CHANGED):
PLUMBER'S ADDRESS:	PREVIOUS PLUMBER'S ADDRESS:
MP/MPSRW NUMBER:	PHONE NUMBER: ()
MP/MPSRW NUMBER:	PHONE NUMBER: ()

SIGNATURE OF ISSUING AGENT:	DATE APPROVED:
-----------------------------	----------------

DISTRIBUTION: Original - County
Copy - Bureau of Plumbing
Copy - Owner
Copy - Plumber

DILHR-SBD-6399 (R. 5/82)

PLB 68 _____ COUNTY
SANITARY PERMIT

OWNER _____
 PLUMBER _____ LIC. # _____
 TOWN OF _____ LOCATED _____
 _____ SEC _____ T _____ N:R _____
 AND/OR LOT _____ BLOCK _____
 _____ SUBDIVISION _____

CHAPTER 145.135 WISCONSIN STATUTES

(a) The purpose of the sanitary permit is to allow installation of the private sewage system described in the application for permit.

(b) The approval of the sanitary permit is based on regulations in force on the date of issue.

(c) The sanitary permit is valid for 2 years from original date of issuance and may be renewed for similar periods thereafter. Application for renewal shall be made through the county and shall comply with regulations in effect at the time.

(d) Changed regulations will not impair the validity of a sanitary permit until the time of renewal.

(e) Renewal of the sanitary permit will be based on regulations in force at the time renewal is sought. Changed regulations may impede renewal.

(f) The sanitary permit is transferable. A sanitary permit transfer shall be obtained from the county authority.

* If you wish to renew the permit, or transfer ownership of the permit, please contact the county authority.

_____ AUTHORIZED ISSUING OFFICER - DATE _____

THIS PERMIT EXPIRES _____ UNLESS RENEWED BEFORE THAT DATE
(TWO YEARS FROM ORIGINAL DATE OF ISSUANCE)

POST IN PLAIN VIEW

VISIBLE FROM THE ROAD FRONTING THE LOT
 DURING CONSTRUCTION

PLB 68-T

COUNTY

SANITARY PERMIT

No. _____

TRANSFER/RENEWAL

OWNER _____

PLUMBER _____ LIC. # _____

TOWN OF _____ LOCATED _____

SEC _____ T _____ NR _____

AND/OR LOT _____ BLOCK _____ SUBDIVISION _____

CHAPTER 145.135 WISCONSIN STATUTES

(a) The purpose of the sanitary permit is to allow installation of the private sewage system described in the application for permit.

(b) The approval of the sanitary permit is based on regulations in force on the date of issue.

(c) The sanitary permit is valid for 2 years from original date of issuance and may be renewed for similar periods thereafter. Application for renewal shall be made through the county and shall comply with regulations in effect at the time.

(d) Changed regulations will not impair the validity of a sanitary permit until the time of renewal.

(e) Renewal of the sanitary permit will be based on regulations in force at the time renewal is sought. Changed regulations may impede renewal.

(f) The sanitary permit is transferable. A sanitary permit transfer shall be obtained from the county authority.

* If you wish to renew the permit, or transfer ownership of the permit, please contact the county authority.

_____ AUTHORIZED ISSUING OFFICER - DATE _____

THIS PERMIT EXPIRES _____ UNLESS RENEWED BEFORE THAT DATE

POST IN PLAIN VIEW

VISIBLE FROM THE ROAD FRONTING THE LOT
DURING CONSTRUCTION

DILHR-SBD-6494 (Rev. 04/82)

ILHR 83 Appendix

Wisconsin Department of Industry,
Labor and Human Relations
Safety & Buildings Division
Bureau of Building Water Systems

INSPECTION REPORT

Inspection Date			
Name of Premises	Address or Legal Description	City/Township	County
Master Plumber Name and Address		Master Plumber Firm Name and Address	
		Plan I.D. No.	
		Sanitary Permit No.	
Journeyman Plumber/Soil Tester	Licensed Person's Name(s) and License Number(s)		
Owner's Name and Address			

--	--	--	--

Page _____ of _____

Signature of Responsible Licensed Person (only one needed)

Signature of Plumbing Consultant/Private Sewage Consultant

Original: District DILHR Plumber Owner County/Local Insp. Other _____

Copies to: (Check all that apply)

Wisconsin Department of Industry,
Labor and Human Relations
Safety and Buildings Division

**PRIVATE SEWAGE SYSTEM
INSPECTION REPORT
(ATTACH TO PERMIT)**

County:
Sanitary Permit No.:
State Plan ID No.:
Parcel Tax No.:

GENERAL INFORMATION

Permit Holder's Name:		<input type="checkbox"/> City <input type="checkbox"/> Village <input type="checkbox"/> Town of:	
CST BM Elev.:	Insp. BM Elev.:	BM Description:	

TANK INFORMATION

TYPE	MANUFACTURER	CAPACITY
Septic		
Dosing		
Aeration		
Holding		

ELEVATION DATA

STATION	BS	HI	FS	ELEV.
Benchmark				
Bldg. Sewer				
St/Ht Inlet				
St/Ht Outlet				
Dt Inlet				
Dt Bottom				
Header / Man.				
Dist. Pipe				
Bot. System				
Final Grade				

TANK SETBACK INFORMATION

TANK TO	P/L	WELL	BLDG.	Vent to Air Intake	ROAD
Septic					NA
Dosing					NA
Aeration					NA
Holding					

PUMP / SIPHON INFORMATION

Manufacturer		Demand	
Model Number		GPM	
TDH	Lift	Friction Loss	System Head
Force main	Length	Dia.	Dist. To Well

SOIL ABSORPTION SYSTEM

BED / TRENCH DIMENSIONS	Width	Length	No. Of Trenches	PIT DIMENSIONS	No. Of Pits	Inside Dia.	Liquid Depth
SETBACK INFORMATION	SYSTEM TO	P/L	BLDG	LAKE / STREAM	LEACHING CHAMBER OR UNIT	Manufacturer:	
	Type Of System:					Model Number:	

DISTRIBUTION SYSTEM

Header / Manifold	Distribution Pipe(s)	x Hole Size	x Hole Spacing	Vent To Air Intake
Length _____ Dia. _____	Length _____ Dia. _____ Spacing _____			

SOIL COVER

x Pressure Systems Only xx Mound Or At-Grade Systems Only

Depth Over Bed / Trench Center	Depth Over Bed / Trench Edges	xx Depth Of Topsoil	xx Seeded / Sodded <input type="checkbox"/> Yes <input type="checkbox"/> No	xx Mulched <input type="checkbox"/> Yes <input type="checkbox"/> No
--------------------------------	-------------------------------	---------------------	--	--

COMMENTS: (Include code discrepancies, persons present, etc.)

Plan revision required? Yes No
Use other side for additional information.

S8D-6710 (R 05/91)

--	--	--

Date

--

Inspector's Signature

--	--	--	--

Cert No.

Wisconsin Department of Industry,
Labor and Human Relations
Division of Safety & Buildings

SOIL AND SITE EVALUATION REPORT

Page ___ of ___

in accord with ILHR 83.05, Wis. Adm. Code

Attach complete site plan on paper not less than 8 1/2 x 11 inches in size. Plan must include, but not limited to vertical and horizontal reference point (BM), direction and % of slope, scale or dimensioned, north arrow, and location and distance to nearest road.

APPLICANT INFORMATION-PLEASE PRINT ALL INFORMATION

COUNTY
PARCEL I.D. #
REVIEWED BY _____ DATE _____

PROPERTY OWNER:	PROPERTY LOCATION					
PROPERTY OWNER'S MAILING ADDRESS	GOVT. LOT	1/4	1/4,S	T	,N,R	E (or) W
CITY, STATE	ZIP CODE	PHONE NUMBER	LOT #		BLOCK #	SUBD. NAME OR CSM #
()	()	()	<input type="checkbox"/> CITY	<input type="checkbox"/> VILLAGE	<input type="checkbox"/> TOWN	NEAREST ROAD

New Construction Use Residential / Number of bedrooms _____ Addition to existing building _____
 Replacement Public or commercial describe _____
 Code derived daily flow _____ gpd Recommended design loading rate _____ bed, gpd/ft² trench, gpd/ft²
 Absorption area required _____ bed, ft² trench, ft² Maximum design loading rate _____ bed, gpd/ft² trench, gpd/ft²
 Recommended infiltration surface elevation(s) _____ ft (as referred to site plan benchmark)
 Additional design / site considerations _____
 Parent material _____ Flood plain elevation, if applicable _____ ft

S = Suitable for system U = Unsuitable for system	CONVENTIONAL <input type="checkbox"/> S <input type="checkbox"/> U	MOUND <input type="checkbox"/> S <input type="checkbox"/> U	IN-GROUND PRESSURE <input type="checkbox"/> S <input type="checkbox"/> U	AT-GRADE <input type="checkbox"/> S <input type="checkbox"/> U	SYSTEM IN FILL <input type="checkbox"/> S <input type="checkbox"/> U	HOLDING TANK <input type="checkbox"/> S <input type="checkbox"/> U
--	---	--	---	---	---	---

SOIL DESCRIPTION REPORT

Boring #	Horizon	Depth in.	Dominant Color Munsell	Mottles Qu. Sz. Cont. Color	Texture	Structure Gr. Sz. Sh.	Consistence	Boundary	Roots	GPD/ft ²	
										Bed	Trench
											
Ground elev.											
_____ ft.											
Depth to limiting factor											

Remarks: _____

Boring #	Horizon	Depth in.	Dominant Color Munsell	Mottles Qu. Sz. Cont. Color	Texture	Structure Gr. Sz. Sh.	Consistence	Boundary	Roots	GPD/ft ²	
										Bed	Trench
											
Ground elev.											
_____ ft.											
Depth to limiting factor											

Remarks: _____

CST Name:—Please Print _____	Phone: _____
Address: _____	
Signature: _____	Date: _____ CST Number: _____



ON-SITE INVESTIGATION FOR
CONVENTIONAL SYSTEM IN-FILL

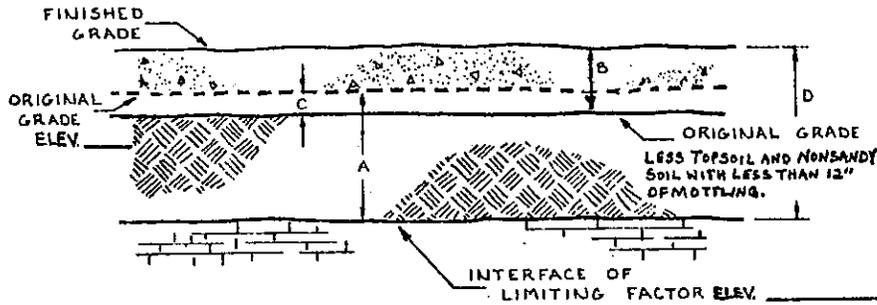
Safety & Buildings Division
Bureau Of Plumbing
P.O. BOX 7969
MADISON, WI 53707

Owners Name:		Legal Descriptions:			
Building Usage: <input type="checkbox"/> New Building <input type="checkbox"/> Replacement System <input type="checkbox"/> Public <input type="checkbox"/> Residential		No. of Bedrooms			
Square Feet Soil Absorption System Required:	Depth In Inches to Limiting Factor From Original Grade	Fill Is Placed To Overcome Depth To: <input type="checkbox"/> Groundwater <input type="checkbox"/> Bedrock	Fill Placed 20 Feet Around Area Proposed For Initial And Replacement Area <input type="checkbox"/> Yes <input type="checkbox"/> No		
Date Fill Placed:	Topsail and Nonsandy Soil Removed Prior to Placement of Fill: <input type="checkbox"/> Yes <input type="checkbox"/> No	Vegetation Removed Prior To Placement Of Fill: <input type="checkbox"/> Yes <input type="checkbox"/> No	Monitoring Required: <input type="checkbox"/> Yes <input type="checkbox"/> No		
Texture Of Fill Material Same As Existing Soil: <input type="checkbox"/> Yes <input type="checkbox"/> No	Indicate Texture Of Fill Material:		Does Fill Conform to Section H 63.10(6) Wis. Admin. Code: <input type="checkbox"/> Yes <input type="checkbox"/> No		

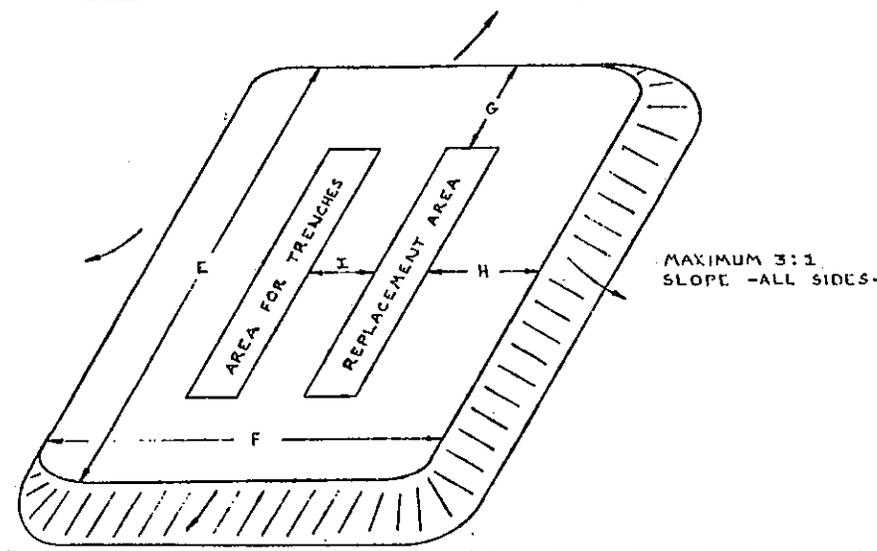
Explain Any Problems:

Complete The Following:

Bench Mark Elevation As Established On 115 _____ Finished Grade Elevation _____



Depth To Limiting Factor:	A
Depth Of Fill Material:	B
Depth of Topsoil and Nonsandy Soil With Less Than 12" of Mottling:	C
Finished Depth To Limiting Factor:	D



Total Length Of Area Filled:	E
Total Width Of Area Filled:	F
Dimension From Proposed Edge Of Trench To Edge Of Fill (min. 20')	G
Dimension From Proposed Edge Of Trench To Edge Of Fill (min. 20')	H
Separation of Trenches (min. 6')	I

Signature of County Representative/On-Site Waste Specialist

DILHR SBD-6196 (R.02/83)

Name: _____ Date: _____

Wisconsin Department of Industry,
Labor and Human Relations
Safety and Buildings Division

GROUNDWATER LEVEL MONITORING REPORT
(Hydrograph Method)

Office of Division Codes & Application
P.O. Box 7969
Madison, WI 53707
(608) 266-3815

Provide location description below:

County	Tax Parcel Number	Location 1/4 1/4		Section /T N/R E(or)W		
Township/Municipality		Lot No.	Blk. No.	Subdivision Name/C.S.M. Number		
Owner's/Buyer's Name			Owner's/ Buyer's Mailing Address			

See instructions on the reverse side for items 1, 2 and 3 below.

R E Q U I R E D	1a. Observation Well Identification Number	_____
	1b. Observation Well Name (if applicable)	_____
	1c. Existing Water Level In Observation Well	_____
	Date Observation Made	_____
	1d. Assigned High Water Level	_____
D A T A	1e. Calculated Adjustment Factor	_____
	2a. Depth To Water Level At Proposed Location	_____
	Date Observation Made	_____
	2b. Calculated Adjustment Factor (if applicable)	_____
O P T I O N A L	2c. Maximum Depth Of Suitable Soil	_____
	2d. Estimated High Groundwater Level	_____
	3a. Observation Well Surface Elevation	_____
	3b. Estimated U.S.G.S. Elevation At Boring	_____
	3c. Recommended Private Sewage System	_____
	3d. Recommended Private Sewage System Elevation	_____
CST Comments:		

CERTIFIED SOIL TESTER VERIFICATION:

I, the undersigned, certify that the data reported on this form was obtained by me in accordance with the procedures and methods specified, and that the data recorded and the location of the tests are correct to the best of my knowledge and belief.

Name (print)	Certification Number	Telephone Number (optional)
Address		CST Signature

COUNTY PERSONNEL VERIFICATION:

County Personnel Comments

I, the undersigned, verify the information recorded on this form is accurate and correct to the best of my knowledge and belief.

On- Site Inspection Date (if applicable)	Signature of County Authority	Title
--	-------------------------------	-------

GROUNDWATER MONITORING REPORT INFORMATION AND INSTRUCTIONS

ILHR 83.09 (7) (b) states in part: "...where sites are subject to broad regional water tables, such as large areas of sandy soils, the fluctuation (of water levels) over the several year cycle must be considered." The Hydrograph method of groundwater monitoring is available for sites which meet these criteria. A soil boring report must be completed to confirm there are no finer textured layers interbedded in the sand which could cause perching of water above a regional water table.

The descriptions below correspond to the items requested on the reverse side. It is important that all requested data be provided so the report is accurate and complete.

1a. Observation Well Identification: Can be obtained from published Hydrographs maintained by the Wisconsin Geological and Natural History Survey, and available through the county.

1b. Observation Well Name: Some wells used to obtain groundwater level information are not part of the U.S.G.S./G.N.H.S. reporting system. Provide any formally assigned name or method of identification.

1c. Existing Water Level In Observation Well: Measure the depth to groundwater from ground at the observation well site.

1d. Assigned High Water Level: Any Hydrograph which has been accepted for use as part of this groundwater monitoring procedure, has been assigned a high water level which must be used to calculate an adjustment factor used as part of this procedure. This figure can be obtained from the County.

1e. Calculated Adjustment Factor: Subtract the assigned high water level from the existing water level in the observation well to obtain this figure.

2a. Depth To Water Level At Proposed System Location: Measure the depth to groundwater from ground surface at the proposed system location.

2b. Calculated Adjustment Factor: Use the figure obtained in step 1e.

2c. Maximum Depth Of Suitable Soil: Subtract the calculated adjustment factor from the water level depth at the proposed system location.

2d. Estimated High Groundwater Level: Obtain from Soil Boring & Percolation Report Form (115).

Note: Completion of Section 3 is optional. However, information provided in this section may be helpful in assisting County Personnel in evaluating this Report.



State of Wisconsin \ Department of Industry, Labor and Human Relations

SAFETY & BUILDINGS DIVISION

201 E. Washington Avenue
P.O. Box 7969
Madison, Wisconsin 53707
(608) 267-5119

APPLICATION FOR THE USE OF AN AT-GRADE SYSTEM

Location: Township/Municipality:

1/4 1/4 Section T N R E(or)W
Street Address: Subdivision: County:

Landowners Name: Mailing Address:

I, the undersigned, make application for an at-grade onsite sewage treatment system on the above described premises. If approval is granted, I agree to have the system constructed in conformance with the plans and specifications approved by the Department of Industry, Labor and Human Relations (DILHR).

I further understand that an at-grade system is considered an experimental onsite sewage system, and as such, will require detailed inspection during construction and monitoring after the system is put into use. I agree to permit county officials charged with administering county sanitary ordinances and DILHR employes, or other authorized persons such as the system designer, to have access to the above described premises at any reasonable time for the purpose of inspecting the construction, or monitoring the system. I agree to contact DILHR or county officials to arrange the time and date to begin construction of the system after I obtain a sanitary permit. I agree to pay the cost of monitoring wells required by DILHR for the purpose of measuring the wastewater treatment performance of this at-grade system.

I understand that this application does not permit me or my contractor to begin construction. (If the system is approved, DILHR will send the applicant a letter of approval, which authorizes construction of the system after all necessary permits have been obtained.)

I agree to give notice to any subsequent buyer that an application for an at-grade system has been made, and if installed, that the premises are served by an at-grade system. I further agree to give the buyer a copy of this application.

Signature of Applicant Date
(valid only if notarized)

STATE OF WISCONSIN

Subscribed and sworn to before me this

COUNTY OF _____

(Date:) _____

Notary Public, State of Wisconsin

My Commission Expires: _____

ILHR 83 Appendix

DIHR SBD-6698
(Plb.89)

APPLICATION FOR DEVELOPMENT OF FLOOD PLAIN
DEPARTMENT OF INDUSTRY, LABOR & HUMAN RELATIONS

When the installation of a new, replacement or expanded private sewage disposal system is proposed for a flood plain area, this form must be completed and submitted to the Department of Industry, Labor & Human Relations along with plans and other necessary data.

OWNER'S NAME _____ DATE _____

ADDRESS _____

ADDRESS OF BUILDING OR LOCATION OF PROPERTY _____

LEGAL DESCRIPTION _____

TOWNSHIP _____ COUNTY _____

Is this system new _____ replacement _____ expanded _____.

Is area:

In regional floodway? yes _____ no _____ not determined _____

In regional fringe flood area? yes _____ no _____ not determined _____

Contiguous to ground higher than any of the above? yes _____ no _____

What is the established regional flood elevation? _____

Are flood plain maps published and available or determined by the Department of Natural Resources? _____

Has or will permission be granted for the following:

Fill required for building? yes _____ no _____

Building permit? yes _____ no _____

Sewage disposal system (sanitary permit)? yes _____ no _____

Action taken locally by _____

Comments regarding development (zoning administrator, board of appeals, etc.):

Favorable _____ Unfavorable _____

Special Recommendations: _____

Signatures:

County Representative _____

Department of Natural Resources _____

Department of Industry, Labor & Human Relations _____

Document No.	HOLDING TANK AGREEMENT	This space reserved for recording data
Agreement Date		
County or Local Governmental Unit	This agreement is made between the ----- Holding Tank(s) Owner(s) -----	
<i>(Called Municipality below)</i>		
We acknowledge that application is being made for the installation of (a) holding tank(s) on the following property, (Provide legal land description:)		

-----		Return To

or that continued use of the existing premises requires that a holding tank be installed on the property for the purpose of proper containment of sewage. Also, the property cannot now be served by a municipal sewer, or any other type of private sewage system as permitted under Ch. ILHR 83, Wis. Adm. Code, or Ch. 145, Stats.

As an inducement to the County of _____ to issue a sanitary permit for the above described property, we agree to the following:

1. Owner agrees to conform to all applicable requirements of Ch. ILHR 83, Wis. Adm. Code relating to holding tanks. If the owner fails to have the holding tank properly serviced in response to orders issued by the municipality to prevent or abate a nuisance as described in ss. 146.13 and 146.14, Stats. the municipality may enter upon the property and service the tank or cause to have the tank serviced and charge the owner by placing the charges on the tax bill as a special assessment for current services rendered. The charges will be assessed as prescribed by s. 66.60, Stats.
2. Owner agrees to pay all charges and costs incurred by the municipality for inspection, pumping, hauling or otherwise servicing and maintaining the holding tank in such a manner as to prevent or abate any nuisance or health hazard caused by the holding tank. The municipality shall notify the owner of any costs which shall be paid by the owner within thirty (30) days from the date of notice. In the event the owner does not pay the costs within thirty (30) days, the owner specifically agrees that all of the costs and charges may be placed on the tax roll as a special assessment for the abatement of a nuisance, and the tax shall be collected as provided by law.
3. The owner, except as provided by s. 146.20 (3) (d), Stats., agrees to contract with a person who is licensed under Ch. NR 113, Wis. Adm. Code to have the holding tank serviced and to file a copy of the contract or the owner's registration with the municipality and with the county. The owner further agrees to file a copy of any changes to the service contract or a copy of a new service contract with the municipality and the county within ten (10) business days from the date of change to the service contract.
4. The owner agrees to contract with a person licensed under Ch. NR 113, Wis. Adm. Code who shall submit to the municipality and to the county a report in accord with s. ILHR 83.18 (4) (a) 2., Wis. Adm. Code for the servicing on a semiannual basis. In the case of registration under s. 146.20 (3) (d), Stats., the owner shall submit the report to the municipality and the county.
5. This agreement will remain in effect only until the local governmental unit responsible for the regulation of private sewage systems certifies that the property is served by either a municipal sewer or a soil absorption system that complies with Ch. ILHR 83, Wis. Adm. Code. In addition, this agreement may be cancelled by executing and recording said certification with reference to this agreement in such manner which will permit the existence of the certification to be determined by reference to the property.
6. This agreement shall be binding upon the owner, the heirs of the owner and assignees of the owner. The owner shall submit the agreement to the register of deeds and the agreement shall be recorded by the register of deeds in a manner which will permit the existence of the agreement to be determined by reference to the property where the holding tank is installed.

Owner(s) Name(s) (Print)	} Owner(s) Signature(s)	Subscribed and sworn to before me on this date:

Municipal Official Name (Print)	} Municipal Official Signature	Notary Public

Municipal Official Title (Print)		My commission expires:
-----		-----

SBD-6123 (R. 10/88) This instrument was drafted by the State of Wisconsin Department of Industry, Labor and Human Relations.

SANITARY PERMIT SUBMITTAL FORM

COUNTY _____

DATE _____

TOTAL AMOUNT _____

TOTAL PERMITS _____

PERMITS BY NUMBER AND DATE ISSUED:

This form must accompany each group of Sanitary Permits upon submission for State Funding.

PLEASE USE ADDITIONAL SHEETS IF NECESSARY.

SBD-6153 (R.08/92)



MATERIAL REQUEST

Safety and Buildings Division
 Bureau of Building Water Systems
 201 E. Washington Avenue, Rm 141
 P.O. Box 7969
 Madison, WI 53707

PLEASE MAIL ALL REQUESTS TO:

County of:	Telephone No.: ()	Address Change: <input type="checkbox"/> Yes <input type="checkbox"/> No
Mailing Address:		Zip Code:

FORM NO.:	TITLE OF MATERIALS REQUESTED:	QUANTITY ORDERED:	QUANTITY SENT:
SBD-6499	Sanitary Permit		
SBD-6494	Sanitary Permit Transfer / Renewal		
SBD-6398	Sanitary Permit Application		
SBD-6399	Transfer / Renewal form For Sanitary Permit Application		
SBD-6710	Private Sewage System Inspection Report		
SBD-6153	Sanitary Permit Submittal Form		
SBD-6395	Report On Soil Borings And Percolation Tests (115)		
SBD-6412	Groundwater Monitoring Report		
SBD-6432	Privy Installation Agreement		
SBD-7009	Publ.: Is The Grass Greener Over Your Septic System?		
SBD-8330	Soil Description Report		
SBD-6232	Material Request		

STATE USE ONLY - ASSIGNMENT OF SANITARY PERMIT NUMBERS!

THE FOLLOWING PERMIT NUMBERS ARE ASSIGNED TO THE COUNTY IDENTIFIED ABOVE:

Sanitary Permit No. _____ Through & Including _____ = _____ Permits

Initials	Date Shipped
----------	--------------

Total Permits Issued:

SBD-6232 (R. 06/91)

DILHR COPY

PRIVY INSTALLATION AGREEMENT - COPY TO BE ATTACHED TO THE SANITARY PERMIT APPLICATION.

Property Owner(s):	Reserved For Recording Data
Mailing Address:	
Location: 1/4, 1/2, 3/4, S, T, N, R, E or W	
City, Village, Township Of:	
Parcel Tax Number:	
Legal Description:	

1. No plumbing will be installed in the privy.
2. No plumbing will be installed in the premises served by the privy unless a code compliant soil absorption system or holding tank exists, or a valid sanitary permit to install such a system has been issued.
3. A privy vault / pit shall maintain minimum setbacks as specified in Table 1.

Table 1	Well	Building	Lake / Stream	Additional County Setbacks
Open Pit	50 Ft	25 Ft	Min. 75 Ft	
Sealed Vault	25 Ft	25 Ft	Min. 75 Ft	

4. Privies for public buildings shall comply with ILHR 52.63, Wis Adm. Code.
5. Privies used for one- and two-family purposes shall be constructed in such a manner so as to exclude flies, rats and other vermin. Doors should be self-closing and vault ventilators should terminate at least one foot above the roof.
6. A privy vault shall be constructed of watertight plastic, fiberglass, coated steel or monolithic concrete. Materials shall comply the intent with ILHR 83.20, Wis. Adm. Code. Counties may, by ordinance, establish minimum sealed vault sizes and type or construction within the guidelines of ILHR 83.20, Wis. Adm. Code.
7. The privy shall be kept clean and sanitary. The contents of the pit or vault shall be disposed in accordance with NR 113, Wis. Adm. Code.
8. This agreement shall be binding on the owner, their heirs and assignees. This document shall be recorded by the register of deeds in a manner which allows its existence to be determined by reference to the property where the privy is installed.

Printed Owner(s) Name(s): _____ _____	Subscribed and sworn to before me on this date: _____ _____
Owner(s) Signature: _____ _____	
Notary Public	
My commission expires on: _____	

SBD-6432 (R. 05/91) **NOTE:** This document was drafted by the State Department of Industry, Labor and Human Relations, Bureau of Building Water Systems.

Wisconsin Department of Industry,
Labor and Human Relations

**PRIVATE SEWAGE SYSTEM
REVIEW APPLICATION**

Safety and Buildings Division
Bureau of Building Water Systems

Hayward Office 209 W 1st Street Rt 8, Box 8072 Hayward, WI 54843 Phone (715) 634-4804 Fax (715) 634-5150	La Crosse Office 2226 Rose Street La Crosse, WI 54603 Phone (608) 785-9334 Fax (608) 785-9330	Madison Office 201 E. Washington Ave. P.O. Box 7969 Madison, WI 53707 Phone (608) 267-5119 Fax (608) 267-0592	Shawano Office 1053A E. Green Bay Street P.O. Box 434 Shawano, WI 54166 Phone (715) 524-3626 Fax (715) 524-3633	Waukesha Office 401 Pilot Court, Suite C Waukesha, WI 53188 Phone (414) 548-8606 Fax (414) 548-8614
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INSTRUCTIONS: To save time, schedule your review with one of the offices listed above prior to submittal. Fill in all applicable data and submit this form together with fees and plans/information. Your submittal must be received at least one working day prior to the appointment at the office where your review was scheduled. Please call any of the listed offices if you need help filling out the form or have questions on what information to submit. **PLEASE PRINT VERY CLEARLY. A sample of a completed form is on the reverse side for your reference.**

1. APPOINTMENT INFORMATION - If you have scheduled an appointment, fill in the information requested below to save time:

Appointment Date	Reviewer Name	Plan Identification Number
------------------	---------------	----------------------------

2. PROJECT INFORMATION

If this review is a revision or extension to your existing plan identification number, provide that number here: _____

Project Name	<input type="checkbox"/> City <input type="checkbox"/> Village <input type="checkbox"/> Town Of:	County			
Project Location					
GOVT. LOT	1/4	1/4,S	T	N,R	E (or) W

3. APPLICATION FOR

System Type (check one):

A At-Grade

H Holding Tank

M Mound

N Non-Pressurized In-Ground (conventional)

P Pressurized In-Ground

O Other: _____

Building Type (check one):

D Dwelling, 1 or 2 Family

P Public Building

S State-Owned Building

Code Derived Daily Flow _____ gpd

Check If Replacing Existing System

4. FEE COMPUTATIONS

FEE SUBMITTED

System Type ¹ (include new and existing tanks)		
Up To 1,500 gallon septic tank	\$ 110.00	_____
1,501 - 2,500 gallon septic tank	\$ 120.00	_____
2,501 - 5,000 gallon septic tank	\$ 160.00	_____
5,001 - 9,000 gallon septic tank	\$ 200.00	_____
9,001 - 15,000 gallon septic tank	\$ 300.00	_____
Over 15,000 gallon septic tank	\$ 500.00	_____
Up To 1,000 gallon dose chamber	\$ 70.00	_____
1,001 - 2,000 gallon dose chamber	\$ 80.00	_____
2,001 - 4,000 gallon dose chamber	\$ 100.00	_____
4,001 - 8,000 gallon dose chamber	\$ 120.00	_____
8,001 - 12,000 gallon dose chamber	\$ 140.00	_____
Over 12,000 gallon dose chamber	\$ 160.00	_____
Up To 5,000 gallon holding tank	\$ 60.00	_____
5,001 - 10,000 gallon holding tank	\$ 100.00	_____
Over 10,000 gallon holding tank	\$ 150.00	_____
Experimental System (additional one time fee)	\$ 300.00	_____
Revisions To Approved Plan ²	\$ 60.00	_____

<input type="checkbox"/> Petition For Variance	Petition For Variance: Setback	\$ 100.00	_____
	Site Evaluation	\$ 225.00	_____
	Plumbing	\$ 225.00	_____
	Revision	\$ 75.00	_____
<input type="checkbox"/> Groundwater Monitoring	Groundwater Monitoring - Per Site (other than a proposed subdivision)	\$ 60.00	_____
<input type="checkbox"/> Site Evaluation in Lieu of Groundwater Monitoring	Site Evaluation in Lieu of Groundwater Monitoring	\$ 60.00	_____

Subtotal: _____

Priority Review: Enter same amount as Subtotal: _____

MAKE ALL CHECKS PAYABLE TO: SAFETY AND BUILDINGS DIVISION

Total Fee: _____

5. SUBMITTING PARTY INFORMATION

Telephone No. (include area code & extension)	Company Name	Contact Person
()		
No. & Street Address Or P.O. Box	City, Town or Village, State, Zip Code	

¹ Aerobic or prepackaged treatment system fees are calculated based on equivalent size septic tanks and dose chambers.

² Revision fees are not applicable to temporary holding tanks or extensions to existing approvals.

NOTE: Fees are pursuant to Wis. Adm. Code, Chapter ILHR 2, and are subject to change annually.

SBD-6748 (R. 07/93)

OVER →

Wisconsin Department of Industry,
Labor and Human Relations

**PRIVATE SEWAGE SYSTEM
REVIEW APPLICATION**

Safety and Buildings Division
Bureau of Building Water Systems

<p>Hazardous Office 209 W 1st Street Rt. B, Box 8072 Hayward, WI 54843 Phone (715) 634-4804 Fax (715) 634-5150</p>	<p>Madison Office 201 E. Oregon Ave. P.O. Box 7959 Madison, WI 53707 Phone (608) 267-5119 Fax (608) 267-0592</p>
<p>La Crosse Office 2226 Ross Street La Crosse, WI 54603 Phone (608) 785-9334 Fax (608) 785-9330</p>	<p>Shawano Office 1000 Green Bay Street P.O. Box 434 Shawano, WI 54156 Phone (715) 524-3626 Fax (715) 524-3633</p>
<p>Wausau Office 4000 Wisconsin Ave. Wausau, WI 54980 Phone (715) 848-8606 Fax (715) 848-8614</p>	<p>Westphalia Office 4000 Wisconsin Ave. Westphalia, WI 53188 Phone (414) 548-8606 Fax (414) 548-8614</p>

RESTRICTIONS: To save time, schedule your review with one of the offices listed above prior to submitting. Fill in all applicable data and submit this form together with fees and plan information. Your submittal must be received at least one working day prior to the appointment at the office where your review was scheduled. Please call any of the listed offices if you need help filling out the form or have questions on what information to submit. PLEASE PRINT VERY CLEARLY. A sample of a completed form is on the reverse side for your reference.

1. APPOINTMENT INFORMATION - If you have scheduled an appointment, fill in the information requested below to save time:

Appointment Date: _____ Reviewer Name: _____ Plan Identification Number: _____

2. PROJECT INFORMATION If this review is a revision or extension to your existing plan identification number, provide that number here: _____

Project Name: Jim Johnson City Village Town County

Project Location: GOVT LOT SW1/4 S1/2 T14S R21E W1/4 Cedarburg Ozaukee

3. APPLICATION FOR _____ **4. FEE COMPUTATIONS**

System Type (check one):

A At-Grade System Type 1 (include new and existing tanks)

H Holding Tank Up To 1,500 gallon septic tank \$110.00

M Mound 1,501 - 2,500 gallon septic tank \$120.00

N Non-Pressurized In-Ground (Commercial) 2,501 - 5,000 gallon septic tank \$160.00

P Pressurized In-Ground 5,001 - 9,000 gallon septic tank \$200.00

O Other: _____ 9,001 - 15,000 gallon septic tank \$300.00

Building Type (check one): Over 15,000 gallon septic tank \$500.00

D Dwelling, 1 or 2 Family Up To 1,000 gallon dose chamber \$ 70.00

P Public Building 1,001 - 2,000 gallon dose chamber \$ 80.00

S State-Owned Building 2,001 - 4,000 gallon dose chamber \$100.00

Code Derived Daily Flow _____ gpd 4,001 - 6,000 gallon dose chamber \$120.00

Check If Replacing Existing System 6,001 - 12,000 gallon dose chamber \$140.00

Experimental System (additional one time fee) \$300.00

Revisions To Approved Plan? \$ 60.00

Petition For Variance: Setback \$100.00

Site Evaluation \$225.00

Plumbing \$225.00

Revision \$ 75.00

Groundwater Monitoring - Per Site \$ 60.00

(other than a proposed subdivision)

Site Evaluation in Lieu of Groundwater Monitoring \$ 60.00

Subtotal: 280

MAKE ALL CHECKS PAYABLE TO: SAFETY AND BUILDINGS DIVISION

Priority Review: Enter same amount as Subtotal: _____

Total Fee: 280

5. SUBMITTING PARTY INFORMATION

Telephone No. (include area code & extension) Company Name Contact Person

(414) 375-2180 Ace Septic System Company Al Stephens

No. & Street Address Or P.O. Box City, Town or Village, State, Zip Code

PO Box 789 Grafton WI 53024

NOTE: Fees are pursuant to Wis. Adm. Code, Chapter LLHR 2, and are subject to change annually. 580-6748 (R 07/93)

OVER →

(A) An appointment to have a submittal reviewed should be made. You do not have to present a submittal in person.

Making an appointment will go much quicker if you complete parts 2, 3 and 5 of this form prior to calling. The information needed in part 1 will be given to you after the appointment is made.

(B) Remember to record an existing plan identification number if submitting for a revision or extension.

(C) System Type, Building Type, Daily Flow and System Replacement must all be completed when submitting a plan for a private sewage system. If System Type is not listed, fill in System Type after "Other."

(D) Note that "Conventional" system is "Non-pressurized in-ground."

(E) Remember to record your telephone number, it is the key we use to recall your address from our data file. Plans are returned to the submitting party.

CHECKLISTS FOR PLAN REVIEW SUBMISSIONS

Checklists are available to assist submitting parties in evaluating their plans for completeness before the plans are sent for bureau review. Exceptions are petitions for variances, groundwater monitoring, and site evaluation in lieu of groundwater monitoring.

The checklists are presented by system type and are organized in the following order: forms and fees, soils information, documentation, plot plan, plan view, system cross section, system sizing, tank and pump/siphon information, and other information specific to system type.

Each checklist is intended to be a general guide. Conformance to a list is not a guarantee of plan approval. Additional information may be needed or requested to address unusual or unique characteristics of a particular project.

Where specific forms are required, be sure to complete all sections.

Please contact any of the offices listed on the front of this form for a copy of the checklists.

Wisconsin Department of Industry,
Labor and Human Relations
Safety and Buildings Division

COUNTY ONSITE SEWAGE PROGRAM AUDIT
(s. 145.20 (3) (b), Wis. Stats.)

OnSite Sewage Field Inspection
and Investigation Unit
Onsite Sewage Section

Audit Period: January 1 - December 31, 19 _____ For County of _____

I. ORDINANCE AND PERSONNEL

A. COUNTY SANITARY ORDINANCE

1. Does the county ordinance comply with s. 59.065 Stats.? Y N

a. If no, explain in the summary.

b. Describe any recommended changes in the summary.

B. INSPECTION AND SUPPORT STAFF

1. Number of inspection and support staff: _____

2. Certified soil testers:

<u>Name</u>	<u>Cert. No.</u>	<u>Exp. Date</u>	<u>Staff</u>	<u>Contract</u>
_____	_____	_____	<input type="checkbox"/> Y <input type="checkbox"/> N	<input type="checkbox"/> Y <input type="checkbox"/> N
_____	_____	_____	<input type="checkbox"/> Y <input type="checkbox"/> N	<input type="checkbox"/> Y <input type="checkbox"/> N
_____	_____	_____	<input type="checkbox"/> Y <input type="checkbox"/> N	<input type="checkbox"/> Y <input type="checkbox"/> N
_____	_____	_____	<input type="checkbox"/> Y <input type="checkbox"/> N	<input type="checkbox"/> Y <input type="checkbox"/> N

3. Certified Inspectors:

<u>Name</u>	<u>Cert. No.</u>	<u>Exp. Date</u>	<u>Cert. Type</u>
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____

II. COUNTY ADMINISTRATION

A. Does the county department responsible for the onsite sewage program administer other county or state programs? Y N

B. Does the county participate in the Wisconsin Fund Grant Program? Y N

C. Pursuant to s. 145.19 (4), Stats., is all revenue from sanitary permit issuance used to fund the onsite sewage system program? Y N

D. Soil Test Reports:

1. Does the county review all soil test reports? Y N

ILHR 83 Appendix

- 2. Are the reports field verified as necessary? Y N
 - a. Explain county onsite procedure in the summary.
 - b. Provide a representative example of an onsite report.
- 3. Soil test report quality: VG G F P
 - a. Summarize and make recommendations regarding quality.

E. Onsite Sewage System Plans

- 1. Does the county review all onsite sewage plans? Y N
- 2. Onsite sewage plan quality: VG G F P
 - a. Summarize and make recommendations regarding quality.
- 3. Pursuant to s.145.20 (2) (c), Stats., and ILHR 83.11, Wis. Adm. Code, does the county have a uniform policy for written disapproval of sanitary permit applications? Y N

F. Inspection Reports

- 1. Does the county complete the approved inspection report form? Y N
- 2. Inspection report quality: VG G F P
 - a. Summarize and make recommendations regarding quality.

III. SANITARY PERMITS

A. Sanitary Permit Issuance

- 1. Number of permits issued by the county: _____
- 2. Number of permits issued by DILHR: _____
- 3. Total Permits Issued: _____

B. Provide a sequential list of permits issued:

_____ to _____ = _____	_____ to _____ = _____
_____ to _____ = _____	_____ to _____ = _____
_____ to _____ = _____	_____ to _____ = _____
_____ to _____ = _____	_____ to _____ = _____
_____ to _____ = _____	_____ to _____ = _____

C. Do county records correspond with DILHR records? Y N

D. Sanitary Permit Fees: (Do not include Groundwater Surcharge Fee.)

Conventional ... \$ _____	Holding Tank \$ _____	Reconnection . \$ _____
IGP \$ _____	Privy \$ _____	Renewal \$ _____
At-grade \$ _____	Septic Tank Only ... \$ _____	Transfer \$ _____
Mound \$ _____	Soil Abs. Sys. Only .. \$ _____	Large System . \$ _____

IV. SYSTEM INSPECTIONS / INVESTIGATIONS

- A. Was every system inspected prior to backfilling? Y N
 - 1. Number of systems inspected: of
- B. Does the county require existing system inspections pursuant to s. 66.036, Stats., and ILHR 83.055, Wis Adm. Code? Y N
 - 1. Provide one example of a completed sanitary permit application which includes documentation pursuant to ILHR 83.055, Wis. Adm. Code.
 - 2. Is the county's onsite sewage program perceived to be adversely affected by other building permit issuing agents' administration of s. 66.036, Stats.? Y N
 - 3. Include comments regarding Section B in the summary.

V. ENFORCEMENT ACTIONS

- A. Does the county keep a record of enforcement actions? Y N
 - 1. Does the county record enforcement compliance? Y N
- B. Installation / Construction Orders
 - 1. Number of orders issued:
 - 2. Number of orders complied with:
 - 3. Number of orders submitted to the DA, AG or Corporation Counsel for compliance:
 - 4. Is the enforcement process effective in achieving compliance? Y N
 - a. If no, include comments or recommendations in the summary.
- C. Failing Systems
 - 1. Number of orders issued:
 - 2. Number of orders complied with:
 - 3. Number of orders submitted to the DA, AG or Corporation Counsel for compliance:
 - 4. Is the enforcement process effective in achieving compliance? Y N
 - a. If no, include comments or recommendations in the summary.
- D. Holding Tank Maintenance
 - 1. Does the county receive all the reports required? Y N
 - 2. Does the county have an effective method to identify noncompliance with reporting procedures? Y N
 - 3. Number of orders issued for failure to report:
 - 4. Number of orders complied with:

ILHR 83 Appendix

5. Number of orders referred to the DA or Corporation Counsel:

6. Is the maintenance program effective? Y N

a. Include comments in the summary.

7. List the governmental units that prohibit holding tanks for new construction:

VI. RANDOM FIELD AUDIT

A. Randomly inspect 5 systems (gravity distribution or holding tank) installed during the audit period. Three should be inspected prior to backfilling if possible and the remainder may be post construction inspections.

1. Provide inspection reports and comments in the summary.

B. Randomly select and inspect 10 percent or 5 systems, whichever is greater, of the in-ground pressure, at-grade or mounds installed during the audit year. Two should be inspected prior to backfilling if possible, and the remainder may be post construction inspections.

1. Provide inspection reports and comments in the summary.

VII. AUDIT REVIEW ACKNOWLEDGEMENT

County Program Manager Signature

DILHR Auditor Signature

Date Signed

Date Signed

A. Attach county comments (optional) to this audit document.

Wisconsin Department of Industry,
Labor and Human Relations

**PETITION FOR VARIANCE
APPLICATION**

Safety and Buildings Division
P.O. Box 7969
Madison, Wisconsin 53707
(608) 266-1542

Please type or print.

OFFICE USE ONLY	Amount Paid	Receipt Number	Petition No.	E-Number
Owner/Petitioner's Name		Building Or Project	Agent, Architect or Engineering Firm	
Company		Tenant's Name, If Any	Street Address	
Street Address		Location - Street Address	City, State, Zip Code	
City, State, Zip Code		City, County	Telephone Number ()	
Telephone Number		Plan Number, If Known	Contact Person's Name	

1. The rule being petitioned reads as follows (cite specific rule number and language; one rule per application):

2. The rule being petitioned cannot be entirely satisfied because:

3. The following alternative(s) and supporting information are proposed as a means of providing an equivalent degree of health, safety or welfare as addressed by the rule:

Note: Please attach any pictures, plans, sketches or required position statements.

VERIFICATION BY OWNER - PETITION IS VALID ONLY IF NOTARIZED WITH AFFIXED SEAL AND ACCOMPANIED BY REVIEW FEE
See Section ILHR 2.52 for complete fee information

Note: Petitioner must be the owner of the building or project. Tenants, agents, designers, contractors, attorneys, etc., shall not sign petition unless Power of Attorney is submitted with the Petition For Variance Application

_____, being duly sworn, I state as petitioner that I have read the foregoing
Petitioner's Name (type or print)
petition and I believe it is true and that I have significant ownership rights to the subject building or project.

Petitioner's Signature:	Subscribed And Sworn To Before Me This Date:	Notary Public	My Commission Expires On:
-------------------------	---	---------------	------------------------------

HOLDING TANK SERVICING CONTRACT

Contract Date

This contract is made between the

Holding Tank Owner(s) Name(s)

and

Pumper's Name

We acknowledge the installation of (a) holding tank(s) on the following property: (Provide legal description:)

1. The owner agrees to file a copy of this contract with the local governmental unit hereinafter called the "municipality", which has signed the pumping agreement required in Ch. ILHR 83.18 (4) (b), Wis. Adm. Code and

with the County of _____

2. The owner agrees to have the holding tank(s) serviced by the pumper and guarantees to permit the pumper to have access and to enter upon the property for the purpose of servicing the holding tank(s). The owner agrees to maintain the all-weather access road or drive so that the pumper can service the holding tank(s) with the pumping equipment. The owner further agrees to pay the pumper for all charges incurred in servicing the holding tank(s) as mutually agreed upon by the owner and pumper.

3. The pumper agrees to submit to the municipality which has signed the pumping agreement required by s. ILHR 83.18 (4) (b), Wis. Adm. Code, and to the county, a report for the servicing of the holding tank(s) on a semiannual basis. The pumper further agrees to include the following in the semiannual report:

- a. The name and address of the person responsible for servicing the holding tank;
- b. The name of the owner of the holding tank;
- c. The location of the property on which the holding tank is installed;
- d. The sanitary permit number issued for the holding tank;
- e. The dates on which the holding tank was serviced;
- f. The volumes in gallons of the contents pumped from the holding tank for each servicing;
- g. The disposal sites to which the contents from the holding tank were delivered.

4. This agreement will remain in effect until the owner or pumper terminates this contract. In the event of a change in this contract, the owner agrees to file a copy of any changes to this service contract or a copy of a new service contract with the municipality and the County named above within ten (10) business days from the date of change to this service contract.

Owner(s) Name(s) (Print)	Owner's Signature(s)	Subscribed and sworn to before me on this date: _____
Pumper's Name (Print)	Pumper's Signature	
Pumper's Registration Number		Notary Public My commission expires: _____

DESIGN OF PRESSURE DISTRIBUTION NETWORKS FOR SOIL ABSORPTION FIELDS

To obtain uniform application of wastewater effluent over the entire infiltrative surface of a soil absorption field, pressure distribution systems are required. Section H 63.14 specifies the design criteria for pressure distribution systems. They are designed by balancing the headlosses such that the volume of water passing out each hole in the network will be equal. This is achieved by allowing 75 to 85 percent of the total headloss in the network to be lost when the water passes through the hole while only 10 to 15 percent of the total headloss occurs in delivering the water to each hole.

Since the design can become quite tedious, a simplified method has been developed by the use of the tables and nomographs in s. 63.14. With this method, only a straight edge and pencil is needed to complete the design. To demonstrate the use of the tables and nomographs, this example is given.

Example:

Design a pressure system for a soil absorption system consisting of 5 trenches, each 3 feet wide by 40 feet long. The trenches are to be spaced 9 feet on center.

Step 1: Select the desired distribution pipe length from the dimensions of the required soil absorption area. Two layouts would be suitable for this system. The distribution pipes in each trench may be fed by a manifold along one end of the trenches or by a central manifold. In the first design, 5 distribution pipes are used, each 40 feet long. In the second design, there are 8 distribution pipes, each 20 feet long. The first design will be used in this example.

Step 2: Select an appropriate distribution pipe diameter compatible with the chosen hole diameter and hole spacing from Table 5.

Holes in ¼-in diameter spaced every 2.5 feet will be used in this example, though other combinations would be just as suitable. From Table 5, either a 1 ¼-in or 1 ½-in distribution pipe is required for a 40 foot distribution pipe. Select the larger 1 ½-in diameter distribution pipe.

Step 3: Determine the total discharge rate of each distribution pipe and the number of holes required by using the nomograph in Table 6.

Place a straight edge on the nomograph in Table 6 aligning the 40 foot mark on the Distribution Pipe Length scale with the 2.5 ft mark on the Hole Spacing scale. Where the straight edge crosses the Number of Holes scale, read off the number of holes per distribution pipe; 16 in this example. To obtain the distribution pipe discharge rate, realign the straight edge to join the 16 mark on the Number of Holes scale with the ¼-in mark on the Hole Diameter scale. Where the straight edge crosses the Distribution Pipe Discharge scale, the discharge rate is given. In this example, it is nearly 20 gpm as shown.

Step 4: Select the appropriate manifold size based on the number, length and discharge rate of the distribution pipes from Table 7. For central manifold designs use the lower column headings and left row headings. For end manifold designs, use the lower column headings and the right row headings. (If necessary, repeat steps 1 through 4 until an acceptable network is laid out.)

The manifold length is that length of pipe required to connect all the distribution pipes downstream from the manifold inlet. In this example, the inlet to the manifold is to be at one end. There are to be 5 distribution pipes spaced 9 feet apart requiring a manifold 36 feet long. Since an end manifold design is to be used, the flow per distribution pipe of 20 gpm (from step 3) is read on the right side of Table 7, the number of 5 read on the bottom under the manifold length at 35 feet. In this design, a 3-in manifold is sufficient (See Table 7.) (If the inlet had been in the center of the manifold, the manifold length would have been 18 feet serving 2 distribution pipes. In that case, the manifold could be 2-in diameter.)

Step 5: Determine the minimum dose volume required based on the total pipe volume from the nomograph in Table 11.

On the nomograph in Table 11, the straight edge is placed on 1½-in mark on the Distribution Pipe Diameter scale (from step 2), and the 40 mark on the Distribution Pipe Length scale. The volume of the distribution pipe is read off the Pipe Volume scale. In this example, it is approximately 3.7 gal. Next, turn the straight edge maintaining the point on the Pipe Volume scale and align it with 5 on the Number of Distribution Pipes scale. The minimum dose volume read off the Dose Volume scale is approximately 200 gal. However, the final dose volume selected may be larger than this minimum depending on the desired number of doses per day. (See s. ILHR 83.14 (6), Wis. Adm. Code).

Step 6: Determine the minimum pump or siphon discharge rate from the nomograph in Table 8.

Using the nomograph in Table 8, the dosage rate is read from the Dosing Rate scale by aligning the straight edge with 20 gpm on the Distribution Pipe Discharge Rate scale (step 3) with 5 on the Number of Distribution Pipes scale. The minimum rate is 100 gpm.

ILHR 83 Appendix

Step 7: Select the proper pump or siphon from the head-discharge characteristics described by the manufacturers.

The total dynamic head of the network must first be computed. For a pump system, this is equal to the elevation differences between the pump and the distribution pipe inverts, the friction loss in the pipe which delivers the liquid from the pump to the distribution system at the required rate, and 3 feet of head to compensate for losses in the distribution system. The pump able to pump the minimum discharge rate at the total dynamic head computed is selected.

Siphon selection is based on the manufacturer's stated average discharge rate. This rate is for free discharge. Therefore, to maintain this rate, the siphon discharge pipe invert must be elevated above the distribution pipe inverts a distance equal to the estimated distribution system. These losses included the friction loss in the delivery pipe from the siphon to the network at the minimum discharge rate determined in step 7 plus 3 feet of head to compensate for losses within the distribution system. Where the delivery pipe is more than 50 feet long, its diameter should be one size larger than the siphon discharge diameter to facilitate air venting.

Assume the dosing tank is located 25 feet from the distribution system inlet, and the difference in elevation between the pump and the inverts of the distribution pipes is 5 feet. At a rate of 100 gpm the headloss in 100 feet of a 3-in plastic delivery pipe can be read from Table 9. Therefore, for 25 feet the headloss is $2.09 \text{ feet} \times 25 \text{ feet}/100 \text{ ft} = 0.52 \text{ ft}$. The total dynamic head of the system is 5 feet of elevation head plus 0.5 feet of friction head in the delivery pipe plus 3 feet of account for losses in the distribution system. Therefore, a pump should be selected which is able to pump at least 100 gpm against 8.5 feet of head.

If a siphon were used, its discharge invert would be elevated 0.5 feet plus 3 feet or a minimum of 3.5 feet above the distribution pipe inverts.

In summary, the final design consists of five 40 foot distribution pipes, each 1½-in. in diameter connected with a 3-in end manifold with the inlet from the dosing chamber at one end of the manifold. The inverts of the distribution pipes are perforated with ¼-in holes spaced every 2.5 feet. The first hole should be located one half of the hole spacing or 1.25 feet from the manifold. If the last hole is equal to or greater than half the hole spacing from the end of the distribution pipe, put another hole in the bottom of the cap or next to it.

Chapter ILHR 84

PLUMBING PRODUCTS

ILHR 84.01	Scope	ILHR 84.14	Health care and laboratory plumbing appliances
ILHR 84.02	Penalties	ILHR 84.20	Plumbing fixtures, appliances and equipment
ILHR 84.03	Definitions	ILHR 84.30	Plumbing materials
ILHR 84.10	Department approval	ILHR 84.40	Joints and connections
ILHR 84.11	Identification	ILHR 84.50	Alternate approvals and experimental approvals
ILHR 84.12	Penetrations of fire-resistive assemblies	ILHR 84.60	Incorporation of standards by reference
ILHR 84.13	Chemical or biochemical treatments for private sewage systems		

Note: Chapter ILHR 84 as it existed on May 31, 1988 was repealed and a new chapter ILHR 84 was created effective June 1, 1988.

ILHR 84.01 Scope. The provisions of this chapter govern the quality and installation of materials, fixtures, appliances, appurtenances, and equipment relating to plumbing.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 84.02 Penalties. Penalties for violations of this chapter shall be assessed in accordance with ss. 145.12 and 145.25, Stats.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 84.03 Definitions. In this chapter:

(1) "Health care plumbing appliance" means a plumbing appliance, the function of which is unique to health care activities.

(2) "Laboratory plumbing appliance" means a plumbing appliance, the function of which is unique to scientific experimentation or research activities.

(3) "Prefabricated plumbing" means concealed drain piping, vent piping or water supply piping or a combination of these types of piping, contained in a modular building component, which will not be visible for inspection when delivered to the final site of installation.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 84.10 Department approval. No fixture, appliance, appurtenance, material, device or product may be sold for use in a plumbing system or may be installed in a plumbing system, unless it is of a type conforming to the standards or specifications of chs. ILHR 82 and 83 and this chapter and ch. 145, Stats.

(1) **ALTERNATE OR EXPERIMENTAL PRODUCT APPROVAL.** If it is alleged that the approval of a fixture, appliance, appurtenance, material, device or product under this section would result in an adverse health effect or potentially adverse health effect on the waters of the state, the department may require an alternate or experimental product approval under s. ILHR 84.50.

(2) **PRODUCT REVIEW AND APPROVAL.** Each type of plumbing product which falls into one of the categories specified in Table 84.10 shall be approved by the department in accordance with this subsection before the prod-

uct may be sold for use in a plumbing system or installed in a plumbing system.

(a) Except as provided in subds. 1 and 2, specifications and plans or drawings for each type of product shall be submitted to the department for review. The submittal shall be accompanied by sufficient data and information to determine if the product and its performance complies with the provisions of chs. ILHR 82, 83 and this chapter and ch. 145, Stats.

1. The submitter of a cross-connection control device listed under Table 84.10, line 2 may submit in lieu of specifications, plans or drawings evidence that the product is currently listed by a nationally recognized evaluation agency acceptable to the department. Evidence substantiating the listing by an evaluation agency shall include a research report from which it can be determined that the product conforms to the appropriate requirements of s. ILHR 84.30 (5) (c).

2. The submitter of a water-conserving type of product listed under Table 84.10, line 7 may submit in lieu of specifications, plans or drawings evidence that the product is currently listed by a nationally recognized evaluation agency acceptable to the department. Evidence substantiating the listing by an evaluation agency shall include a research report from which it can be determined that the product conforms to the requirements of s. ILHR 84.20.

(b) The department may require that a submitter of a product for review have the product tested and its performance certified by an approved testing laboratory.

(c) If, upon review, the department determines that a product conforms to the provisions of chs. ILHR 82, 83 and this chapter and ch. 145, Stats., the department shall issue an approval in writing. The department may impose specific conditions in granting an approval. Violations of the conditions under which an approval is granted shall constitute a violation of this chapter.

(d) If, upon review, the department determines that a product does not conform to provisions of chs. ILHR 82, 83 and this chapter and ch. 145, Stats., the request for approval shall be denied in writing.

(e) The department shall review and make a determination on an application for a product approval within 40 business days of receipt of all fees, plans, drawings, specifi-

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cations and other information required to complete the review.

(f) If an approved plumbing product is modified or additional assertions of function or performance are made, the approval shall be considered null and void, unless the change is submitted to the department for review and the approval is reaffirmed.

(g) Approvals for plumbing products issued by the department prior to November 1, 1985, shall expire 30 months after the effective date of this section.

(h) Approvals for plumbing products issued by the department after November 1, 1985, shall expire at the end of the 60th month after the date of approval issuance.

Table 84.10
SUBMITTALS TO DEPARTMENT

Product Categories
1. Chemical or biochemical treatments for private sewage systems
2. Cross-connection control devices
3. Health care plumbing appliances
4. Laboratory plumbing appliances
5. Prefabricated septic/holding tanks
6. Prefabricated plumbing
7. Water-conserving faucets, spouts and plumbing fixtures: [*]
a. Kitchen sink faucets for use in dwelling units and living units
b. Lavatory faucets
c. Shower heads
d. Urinals
e. Urinal flushing devices
f. Water closets
g. Water closet flushing devices
8. Water treatment devices

^{*}See s. 145.25, Stats., and s. ILHR 84.20 (3) concerning water conserving fixtures.

(3) PRODUCT LISTING. The department may list, upon request, plumbing products which conform to the standards or specifications referenced in ch. ILHR 82, 83 or this chapter, but which do not require approval under sub. (2). Each request for listing shall be made on a form provided by the department.

Note: Request for product listing is to be made on form SBD 7557 which may be obtained from Safety and Buildings Division, P.O. Box 7969, Madison, Wisconsin 53707.

(4) REVOCATION. The department may revoke any approval or listing issued under this section for any false statements or misrepresentation of facts or data on which the approval or listing was based, or as a result of the product's failure, or if future information indicates a potential health hazard or potential threat to the waters of the state.

(5) LIMITATIONS. An approval or listing of a plumbing product by the department may not be construed as an assumption of any responsibility for defects in design, construction or performance of any product nor for any damages that may result.

(6) FEES. Fees for product approval review and product listing shall be submitted in accordance with s. ILHR 2.66.

Register, February, 1994, No. 458

Note: See Appendix for further explanatory material.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; correction made in (6) under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 84.11 Identification. Each length of pipe and each pipe fitting, trap, fixture, material, device and product to be used in plumbing shall be marked as required by the applicable standard specified by reference in this chapter or as specified in s. ILHR 83.15 for septic tanks and holding tanks, and s. ILHR 84.20 (5) (o) for water treatment devices.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 84.12 Penetrations of fire-resistive assemblies. Penetrations of fire-resistive assemblies, such as walls and floor-ceiling systems, by plumbing systems or plumbing materials shall be protected in accordance with requirements of chs. ILHR 50 to 64.

Note: See Appendix for further explanatory material.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 84.13 Chemical or biochemical treatments for private sewage systems. Chemical or biochemical treatments for private sewage systems shall function and perform in accordance with the assertions submitted to the department. Chemical or biochemical treatments for private sewage systems may not directly or indirectly adversely affect bacterial action in the systems, soil hydraulic conductivity in the absorption areas, or groundwater quality beneath the systems.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 84.14 Health care and laboratory plumbing appliances. Health care plumbing appliances and laboratory plumbing appliances shall function and perform in accordance with the drain, vent, water supply and backflow protection requirements of ch. ILHR 82.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88.

ILHR 84.20 Plumbing fixtures, appliances and equipment. (1) DESIGN AND CONSTRUCTION. All plumbing fixtures, appliances and equipment shall be designed and constructed to:

- (a) Ensure durability, proper service and sanitation;
- (b) Be free from defects;
- (c) Be free from concealed fouling surfaces;
- (d) Not require undue efforts in cleaning and operating; and
- (e) Prevent nonpotable liquids, solids or gasses from being introduced into a potable water supply system through cross-connections.

(2) MATERIALS. Plumbing fixtures shall have smooth surfaces which are impervious to water.

(3) WATER CONSERVING FAUCETS, SPOUTS AND PLUMBING FIXTURES. Water conserving faucets, spouts and plumbing fixtures which meet or exceed the water conservation requirements established in par. (b) shall be installed as specified in par. (a).

(a) 1. All lavatory faucets, shower heads, urinals, urinal flushing devices, water closets and water closet flushing devices shall conform to par. (b).

2. All faucets installed on kitchen sinks of dwelling units and living units shall conform to par. (b) 4.

3. All lavatory faucets installed in public restrooms shall be of a self-closing type.

(b) 1. General. Flow control or flow restricting devices shall be installed on the water inlet side or shall be an integral part of the faucet, spout or fixture. A flow controlling or restricting aerator shall be considered to be an integral part of a faucet or spout.

2. Lavatory faucet. a. The maximum discharge rate of lavatory faucets shall be 3 U.S. gallons per minute at an 80 psig flowing supply pressure.

b. Lavatory faucets which are of the self-closing type shall allow a maximum of one U.S. gallon to flow through the faucet after the handle or actuator is released.

3. Shower heads. The maximum discharge rate of shower heads shall be 3 U.S. gallons per minute at an 80 psig flowing supply pressure.

4. Sink faucets. The maximum discharge rate of sink faucets shall be 3 U.S. gallons per minute at an 80 psig flowing supply pressure.

5. Urinals. Urinals shall function properly with a maximum of 1.5 U.S. gallons per flush per fixture use at static test pressures of 20 psig and 80 psig.

6. Urinal flushing devices. The flushing cycle for urinal flushing devices shall discharge a maximum of 1.5 U.S. gallons per flush per fixture use at static test pressures of 20 psig and 80 psig.

7. Water closets. Water closets shall function properly with a maximum of 4 U.S. gallons per flush over the range of static test pressures specified in Table 84.20.

8. Water closet flushing devices. The flushing cycle for water closet flushing devices shall discharge a maximum of 4 U.S. gallons over the range of static test pressures specified in Table 84.20.

(b) *Installation of fixtures.* 1. Access for cleaning. Plumbing fixtures shall be so installed as to afford easy access for cleaning both the fixture and the area around it.

2. Securing wall mounted fixtures. Wall mounted fixtures shall be rigidly supported by a hanger which is attached to structural members so that the load is not transmitted to the fixture drain connection or any other part of the plumbing system. The hanger for a wall mounted water closet shall conform to ANSI A112.6.1M.

3. Water supply protection. The water supply pipes and fittings within every plumbing fixture shall be so installed as to prevent backflow.

4. Design of overflow. A fixture which is provided with an overflow outlet shall be designed and installed so that standing water in the fixture cannot rise in the overflow when the fixture's stopper is closed, and so that no water remains in the overflow when the fixture is empty.

5. Connection of overflows. The overflow from any fixture shall discharge into the drain system on the inlet or fixture side of the trap.

6. Overflows in flush tanks. Flush tanks shall be provided with overflows discharging to the fixture served and shall be of sufficient size to prevent flooding the tank at the maximum rate at which the tanks are supplied with water.

7. Strainers. All plumbing fixtures other than water closets, clinic sinks, trap standard service sinks with flush rims, urinals, standpipes and waste sinks shall be provided with strainers, cross bars or pop-up stoppers which restrict the clear opening of the waste outlet.

8. Flushometer valves. Flushometer valves shall be equipped with vacuum breakers which conform to ASSE 1001. Flushometer valves may not be used where the water pressure is insufficient to properly operate them. When the valve is operated, it shall complete the cycle of operation automatically, opening fully and closing positively under the water supply pressure. Each flushometer shall be provided with a means for regulating the flow through it.

9. Safing. The floors of all shower stalls, shower rooms, floor setting service sinks or receptors, sunken bathtubs or other similar fixtures shall be protected with a safing material installed beneath the finish floor of the entire fixture or room and upward along the sides to a minimum of 6 inches above the curb or maximum water level of the fixture. Safing materials shall conform to s. ILHR 84.30 (6). The corners of the fixture or room shall be safed to a height of 6 feet and at least 3 inches in each direction from the corners. The safing material shall be properly drained. Prefabricated fixtures and installations directly over an unexcavated portion of a building are exempt from safing requirements.

Note: Chapters ILHR 50 to 64 contain provisions for toilet rooms and sanitary facilities, for public buildings and places of employment concerning toilet facilities for the handicapped, fixture compartments, number of fixtures for the different types of occupancies and toilet room finishes.

Note: See Appendix for further explanatory material.

(5) PLUMBING FIXTURES AND PLUMBING APPLIANCES. (a) *Automatic clothes washers.* Residential type automatic clothes washers shall conform to ASSE 1007.

Table 84.20
STATIC TEST PRESSURES FOR WATER CLOSETS
AND WATER CLOSET FLUSHING DEVICES

Tank Type	Flushometer Type	
	Siphonic	Blow Out
20 to 80 psig	25 to 80 psig	35 to 80 psig

(4) GENERAL REQUIREMENTS. (a) *Fixture outlets.* 1. The outlet passageway of a fixture shall be free from impairments and of sufficient size to insure proper discharge of the fixture contents under normal conditions.

2. The outlet connection of a fixture which directly connects to the drain system shall be an air and watertight joint.

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(b) *Bathtubs*. 1. a. Enameled cast iron bathtubs shall conform to ANSI A112.19.1M.

b. Porcelain enameled formed steel bathtubs shall conform to ANSI A112.19.4.

c. Plastic bathtubs shall conform to ANSI Z124.1.

2. Bathtubs shall have waste outlets and overflows at least 1-1/2 inches in diameter. A pop-up stopper or other closing device shall be provided on the waste outlet.

3. All whirlpool piping for bathtubs shall drain by gravity to the trap serving the bathtub.

4. All waterways of the whirlpool pump for a bathtub shall drain by gravity to the trap serving the bathtub.

(c) *Bidets*. Vitreous china bidets shall conform to the material requirements in ANSI A112.19.2M.

1. A bidet may not be located closer than 15 inches from its center to any side wall, partition, vanity or other obstruction, nor closer than 30 inches center to center from a water closet.

2. Bidets with submerged inlet fittings shall be protected by vacuum breakers which conform to ASSE 1001.

(d) *Dishwashing machines*. 1. Residential type dishwashing machines shall conform to ASSE 1006.

2. Commercial type dishwashing machines shall conform to ASSE 1004.

(e) *Drinking fountains*. 1. Drinking fountains and water coolers shall conform to ARI 1010 or ANSI A112.19.2M.

2. Drinking fountains may not be installed in toilet rooms.

3. The water supply for drinking fountains shall be provided with an adjustable valve fitted with a loose key or an automatic self-closing valve permitting regulation of the rate of flow of water. The water supply issuing from the nozzle shall be of sufficient volume and height so that persons using the fountain need not come in direct contact with the nozzle or orifice.

4. A drinking fountain may not have a waste outlet less than 1-1/4 inches in diameter.

(f) *Floor drains*. 1. Floor drains shall be provided with removable strainers of sufficient strength to carry the anticipated loads.

2. The floor drain shall be so constructed that it can be cleaned, and the drain inlet shall be accessible at all times.

3. Floor drains shall be of a size to efficiently serve the intended purpose. The floor drain outlet shall not be less than 2 inches in diameter.

(g) *Food waste grinders*. 1. Residential type food waste grinders shall conform to ASSE 1008. Commercial type food waste grinders shall conform to ASSE 1009.

2. Food waste grinders shall be connected to a drain of sufficient size to serve the unit, but not less than 1 1/2 inches in diameter.

3. Food waste grinders shall be connected to a drain and trapped separately from any other fixtures or sink compartments.

4. All food waste grinders shall be provided with an adequate supply of cold water at a sufficient flow rate to insure proper functioning of the unit.

(h) *Laundry trays*. Each compartment of a laundry tray shall be provided with a waste outlet not less than 1 1/2 inches in diameter.

(i) *Lavatories*. 1. a. Enameled cast iron lavatories shall conform to ANSI A112.19.1M.

b. Vitreous china lavatories shall conform to ANSI A112.19.2M.

c. Stainless steel lavatories shall conform to ANSI A112.19.3.

d. Porcelain enameled formed steel lavatories shall conform to ANSI A112.19.4.

e. Plastic lavatories shall conform to ANSI Z124.3.

2. Cultured marble vanity tops with an integral lavatory shall conform to ANSI Z124.3.

3. Lavatories shall have waste outlets not less than 1 1/4 inches in diameter.

(j) *Showers*. 1. Prefabricated plastic showers and shower compartments shall conform to ANSI Z124.2.

2. Water distribution piping from the shower valve to the shower head outlet shall be securely attached to the structure.

3. Except for combination bathtub-shower units, waste outlets serving showers shall be at least 2 inches in diameter and shall have removable strainers of sufficient strength for the anticipated loads.

4. Where a waste outlet serves more than one shower space or shower head, the waste outlet shall be at least 2 inches in diameter and the waste outlet shall be so located and the floor so pitched that waste water from one shower does not flow over the floor area serving another shower.

Note: Section ILHR 52.60 (5) (a) specifies slip-resistant requirements for shower rooms and compartments in public buildings and places of employment.

5. All shower compartments, regardless of shape, shall have a minimum finished interior of 900 square inches and shall be capable of encompassing a circle with a diameter of 30 inches. The minimum required area and dimension shall be measured in a horizontal plane 24 inches above the top of the threshold and may not extend beyond the centerline of the threshold. The minimum area and dimensions shall be maintained to a point 70 inches above the shower waste outlet with no protrusions other than the fixture valve or valves, showerheads, soap dishes and safety grab bars or rails.

Note: See Appendix for further explanatory materials.

(k) *Sinks*. 1. a. Enameled cast iron sinks shall conform to ANSI A112.19.1M.

b. Vitreous china sinks shall conform to ANSI A112.19.2M.

c. Stainless steel sinks shall conform to ANSI A112.19.3.

d. Porcelain enameled formed steel sinks shall conform to ANSI A112.19.4.

2. Sinks shall be provided with waste outlets not less than 1½ inches in diameter. Sinks on which a food grinder is installed shall have a waste opening not less than 3¼ inches in diameter.

(l) *Urinals*. 1. Vitreous china urinals shall conform to ANSI A112.19.2M-90 and A112.19.6-90.

2. A urinal may not be located closer than 16 inches from its center to any side wall, partition, vanity or other obstruction, nor closer than 30 inches center to center, between urinals. When the space between stall type urinals or a stall type urinal and a side wall is less than 12 inches, the space shall be filled flush with the front and top of the urinal with nonabsorbent material.

Note: See Appendix for further explanatory material.

3. Stall type urinals shall be set into the floor and the floor shall be pitched toward the fixture.

4. Automatic siphon urinal flush tanks may not be installed.

5. Pressurized flushing devices to serve urinals shall conform to ASSE 1037.

(m) *Water closets*. 1. a. Vitreous china water closets shall conform to either ANSI A112.19.2M-82 or ANSI A112.19.2M-90 and ANSI A112.19.6-90.

b. Plastic water closets shall conform to ANSI Z124.4.

2. Except as permitted in subd. 3., all water closets required to be provided in public buildings and places of employment shall be of an elongated bowl type, and provided with either:

a. Hinged, open-front seats without covers; or

b. Hinged, closed-front seats, without covers, which are encased with a continuous plastic sleeve capable of providing a clean surface for every user and for which a specific material approval under s. ILHR 50.19 has been issued.

3. Water closets which are required to be provided in day care centers or individual living units or sleeping units of residential occupancies within the scope of either ch. ILHR 57 or 61 may be of a round-bowl type with a hinged, closed front seat with or without a cover.

4. A water closet may not be located closer than 15 inches from its center to any side wall, partition, vanity, or other obstruction, nor closer than 30 inches center to center, between water closets. There shall be at least 24 inches clearance in front of a water closet to any wall, fixture or door.

Note: See Appendix for further explanatory material.

5. No person may install or maintain pan, plunger, off-set washout, washout, long hopper, frostproof and other types of water closets having invisible seals or unventilated spaces or walls not thoroughly cleansed at each flushing.

6. Each water closet shall be individually equipped with a flushing device. Pressurized flushing devices shall con-

form to ASSE 1037. All flushing devices shall be readily accessible for maintenance and repair. Ballcocks and fill valves shall be of the anti-siphon type and shall conform to ASSE 1002. The critical level mark on the ballcock and fill valve shall be located at least one inch above the full opening of the overflow pipe.

(n) *Water heaters*. 1. Listed equipment. All water heaters shall bear the label of a listing agency approved by the department. Listing agencies approved by the department shall include:

a. Underwriters Laboratories, Inc.;

b. American Gas Association;

c. American Society of Mechanical Engineers; and

d. ETL Testing Laboratories, Inc.

2. Design. a. All pressurized water heaters and pressurized hot water storage tanks, except those bearing the label of the American Society of Mechanical Engineers, shall be designed and constructed to withstand a minimum test pressure of 150% of the maximum allowable working pressure of the heater or tank.

b. All pressurized water heaters and pressurized hot water storage tanks shall be rated for a minimum working pressure of 125 psig.

c. A drain valve shall be installed at the lowest point of each water heater and hot water storage tank. Drain valves shall conform to ASSE 1005.

3. Safety devices. a. Relief valves shall be listed by the American Gas Association, Underwriters Laboratories, Inc. or American Society of Mechanical Engineers when the heat input to a water heater is less than or equal to 200,000 Btu per hour.

b. Relief valves shall be listed by the American Society of Mechanical Engineers when the heat input to a water heater exceeds 200,000 Btu per hour.

c. Pressure relief valves shall be set to open at either the maximum allowable working pressure rating of the water heater or storage tank or 150 psig, whichever is smaller.

d. Temperature and pressure relief valves shall be set to open at a maximum of 210°F and in accordance with subpar. c.

Note: See s. ILHR 82.40 (5) (d) 1. concerning the sizing of temperature and pressure relief valves.

4. Hot water dispensers. Nonpressurized point-of-use water heaters shall conform to ASSE 1023.

(o) *Water meters*. A water meter which is used pursuant to s. ILHR 83.18 (10) shall conform to AWWA C700; AWWA C701, AWWA C702, AWWA C704, AWWA C706, AWWA C707, AWWA C708, or AWWA C710.

(p) *Water treatment devices*. 1. Water softeners shall conform to WQA S-100.

2. a. Except as provided in subpar. b., water treatment devices shall function and perform in accordance with the assertions submitted to the department under s. ILHR 84.10, relating to rendering inactive or removing contaminants.

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b. A water treatment device which injects a water treatment compound into a water supply system shall maintain the compound concentration in the system over the working flow rate range and pressure range of the device.

3. Except as specified in subd. 4., water treatment compounds introduced into the water supply system by a water treatment device shall be listed as an acceptable drinking water additive by a listing agency approved by the department. Listing agencies approved by the department shall include:

- a. United States environmental protection agency;
- b. United States food and drug administration; and
- c. National sanitation foundation.

4. A water supply system shall be protected from backflow when unlisted water treatment compounds, which may affect the potability of the water, are introduced into the system. The department shall determine the method of backflow protection. Water supply outlets for human use or consumption may not be installed downstream of the introduction of an unlisted water treatment compound.

5. Water treatment devices designed for contaminated water supplies shall be labeled to identify the following information:

- a. The name of the manufacturer of the device;
- b. The device's trade name; and
- c. The device's model number.

(q) *Other plumbing fixtures, appliances and equipment.* Plumbing fixtures, appliances and equipment not specifically covered in this subsection shall conform to the applicable performance standards of this chapter and chs. ILHR 82 and 83.

(6) **FAUCETS, SPOUTS AND FIXTURE SUPPLY CONNECTORS.** (a) Except for circular and semi-circular wash fountains, all faucets and showerheads shall conform to ANSI A112.18.1M.

(b) Circular and semi-circular wash fountains shall conform to the working pressure, burst pressure, discharge rate and product marking requirements of ANSI A112.18.1M.

(c) All fixture supply connectors shall be designed and constructed to withstand a minimum pressure of 100 psig at 180°F.

(d) Flexible hose and spray assemblies for residential sinks shall conform to ASSE 1025.

(e) Hand held showers shall conform to ASSE 1014.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; r. (5) (m) 2. to 5., cr. (5) (m) 2. and 3., renum. (5) (m) 7. and 8. to be (5) (m) 4. and 5., Register, March, 1991, No. 423, eff. 4-1-91; am. (5) (l) 1. and (m) 1. a., Register, April, 1992, No. 436, eff. 5-1-92; renum. (5) (o) and (p) to be (5) (p) and (q), cr. (5) (l) 5., (n) 1. d. and (o), am. (5) (m) 6., (n) 1. b. and c., Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 84.30 Plumbing materials. (1) GENERAL. When selecting the material and size for a plumbing system, due consideration shall be given to the soil, liquid, and atmosphere

environments that will eventually surround the plumbing system.

(a) The bending or offsetting of flexible or annealed pipe or tubing shall be in accordance with the applicable material standard or the instructions of the manufacturer of the pipe or tubing.

(b) Pipe or tubing with gouges, cuts or deep scratches may not be installed.

(c) Pipe or tubing which has been kinked may not be installed.

(d) The bending or offsetting of rigid pipe shall be prohibited.

(e) Nailing plates shall be installed to protect copper or plastic pipe or tubing from puncture.

Note: See s. ILHR 84.30 (4) (f) concerning the bending of polybutylene water distribution pipe and tubing.

(2) **SANITARY DRAIN AND VENT SYSTEMS.** Sanitary drain systems and vent systems shall be of such material and workmanship as set forth in this subsection.

(a) *Above ground drain and vent pipe.* Except as provided in s. ILHR 82.33 (2), drain pipe and vent pipe installed above ground shall conform to one of the standards listed in Table 84.30-1.

(b) *Underground drain and vent pipe.* Except as provided in par. (d), drain pipe and vent pipe installed underground shall conform to one of the standards listed in Table 84.30-2.

(c) *Sanitary building sewer pipe.* Sanitary building sewer pipe shall conform to one of the standards listed in Table 84.30-3.

(d) *Effluent piping.* 1. Nonperforated drain piping conveying effluent from a sewage treatment tank to the distribution piping of a nonpressurized soil absorption system shall conform to one of the standards listed in Table 84.30-3.

2. Perforated drain piping distributing septic tank effluent in a nonpressurized soil absorption system shall conform to one of the standards listed in Table 84.30-4.

3. Drain piping distributing septic tank effluent in a pressurized soil absorption system shall conform to one of the standards listed in Table 84.30-5 and shall be perforated in accordance with s. ILHR 83.14 (3) (c).

(e) *Pressurized drain pipe.* Except as provided in par. (d) 3, pressurized drain pipe shall conform to one of the standards listed in Table 84.30-5 and shall be rated for the working pressure and temperature to which it will be subjected for a specific installation.

(f) *Chemical drain and vent pipe.* Drain systems and vent systems for chemical wastes shall be of approved corrosion resistant material. The manufacturer of the pipe shall indicate to the department the material's suitability for the concentrations of chemicals involved.

(g) *Catch basins, interceptors and sumps.* Catch basins, interceptors and sumps shall be constructed in a watertight manner of precast reinforced concrete, reinforced

monolithic concrete, cast iron, coated 12-gauge steel, vitrified clay, fiberglass, plastic or other approved materials.

(h) *Manholes*. Manholes shall be constructed in a water-tight manner of precast reinforced concrete, reinforced monolithic concrete, brick or block, fiberglass or other approved materials. Fiberglass manholes may be approved for use in traffic areas if the top section of the manhole is not made of fiberglass.

(i) *Service suction lines*. A service suction line or pump discharge line serving a holding tank for cleaning purposes shall conform to one of the standards listed in Table 84.30-5. Joints and connections for suction lines shall conform to s. ILHR 84.40. The use of mechanical joints shall be in accordance with the recommendations and instructions specified by the manufacturer.

Table 84.30-1
ABOVE GROUND DRAIN AND VENT PIPE AND TUBING

Material	Standard
Acrylonitrile butadiene styrene (ABS)	ASTM D1527; ASTM D2661; ASTM F628
Brass	ASTM B43
Cast iron	ASTM A74; CISPI 301
Copper	ASTM B42; ASTM B88; ASTM B306
Galvanized steel	ASTM A53
Lead	FS-WW-P-325B
Polyvinyl chloride (PVC)	ASTM D2665; ASTM D1785
Synthetic rubber hose ^a	AHAM DW-1

Note a: The installation of synthetic rubber hose is limited in use to indirect waste piping or local waste piping from dishwashers in accordance with s. ILHR 82.33 (9) (d).

Table 84.30-2
UNDERGROUND DRAIN AND VENT PIPE AND TUBING

Material	Standard
Acrylonitrile butadiene styrene (ABS)	ASTM D1527; ASTM D2661; ASTM F628
Cast iron	ASTM A74; CISPI 301
Concrete	ASTM C14; ASTM C76
Copper ^a	ASTM B42; ASTM B88
Polyvinyl chloride (PVC)	ASTM D1785; ASTM D2665; ASTM D3034 ^b ; ASTM F891 ^c
Vitrified clay	ASTM C700

Note a: Copper tubing, type M, may not be installed underground.

Note b: Limited to pipe with a SDR of 26 or less.

Note c: Limited to pipe weight of schedule 40.

Table 84.30-3
SANITARY BUILDING SEWER PIPE AND TUBING

Material	Standard
Acrylonitrile butadiene styrene (ABS) ^a	ASTM D1527; ASTM D2661; ASTM D2751; ASTM F628
Acrylonitrile butadiene styrene (ABS) composite ^a	ASTM D2680
Cast iron	ASTM A74; CISPI 301
Concrete	ASTM C14; ASTM C76
Copper ^b	ASTM B42; ASTM B88
Polyvinyl chloride (PVC) ^a	ASTM D1785; ASTM D2665; ASTM D3034; ASTM F891
Vitrified clay	ASTM C700

Note a: Thermoplastic sewer pipe shall be installed in accordance with ASTM D2321.

Note b: Copper tubing, type M, may not be installed underground.

Table 84.30-4
PERFORATED
EFFLUENT DISTRIBUTION PIPING FOR
NONPRESSURIZED SOIL ABSORPTION SYSTEMS

Material	Standard
Polyethylene (PE) ^a	ASTM F405; ASTM F810
Polyvinyl chloride (PVC)	ASTM D2729

Note a: Polyethylene (PE) pipe shall have 2 rows, and only 2 rows, of perforations parallel to the axis of the pipe and 120° ± 5° apart. The perforations shall be at the nominal 4 and 8 o'clock positions when the pipe is installed.

Table 84.30-5
PRESSURIZED DRAIN PIPE AND TUBING
AND SERVICE SUCTION LINES

Material	Standard
Acrylonitrile butadiene styrene (ABS) ^a	ASTM D1527; ASTM D2282; ASTM D2661; ASTM F628
Acrylonitrile butadiene styrene (ABS) composite ^a	ASTM D2680
Brass	ASTM B43
Cast iron	ASTM A74; ASTM A377; AWWA C115/A21.15; CISPI 301
Chlorinated polyvinyl chloride (CPVC) ^a	ASTM D2846; ASTM F441; ASTM F442
Concrete	ASTM C14; ASTM C76
Copper ^b	ASTM B42; ASTM B88; ASTM B306
Ductile iron	ASTM A377; AWWA C115/A21.15; AWWA C151/A21.51
Galvanized steel	ASTM A53
Polyvinyl chloride (PVC) ^a	ASTM D1785; ASTM D2241; ASTM D2665; ASTM D2672; AWWA C900
Stainless Steel	ANSI B36.19M; ASTM A270; ASTM A450

Note a: Thermoplastic sewer pipe shall be installed in accordance with ASTM D2321.

Note b: Copper tubing, type M, may not be installed underground.

(3) STORM AND CLEAR WATER DRAIN AND VENT SYSTEMS. Storm and clear water drain and vent systems shall be of such material and workmanship as set forth in this subsection.

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(a) *Above ground drain and vent pipe.* Drain pipe and vent pipe installed above ground and inside a building shall conform to one of the standards listed in Table 84.30-1, except black steel pipe conforming to ASTM A53 may be used for storm water conductors. Black steel conductors may not be embedded in concrete or masonry.

(b) *Underground drain and vent pipe.* Drain pipe and vent pipe installed underground shall conform to one of the standards listed in Table 84.30-2.

(c) *Storm building sewer pipe.* Storm building sewer pipe shall conform to one of the standards listed in Table 84.30-6.

(d) *Subsoil drain pipe.* Subsoil drains shall be open jointed, horizontally split, or perforated pipe conforming to one of the standards listed in Table 84.30-7.

(e) *Roof drains.* 1. Roof drains shall be provided with removable strainers of sufficient strength to carry the anticipated loads.

2. Roof drains shall be so constructed that the drains can be cleaned and the drain inlets accessible at all time.

3. Roof drains shall be sized in accordance with s. ILHR 82.36 and the drain outlet shall not be less than 2½ inches in diameter.

Note: See s. ILHR 82.36 (18) for additional roof drain requirements.

(f) *Area drain inlets.* Area drain inlets shall be constructed in a watertight manner of precast concrete, reinforced monolithic concrete, brick or block, cast iron, coated 12 gauge steel, vitrified clay, fiberglass or other approved materials.

Table 84.30-6
STORM BUILDING SEWER PIPE AND TUBING

Material	Standard
Acrylonitrile butadiene styrene (ABS) ^a	ASTM D1527; ASTM D2661; ASTM D2751; ASTM F628
Acrylonitrile butadiene styrene (ABS) composite ^a	ASTM D2680
Cast iron	ASTM A74; CISPI 301
Concrete	ASTM C14; ASTM C76
Copper ^b	ASTM B42; ASTM B88
Polyvinyl chloride (PVC) ^a	ASTM D1785; ASTM D2665; ASTM D3034; ASTM F891
Vitrified clay	ASTM C700

Note a: Thermoplastic sewer pipe shall be installed in accordance with ASTM D2321.

Note b: Copper tubing, type M, may not be installed underground.

Table 84.30-7
SUBSOIL DRAIN PIPE AND TUBING

Material	Standard
Cast iron	ASTM A74; CISPI 301
Clay drain tile	ASTM C4
Polyethylene (PE)	ASTM F405
Polyvinyl chloride (PVC)	ASTM D2729 (Perforated only)
Vitrified clay	ASTM C700

(4) **WATER SUPPLY SYSTEMS.** Water supply systems shall be of such material and workmanship as set forth in this Register, February, 1994, No. 458

subsection. All materials in contact with water, in a water supply system, shall be suitable for use with potable water. All pipes and pipe fittings for water supply systems shall be made of a material that contains not more than 8.0% lead.

(a) *Water quality.* A water supply system shall be resistive to corrosive action and degrading action from the water being conveyed.

(b) *Soil and groundwater.* The installation of water supply systems shall be prohibited in soil and groundwater that is contaminated with solvents, fuels, organic compounds or other detrimental materials which will cause permeation, corrosion, degradation, or structural failure of the piping material.

1. Where detrimental conditions are suspected, a chemical analysis of the soil and groundwater conditions shall be required to ascertain the acceptability of the proposed water supply system materials for the specific installation.

2. Where a detrimental condition exists, no underground water supply system may be installed until the detrimental condition can be:

a. Eliminated and the source of the condition can be eliminated;

b. Identified and the pipe and joining method can be proven resistant to the detrimental condition; or

c. Avoided by choosing an alternate route that will not be affected by the detrimental condition.

(c) *Certification of plastic pipe.* Plastic pipe for a water supply system shall conform to NSF 14 and shall be certified by a nationally recognized testing agency as to conforming to NSF 14. Plastic pipe for water supply systems shall bear the certification mark of the testing agency.

(d) *Water services and private water mains.* 1. Water service pipe and private water mains shall conform to one of the standards listed in Table 84.30-8. Pipe and tubing for water services and private water mains shall have a minimum working pressure of 150 psig at 73.4°F.

2. A local governmental unit may by ordinance restrict the types of materials for water services and private water mains which are to be located within or beneath an area subject to an easement for a highway, street or public service right-of-way. Before adopting an ordinance restricting the types of materials for water services the local governmental unit shall submit a copy of the proposed ordinance to the department for review and approval.

3. Existing metallic water service piping or water distribution piping used for electrical grounding shall not be replaced with nonmetallic pipe or tubing until other approved electrical grounding means are provided.

(e) *Water distribution pipe.* 1. Except as provided in subd. 2., water distribution pipe shall have a minimum working pressure of 100 psig at 180°F and shall conform to one of the standards listed in Table 84.30-9.

2. Water distribution pipe installed underground for an exterior turf sprinkler system shall conform to one of the standards listed in Table 84.30-10. Water distribution pipe and fittings for exterior turf sprinkler systems shall

have a minimum working pressure of 100 psig at 73.4°F. Water distribution pipe installed above ground for an exterior turf sprinkler system shall conform to subd. 1.

Note: Portions of a water supply system that supply water to a fire sprinkler system are to also conform to the requirements specified in s. ILHR 51.23.

(f) *Bending limitations.* 1. The bending of polybutylene water service pipe or tubing shall be in accordance with the manufacturer's instructions.

2. a. The bending radius of polybutylene water distribution pipe or tubing shall meet or exceed the bending radius specified in Table 84.30-9m and shall meet or exceed the bending radius specified by the manufacturer of the pipe or tubing.

b. Polybutylene water distribution pipe or tubing shall be supported or anchored at the beginning and end of long bends in accordance with the manufacturer's instructions.

Table 84.30-8
PIPE AND TUBING FOR
WATER SERVICES AND PRIVATE WATER MAINS

Material	Standard
Acrylonitrile butadiene styrene (ABS) ^a	ASTM D1527; ASTM D2282
Brass	ASTM B43
Cast iron	ASTM A377; AWWA C115/A21.15
Chlorinated polyvinyl chloride (CPVC) ^a	ASTM D2846; ASTM F441; ASTM F442
Copper ^b	ASTM B42; ASTM B88
Crosslinked polyethylene (PEX) ^a	ASTM F876; ASTM F877
Ductile iron	ASTM A377; AWWA C115/A21.15; AWWA C151/A21.51
Galvanized steel	ASTM A53
Polybutylene (PB) ^a	ASTM D2662; ASTM D2666; ASTM D3000; ASTM D3309
Polyethylene (PE) ^a	ASTM D2239; ASTM D2737; ASTM D2104; ASTM D2447; ASTM D3035
Polyvinyl chloride (PVC) ^a	ASTM D1785; ASTM D2241; ASTM D2672; AWWA C900
Stainless steel	ANSI B36.19

Note a: Plastic water service systems shall be installed in accordance with ASTM D2774. See Appendix for further explanatory material.

Note b: Copper tubing, type M, may not be installed underground.

Table 84.30-9
WATER DISTRIBUTION PIPE AND TUBING

Material	Standard
Brass	ASTM B43
Cast iron	ASTM A377; AWWA C115/A21.15
Chlorinated polyvinyl chloride (CPVC) ^a	ASTM D2846; ASTM F441 ^c
Copper ^b	ASTM B42; ASTM B88
Crosslinked polyethylene (PEX) ^a	ASTM F876; ASTM F877
Ductile iron	ASTM A377; AWWA C115/A21.15; AWWA C151/A21.51
Galvanized steel	ASTM A53
Polybutylene (PB) ^a	ASTM D3309
Stainless steel	ANSI B36.19M; ASTM A270; ASTM A450

Note a: Plastic pipe and tubing installed underground shall be in accordance with ASTM D2774. See Appendix for further explanatory material.

Note b: Copper tubing, type M, may not be installed underground.

Note c: Use is limited to pipe 2½ inches or less in diameter.

Table 84.30-9m
MINIMUM BENDING RADIUS OF POLYBUTYLENE
WATER DISTRIBUTION PIPE AND TUBING

Pipe Size (inches)	Bending Radius (inches)	Tubing Size (inches)	Bending Radius (inches)
¾	12¾	¾	4¾
1	15¾	¾	6
1¼	20	¾	7½
1½	23	¾	10½
2	28½	1	13½
		1¼	16½
		1½	19½
		2	25½

Note: See Appendix for further explanatory material.

Table 84.30-10
EXTERIOR TURF
SPRINKLER SYSTEM PIPE AND TUBING

Material	Standard
Acrylonitrile butadiene styrene (ABS) ^a	ASTM D1527; ASTM D2282
Brass	ASTM B43
Cast iron	ASTM A377; AWWA C115/A21.15
Chlorinated polyvinyl chloride (CPVC) ^a	ASTM F441; ASTM F442; ASTM D2846
Copper ^b	ASTM B88
Ductile iron	ASTM A377; AWWA C115/A21.15; AWWA C151/A21.51
Galvanized steel	ASTM A53
Polybutylene (PB) ^a	ASTM D2666; ASTM D3000; ASTM D2662; ASTM D3309
Polyethylene (PE) ^a	ASTM D2104; ASTM D2239; ASTM D2447; ASTM D3035; ASTM D2737
Polyvinyl chloride (PVC) ^a	ASTM D1785; ASTM D2241; ASTM D2672; AWWA C900

Note a: Plastic pipe and tubing installed underground shall be in accordance with ASTM D2774. See Appendix for further explanatory material.

Note b: Copper tubing, type M, may not be installed underground.

(g) *Circulating loops.* Polybutylene pipe and tubing may not be used for continuously circulating hot water loops.

(h) *Used piping.* Piping which has been used for any other purpose than conveying potable water may not be used for water supply systems.

(5) PIPE FITTINGS AND VALVES. (a) *Fittings.* Pipe fittings shall conform to the pipe material standards listed in this chapter or one of the standards listed in Table 84.30-11. Threaded drain pipe fittings shall be of the recessed drainage type.

(b) *Water supply valves.* 1. Control valves for water services and private water mains shall be designed and constructed to withstand a minimum pressure of 125 psig at 73.4°F.

2. Control valves for water distribution systems shall be designed and constructed to withstand a minimum pressure of 100 psig at 180°F.

3. A control valve which serves 2 or more plumbing fixtures shall have, with the valve in a fully open position, a

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flow through passageway of not less than one nominal pipe size smaller than the nominal size of the piping connecting to the valve.

4. A control valve which serves 2 or more plumbing fixtures may not be a globe type valve.

(c) *Special fittings and valves.* 1. Water hammer arrestors shall conform to ANSI A112.26.1 or ASSE 1010.

2. Relief valves and automatic gas shutoff devices for hot water supply systems shall conform to ANSI Z21.22.

3. Backwater valves shall conform to ANSI A112.14.1.

4. Pipe applied atmospheric type vacuum breakers shall conform to ASSE 1001.

5. Water pressure reducing valves and strainers for water pressure reducing valves for domestic water supply systems shall conform to ASSE 1003.

6. Hose connection vacuum breakers shall conform to ASSE 1011.

7. Backflow preventers with intermediate atmospheric vents shall conform to ASSE 1012.

8. Reduced pressure principle backflow preventers shall conform with ASSE 1013.

9. Double check backflow prevention assemblies shall conform to ASSE 1015.

10. Trap seal primer valves, water fed shall conform to ASSE 1018.

11. Wall hydrants, frost proof automatic draining anti-backflow type shall conform to ASSE 1019.

12. Vacuum breakers — anti-siphon, pressure type shall conform to ASSE 1020.

13. Laboratory faucet vacuum breakers shall conform to ASSE 1035.

14. Reduced pressure detector assembly backflow preventers shall conform to ASSE 1047.

15. Double check detector assembly backflow preventers shall conform to ASSE 1048.

(d) *Pipe saddles.* Pipe saddles shall be installed in accordance with the instructions of the saddle manufacturer and the following limitations:

1. Pipe saddles may be installed on private interceptor main sewers, building sewers, underground drain and vent pipe and tubing, and where otherwise approved by the department;

2. A saddle for drain piping shall have a radius in accordance with s. ILHR 82.30 (8) (a);

3. The material of the saddle shall be compatible with the materials of the pipes which are to be connected to the saddle;

4. The hole in the pipe which is to receive the saddle shall be drilled or cored to match the saddle outlet;

5. Straps or clamps which wrap around the pipe and saddle shall be provided by the manufacturer of the saddle;

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6. Saddles shall be installed with straps or clamps which wrap around the pipe and saddle; and

7. Proper hangers or bedding shall be provided to maintain alignment between the opening in the pipe and the saddle.

Table 84.30-11
PIPE FITTINGS

Material	Standard
Acrylonitrile butadiene styrene (ABS)	ASTM D2468; ASTM D3311; ASTM F409
Cast bronze	ANSI B16.15; ANSI B16.24
Cast copper alloy	ANSI B16.18; ANSI B16.23; ANSI B16.26; ANSI B16.32
Cast iron	ANSI B16.4; ANSI B16.12; ANSI B16.1
Chlorinated polyvinyl chloride (CPVC)	ASTM F437; ASTM F438; ASTM F439
Copper	ANSI B16.22; ANSI B16.29; ANSI B16.43
Ductile iron and gray iron	ANSI/AWWA C110/A21.10; ANSI/AWWA C153/A21.53; ANSI B16.42
Malleable iron	ANSI B16.3
Polybutylene (PB) ^c	ASTM D3309; MSS SP-103
Polyethylene (PE)	ASTM D2609; ASTM D2683; ASTM D3261
Polyvinyl chloride (PVC)	ASTM D2464; ASTM D2466; ASTM D2467; ASTM D3311; ASTM F409
Stainless steel	ASTM A403
Steel ^a	ANSI B16.5; ANSI B16.9; ANSI B16.11; ANSI B16.28
Styrene-rubber (SR)	ASTM D2852

Note a: Steel fittings and malleable iron fittings to be used in a water supply system shall be galvanized-coated in accordance with ASTM A123.

Note b: See s. ILHR 84.30 (4) (intro.) concerning the maximum lead content for fittings.

Note c: Copper and copper alloy fittings conforming to MSS SP-103, may not be installed underground.

(6) **SPECIAL MATERIALS.** (a) *Sheet lead.* Sheet lead for the following uses may not weigh less than indicated in subs. 1. and 2.

1. Site-fabricated flashings for vent pipes, 3 pounds per square foot; and

2. Prefabricated flashings for vent pipes, 2½ pounds per square foot.

(b) *Traps and fixture drain connection fittings.* Copper or tubular brass traps and fixture drain connection fittings shall be at least of 20 gage material.

(c) *Sheet copper.* Sheet copper for the following uses may not weigh less than indicated in subs. 1. and 2. and shall conform to ASTM B152.

1. Flashing for vent pipes, 8 ounces per square foot; and

2. Flush tank linings, 10 ounces per square foot.

(d) *Cleanout plugs.* Cleanout plugs shall be of brass or plastic. Brass cleanout plugs shall be used with metallic piping only and shall conform to ASTM A74. Plastic cleanout plugs shall conform to the requirements of sub. (5) (a).

(e) *Flush pipes and fittings.* Flush pipes and fittings shall be of nonferrous material and shall conform to ANSI A112.19.5.

(f) *Safing materials.* Safing materials shall be made of materials which are waterproof when subjected to 2 feet of hydrostatic head. The material shall be recognized by the manufacturer for use as a safing material.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; am. (4) (intro.), Register, August, 1988, No. 392, eff. 9-1-88; renum. (2) (e) to (g) to (f) to (h), cr. (2) (e), am. Table 84.30-4, r. and recr. Table 84.30-5, Register, August, 1991, No. 428, eff. 9-1-91; am. (2) (c), (d) 1. and (e), r. (2) (d) 3., renum. (2) (d) 4. to be (2) (d) 3., cr. (2) (i), Register, April, 1992, No. 436, eff. 5-1-92; am. (3) (a), Tables 1, 3 to 9, 10 and 11, Register, September, 1992, No. 441, eff. 10-1-92; am. Table 84.30-9, cr. (4) (g), Register, September, 1993, No. 453, eff. 10-1-93; am. Tables 84.30-2, 84.30-3, 84.30-6, 84.30-8 and 84.30-9, r. Table 84.30-10a, (6) (a) 1. and (c) 1., cr. (4) (h) and (5) (b) 4., r. and recr. (5) (b) 3., (c) and (6) (f), renum. (6) (a) 2. and 3. and (c) 2. and 3. to be (6) (a) 1. and 2. and (c) 1. and 2., Register, February, 1994, No. 458, eff. 3-1-94; correction in (6) (a) (intro.) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 84.40 Joints and connections. (1) GENERAL. (a) *Tightness.* Joints and connections in the plumbing system shall be watertight and gastight as required by test or system design, whichever is greater, or as required by the adopted product standard or department approval.

Note: The testing requirements for tightness are in s. ILHR 82.21.

(b) *Preparation of pipe ends.* Pipe ends shall be prepared in accordance with the applicable pipe standard or the pipe or fitting manufacturer's instructions.

(c) *Prohibited joints and connections.* Unless otherwise permitted in this chapter or ch. ILHR 82 or 83, the following types of joints and connections shall be prohibited:

1. Cement or concrete joints;
2. Mastic or hot poured bituminous joints;
3. Elastomeric rolling o-rings between different diameter pipes;
4. Solvent cement joints between different types of plastic pipe; and
5. Roll grooving of galvanized steel pipe.

(2) ABS PLASTIC PIPE. Joints between acrylonitrile butadiene styrene plastic pipe or fittings shall be installed in accordance with pars. (a) to (c).

(a) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions.

1. Drain and vent systems. Mechanical push-on joints for drain and vent systems shall conform to ASTM D3212.

2. Water supply systems. Mechanical push-on joints and mechanical compression-type joints for water supply systems which use a flexible elastomeric seal shall conform to ASTM D3139.

(b) *Solvent cemented joints.* Solvent cemented joints shall be made in accordance with ASTM D2235 and its appendix, ASTM D2661 or ASTM F628.

1. Joint surfaces shall be clean and free of moisture.

2. Solvent cement conforming to ASTM D2235 shall be applied to all joint surfaces and the joint shall be made while the cement is wet.

3. Solvent cement shall be handled in accordance with ASTM F402.

4. Solvent cement used on pipes and fittings of a water supply system shall conform to NSF 14 and shall be certified by a nationally recognized testing agency as to conforming to NSF 14. The container for the solvent cement shall bear the certification mark of the testing agency.

Note: See Appendix for further explanatory material.

(c) *Threaded joints.* Threaded joints shall only be used on pipes of schedule 80 or heavier. Threaded joints shall conform to ANSI B1.20.1. The pipe shall be threaded with dies specifically designed for plastic pipe. Thread lubricant or tape approved for such use shall be applied to the male threads only.

(3) BLACK STEEL PIPE. Joints between black steel pipe or fittings shall be in accordance with pars. (a) to (d).

(a) *Threaded joints.* Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(b) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions.

(c) *Caulked joints.* Caulked joints shall only be used for drain or vent piping. Caulked joints for hub and spigot piping and fittings shall be firmly packed with oakum or hemp. Molten lead shall be poured in one operation not less than one inch deep and not to extend more than 1/8 inch below the rim of the pipe, and caulked tight. Paint, varnish or other coatings may not be used on the joining material until after the joint has been tested and approved.

1. Caulked joints for drain piping shall be used only in a vertical position.

2. Caulked joints for vent piping may be used for piping in a vertical or horizontal position.

(d) *Welded joints.* Joints between black steel pipe or fittings may be welded.

(4) BRASS PIPE. Joints between brass pipe or fittings shall be in accordance with the provisions of pars. (a) to (d).

(a) *Brazed joints.* All joint surfaces to be brazed shall be cleaned bright by other than chemical means. Brazing filler metal conforming to AWS A5.8 or other approved material shall be used. The joining of water supply piping shall be made with lead-free materials. "Lead-free" shall mean a chemical composition equal to or less than 0.2% of lead.

(b) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions. Mechanical push-on joints and mechanical compression type joints for water supply systems which use flexible elastomeric seals shall conform to ASTM D3139.

(c) *Soldered joints.* All joint surfaces to be soldered shall be cleaned bright by other than chemical means. A non-

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toxic flux shall be applied to all joint surfaces. Solder conforming to ASTM B32 or other approved material shall be used. The joining of water supply piping shall be made with lead-free materials. "Lead-free" shall mean a chemical composition equal to or less than 0.2% of lead.

(d) *Threaded joints.* Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(5) **CAST IRON PIPE.** Joints between cast iron pipe or fittings shall be installed in accordance with pars. (a) and (b).

(a) *Caulked joints.* 1. Drain and vent systems. Caulked joints for hub and spigot pipe of drain and vent systems shall be firmly packed with oakum or hemp. Molten lead shall be poured in one operation not less than one inch deep and not to extend more than 1/8 inch below the rim of the pipe, and caulked tight. Paint, varnish or other coatings may not be used on the joining material until after the joint has been tested and approved.

2. Water supply systems. Joints for bell and spigot pipe of water supply systems shall be firmly packed with treated paper rope. Molten lead shall be poured in one operation to a depth of 2 1/2 inches.

(b) *Mechanical joints.* 1. Drain and vent systems. a. Mechanical push-on joints for drain and vent systems shall have gaskets which conform to ASTM C564.

b. Mechanical sleeve joints for drain and vent systems shall have a rubber sealing sleeve conforming to ASTM C564, CISPI 310 or FM 1680. Where a stainless steel band assembly is used, the band assembly shall conform to CISPI 310 or FM 1680. Mechanical joints shall be installed in accordance with the manufacturer's instructions.

2. Water supply systems. Mechanical push-on joints and mechanical compression type joints for water supply systems shall conform to AWWA C111/A21.11. Lead tipped gaskets may not be used.

(c) *Threaded joints.* Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(6) **CPVC PLASTIC PIPE.** Joints between chlorinated polyvinyl chloride plastic pipe or fittings shall be installed in accordance with the provisions of pars. (a) to (c).

(a) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions. Mechanical push-on type joints which use flexible elastomeric seals shall conform to ASTM D3139.

(b) *Solvent cemented joints.* Solvent cemented joints shall be made in accordance with ASTM D2846 and its Appendix or ASTM F493 and its Appendix.

1. Joint surfaces shall be clean and free of moisture. A primer conforming to ASTM F656 shall be applied to all joint surfaces. The primer shall be purple in color.

2. Solvent cement conforming to ASTM F493 shall be applied to all joint surfaces and the joint shall be made while the cement is wet.

3. Solvent cement shall be handled in accordance with ASTM F402.

4. Solvent cement shall be orange in color.

5. Primer and solvent cement used on pipes and fittings of a water supply system shall conform to NSF 14 and shall be certified by a nationally recognized testing agency as to conforming to NSF 14. The containers for the primer and the solvent cement shall bear the certification mark of the testing agency.

Note: See Appendix for further explanatory material.

(c) *Threaded joints.* Threaded joints shall only be used on pipes of schedule 80 or heavier. Threaded joints shall conform to ANSI B1.20.1. The pipe shall be threaded with dies specifically designed for plastic pipe. Thread lubricant or tape approved for such use shall be applied to the male threads only.

(7) **CONCRETE PIPE.** Joints between concrete pipe or fittings shall be made by use of an elastomeric seal conforming to ASTM C443.

(8) **COPPER PIPE AND TUBING.** Joints between copper pipe, tubing or fittings shall be installed in accordance with pars. (a) to (e).

(a) *Brazed joints.* All joint surfaces to be brazed shall be cleaned bright by other than chemical means. Brazing filler metal conforming to AWS A5.8 or other approved material shall be used. The joining of water supply piping shall be made with lead-free materials. "Lead-free" shall mean a chemical composition equal to or less than 0.2% of lead.

(b) *Flared joints.* Flared joints may be used on annealed tubing for water supply systems and shall be made by the use of a tool designed for that operation.

(c) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions. Mechanical push-on joints and mechanical compression type joints for water supply systems which use flexible elastomeric seals shall conform to ASTM D3139.

(d) *Soldered joints.* All joint surfaces to be soldered shall be cleaned bright by other than chemical means. A non-toxic flux shall be applied to all joint surfaces. Solder conforming to ASTM B32 or other approved material shall be used. The joining of water supply piping shall be made with lead-free materials. "Lead-free" shall mean a chemical composition equal to or less than 0.2% of lead.

(e) *Threaded joints.* Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(9) **DUCTILE IRON PIPE.** (a) *Mechanical joints.* Mechanical push-on joints and mechanical compression type joints for water supply systems shall conform to AWWA C111/A21.11. Lead tipped gaskets may not be used.

(b) *Threaded joints.* Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(10) **GALVANIZED STEEL PIPE.** Joints between galvanized steel pipe or fittings or between galvanized steel pipe and

cast iron fittings shall be installed in accordance with pars. (a) to (c).

(a) *Threaded joints.* Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(b) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions. Mechanical push-on joints and mechanical compression type joints for water supply systems which use flexible elastomeric seals shall conform to ASTM D3139.

(c) *Caulked joints.* Caulked joints shall only be used for drain or vent piping. Caulked joints for hub and spigot piping and fittings shall be firmly packed with oakum or hemp. Molten lead shall be poured in one operation not less than one inch deep and not to extend more than 1/8 inch below the rim of the pipe, and caulked tight. Paint, varnish or other coatings may not be used on the joining material until after the joint has been tested and approved.

1. Caulked joints for drain piping shall be used only for piping in a vertical position.

2. Caulked joints for vent piping may be used for piping in a vertical or horizontal position.

(11) **LEAD PIPE.** Joints between lead pipe or fittings shall be installed in accordance with pars. (a) and (b).

(a) *Burned joints.* Burned joints shall be uniformly fused together into one continuous piece. The thickness of the joint shall be at least as thick as the lead being joined. The filler metal shall be of the same material as the pipe.

(b) *Wiped joints.* A wiped joint shall be full wiped, having an exposed surface on each side of the joint not less than 3/4 inch and shall be at least 3/8 inch thick at the thickest point.

(12) **PB PLASTIC PIPE AND TUBING.** Joints between polybutylene plastic pipe and tubing or fittings shall be installed in accordance with pars. (a) to (c).

(a) *Flared joints.* Flared joints shall be made by use of a tool designed for that operation. Flared joints shall be made in accordance with ASTM D3140.

(b) *Heat fusion joints.* Heat fusion joints shall be made in accordance with ASTM D2657 and ASTM D3309. Heat fusion joints shall be of a socket fusion type.

1. Joint surfaces to be fused shall be clean and free of moisture.

2. All joint surfaces shall be heated to the temperature recommended by the pipe or fitting manufacturer and joined.

3. The joint shall be undisturbed until cool.

(c) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions. Mechanical push-on joints and mechanical compression type joints which use flexible elastomeric seals shall conform to ASTM D3139.

(13) **PE PLASTIC PIPE AND TUBING.** Joints between polyethylene plastic pipe, tubing or fittings shall be in accordance with pars. (a) to (c).

(a) *Flared joints.* Flared joints shall be made by use of a tool designed for that operation. Flared joints shall be made in accordance with ASTM D3140.

(b) *Heat fusion joints.* Heat fusion joints shall be made in accordance with ASTM D2657. Heat fusion joints shall be of a socket fusion type.

1. Joint surfaces to be fused shall be clean and free of moisture.

2. All joint surfaces shall be heated to the temperature recommended by the pipe or fitting manufacturer and joined.

3. The joint shall be undisturbed until cool.

(c) *Mechanical joints.* Mechanical joints may be installed in accordance with the manufacturer's instructions. Mechanical push-on joints and mechanical compression type joints which use flexible elastomeric seals shall conform to ASTM D3139.

(13m) **PEX PLASTIC TUBING.** Joints between crosslinked polyethylene plastic pipe, tubing or fittings shall be made in accordance with the manufacturer's instructions.

(14) **PVC PLASTIC PIPE.** Joints between polyvinyl chloride plastic pipe or fittings shall be in accordance with pars. (a) to (c).

(a) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions.

1. Drain and vent systems. Mechanical push-on joints for drain and vent systems shall conform to ASTM D3212.

2. Water supply systems. Mechanical push-on joints and mechanical compression type joints for water supply systems which use flexible elastomeric seals shall conform to ASTM D3139.

(b) *Solvent cemented joints.* Solvent cemented joints shall be made in accordance with ASTM D2855.

1. Joint surfaces shall be clean and free of moisture. A primer conforming to ASTM F656 shall be applied to all joint surfaces.

2. Solvent cement conforming to ASTM D2564 shall be applied to all joint surfaces and the joint shall be made while the cement is wet.

3. Solvent cement shall be handled in accordance with ASTM F402.

4. Primer and solvent cement used on pipes and fittings of a water supply system shall conform to NSF 14 and shall be certified by a nationally recognized testing agency as to conforming to NSF 14. The containers for the primer and the solvent cement shall bear the certification mark of the testing agency.

Note: See Appendix for further explanatory material.

(c) *Threaded joints.* Threaded joints shall only be used on pipes of schedule 80 or heavier. Threaded joints shall conform to ANSI B1.20.1. The pipe shall be threaded with dies specifically designed for plastic pipe. Thread lubricant or tape approved for such use shall be applied to the male threads only.

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(15) STAINLESS STEEL. Joints between stainless steel pipe or fittings shall be installed in accordance with the provisions of pars. (a) to (c).

(a) *Mechanical joints.* Mechanical joints shall be installed in accordance with the manufacturer's instructions. Mechanical push-on type joints which use flexible elastomeric seals shall conform to ASTM D3139.

(b) *Threaded joints.* Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(c) *Welded joints.* Joints between stainless steel pipe or fittings may be welded.

(16) VITRIFIED CLAY PIPE. Joints between vitrified clay pipe or fittings shall be made by use of elastomeric seals conforming to ASTM C425.

(17) JOINTS BETWEEN PIPE AND FITTINGS OF DIFFERENT MATERIALS. Connections between pipes of different materials shall be made with mechanical compression type joints, installed in accordance with manufacturer's instructions or as specified in pars. (a) to (e).

(a) *Copper to cast iron.* Connections between copper pipe or tube and cast iron pipe shall be by means of either caulked joints in accordance with sub. (5) (a) or threaded fittings in accordance with sub. (5) (c).

(b) *Copper to galvanized steel.* Connections between copper pipe or tube and galvanized steel pipe shall be by use of an adapter fitting. The copper pipe shall be soldered to the adapter in accordance with sub. (8) (d). The galvanized steel shall be threaded to the adapter in accordance with sub. (10) (a).

(c) *Cast iron to steel or brass pipe.* Connections between cast iron pipe and galvanized or black steel or brass pipe shall be by means of:

1. Caulked joints in accordance with sub. (5) (a); or
2. Threaded joints in accordance with sub. (5) (c).

(d) *Plastic to other materials.* 1. Connections between plastic pipe and cast iron pipe shall be by means of:

- a. Caulked joints in accordance with sub. (5) (a); or
- b. Threaded joints in accordance with sub. (5) (c).

2. Connections between different types of plastic pipe or between plastic pipe and other piping materials other than cast iron shall be by means of threaded joints in accordance with sub. (14) (c).

(e) *Lead to other piping materials.* Connections between lead pipe and other piping materials shall be by use of an adapter fitting conforming to s. ILHR 84.30 (5) (a). The lead pipe shall be caulked or burned to the adapter fitting in accordance with sub. (11).

(18) CONNECTION OF FIXTURES. Flanged fixtures which have integral traps shall be mechanically fastened to the drain piping by means of a compatible fitting. The joint

between the fixture and the fitting shall be sealed with a watertight gasket or setting compound.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; am. (5) (b) 1. b., Register, September, 1992, No. 441, eff. 10-1-92; am. (1) (a) and cr. (13m), Register, February, 1994, No. 458, eff. 3-1-94.

ILHR 84.50 Alternate approvals and experimental approvals. (1) **GENERAL.** The provisions of chs. ILHR 82 to 84 are not intended to prevent the use of a plumbing material or product not specifically addressed therein if the plumbing material or product has been approved by the department.

(2) **ALTERNATE APPROVAL.** (a) Plumbing materials or products determined by the department to comply with the intent of chs. ILHR 82 to 84 and ch. 145, Stats., and not approved under s. ILHR 84.10, shall be issued an alternate approval. Alternate approvals shall be issued by the department in writing.

(b) The department may require the submission of any information deemed necessary for review. Sufficient evidence shall be submitted to the department to substantiate:

1. Assertions of function and performance; and
2. Compliance with the intent of chs. ILHR 82 to 84 and ch. 145, Stats.

(c) The department shall review and make a determination on an application for alternate approval within 3 months of receipt of all information and fees required to complete the review.

(d) The department may impose specific conditions in issuing an alternate approval, including an expiration date for the alternate approval. Violations of the conditions under which an alternate approval is issued shall constitute a violation of this chapter.

(e) If, upon review, the department determines that a plumbing material or product does not comply with the intent of chs. ILHR 82 to 84 and ch. 145, Stats., the request for alternate approval shall be denied in writing.

(3) **EXPERIMENTAL APPROVAL.** (a) The department may allow the installation of a plumbing material or product for the purpose of proving compliance with the intent of chs. ILHR 82 to 84 and ch. 145, Stats.

(b) An experimental approval shall be required for each plumbing material or product to be installed for the purpose of proving compliance with the intent of chs. ILHR 82 to 84 and ch. 145, Stats. A separate experimental approval shall be obtained for each project where such a product is to be used. Experimental approvals shall be issued by the department in writing. Experimental approvals shall be denied by the department in writing.

(c) The department may require the submission of any information deemed necessary for review.

(d) The department may limit the number of applications it will accept for experimental approval of products.

(e) The department shall review and make a determination on an application for experimental approval within 6 months of receipt of all information and fees required to complete the review.

(f) The department may impose specific conditions in issuing an experimental approval. Violations of the conditions under which an experimental approval is issued shall constitute a violation of this chapter.

(g) If the department issues an experimental approval:

1. Plans detailing the installation of the plumbing material or product shall be submitted to the department in accordance with s. ILHR 82.20 (4) or 83.07 (2).

2. A copy of the experimental approval shall be attached to the submitted plans and approved plans.

3. A letter of consent from the owner of the installation shall be attached to the submitted plans and approved plans. The letter shall acknowledge that the owner has received and read a copy of the experimental approval and s. ILHR 84.50.

4. The completed installation shall be inspected for compliance with the approved plans by the department. A report on the completed installation shall be written by the department.

5. A written report, from the party who was issued the experimental approval, shall be submitted to the department detailing the function and performance of the installed plumbing material or product. The report shall be completed at time intervals specified by the department, but not less than once a year.

6. On-site inspections shall be performed by the department at time intervals specified by the department, but not less than once a year. A report on the inspection shall be written by the department. The department may assess a fee for the inspection.

7. Five years after the date of the completed installation the department shall within 6 months order the removal of the plumbing material or product or issue an alternate approval.

(h) If chs. ILHR 82 to 84 or ch. 145, Stats., are revised to include or permit an experimental plumbing material or product to conform with the intent of chs. ILHR 82 to 84 and ch. 145, Stats., the department shall waive the requirements of par. (f) as to that material or product.

(4) **MODIFICATIONS.** If a plumbing material or product with an alternate or experimental approval or the installa-

tion of an experimentally approved plumbing material or product is modified or additional assertions of function or performance are made, the alternate or experimental approval shall be considered null and void, unless the product is resubmitted to the department for review and the approval is reaffirmed.

(5) **REVOCATION.** The department may revoke an alternate or experimental approval issued under this section for any false statements or misrepresentations of facts or data on which the alternate or experimental approval was based or as a result of product failure.

(6) **LIMITATIONS.** An alternate or experimental approval of a plumbing material or product issued by the department may not be construed as an assumption of any responsibility for defects in design, construction, or performance of any plumbing material or product nor for any damages that may result.

(7) **FEEES.** Fees for the review of a plumbing material or product under this section and any required on-site inspections shall be submitted in accordance with ch. ILHR 2.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; correction in (7) made under s. 13.93 (2m) (b) 7, Stats., Register, August, 1988, No. 392; correction in (7) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 84.60 Incorporation of standards by reference. (1) CONSENT. Pursuant to s. 227.025, Stats., the attorney general and the revisor of statutes have consented to the incorporation by reference of the standards listed in sub. (4).

(2) **COPIES.** Copies of the adopted standards are on file in the offices of the department, the secretary of state and the revisor of statutes. Copies may be purchased through the respective organizations listed in Tables 84.60-1 to 84.60-12.

(3) **INTERIM AMENDMENTS.** Interim amendments of the adopted standards shall have no effect in the state until such time as this section is correspondingly revised to reflect the changes.

(4) **ADOPTION OF STANDARDS.** The standards referenced in Tables 84.60-1 to 84.60-12 are hereby incorporated by reference into this chapter.

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Table 84.60-1

AHAM	Association of Home Appliance Manufacturers 20 North Wacker Drive Chicago, Illinois 60606
Standard Reference Number	Title
DW-1-82	Household Dishwashers

Table 84.60-2

ANSI	American National Standards Institute, Inc. 1430 Broadway New York, New York 10018
Standard Reference Number	Title
1. A112.1.2-73(R-1942)	Air Gaps in Plumbing Systems
1m. A112.6.1M-79	Supports for Off-the-Floor Plumbing Fixtures for Public Use
2. A112.14.1-75	Backwater Valves
3. A112.18.1M-89	Plumbing Fixture Fittings
4. A112.19.1M-87	Enameled Cast Iron Plumbing Fixtures
5. A112.19.2M-82	Vitreous China Plumbing Fixtures
5m. A112.19.2M-90	Vitreous China Plumbing Fixtures
6. A112.19.3M-87	Stainless Steel Plumbing Fixtures (Designed for Residential Use)
7. A112.19.4-84	Porcelain Enameled Formed Steel Plumbing Fixtures
8. A112.19.5-79	Trim for Water Closet Bowls, Tanks and Urinals (Dimensional Standards)
8m. A112.19.6-90	Hydraulic Requirements for Water Closets and Urinals
9. A112.21.1M-80	Floor Drains
10. A112.21.2M-83	Roof Drains
11. A112.26.1-84	Water Hammer Arrestors
12. B1.20.1-83	Pipe Threads, General Purpose (Inch)
13. B16.1-75	Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800
14. B16.3-77	Malleable Iron Threaded Fittings, Class 150 and 300
15. B16.4-77	Cast Iron Threaded Fittings, Class 125 and 250
16. B16.5-81	Pipe Flanges and Flanged Fittings, Steel Nickel Alloy and Other Special Alloys
17. B16.9-78	Factory-Made Wrought Steel Butt welding Fittings
18. B16.11-80	Forged Steel Fittings, Socket-Welded and Threaded
19. B16.12-83	Cast Iron Threaded Drainage Fittings
20. B16.15-78	Cast Bronze Threaded Fittings, Class 125 and 250
21. B16.18-78	Cast Copper Alloy Solder-Joint Pressure Fittings
22. B16.22-80	Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
23. B16.23-76	Cast Copper Alloy Solder Joint Drainage Fittings (DWV)
24. B16.24-79	Bronze Pipe Flanges and Flanged Fittings, Class 150 and 300
25. B16.26-83	Cast Copper Alloy Fittings for Flared Copper Tubes
26. B16.28-78	Wrought Steel Butt welding Short Radius Elbows and Returns
27. B16.29-80	Wrought Copper and Wrought Copper Alloy Solder Joint Drainage Fittings (DWV)
28. B16.32-79	Cast Copper Alloy Solder Joint Fittings for Solvent Drainage Systems
29. B16.42-79	Fittings, Class 150 and 300, Ductile Iron Pipe Flanges and Flanged
30. B16.43-82	Wrought Copper and Copper Alloy Solder Joint Fittings for Solvent Drainage Systems
31. B36.19M-85	Stainless Steel Pipe
32. Z21.22-86	Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems
33. Z124.1-87	Plastic Bathtub Units
34. Z124.2-87	Plastic Shower Receptors and Shower Stalls
35. Z124.3-86	Plastic Lavatories
36. Z124.4-86	Plastic Water Closet Bowls and Tanks

Table 84.60-3

Standard Reference Number	Title
ARI	Air-Conditioning and Refrigeration Institute 1815 North Fort Myer Drive Arlington, Virginia 22209
ARI-1010-84	Drinking-Fountains and Self-Contained, Mechanically-Refrigerated Drinking-Water Coolers

Table 84.60-4

Standard Reference Number	Title
ASSE	American Society of Sanitary Engineering P.O. Box 9712 Bay Village, Ohio 44140
1. 1001-90	Pipe Applied Atmospheric Type Vacuum Breakers
2. 1002-86	Water Closet Flush Tank Ball Cocks
3. 1003-82	Water Pressure Reducing Valves for Domestic Water Supply Systems
4. 1004-90	Commercial Dishwashing Machines
5. 1005-86	Water Heater Drain Valves, 3/4" Iron Pipe Size
6. 1006-86	Residential Use (Household) Dishwashers
7. 1007-86	Home Laundry Equipment
8. 1008-86	Household Food Waste Disposer Units
9. 1009-90	Commercial Food Waste Grinder Units
10. 1010-82	Water Hammer Arrestors
11. 1011-82	Hose Connection Vacuum Breakers
12. 1012-78	Backflow Preventers with Intermediate Atmospheric Vent
13. 1013-88	Reduced Pressure Principle Backflow Preventers
14. 1014-90	Hand Held Showers
15. 1015-88	Double Check Backflow Prevention Assembly
16. 1018-86	Trap Seal Primer Valves, Water Supply Fed
17. 1019-78	Wall Hydrants, Frost Proof Automatic Draining, Anti-Backflow Types
18. 1020-81	Vacuum Breakers, Anti-siphon, Pressure Type
19. 1023-79	Hot Water Dispensers, Household Storage Type, Electrical
20. 1025-78	Diverters for Plumbing Faucets with Hose Spray, Anti-Siphon Type, Residential Applications
21. 1035-81	Laboratory Faucet Vacuum Breakers
22. 1037-90	Pressurized Flushing Devices (Flushometers) for Plumbing Fixtures
23. 1047-89	Reduced Pressure Detector Assembly Backflow Preventer
24. 1048-89	Double Check Detector Assembly Backflow Preventer
25. 5010-1013-1-90	Field Test Procedure for a Reduced Pressure Principle Assembly Using A Differential Pressure Gauge
26. 5010-1015-1-90	Field Test Procedure for a Double Check Valve Assembly Using a Duplex Gauge
27. 5010-1015-2-90	Field Test Procedure for a Double Check Valve Assembly Using a Differential Pressure Gauge - High- and Low- Pressure Hose Method
28. 5010-1015-3-90	Field Test Procedure for a Double Check Valve Assembly Using a Differential Pressure Gauge - High- Hose Method
29. 5010-1015-4-90	Field Test Procedure for a Double Check Valve Assembly Using a Sight Tube
30. 5010-1020-1-90	Field Test Procedure for a Pressure Vacuum Breaker Assembly
31. 5010-1047-1-90	Field Test Procedure for a Reduced Pressure Detector Assembly Using A Differential Pressure Gauge
32. 5010-1048-1-90	Field Test Procedure for a Double Check Detector Assembly Using a Duplex Gauge
33. 5010-1048-2-90	Field Test Procedure for a Double Check Detector Assembly Using a Differential Pressure Gauge - High- and Low- Pressure Hose Method
34. 5010-1048-3-90	Field Test Procedure for a Double Check Detector Assembly Using a Differential Pressure Gauge - High- Pressure Hose Method
35. 5010-1048-4-90	Field Test Procedure for a Double Check Detector Assembly Using a Sight Tube

Table 84.60-5

ASTM		American Society for Testing and Materials 1916 Race Street Philadelphia, Pennsylvania 19103
Standard Reference Number		Title
1.	A53-90a	Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless, Specification for
2.	A74-87	Cast Iron Soil Pipe and Fittings, Specification for
4.	A123-89a	Zinc (Hot-Galvanized) Coatings on Products Fabricated from Rolled, Pressed, and Forged Steel Shapes, Plates and Strip, Specification for
5.	A270-90	Seamless and Welded Austenitic Stainless Steel Sanitary Tubing, Specification for
6.	A377-89	Gray Iron and Ductile Iron Pressure Pipe, Specification for
7.	A403-90	Wrought Austenitic Stainless Steel Piping Fittings, Specification for
8.	A450-89	General Requirements for Carbon, Ferritic Alloy, and Austenitic Alloy Steel Tubes, Specification for
9.	B32-89	Solder Metal, Specification for
10.	B42-89	Seamless Copper Pipe, Standard Sizes, Specification for
11.	B43-91	Seamless Red Brass Pipe, Standard Sizes, Specification for
12.	B75-86	Seamless Copper Tube, Specification for
13.	B88-89	Seamless Copper Water Tube, Specification for
14.	B152-88	Copper Sheet, Strip, Plate, and Rolled Bar, Specification for
15.	B251-88	General Requirements for Wrought Seamless Copper and Copper-Alloy Tube, Specification for
16.	B302-88	Threadless Copper Pipe, Specification for
17.	B306-88	Copper Drainage Tube (DWV), Specification for
18.	C4-62(1986)	Clay Drain Tile, Specification for
19.	C14-90	Concrete Sewer, Storm Drain, and Culvert Pipe, Specification for
19m.	C33-90	Concrete Aggregates, Specification for
20.	C76-90	Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe, Specification for
21.	C425-90a	Compression Joints for Vitrified Clay Pipe and Fittings, Specification for
22.	C443-85a(1990)	Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets, Specification for
23.	C564-88	Rubber Gaskets for Cast Iron Soil Pipe and Fittings, Specification for
24.	C700-89a	Vitrified Clay Pipe, Extra Strength, Standard Strength, and Perforated, Specification for
25.	D1527-89	Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe, Schedules 40 and 80, Specification for
26.	D1785-89	Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120, Specification for
27.	D2104-89	Polyethylene (PE) Plastic Pipe, Schedule 40, Specification for
28.	D2235-89	Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings, Specification for
29.	D2239-89	Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter, Specification for
30.	D2241-89	Poly (Vinyl Chloride) (PVC) Plastic Pipe (SDR-PR), Specification for
31.	D2282-89	Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe (SDR-PR), Specification for
32.	D2321-89	Underground Installation of Thermoplastic Pipe, for Sewers and Other Gravity-Flow Applications, Practice for
33.	D2447-89	Polyethylene (PE) Plastic Pipe, Schedules 40 and 80 Based on Outside Diameter, Specification for
34.	D2464-90	Threaded Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80, Specification for
36.	D2466-90a	Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40, Specification for
37.	D2467-90	Socket-Type Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80, Specification for
38.	D2468-89	Acrylonitrile-Butadiene-Styrene (ABS), Plastic Pipe Fittings, Schedule 40, Specification for
40.	D2564-88	Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings, Specification for
41.	D2609-90	Plastic Insert Fittings for Polyethylene (PE) Plastic Pipe, Specification for
42.	D2657-90	Heat-Joining of Polyolefin Pipe and Fittings, Specification for
43.	D2661-90	Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe and Fittings, Specification for

Standard Reference Number	Title
44. D2662-89	Polybutylene (PB) Plastic Pipe (SIDR-PR), Based on Controlled Inside Diameter, Specification for
45. D2665-91b	Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings, Specification for
46. D2666-89	Polybutylene (PB) Plastic Tubing, Specification for
47. D2672-89	Bell-End Poly (Vinyl Chloride) (PVC) Pipe, Specification for
48. D2680-90	Acrylonitrile-Butadiene-Styrene (ABS) and Poly (Vinyl Chloride) (PVC) Composite Sewer Piping, Specification for
49. D2683-90	Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing, Specification for
50. D2729-89	Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings, Specification for
51. D2737-89	Polyethylene (PE) Plastic Tubing, Specification for
53. D2751-89	Acrylonitrile-Butadiene-Styrene (ABS) Sewer Pipe and Fittings, Specification for
54. D2774-72(1983)	Underground Installation of Thermoplastic Pressure Piping, Recommended Practice for
55. D2846-90	Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Hot- and Cold-Water Distribution Systems, Specification for
56. D2852-89	Styrene-Rubber (SR) Plastic Drain Pipe and Fittings, Specification for
57. D2855-90	Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings, Practice for
58. D3000-89	Polybutylene (PB) Plastic Pipe (SDR-PR) Based on Outside Diameter, Specification for
60. D3034-89	Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings, Specification for
61. D3035-89a	Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Controlled Outside Diameter, Specification for
63. D3139-89	Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals, Specification for
64. D3140-90	Flaring Polyolefin Pipe and Tubing, Practice for
66. D3212-89	Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals, Specification for
67. D3261-90	Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing, Specification for
69. D3309-89a	Polybutylene (PB) Plastic Hot- and Cold-Water Distribution Systems, Specification for
70. D3311-90a	Drain, Waste, and Vent (DWV) Plastic Fittings Patterns, Specification for
71. D4068-89	Chlorinated Polyethylene (CPE) Sheeting for Concealed Water-Containment Membrane, Specification for
72. F402-88	Safe Handling of Solvent Cements and Primers Used for Joining Thermoplastic Pipe and Fittings, Practice for
73. F405-89	Corrugated Polyethylene (PE) Tubing and Fittings, Specification for
74. F409-88	Thermoplastic Accessible and Replaceable Plastic Tube and Tubular Fittings, Specification for
75. F437-89b	Threaded Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80, Specification for
76. F438-90	Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40, Specification for
77. F439-90	Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80, Specification for
78. F441-89	Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80, Specification for
79. F442-89	Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe (SDR-PR), Specification for
81. F477-76(1985)	Elastomeric Seals (Gaskets) for Joining Plastic Pipe, Specification for
82. F493-89	Solvent Cements for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe and Fittings, Specification for
83. F628-91	Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe with a Cellular Core, Specification for
84. F656-89a	Primers for Use in Solvent Cement Joints of Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings, Specification for
84m. F810-85	Smoothwall Polyethylene (PE) Pipe for Use in Drainage and Waste Disposal Absorption Fields, Specification for

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Standard Reference Number	Title
85. F845-88	Plastic Insert Fittings for Polybutylene (PB) Tubing, Specification for
86. F876-90	Crosslinked Polyethylene (PEX) Tubing, Specification for
87. F877-89	Crosslinked Polyethylene (PEX) Plastic Hot- and Cold- Water Distribution Systems, Specification for
88. F891-90	Coextruded Poly (Vinyl Chloride) (PVC) Plastic Pipe with a Cellular Core, Specification for

Table 84.60-6

Standard Reference Number	Title
AWS	American Welding Society 2501 N.W. 7th Street Miami, Florida 33125
AWS A5.8-89	Filler Metals for Brazing, Specification for

Table 84.60-7

Standard Reference Number	Title
AWWA	American Water Works Association Data Processing Department 6666 West Quincy Avenue Denver, Colorado 80235
1. C110/A21.10-87	American National Standard for Ductile-Iron and Gray-Iron Fittings, 3 in. through 48 in., for Water and Other Liquids
2. C111/A21.11-90	American National Standard for Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
3. C115/A21.15-88	American National Standard for Flanged Ductile-Iron and Gray-Iron Pipe with Threaded Flanges
4. C151/A21.51-86	American National Standard for Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids
5. C153/A21.53-88	American National Standard for Ductile-Iron Compact Fittings, 3 in. through 16 in., for Water and Other Liquids
6. C900-89	American Water Works Association Standard for Polyvinyl Chloride (PVC) Pressure Pipe, 4 in. through 12 in., for Water Distribution
7. C700-90	Cold Water Meters - Displacement Type
8. C701-88	Cold Water Meters - Turbine Type for Customer Service
9. C702-92	Cold Water Meters - Compound Type
10. C704-92	Cold Water Meters - Propeller Type for Main Line Applications
11. C706-91	Cold Water Meters, Direct-Reading Remote Registration Systems for
12. C707-82(R92)	Cold Water Meters, Encoder - Type, Remote-Registration Systems for
13. C708-91	Cold Water Meters - Multi-Jet Type
14. C710-90	Cold Water Meters, Displacement Type - Plastic Main Case

Table 84.60-8

CISPI		Cast Iron Soil Pipe Institute 1499 Chain Bridge Road, Suite 203 McLean, Virginia 22101
Standard Reference Number	Title	
1. 301-90	Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications, Specification for	
2. 310-90	Coupling for use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications, Specification for	

Table 84.60-8m

FMRC		Factory Mutual Research Corp. 1151 Boston-Providence Turnpike Norwood, Massachusetts 02062
Standard Reference Number	Title	
1680	Couplings used in Hubless Cast Iron Systems for Drain, Waste or Vent, Sewer, Rainwater or Storm Drain Systems Above and Below Ground, Industrial/Commercial and Residential, January 1989	

Table 84.60-9

FS		Federal Specifications* National Bureau of Standards Office of Engineering Standards U.S. Department of Commerce Washington, D.C. 20234 *Standards are available from the Superintendent of Documents U.S. Government Printing Office, Washington, D.C. 20402
Standard Reference Number	Title	
WW-P-325B	Pipe, Bends, Traps, Caps and Plugs; Lead (For Industrial Pressure, and Soil and Waste Applications), June 9, 1976	

Table 84.60-10

MSS		Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. 127 Park Street, N.E. Vienna, Virginia 22180
Standard Reference Number	Title	
SP - 103	Wrought Copper and Copper Alloy Insert Fittings for Polybutylene Systems, April 1990	

ILHR 84.60

Table 84.60-11

NSF	National Sanitation Foundation 3475 Plymouth Road P.O. Box 1468 Ann Arbor, Michigan 48106
Standard Reference Number	Title
Standard 14-90	Plastic Piping Compounds and Related Materials

Table 84.60-12

WQA	Water Quality Association 4151 Naperville Road Lisle, Illinois 60532
Standard Reference Number	Title
S-100-85	Household, Commercial and Portable Exchange Water Softeners

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; am. Table 84.60-5, r. and recr. Table 84.60-9, Register, August, 1991, No. 428, eff. 9-1-91; am. Table 84.60-2, Register, April, 1992, No. 436, eff. 5-1-92; am. Tables 2 to 10, cr. Table 8m, Register, September, 1992, No. 441, eff. 10-1-92; rn. Tables 84.60-10 and 84.60-11 to be Tables 84.60-11 and 12, cr. Table 84.60-10, Register, September, 1993, No. 453, eff. 10-1-93; am. Table 84.60-2, 84.60-5 and 84.60-7, r. and recr. Table 84.60-4, Register, February, 1994, No. 458, eff. 3-1-94; correction in (2) and (4) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

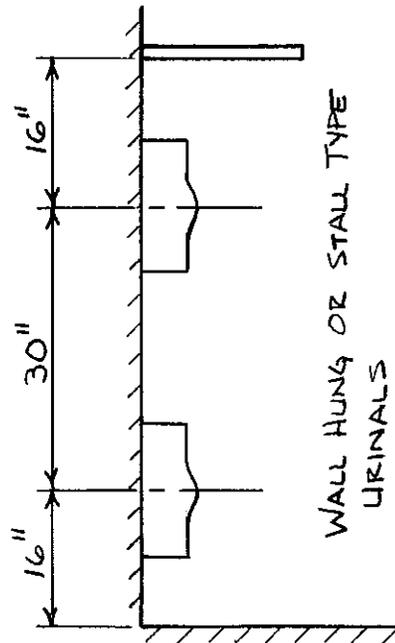
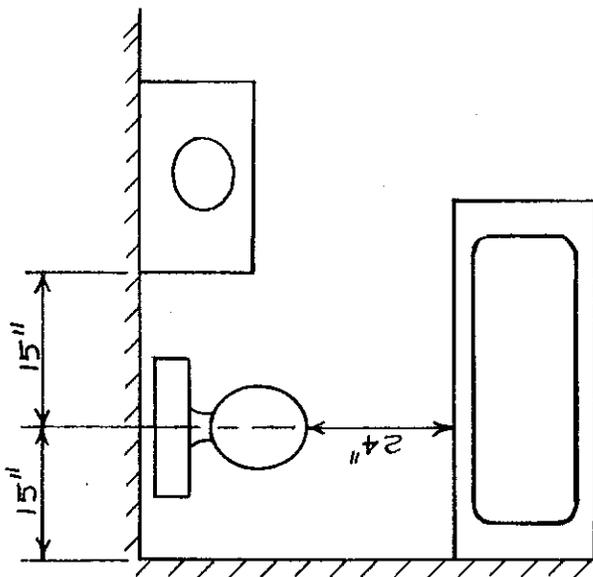
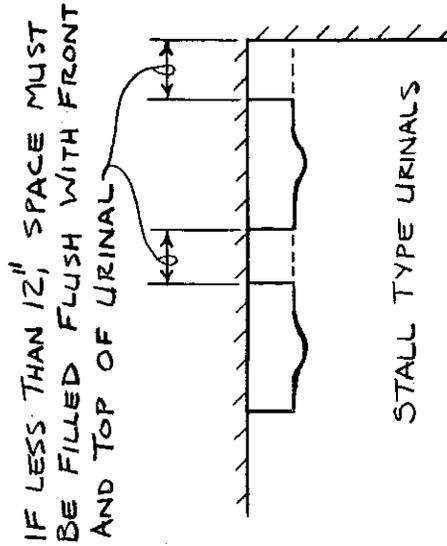
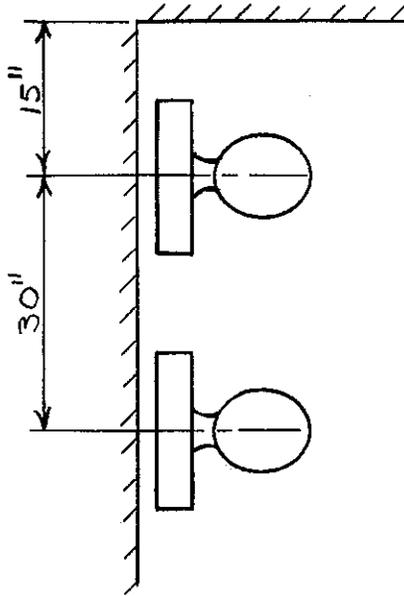
ILHR 84

APPENDIX

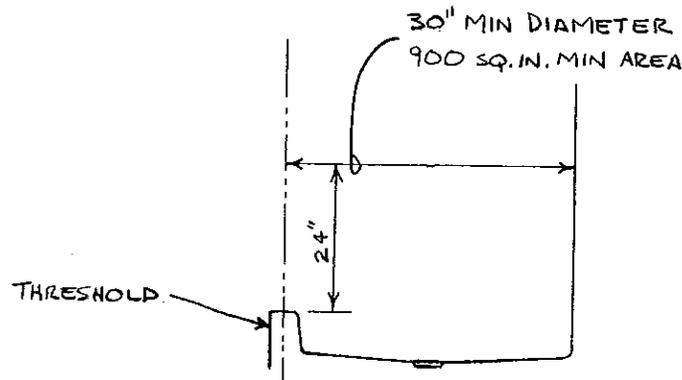
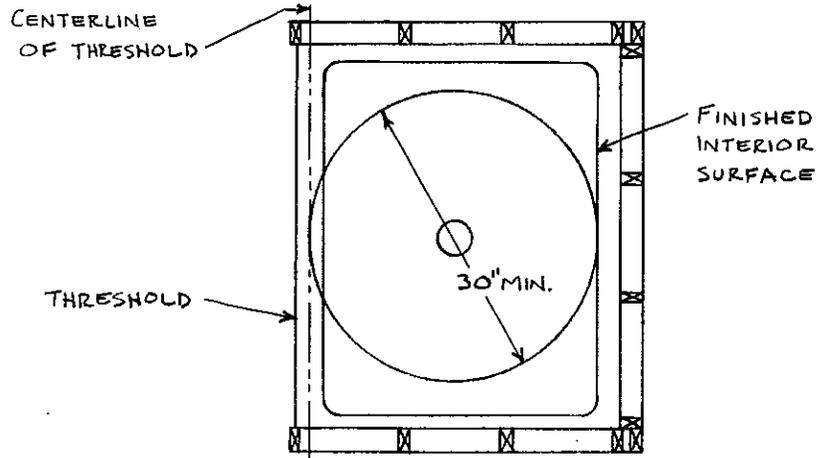
The material contained in this appendix is for clarification purposes only. The notes, illustrations, etc., are numbered to correspond to the number of the rule as it appears in the text of the code.

ILHR 84 Appendix

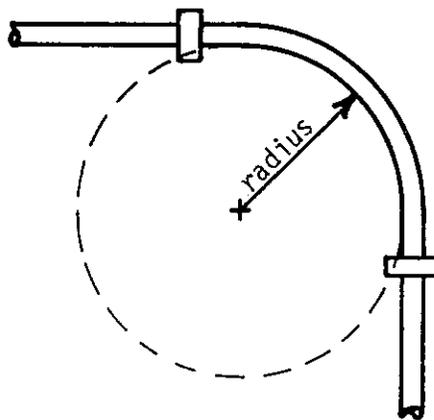
A-84.20 (5) SPACING OF PLUMBING FIXTURES.



A-84.20 (5) MINIMUM SIZE OF SHOWER COMPARTMENTS.



A-84.30 (4) MEASURING RADIUS OF A BEND IN PB PIPE OR TUBING.



ILHR 84 Appendix

A-Tables 84.30-8 and -9. ASTM D2774. The following is a reprint of excerpts from ASTM D2774-72(R1978), Recommended Practice for Underground Installation of Thermoplastic Pressure Piping.



Designation: D 2774 - 72 (Reapproved 1983)

Standard Recommended Practice for Underground Installation of Thermoplastic Pressure Piping¹

This standard is issued under the fixed designation D 2774; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This method has been approved for use by agencies of the Department of Defense and for listing in the DOD Index of Specification and Standards.

INTRODUCTION

In general, thermoplastic pressure pipe can support earth loads without sustaining excessive stress by mobilizing lateral passive soil forces and internal pressure forces. Thermoplastics have the ability to be deformed without a proportionate increase in stress allowing internal forces to oppose external forces. Proper installation technique ensures that the necessary passive soil pressures at the sides of the pipe will be developed and maintained.

Soils in which trenches are dug should be examined and identified and the trenches prepared and backfilled in accordance with sound bedding practices and this recommendation.

1. Scope

1.1 This recommended practice covers procedures and references ASTM specifications for underground installation of thermoplastic pressure piping, 6 in. nominal size and smaller. It is beyond the scope of this document to describe these procedures in detail since it is recognized that significant differences exist in their implementation depending on kind and type of pipe material, pipe size and wall thickness, soil conditions, and the specific end use. Specific pipe characteristics and end use requirements may dictate modification of the procedures stated or referenced herein.

NOTE—The values stated in U.S. customary units are to be regarded as the standard.

1.2 *This standard may involve hazardous materials, operations, and equipment. This standard does not purport to address all of whoever uses this standard to consult and establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. Specific precautionary statements are given in Section 6.*

2. Referenced Documents

2.1 ASTM Standards:

2.1.1 Pipe and Tubing:

- D 1503 Specification for Cellulose Acetate Butyrate (CAB) Plastic Pipe, Schedule 40²
- D 1527 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe, Schedules 40 and 80³
- D 1785 Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120³

- D 2104 Specification for Polyethylene (PE) Plastic Pipe, Schedule 40³
- D 2239 Specification for Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter³
- D 2241 Specification for Poly(Vinyl Chloride) (PVC) Pressure-Rated Pipe (SDR) Series³
- D 2282 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe (SDR-PR)³
- D 2446 Specification for Cellulose Acetate Butyrate (CAB) Plastic Pipe (SDR-PR) and Tubing³
- D 2447 Specification for Polyethylene (PE) Plastic Pipe, Schedules 40 and 80 Based on Outside Diameter²
- D 2662 Specification for Polybutylene (PB) Plastic Pipe (SDR-PR)³
- D 2666 Specification for Polybutylene (PB) Plastic Tubing³
- D 2672 Specification for Joints for IPS PVC Pipe Using Solvent Cement³
- D 2737 Specification for Polyethylene (PE) Plastic Tubing³
- D 2740 Specification for Poly(Vinyl Chloride) (PVC) Plastic Tubing³
- 2.1.2 *Joining Materials:*
 - D 2235 Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings²
 - D 2464 Specification for Threaded Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80³
 - D 2465 Specification for Threaded Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe Fittings, Schedule 80²
 - D 2466 Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40³
 - D 2467 Specification for Socket-Type Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80³
 - D 2468 Specification for Acrylonitrile-Butadiene Styrene (ABS) Plastic Pipe Fittings, Schedule 40³
 - D 2469 Specification for Socket-Type Acrylonitrile-Butadiene Styrene (ABS) Plastic Pipe Fittings, Schedule 80²

¹ This recommended practice is under the jurisdiction of ASTM Committee F-17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.61 on Water Pipe.

Current edition approved Nov. 20, 1972. Published February 1973. Originally published as D 2774 - 69 T. Last previous edition D 2774 - 69 T.

² Discontinued, see 1986 Annual Book of ASTM Standards, Vol 08.04.

³ Annual Book of ASTM Standards, Vol 08.04.

 D 2774

- D 2560 Specification for Solvent Cements for Cellulose Acetate Butyrate (CAB) Plastic Pipe, Tubing, and Fittings³
- D 2564 Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Pipe and Fittings³
- D 2610 Specification for Butt Fusion Polyethylene (PE) Plastic Pipe Fittings, Schedule 40⁴
- D 2611 Specification for Butt Fusion Polyethylene (PE) Plastic Pipe Fittings, Schedule 80⁴
- D 2657 Practice for Heat-Joining Polyolefin Pipe and Fittings²
- D 2683 Specification for Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing³
- 2.1.3 *End Use Specification:*
- D 2513 Specification for Thermoplastic Gas Pressure Piping Systems³
- 2.1.4 *Miscellaneous:*
- D 1598 Test Method for Time-to-Failure of Plastic Pipe Under Constant Internal Pressure³
- D 1599 Test Method for Short-Time Hydraulic Failure Pressure of Plastic Pipe, Tubing, and Fittings³
- D 2122 Method of Determining Dimensions of Thermoplastic Pipe and Fittings³
- D 2152 Test Method for Degree of Fusion of Extruded Poly(Vinyl Chloride) (PVC) Pipe and Molded Fittings by Acetone Immersion³
- D 2444 Test Method for Impact Resistance of Thermoplastic Pipe and Fittings by Means of a Tup (Falling Weight)³

3. Joining

3.1 Plastic pipe may be joined together or to other pipes of dissimilar material using a number of different techniques. The technique used must be suitable for the particular pipes being joined to one another. Manufacturers should be consulted for specific instructions not covered by existing specifications. When requesting information, the intended service application should be made known.

3.2 Skill and knowledge on the part of the operator are required using recommended techniques to obtain quality joints. Training of new operators should be made under the guidance of skilled operators.

3.3 Joining specifications are listed under 2.1.2 of this recommended practice.

4. Trenching

4.1 *Trench Contour*—The trench bottom should be continuous, relatively smooth, and free of rocks. Where ledge rock, hardpan or boulders are encountered, it is advisable to pad the trench bottom using sand or compacted fine grained soils.

4.2 *Trench Width*—The width of the trench at any point below the top of the pipe should be sufficient to provide adequate room for: (1) joining the pipe in the ditch, if this is required; (2) snaking a pipe from side-to-side along the bottom of the ditch, if recommended by the pipe manufacturers; and (3) filling and compacting the side fills. Minimum

trench widths may be utilized with most pressure pipe materials by joining the pipe outside the trench and lowering into the trench after adequate joint strength has been obtained.

4.3 *Trench Depth and Pipe Cover*—Soil conditions, pipe size and necessary cover determine trench depth. Sufficient cover must be maintained to keep external stress levels below acceptable design stresses.⁵ Reliability and safety of service may assume major importance in determining minimum cover for any intended service. Local, state or national codes may also govern. Pipe intended for potable water service should be buried at least 305 mm (12 in.) below maximum expected frost penetration. A minimum cover of 609 mm (24 in.) is considered desirable for pipe subject to heavy overhead traffic. In areas of light overhead traffic a cover of 305 to 457 mm (12 to 18 in.) is usually considered sufficient.

5. General Requirements for Bedding and Backfill

5.1 The pipe should be uniformly and continuously supported over its entire length on firm stable material. Blocking should not be used to change pipe grade or to intermittently support pipe across excavated sections.

5.2 Pipe is installed in a wide range of subsoils. These soils should be not only stable but also applied in such a manner as to physically shield the pipe from damage. Attention should be given to local pipe laying experience which may indicate solutions to particular pipe bedding problems.

5.3 Backfill materials according to the requirements of "Soil Types" (see Appendix X1) with a particle size of 12.7 mm (1/2 in.) or less should be used to surround the pipe. It should be placed in layers. Each soil layer should be sufficiently compacted to uniformly develop lateral passive soil forces during the backfill operation. It may be advisable to have the pipe under pressure.

5.4 Effects of ground freezing should be considered when pipe is installed at depths subject to frost penetration.

5.5 Vibratory methods are preferred when compacting sand or gravels. Best results are obtained when the soils are in a nearly saturated condition. Where water flooding is used, the initial backfill should be sufficient to ensure complete coverage of the pipe. Additional material should not be added until the water flooded backfill is firm enough to walk on. Care should be taken to avoid floating the pipe.

5.6 Sand and gravel containing a significant proportion of fine-grained material, such as silt and clay, should be compacted by hand or, preferably, by mechanical tamper.

5.7 The remainder of the backfill should be placed and spread in approximately uniform layers in such a manner as to fill the trench completely so that there will be no unfilled spaces under or about rocks or lumps of earth in the backfill. Large rocks, frozen clods and other debris greater than 76 mm (3 in.) in diameter should be removed. Rolling equipment or heavy tampers should only be used to consolidate the final backfill.

⁵ Spangler, M. G., "Secondary Stresses in Buried Pressure Lines," The Iowa State College Bulletin, Engineering Report 23 of the Iowa Engineering Experiment Station, 1954 to 1955.

⁴ Discontinued, see 1977 Annual Book of ASTM Standards, Part 34.

 D 2774
6. Installation Precautions

6.1 Plastic pipe should be stored so as to prevent damage by crushing or piercing. If stored at any length of time, it should be under cover and not in direct sunlight in accordance with the manufacturer's recommendations.

6.2 Care should be taken to protect the pipe from excessive heat or harmful chemicals. Cleaning solutions, detergents, solvents, etc., should be used with caution.

6.3 Pipe may be bent to a minimum radius recommended by the manufacturer for the kind, type, grade, wall thickness, and diameter of a specified pipe. Otherwise changes in direction should be made using suitable fittings.

6.4 Pipe joined using solvent cementing techniques should not be handled or installed in the ditch until after the joints are sufficiently "cured" to prevent weakening the joint.

6.5 During pipe lowering in operations, care should be taken to avoid imposing strains that will overstress or buckle the piping or impose excessive stress on the joints.

6.6 When ditched pipe has been assembled on top of the ditch, it is advisable to cool the pipe to ground temperature before backfilling to prevent pull out due to thermal contraction.

6.7 Suitable anchoring methods should be used to prevent excessive longitudinal or bending movement of the piping.

APPENDIXES**(Nonmandatory Information)****X1. SOIL TYPES**

X1.1 A soil is considered stable if it provides dependable support to the pipe and undergoes only slight volume change with variation in its moisture content. The ability of a soil to provide support depends upon its resistance to consolidation and its shear strength. In general, coarse grained soils are considered stable; in the United Soil Classification these are defined as soils of which 50 percent or less pass U.S. Standard No. 200 sieve.

NOTE X1—The particle passing through No. 200 sieve is about the smallest size visible to the naked eye.

X1.2 Using the group symbols of the Unified Soil Classification (Appendix X3) the following are considered stable backfill: Gw, GP, GM, GC, SW Sp, provided that maximum particle size is not greater than 12.7 mm (1/2 in.).

X1.3 In terms of all over-all use, gravel with fines and sand are the best backfill materials for pressure pipe. Sand or gravel mixed with silts or clays, in which the sand or gravel constitute at least 50 percent of the mixture, are also suitable. Certain soils should not be used as backfill material; these include organic soils, identified by odor or spongy feel, and fat, highly plastic expansive clay. Frozen soil should not be placed in contact with the pipe.

X2. FIELD IDENTIFICATION OF SOILS

X2.1 *Gravel*—Minimum grain size 6.4 mm (1/4 in.).

X2.2 *Sand*—Individual grains visible to the naked eye with maximum particle size about 6.4 mm (0.25 in.). Fine sands display dilatancy and are nonplastic.

NOTE X2—To test for dilatancy, place a pat of moist soil on the palm of the hand. If the soil displays dilatancy, water will appear at the surface of the pat on shaking and disappear when the pat is compressed by the fingers.

X2.3 *Silt*—Individual grains difficult to see with the naked eye. May be slightly plastic. Displays dilatancy. Easily

washed from fingers. Low dry-strength.

X2.4 *Lean Clay*—Individual grains difficult to see with the naked eye. Dry lumps have moderate to high strength. Can be rolled into a 3.2-mm (1/8-in.) thread having low to moderate strength. Does not display dilatancy.

X2.5 *Fat Clay*—Shows no or very slow dilatancy and should not be used unless mixed with coarse grained material. Has high dry-strength. Has soapy feel and shiny streak results if fingernail is run over damp surface. Can be rolled into 3.2-mm (1/8-in.) threads having relatively high strength.

X3. UNIFIED SOIL CLASSIFICATION—GROUP SYMBOLS

GW—Well-graded gravels, gravel-sand mixtures, little or no fines.

GP—Poorly graded gravels, gravel-sand mixtures, little or no fines

GM—Silty gravels, poorly graded gravel-sand-silt mixtures.

GC—Clayey gravels, poorly graded gravel-sand-clay mixtures.

SW—Well-graded sands, gravelly sands, little or no fines.

SP—Poorly graded sands, gravelly sands, little or no fines.

SM—Silty sands, poorly graded sand-silt mixtures.

ILHR 84 Appendix

A-84.40 ASTM F402. The following is a partial reprint of excerpts from ASTM F402-80, Practice for Safe Handling of Solvent Cements and Primers Used for Joining Thermoplastic Pipe and Fittings.



Designation: F 402 - 80

An American National Standard

Standard Practice for Safe Handling of Solvent Cements and Primers Used for Joining Thermoplastic Pipe and Fittings¹

This standard is issued under the fixed designation F 402; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers procedures for safe handling of solvent cements and primers used in joining thermoplastic pipe and fittings. The procedures are general ones and include safeguards against hazards of fire and precautions for protection of personnel from breathing of vapors and contact with skin or eyes.

2. Referenced Documents

2.1 ASTM Standards:

- D 2235 Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings²
- D 2560 Specification for Solvent Cements for Cellulose Acetate Butyrate (CAB) Plastic Pipe, Tubing and Fittings²
- D 2564 Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Pipe and Fittings²
- D 2846 Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Hot- and Cold-Water Distribution Systems²
- D 2855 Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings²
- D 3122 Specification for Solvent Cements for Styrene-Rubber Plastic Pipe and Fittings²
- D 3138 Specification for Solvent Cements for Transition Joints Between Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Non-Pressure Piping Components²
- F 493 Specification for Solvent Cements for Chlorinated Poly(Vinyl Chloride), (CPVC) Plastic Pipe and Fittings²
- F 545 Specification for PVC and ABS Injected Solvent Cemented Plastic Pipe Joints²

3. Definition

3.1 *solvent cement*—an adhesive made by dissolving a plastic resin or compound in a suitable solvent or mixture of solvents. The solvent cement dissolves the surfaces of the pipe and fittings to form a bond between the mating surfaces provided the proper cement is used for the particular materials and proper techniques are followed.

3.2 *primer*—an organic solvent, or blend of solvents, which enhances adhesion, applied to plastic pipe and fittings prior to application of a solvent cement.

4. Safety

4.1 A number of the solvents contained in primers and solvent cements are classified as airborne contaminants and flammable and combustible liquids. These primers and solvent cements generally are composed of solvent blends which vary with manufacturers. Follow precautions given herein to prevent fire and injury to personnel. Specific safety information on a particular solvent cement or primer may be found in the Material Safety Data supplied by the manufacturer.

4.2 Avoid prolonged breathing of solvent vapors. When pipe and fittings are being joined in partially enclosed areas, use a ventilating device in such a manner as to maintain a safe level of vapor concentration with respect to toxicity (1 and 3)³ and flammability (5) in the breathing area. Select ventilating devices and locate them so as not to provide a source of ignition to flammable vapor mixtures.

4.3 Keep solvent cements away from all sources of ignition, heat, sparks, and open flame (5).

4.4 Keep containers for solvent cements and primers tightly closed except when the product is being used. The container type shall be in accordance with Parts 1 to 199, Title 49—Transportation, Code of Federal Regulations. Container labeling shall conform with the requirements of the Federal Hazardous Substance Act as amended.

4.5 Dispose of all rags and other materials used for mopping up spills in a safety waste receptacle. Empty the receptacle daily with proper consideration for the flammable and toxic contents.

4.6 Most of the solvents used in pipe cements and primers can be considered eye irritants and contact with the eye should be avoided as it may cause eye injury. Proper eye protection and the use of chemical goggles or face shields is advisable where the possibility of splashing exists in handling solvent cements or primers. In case of eye contact, flush with plenty of water for 15 min and call a physician immediately.

4.7 Avoid contact with the skin. Wear proper gloves impervious to and unaffected by the solvents when contact with the skin is likely. Application of the primers or solvent cements with rags and bare hands is not recommended. Brushes and other suitable applicators can be used effectively for applying the solvent cement or primers, thus avoiding skin contact. Dispose of used applicators in the same manner as the rags (see 4.5). In the event of contact, remove contaminated clothing immediately and wash skin with soap and water. Ensure that contaminated clothing is free of flammable and toxic materials before wearing them again.

¹ This practice is under the jurisdiction of ASTM Committee F-17 on Plastic Piping Systems, and is the direct responsibility of Subcommittee F17.20 on Joining.

Current edition approved May 30, 1980. Published September 1980. Originally published as F 402 - 74. Last previous edition, F 402 - 74.

² Annual Book of ASTM Standards, Vol 08.04.

³ The boldface number in parenthesis refers to the list of references at the end of this practice.

 F 402

REFERENCES

- 1) *Threshold Limit Values of Airborne Contaminants*, issued annually American Conference of Governmental Industrial Hygienists, Cincinnati, Ohio.
- 2) *Hygienic Guide Series*, American Industrial Hygiene Assn., Akron, Ohio, AIHAA. Booklets on Cyclohexanone, Dimethylformamide, Methyl Ethyl Ketone, and Tetrahydrofuran.
- 3) Occupational Safety and Health Standards Federal Register Title 29, Part 1910.
- 4) *Handbook of Chemistry*, Lange, N. A., editor, Eleventh Ed., McGraw-Hill Book Company, Inc., New York, NY, 1973.
- 5) "Flammable Liquids," *National Fire Codes NFICA*, issued annually, "Flammable Liquids," National Fire Protection Association.
- 6) *Dangerous Properties of Industrial Materials*, Sax, Fifth Ed. Van Nostrand Reinhold Co., New York, NY, 1979.
- 7) *Clinical Toxicology of Commercial Products*, Fourth Ed., Williams and Wilkins Co., Baltimore, MD, 1976.

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This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, 1916 Race St., Philadelphia, PA 19103.

Chapter ILHR 85

SUBDIVISIONS NOT SERVED BY PUBLIC SEWERS

Subchapter I — Scope and Application

ILHR 85.001 Purpose
 ILHR 85.002 Scope
 ILHR 85.003 Application
 ILHR 85.004 Community systems
 ILHR 85.01 Definitions

Subchapter II — Administration and Enforcement

ILHR 85.02 Department review

Subchapter III — Lot Standards

ILHR 85.03 Lot area and average lot widths
 ILHR 85.04 Elevation
 ILHR 85.05 Outlot restrictions

Subchapter IV — Soil Evaluation

ILHR 85.06 Soil tests

Note: Chapter H 65 as it existed on May 31, 1983 was repealed and a new Chapter ILHR 85 was created effective June 1, 1983.

Subchapter I — Scope and Application

ILHR 85.001 Purpose. Pursuant to s. 145.23, Stats., the purpose of this chapter is to promote public health by establishing minimum lot sizes and lot elevations necessary for proper sewage disposal in subdivisions not served by a public sewer.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 85.002 Scope. (1) The provisions of this chapter apply to all proposed subdivisions that include proposed lots which are not to be served by existing public sewers or where provisions assuring for such service have not been made. Provisions assuring the availability of public sewer service shall be made through city, village, town or town sanitary district resolution or other official action requiring that all buildings within the proposed subdivision be served by public sewers prior to occupancy.

(2) Pursuant to s. 236.45, Stats., when required by local ordinance, the provisions of this chapter will apply to other divisions of land that do not meet the definition specified in s. ILHR 85.01 (21) for subdivision.

Note: Upon request, the department will review and comment on plans for other proposed divisions of land provided the appropriate fee as specified in s. ILHR 2.63, Wis. Adm. Code, is received.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 85.003 Application. The application of this chapter shall be limited as follows:

(1) The requirements in ss. ILHR 85.03 to 85.06 apply only to subdivision lots that will have one single family dwelling and one on-site sewage disposal system.

(2) For all other subdivision lots that do not fall within the scope of sub. (1), written department approval as to the availability of suitable soils for soil absorption shall be obtained prior to submitting a plat for review in accordance with s. 236.12, Stats.

(a) Department acceptance shall not be issued unless adequate initial and replacement areas for soil absorption are available to dispose of the proposed wastewater flows specified in ch. ILHR 83.

(b) The soil absorption areas shall comply with the site and soil test requirements of ch. ILHR 83.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 85.004 Community systems. Where individual subdivision lots are to be served by a community system of collection and disposal of sewage effluent by soil absorption, the recorded final plat shall be clearly marked to indicate this condition.

(1) If the components of such a community system are not in place and available to all of the lots when a plat is received by the department for review in accordance with s. 236.12, Stats., the department shall not certify that plat until the city, village, town or town sanitary district has, by resolution or other official action, required that buildings within the subdivision will be served by the community system prior to occupancy.

(2) All components of a community system shall be owned and maintained by a special purpose district.

(3) All components of a community system shall be accessible through easements, public right-of-ways or land ownership.

(4) (a) The effective soil absorption area for a community system shall be provided by at least 3 areas of equivalent size that together total at least 150% of the minimum area required under s. ILHR 85.003 (2).

(b) Each third of the effective soil absorption area shall alternately rest for 12 month periods, during which time each of the other 2 thirds shall be alternately dosed with a distribution supply pressure of at least 2.5 feet of head.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 85.01 Definitions. For the purpose of this chapter, the following terms are defined as:

(1) "Approved" means being acceptable to the department.

(2) "Average lot width" means the number computed by using distances between nonparallel side lot lines which are perpendicular to the line bisecting the angle formed by the side lot lines using the portion of the lot containing the minimum lot area. The average width between parallel lot lines is the perpendicular distance between them.

Note: See Appendix for further explanatory material.

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(3) "Bedrock" means the rocks that underlie soil material or that are at the earth's surface. Bedrock is encountered where the weathered in-place consolidated material larger than 2 millimeters in size is greater than 50% by volume.

(4) "Color" means the moist color of the soil based on the Munsell soil color charts.

(5) "Community water supply system" means a water system so designated and approved by the department of natural resources.

(6) "County" means the local governmental unit responsible for the regulation of private sewage systems as defined in s. 145.01 (12), Stats.

(10) "Minimum continuous suitable soil area" means that area of a lot which is contiguous and meets all of the requirements specified in s. ILHR 85.04 relating to flooding, high groundwater, bedrock, permeability, land slope and size.

(11) "Minimum lot area" means the area specified in s. ILHR 85.03 as the minimum area for a given situation.

(12) "Mound system" means a soil absorption system complying with the requirements of s. ILHR 83.23.

(13) "Outlot" means a parcel of land, other than a lot or block, so designated on the plat.

(14) "Percolation test" means the method specified in s. ILHR 85.06 of testing absorption qualities of the soil.

(15) "Permeability" means the ease with which liquids move through soil.

(16) "Plat" means a map of a subdivision.

(17) "Public sewer" means sewers and treatment facilities used in connection therewith that ultimately result in surface discharge of effluent and that are also acceptable to or approved by the department of natural resources.

(18) "Soil" means all unconsolidated material overlying bedrock.

(19) "Soil boring" means an observation pit dug by hand or backhoe, a hole dug by augering or a soil core taken intact and undisturbed with a probe.

(20) "Soil saturation" means the state where all the pores in a soil are filled with water. Water will flow from saturated soil into a soil boring.

(21) "Subdivision" means a division of a lot, parcel or tract of land by the owner thereof, or the owner's agent for the purpose of sale or of building development, where:

(a) The act of division creates 5 or more parcels or building sites of 1½ acres each or less in area; or

(b) Five or more parcels or building sites of 1½ acres each or less in area are created by successive divisions within a period of 5 years.

Note: See s. ILHR 85.002 as to the application of this chapter as it pertains to land divisions that are defined by local ordinance as subdivisions. Register, February, 1994, No. 458

(22) "System" means a soil absorption system for disposal of sewage effluent.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83; correction in (6) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

Subchapter II — Administration & Enforcement

ILHR 85.02 Department review. (1) **SUBMITTAL.** (a) Plats of proposed subdivisions not served by public sewers shall be submitted to the department in accordance with the procedures specified in s. 236.12, Stats. Pursuant to s. 236.12 (3), Stats., the department shall review the plat and grant an approval or issue an objection within 20 calendar days of receiving copies of the plat.

(b) In accordance with ch. 236, Stats., at least 3 copies of the plat for a proposed subdivision not served by public sewers shall be provided to the department for review.

Note: See Appendix for further explanatory material.

(2) **PLATS.** All copies of plats submitted for department review shall be clear, legible and permanent, and shall include sufficient information for the department to judge if the proposed subdivision complies with the requirements of this chapter.

(a) Applicable information to be provided on a plat shall include, but not limited to:

5. Lot areas not meeting the minimum continuous suitable soil area requirements specified in s. ILHR 85.04.

(b) Applicable data to accompany the plat shall include, but not limited to:

1. Soil boring data;
2. Soil profile descriptions;
3. Percolation test data; and
4. Groundwater monitoring data.

(3) **FORMS.** Data for all soil tests shall be submitted on forms furnished by the department. The forms shall be signed by a soil tester who is certified by the department.

Note: Forms furnished by the department may be used for other purposes, if the purpose is identified on the form by the soil tester.

(4) **INVESTIGATIONS.** (a) The department or county may conduct field investigations to verify, including, but not limited to:

1. Depth to soil mottles;
2. Depth to observed groundwater;
3. Soil textures;
4. Depth to bedrock;
5. Land slope; and
6. Soil percolation rates.

(b) The department or county may require backhoe pits to be provided and may require percolation tests to be conducted under department or county supervision.

(c) The department or county may require the monitoring of groundwater levels in accordance with s. ILHR

85.06 (4) for proposed subdivisions where the natural soil has been altered.

(5) **REVOCAION OF CERTIFICATION.** The department may rescind plat certification, issued under the provisions of this chapter, for any false statements or representation of facts on which the certification was issued.

(6) **FEES.** Fees for department plat review and field investigations shall be submitted in accordance with s. ILHR 2.63.

Note: See Appendix for further explanatory material.

(7) **PENALTIES.** The department may impose penalties and obtain additional remedies for violations of this chapter or ch. 236, Stats., as provided in ss. 145.02 (3) (f), 145.12 (1) and (2), and 236.31 (2), Stats.

Note 1: Section 145.02 (3) (f), Stats., states that the department may issue special orders directing and requiring compliance with the rules and standards of the department promulgated under this chapter whenever, in the judgment of the department, the rules or standards are threatened with violation, are being violated or have been violated. The circuit court for any county where violation of such an order occurs has jurisdiction to enforce the order by injunctive and other appropriate relief. The attorney general or the district attorney of the county where the violation of the order occurs shall bring action for its enforcement. The department may issue an order under this paragraph to abate a violation of s. 146.13 or 146.14, Stats.

Note 2: Section 145.12 (1), Stats., states that any person, firm or corporation who otherwise violates any provisions of this chapter, shall be fined not less than \$100 nor more than \$500 or imprisoned for 30 days or both. Each day such violation continues shall be a separate offense.

Note 3: Section 145.12 (2), Stats., states that any person violating this chapter or failing to obey a lawful order of the department, or a judgment or decree of a court in connection with this chapter, may be imprisoned for not more than three months or fined not more than \$500.

Note 4: Section 236.31 (2), Stats., states that any municipality, town, county or state agency with subdivision review authority may institute injunction or other appropriate action or proceeding to enjoin a violation of any provision of this chapter, ordinance or rule adopted pursuant to this chapter. Any such municipality, town or county may impose a forfeiture for violation of any such ordinance, and order an assessor's plat to be made

under s. 70.27 at the expense of the subdivider or agent when a subdivision is created under s. 236.02 (8) (b) by successive divisions.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83; am. (1) (a), Register, February, 1985, No. 350, eff. 3-1-85; correction in (6) made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

Subchapter III — Lot Standards

ILHR 85.03 Lot area and average lot widths. (1) GENERAL. The area of any unsewered lot shall be sufficient to permit the installation and use of a soil absorption system and one replacement system based upon the results of soil tests conducted in accordance with s. ILHR 85.06.

(2) **AREA AND WIDTH.** Except as provided in sub. (3), each lot, based upon its percolation rate classification and its water supply system, shall have a minimum lot area and a minimum average lot width not less than that specified in Table 85.03. Any portion of a lot having a width of less than 30 feet shall not be considered in determining the minimum lot area.

(a) *Community water supply.* The department shall consider a community water supply system available, if plans for such a supply system have been approved by the department of natural resources. In addition, the controlling local governmental unit shall by resolution or other official action require water service lines to be extended to buildings within the subdivision prior to occupancy.

(b) *Easements.* 1. Any easement or combination of adjacent easements which is greater than 20 feet wide shall not be considered in determining minimum lot area unless approved in writing by the department.

2. The minimum lot area shall not be divided by any easement unless approved in writing by the department.

(3) **LOT COMBINATIONS.** Pending installation of public sewers, the minimum lot areas and the minimum average lot widths specified in Table 85.03 may be provided through use of 2 or more lots, if suitable lot combinations are designated on the recorded final plat.

Table 85.03
LOT AREAS AND WIDTHS

Class	PERCOLATION RATE Minutes Required for Water to Fall One Inch	PRIVATE WATER SUPPLY SYSTEMS			COMMUNITY WATER SUPPLY SYSTEMS		
		Minimum Lot Area (square feet)	Minimum Average Lot Width (feet)	Minimum Continu- ous Suitable Soil Area (square feet)	Minimum Lot Area (square feet)	Minimum Average Lot Width (feet)	Minimum Continu- ous Suitable Soil Area (square feet)
1	Under 10	20,000	100	10,000	12,000	75	6,000
2	10 to less than 30	20,000	100	10,000	14,000	75	7,000
3	30 to less than 45	25,000	100	12,500	16,000	75	8,000
4	45 to 60	30,000	100	15,000	18,000	100	9,000
5	greater than 60 to 120 (mound systems only)	30,000	100	15,000	18,000	100	9,000

Note: Chapter NR 112, Wis. Adm. Code, requires a 1,200 foot separation between potable water supply wells and proposed or existing sanitary landfills. The department of natural resources should be consulted if a community water supply well is located in or near a proposed unsewered subdivision.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

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ILHR 85.04 Elevation. Unless reduced under sub. (7), each lot, based upon its percolation rate classification and its water supply system, shall have a minimum continuous suitable soil area not less than that specified in Table 85.03. The minimum continuous suitable soil area shall meet all of the elevation requirements specified in this section relating to floodwater, high groundwater, bedrock, permeability and land slopes.

(1) FLOODWATER. (a) *Rivers, streams and flow-through lakes.* All of a lot's minimum continuous suitable soil area and at least 90% of a lot's minimum lot area shall be above the elevation of the regional flood as defined in ch. NR 116, Wis. Adm. Code. Where this is a factor, the regional flood elevation shall be delineated and so labeled on the recorded final plat. This elevation shall be verified by the department of natural resources.

(b) *Other bodies of water.* All of a lot's minimum continuous suitable soil area and at least 90% of a lot's minimum lot area shall be at least 2 feet above the highest known water elevation of any body of water not covered under par. (a). Where this is a factor, the contour 2 feet above the highest known water elevation shall be delineated and so labeled on the recorded final plat.

(2) GROUNDWATER AND BEDROCK. (a) *Subsurface systems.* Except as provided in par. (b), the minimum continuous suitable soil area shall have a minimum of 3 feet of soil between the bottom of the proposed systems and high groundwater and bedrock.

(b) *Mound systems.* Where mound systems are proposed, the minimum continuous suitable soil area shall have a minimum of 2 feet of soil from existing grade to high groundwater and bedrock.

(c) *Noncomplying areas.* Any lot areas not meeting the requirements of pars. (a) or (b) shall be delineated on all plats.

(3) PERMEABILITY. (a) *Subsurface systems.* Except as provided in par. (b), within the minimum continuous suitable soil area, a percolation rate of 60 minutes per inch or faster shall exist for the depth of the proposed systems and to at least 3 feet below that.

(b) *Mound systems.* Within the minimum continuous suitable soil area where mound systems are proposed, a percolation rate of 120 minutes per inch or faster shall exist for a depth of at least 2 feet below the existing grade.

(c) *Noncomplying areas.* Any lot areas not meeting the requirements of par. (a) or (b) shall be delineated on all plats.

(4) LAND SLOPES. (a) *Subsurface systems.* 1. Except as provided in par. (b), land slopes within the minimum continuous suitable soil area shall not exceed 20%. A land surveyor registered in Wisconsin shall certify that all minimum continuous suitable soil areas do not have any land slopes exceeding 20%.

2. Areas where land slopes exceed 20% shall be accurately delineated on a plat.

(b) *Mound systems.* 1. Where mound systems are proposed:

a. Land slopes shall not exceed 12% within minimum suitable soil areas with percolation rates of 30 minutes per inch or faster; or

b. Land slopes shall not exceed 6% within minimum suitable soil areas with percolation rates slower than 30 minutes per inch, but not slower than 120 minutes per inch.

2. A land surveyor shall certify to the department that all minimum continuous suitable soil areas for proposed mound systems are free of land slopes exceeding the percentages of subd. 1.

(5) MOUND SYSTEMS. The recorded final plat shall clearly indicate which lots, if any, must use mound systems due to the availability of suitable soils.

(6) EASEMENTS. Minimum continuous suitable soil areas shall not include any easement, unless approved in writing by the department.

(7) REDUCED MINIMUM CONTINUOUS SUITABLE SOIL AREAS. The minimum continuous suitable soil areas may be reduced to not less than the minimums specified in Table 85.04 if building area, well area and 2 system areas are preplanned and designated on the recorded final plat.

(a) *General.* The shape and location of such preplanned areas shall be such that 2 trench type systems can be installed to serve a 4 bedroom home.

1. Preplanned areas shall be clearly shown either on all plats or on separate sheets, provided that the recorded final plat is clearly marked to show which lots have preplanned areas.

2. No changes in preplanned areas may be made unless approved in writing by the department.

Table 85.04
PREPLANNED LOTS

LOT CLASS	MINIMUM SQUARE FEET REQUIRED FOR EACH PREPLANNED SYSTEM AREA (MINIMUM OF TWO AREAS REQUIRED)
1	2,000
2	3,000
3	3,600
4	3,900

(b) *Separating distances.* The reduced minimum continuous suitable soil areas shall be at least:

1. Fifty feet from the high water mark of any lake, stream or other watercourse, well or water reservoir;

2. Twenty-five feet from any habitable building or dwelling or building with below grade foundation which will remain in use after sale of the lot;

3. Twenty feet from the top of land slopes exceeding 20% except where the top of the aggregate of a system is at or below the level of the flow line of an adjacent roadside ditch; and

4. Five feet from any lot line.

(c) *Approved comparable lot layout design.* When compliance with the requirements of this section is impractical and satisfactory proof is provided that systems can be installed in complete accord with ch. ILHR 83, the depart-

ment may approve in writing further reductions in depths and areas of the minimum continuous suitable soils.

Note: Chapter ILHR 83 contains requirements for systems proposed to be installed at sites which have been altered by filling or attempts to overcome steep slopes.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 85.05 Outlot restrictions. Any outlots that do not meet the lot area, width, or elevation requirements specified in ss. ILHR 85.03 and 85.04 shall be restricted by a clearly labeled restriction on the recorded final plat. This restriction shall prohibit the construction of buildings for human habitation until public sewers are available and shall prohibit the installation of soil absorption systems on such outlots.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

Subchapter IV — Soil Evaluation

ILHR 85.06 Soil tests. The evaluation of soil profiles, percolation testing and monitoring of groundwater shall be conducted by a soil tester certified by the department. Either the soil tester or land surveyor shall certify on a plat submitted to the department that all soil test sites shown thereon are accurately located and that all soil test depths are referenced to the final grade of the subdivision as established during the time of testing.

Note 1: Forms furnished by the department can be used for other purposes if the purpose is identified on the form by the soil tester.

Note 2: Since there can be considerable variation in the ability of soil to absorb sewage effluent on the individual lots in an approved subdivision, attention is directed to the necessity of conducting individual lot soil borings, profile evaluations and percolation tests as specified in ch. ILHR 83 prior to construction of any system.

(1) **SOIL BORINGS.** Each soil boring shall be of a size and extent to determine the soil characteristics important to on-site liquid waste disposal. Soil borings shall be conducted prior to percolation testing to determine whether the soils are suitable to warrant percolation tests and if suitable, at what depths percolation tests shall be conducted.

(a) *General.* The use of power augers for soil borings is prohibited. If soil borings are not dug with a backhoe, the soil tester shall so report on the soil test data form. The soil borings shall be distributed as uniformly as possible and their locations shall be shown on a plat submitted to the department.

(b) *Number of soil borings.* 1. At least one soil boring per acre shall be made initially, if a detailed soil map for the area is not available to the department.

2. At least one soil boring per 3 acres shall be made initially, if a detailed soil map for the area is available to the department.

3. Where initial soil borings indicate marked variations in depths to bedrock, high groundwater or restrictive permeability, at least 2 soil borings per acre shall be made.

4. Where proposed lot areas exceed one acre and where uniform soil conditions exist, at least one soil boring per 5 acres shall be made.

(c) *Depth of soil borings.* 1. All soil borings shall extend to a depth of at least 6 feet or to bedrock, if present at a lesser depth.

2. All soil borings in minimum continuous suitable soil areas shall extend at least 4 feet below an expected depth of a system.

3. The depth of a soil boring shall be referenced to the final grade of the subdivision.

(2) **SOIL PROFILE DESCRIPTIONS.** Soil profile descriptions shall be written for all borings.

(a) *General.* Soil profile descriptions shall indicate the thickness in inches of the different soil horizons observed. Horizons shall be differentiated on the basis of color, texture, soil mottles or bedrock.

(b) *Data.* Soil profile descriptions shall include:

1. The depth to observed groundwater, if present;
2. The depth to bedrock, if present;
3. The depth to soil mottling, if present;
4. An estimated depth to high groundwater; and
5. The texture and color of the soil horizons.

(c) *Observed groundwater.* Observed groundwater shall be reported at the level groundwater reaches in the boring or at the highest level of sidewall seepage into the boring. Measurements shall be made from ground surface. Soil above the water level in the soil boring shall be checked for the presence of soil mottles.

(d) *Bedrock.* The depth to bedrock except monolithic sandstone shall be established at the depth in a soil profile where greater than 50% of the weathered in-place material is consolidated. Monolithic sandstone bedrock shall be established at the depth where an increase in resistance to penetration of a knife blade occurs.

(e) *Soil mottles.* Zones of seasonal or periodic soil saturation shall be estimated at the highest level of soil mottles. The department or county may require a detailed description of the soil mottles on a marginal site. The abundance, size, contrast and color of the soil mottles should be described in the following manner:

1. Abundance: a. Few, if the mottled color occupies less than 2% of the exposed surface;

b. Common, if the mottled color occupies from 2 to 20% of the exposed surface; or

c. Many, if the mottled color occupies more than 20% of the exposed surface.

2. Size, referring to length of the mottle measured along the longest dimension:

a. Fine, if the mottle is less than 5 millimeters;

b. Medium, if the mottle is from 5 millimeters to 15 millimeters; or

c. Coarse, if the mottle is greater than 15 millimeters.

3. Contrast, referring to the difference in color between the soil mottle and the background color of the soil:

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a. Faint, if the mottle is evident but recognizable only with close examination;

b. Distinct, if the mottle is readily seen but not striking;
or

c. Prominent, if the mottle is obvious and one of the outstanding features of the horizon.

4. Color of the mottle.

(f) *Color patterns not indicative of soil saturation.* 1. One foot exception. Soil profiles that have an abrupt textural change of finer textures overlying at least 4 feet of unmottled, loamy sand or coarser textures, can have a mottled zone in the finer textures. If the mottled zone is less than 12 inches thick and is immediately above the textural change, then a system may be installed in the underlying loamy sand or coarser textures. If any soil mottles occur within the underlying loamy sand or coarser textures, then the site shall be unsuitable. The department or county may determine certain coarse sandy loam soils to be included as a coarse material.

2. Other soil color patterns. Soil mottles can occur that are not due to zones of seasonal or periodic soil saturation. Examples of such soil conditions not limited by enumeration are as follows:

a. Soil mottles formed from residual sandstone deposits;

b. Soil mottles formed from uneven weathering of glacially deposited material, or glacially deposited material that may have been originally gray in color. This may include concretionary material in various stages of decomposition;

c. Deposits of lime in a profile derived from highly calcareous parent material;

d. Light colored silt or dark colored clay coats deposited on soil ped faces;

e. Soil mottles that are usually vertically oriented along old or decayed root channels with a dark organic stain usually present in the center of the mottled area; and

f. Greenish colored calcite deposits.

3. Reporting exceptions. A soil tester shall not disregard any mottled soil condition. If soil mottles are observed that may not be due to periodic saturation, the soil tester shall report such condition and may request a determination from the department or county as to suitability of the site.

(3) **PERCOLATION TESTS AND PROCEDURES.** Percolation tests shall be distributed as uniformly as possible in suitable soil areas and their locations shall be shown on a plat submitted to the department.

(a) *Percolation test hole.* A percolation test hole shall be dug or bored. The hole shall have vertical sides and have a horizontal dimension of 4 to 8 inches. The bottom and sides of the hole shall be carefully scratched with a sharp pointed instrument to expose the natural soil. All loose material shall be removed from the hole and the bottom shall be covered with 2 inches of gravel or coarse sand.

(b) *Number of percolation tests.* 1. At least one percolation test per acre shall be made initially, if a detailed soil map for the area is not available to the department.

2. At least one percolation test per 3 acres shall be made initially, if a detailed soil map for the area is available to the department.

3. Where percolation test results indicate marked variations in soil permeability, at least 2 percolation tests per acre shall be made.

4. Where proposed lot areas exceed one acre and where uniform soil conditions exist, at least one percolation test per 5 acres shall be made.

5. Where loamy sand or coarser material exists for the thickness of the proposed systems and to at least 3 feet below that, percolation tests are not required.

6. The department may waive the necessity for conducting soil percolation tests where a detailed soil map clearly indicates soil permeability equivalent to the class of lot proposed. Such a waiver shall be obtained in writing from the department prior to the review of a preliminary or final plat submitted in accordance with ss. 236.11 and 236.12, Stats.

(c) *Depth of percolation test.* Except as provided in subsd. 1. and 2., all percolation tests shall be made at the depth at which the soil absorption systems are to be installed. The final grade of the subdivision shall control the percolation test depth.

1. Additional percolation tests may be required at depths to 3 feet below proposed systems in order to show that percolation rates are 60 minutes per inch or faster therein.

2. Where mound systems are proposed, percolation tests shall be conducted within 12 to 24 inches from the ground surface at the depth of the estimated slowest permeability.

(d) *Test procedures in sandy soils.* For percolation tests conducted in sandy soils the percolation test hole shall be carefully filled with clear water to a minimum depth of 12 inches above the bottom of the hole. The time for this amount of water to seep away shall be determined and this procedure shall be repeated. If the water from the second filling of the hole seeps away in 10 minutes or less, the test may proceed immediately as follows. Water shall be added to a point not more than 6 inches above the gravel or coarse sand. Thereupon, from a fixed reference point, water levels shall be measured at 10 minute intervals for a period of one hour. If 6 inches of water seeps away in less than 10 minutes, a shorter interval between measurements shall be used, but in no case shall the water depth exceed 6 inches. If 6 inches of water seeps away in less than 2 minutes, the test shall be stopped and a rate of less than 3 minutes per inch shall be reported. The final water level drop shall be used to calculate the percolation rate. Soils not meeting the above requirements shall be tested as in par. (e).

(e) *Test procedures in nonsandy soils.* For percolation tests conducted in nonsandy soils, the percolation test hole shall be carefully filled with clear water and a minimum water depth of 12 inches shall be maintained above the bottom of the hole for a 4-hour period by refilling when-

ever necessary or by use of an automatic siphon. Water remaining in the hole after 4 hours shall not be removed. Thereafter, the soil shall be allowed to swell not less than 16 hours nor more than 30 hours. Immediately following the soil swelling period, the measurements for determining the percolation rate shall be made as follows. Any soil which has sloughed into the hole shall be removed and the water level shall be adjusted to 6 inches over the gravel or coarse sand. Thereupon, from a fixed reference point, the water level shall be measured at 30 minute intervals for a period of 4 hours unless 2 successive water level drops do not vary by more than 1/16 of an inch. At least 3 water level drops shall be observed and recorded. The hole shall be filled with clear water to a point not more than 6 inches above the gravel or coarse sand whenever it becomes nearly empty. Adjustment of the water level shall not be made during the last 3 measurement periods except to the limits of the last measured water level drop. If the first 6 inches of water seeps away in less than 30 minutes, the time interval between measurements shall be 10 minutes and the test shall be run for one hour. The water depth shall not exceed 6 inches at any time during the measurement period. The drop that occurs during the final measurement period shall be used in calculating the percolation rate.

(f) *Interpretation of percolation rates.* In interpreting percolation test results, the percolation rates for the same kind of soil which establish larger minimum lot areas shall be used to determine compliance with s. ILHR 85.03.

(4) **MONITORING GROUNDWATER LEVELS.** A property owner or developer has the option to provide documentation that soil mottling or other color patterns at a particular site are not an indication of seasonally saturated soil conditions or high groundwater levels. Documentation shall be made by monitoring groundwater observation wells in accordance with the procedures specified in this subsection.

(a) *Precipitation.* The monitoring shall only be conclusive in a near normal spring season when the precipitation equals or exceeds, for the consecutive periods of September 1st through the last day of February and March 1st through May 31st, 8.5 inches and 7.6 inches, respectively.

1. The presence of water above a level 3 feet below the estimated system depth for a period of at least 7 days shall be indicative of unsuitable soils regardless of the amount of rainfall.

2. Precipitation totals shall be calculated from data gathered at weather stations of the national weather service or other approved recording stations.

3. In determining whether a near normal spring occurred where sites are subject to regional water tables, such as large areas of sandy soils, the fluctuation over the several year cycle shall be considered. In such cases, data obtained from the United States geological survey shall be used to determine if a regional water table was at or near its normal level.

(b) *Artificial drainage.* Areas where groundwater levels are to be monitored shall be carefully checked for drainage tile and open ditches which could have altered high groundwater levels. Where such factors are involved, documentation of the location, design, ownership and maintenance

responsibilities for such drainage shall be provided. Documentation shall include proof that the drainage network has an adequate outlet that will be maintained. Sites drained by agricultural drain tile shall not be acceptable for system installation.

(c) *Monitoring procedures.* 1. Prior to beginning groundwater monitoring each year, the soil tester shall notify the department and county of intent to monitor. The department shall be consulted for number, location and depth of monitoring wells prior to installation.

2. Monitoring wells for observing groundwater levels shall be designed, constructed and installed in accordance with Figure 85.06.

a. Except as provided in subpar. b., monitoring wells shall extend at least 3 feet below an expected depth of a system.

b. The department may require at least one well to be more than 3 feet deeper than proposed systems in areas subject to regional water tables.

(d) *Observations.* 1. The first observation and measurement of any groundwater in monitoring wells shall be made between March 1st and March 15th. Similar observations and measurements shall be made thereafter every 7 days or less until June 1st or until the site is determined to be unsuitable, whichever comes first. If water is observed at any time above a level 3 feet below the estimated system depth, an observation shall be made 4 days later. If water is present above a level 3 feet below the estimated system depth at both observations, the site shall be unsuitable. If water is not observed above a level 3 feet below the estimated system depth at the second observation, monitoring shall continue as originally scheduled.

2. The occurrence of rainfall of ½ inch or more within a 24 hour period during the monitoring may necessitate observations at more frequent intervals.

(e) *Percolation tests.* If monitoring of groundwater levels is conducted in mottled loess, the monitoring shall include percolation tests conducted in the loess at the proposed system depth and 3 feet below during the period of April 1st through April 22nd. The department shall supervise a representative number of such percolation tests.

(f) *Monitoring data.* Whether or not monitoring indicates suitable site conditions, one copy of the following groundwater monitoring data shall be submitted to the department and to the county. The data in subs. 7 and 8 is not required for unsuitable sites.

1. A map showing test locations, preferably at a scale of 1" = 100'.

2. Soil profile descriptions.

3. Soil series if available from soil maps.

4. Dates observed.

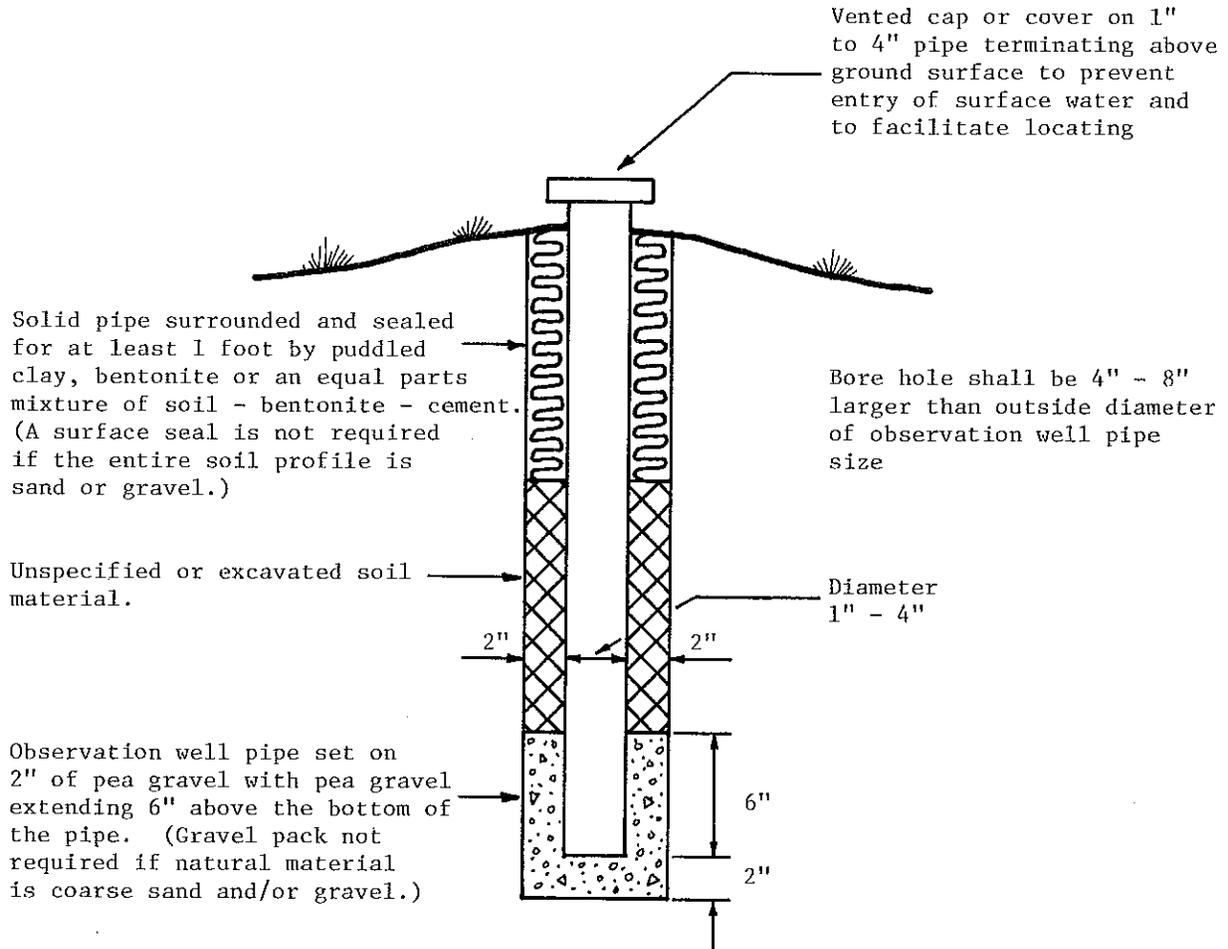
5. Depths of wells and results of observations.

6. Local precipitation data; monthly from September 1st to June 1st and daily during monitoring.

7. Ground elevations at the wells or a 2 foot topographic contour map of the area.

ILHR 85.06

Figure 85.06
MONITORING WELL



8. Information on artificial drainage.

(g) *Plat restriction.* Where expected depths to high groundwater are based on results of groundwater monitoring, the department may require a restriction on the plat prohibiting installation of systems below certain depths.

(5) **WINTER SOIL TESTING.** Soil testing shall be done only when weather and light conditions make accurate evaluation of site conditions possible. Soil testing attempted under winter conditions is difficult and precautions shall be observed.

(a) *Soil evaluations.* Soil profile evaluations conducted between November 15th and March 15th shall be in accordance with the following procedures:

1. Soil borings shall be made with a backhoe;

2. Soil profiles shall be evaluated only between the hours of 10:00 a.m. and 2:00 p.m. when the sky is not completely overcast; and

3. Frozen soil material shall be thawed for hand texturing.

(b) *Percolation tests.* Percolation tests that are unprotected shall be conducted only on days when the air temperature is 20° F or higher and the wind velocity is 10 mph or less. A heated structure or other protection from freezing shall be provided when the weather conditions listed above are not met. The bottom of the test hole shall be at least 12 inches below frost depth. If water freezes in the test hole at any time, the test data shall be void.

History: Cr. Register, May, 1983, No. 329, eff. 6-1-83.

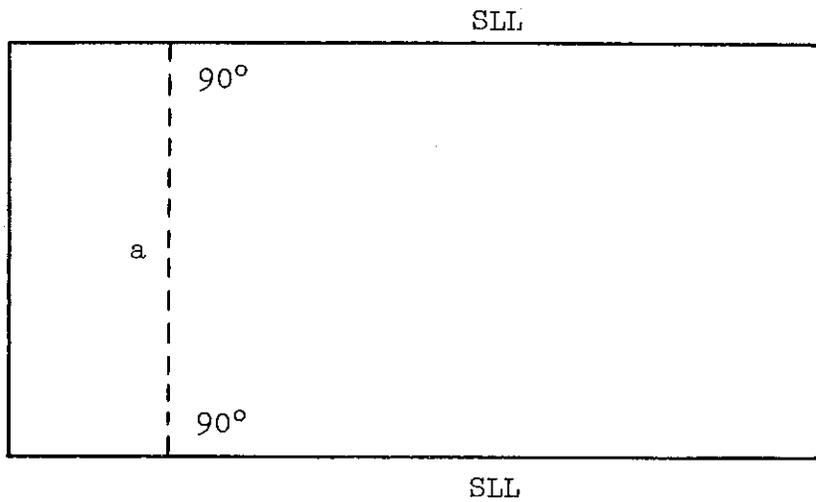
ILHR 85

APPENDIX

The material contained in this appendix is for clarification purposes only. The notes, illustrations, etc. are numbered to correspond to the number of the rule as it appears in the text of the chapter.

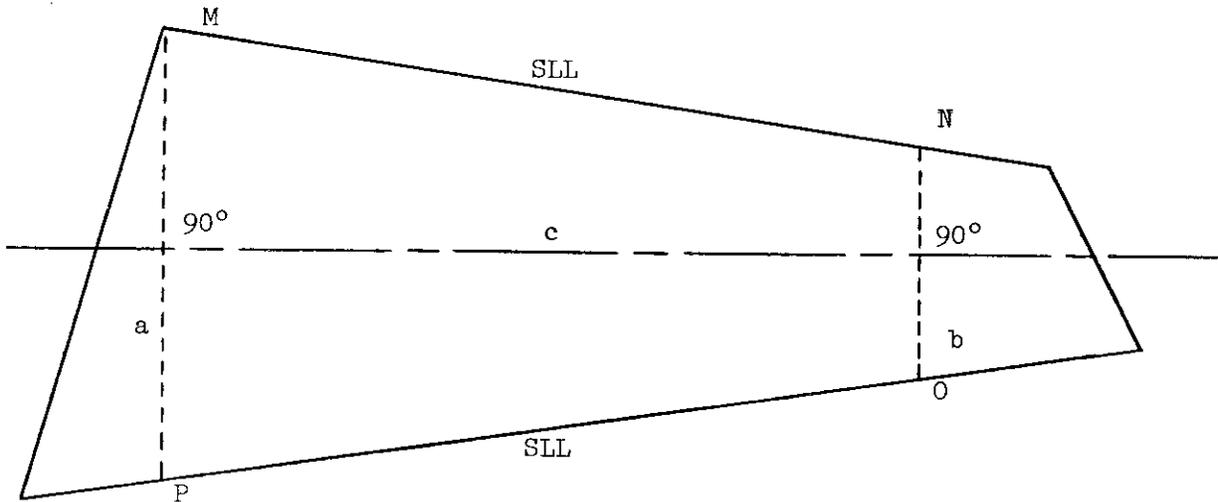
A 85.01 (1) AVERAGE LOT WIDTH. The following illustrations and formulas are provided to explain the methods of average lot width determination.

(a) *Parallel Lot Lines.*



Average Lot Width is the perpendicular distance between Side Lot Lines (SLL)

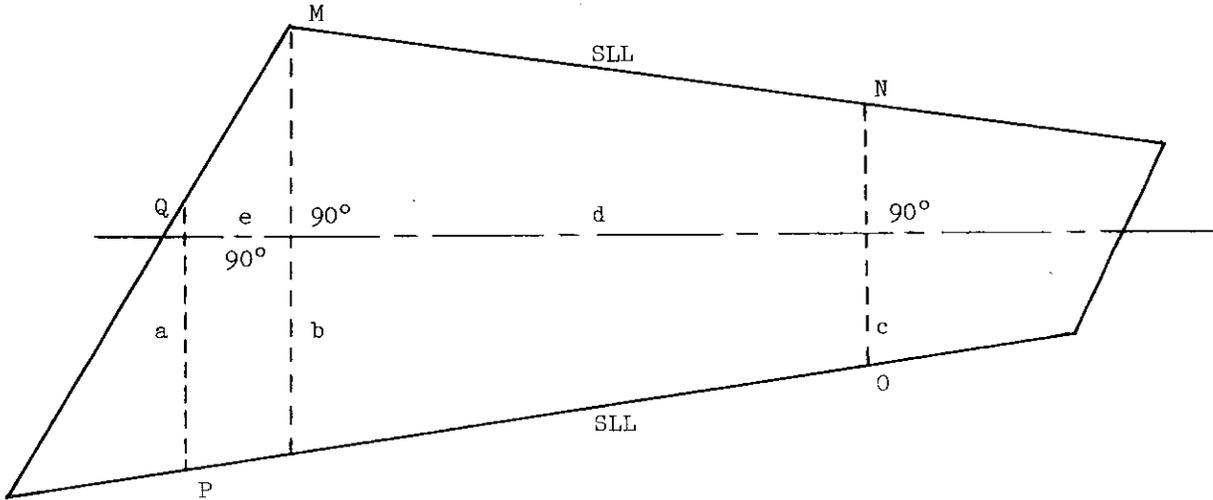
(b) *Nonparallel Lot Lines.*



Average Lot Width is $\frac{a + b}{2}$, area of MINOP equals Minimum Lot area
and line c bisects angle formed by lines MN and OP extended.

ILHR 85 Appendix

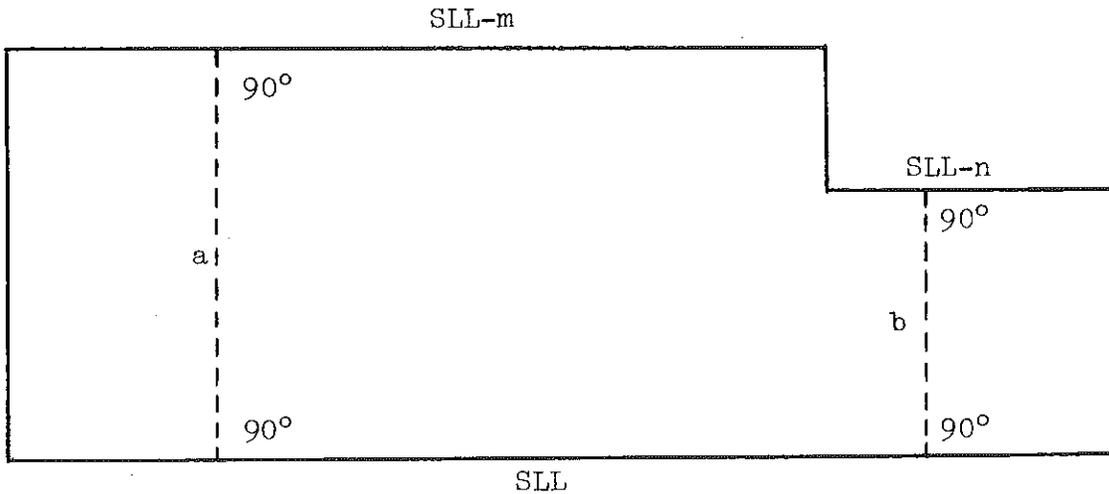
(c) *Nonparallel Lot Lines, Alternate 1.*



Average Lot Width is $\frac{a + b}{2} \times \frac{e}{e + d} + \frac{b + c}{2} \times \frac{d}{e + d}$

Area of MNPQ equals Minimum Lot Area and line d bisects angle formed by lines MN and OP extended. d is the perpendicular distance between lines b and c. e is the perpendicular distance between lines a and b.

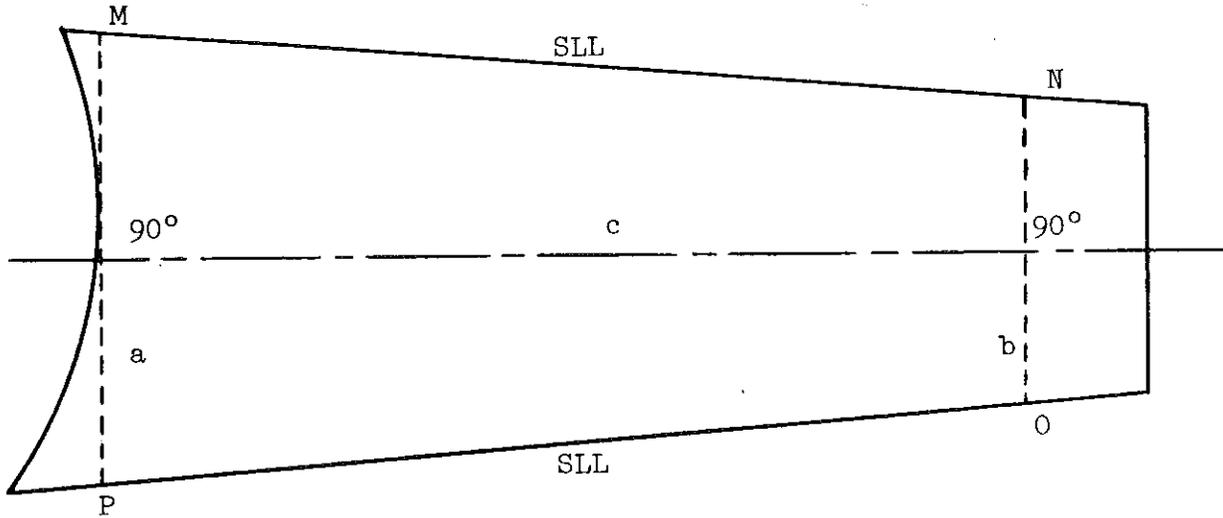
(d) *Parallel Side Lot Lines, Alternate.*



Average lot Width is $a \times \frac{m}{m + n} + b \times \frac{n}{m + n}$

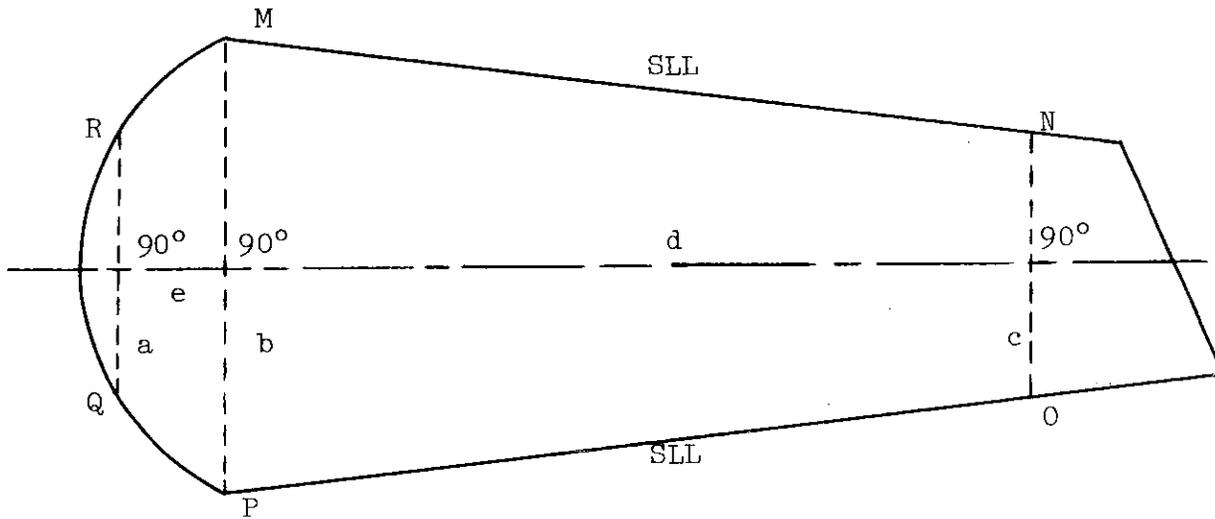
Use only that part of length n that, when added to area of m portion of lot, satisfies minimum area requirements.

(e) *Nonparallel Lot Lines, Alternate 2.*



Average Lot Width is $\frac{a + b}{2}$, area of MINOP equals Minimum Lot area and line c bisects angle formed by lines MN and OP extended. c is the perpendicular distance between lines a and b.

(f) *Nonparallel Lot Lines, Alternate 3.*

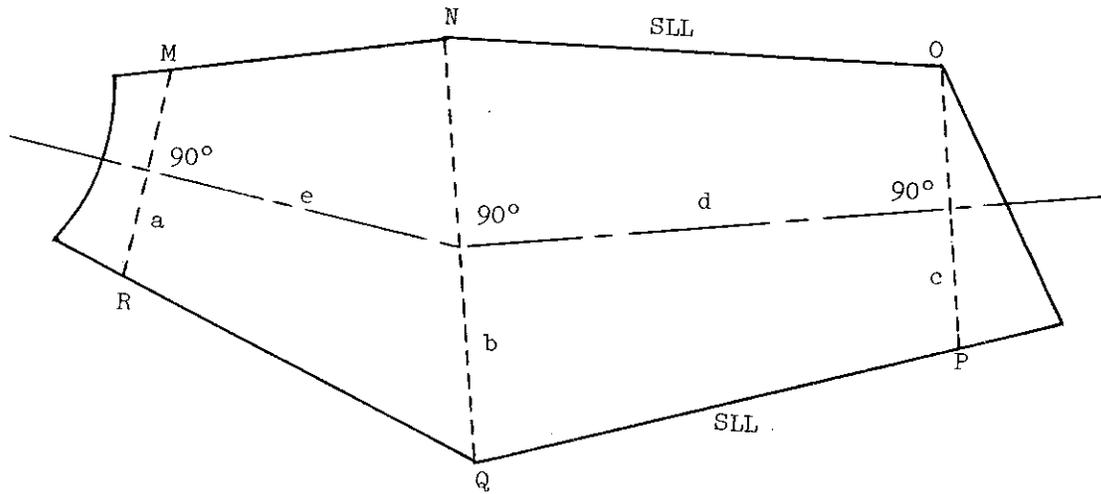


Average Lot Width is $\frac{a + b}{2} \times \frac{e}{e + d} + \frac{b + c}{2} \times \frac{d}{e + d}$

Area of MNPQR equals Minimum Lot Area and line d bisects angle formed by lines MN and OP extended. d is the perpendicular distance between b and c. e is the perpendicular distance between lines a and b.

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(g) Nonparallel Lot Lines, Alternate 4.



Average Lot Width is $\frac{a + b}{2} \times \frac{e}{e + d} + \frac{b + c}{2} \times \frac{d}{e + d}$

Area of MNOPQR equals Minimum Lot Area, line e bisects angle formed by MN and QR extended and line d bisects angle formed by NO and PQ extended. d is the perpendicular distance between b and c. e is the perpendicular distance between a and b.

DEPARTMENT OF INDUSTRY, LABOR AND HUMAN RELATIONS PLATTING PROGRAM

Formal action on subdivision plats can be taken by the department only if the copies of the plat are submitted in accordance with statutory requirements. In other words, the department is obliged to conduct a formal review and take formal action on copies of plats received only from the department of development. The department will comment informally on plats for other land divisions received from other sources, provided appropriate fees are received.

Chapter ILHR 85, Wis. Adm. Code, indicates in the first subchapter the conditions under which provision for public sewer service facilities can be considered as having been made. If such facilities are not provided, the regulations then establish minimum lot area and elevation requirements which are primarily based on soil and site characteristics.

The results of soil percolation tests conducted in accordance with the indicated procedure establish minimum lot area except in instances where detailed soil survey maps clearly show favorable soil permeability factors or where sandy soil conditions prevail. Soil percolation tests need not be conducted if the department waives the need for the tests and bases minimum lot area on detailed soil map information. If sandy soils prevail and lot layout is otherwise acceptable, percolation tests are not required. Minimum lot areas can be reduced by providing an approved community water supply or by use of lot combinations pending public sewer service.

The lot elevation requirements of ch. ILHR 85, Wis. Adm. Code, are related to the area requirements. Elevation standards are established for flooding, land slopes and depth to high groundwater, bedrock or soil with unacceptable percolation rates. The first subsection under the elevation requirements establishes the minimum area of each lot which must be free of all elevation limitations. These minimum continuous areas can be reduced if locations of soil absorption systems, and setbacks from buildings and wells are preplanned on the plat. Flooding is evaluated on the basis of the regional flood elevation (100 year flood). Groundwater is usually evaluated on the basis of estimated high groundwater levels using soil mottling. If groundwater, bedrock or permeability conditions are not clearly defined, a field investigation may be conducted to obtain necessary information.

One of the most important sections of ch. ILHR 85, Wis. Adm. Code, deals with obtaining soil boring and soil percolation test data. This section requires that a certified soil tester conduct the tests, indicates how the data is to be submitted, how many tests are required and how the tests are to be conducted.

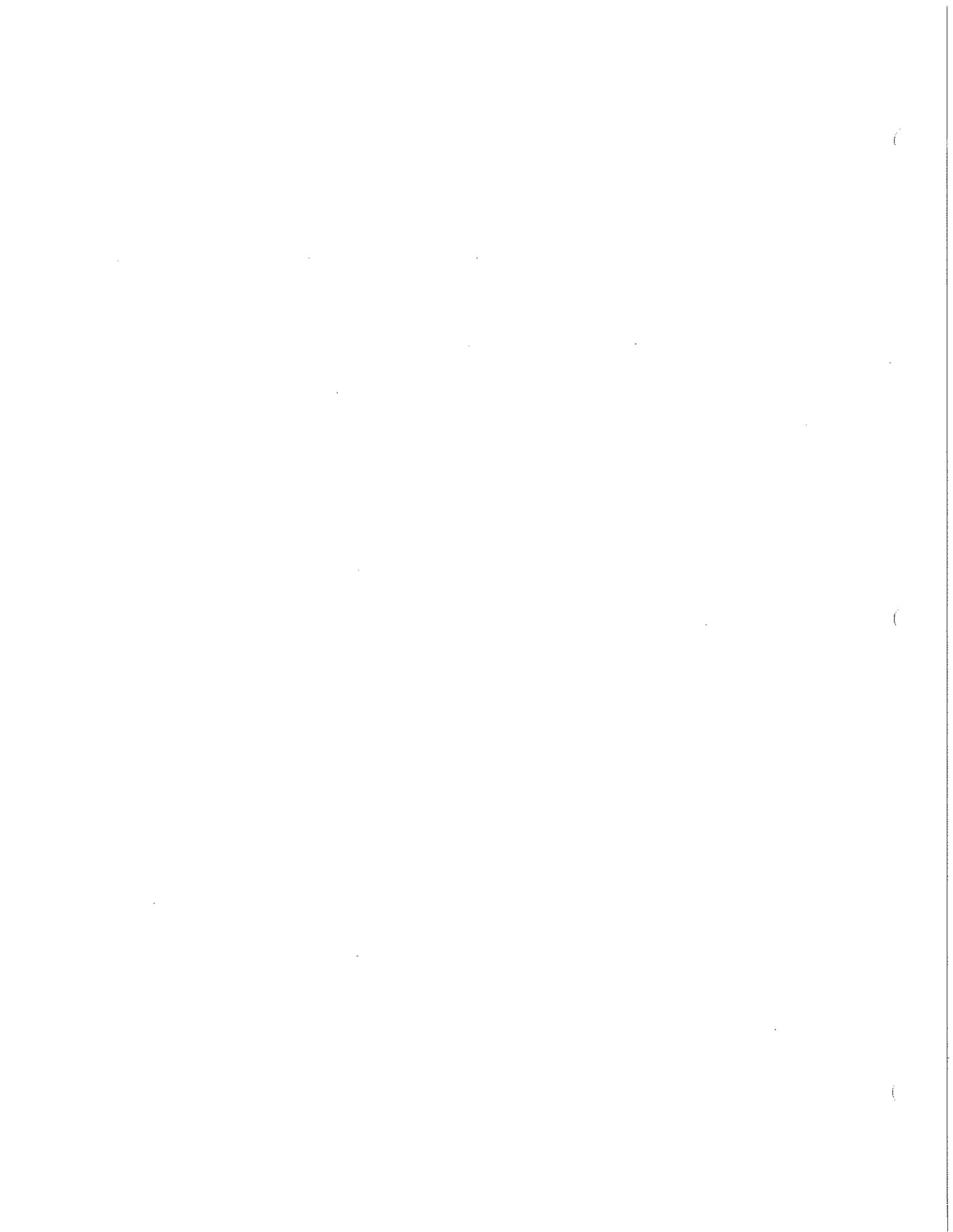
A note is included in this chapter to signal that results of soil tests submitted in support of proposed subdivisions usually are not adequate in number for use in designing soil absorption systems on individual lots and that an adequate number of tests properly located must be conducted on each individual lot to obtain design information for soil absorption systems for septic tank effluent disposal.

A 85.02 (6) FEES. The following are the plat review fees from s. ILHR 2.63, Wis. Adm. Code.

ILHR 2.63 Plat review and investigations for subdivisions without public sewers. (1) APPLICATION. The fees for department plat review and investigations of subdivisions not served by public sewers, conducted in accordance with ch. 236, Stats., and ch. ILHR 85, shall be determined as follows:

- (a) *Plat reviews.* The fee for an initial plat submission shall be computed on the basis of \$35.00 per lot.
- (b) *Resubmitted plats.* The fee for a resubmitted plat shall be \$80.00 per plat.
- (c) *Field investigations.* The fee for any field investigation requested by the subdivider shall be \$450.00 per day or fraction thereof per subdivision.
- (d) *Groundwater monitoring review.* The fee for department review of groundwater monitoring data shall be \$200.00 per subdivision.

(2) COLLECTION OF FEES. All fees shall be remitted to the department at the time that the plats are submitted for review or when field investigations are requested or conducted. No plat certifications shall be made until the fees are received by the department.



Chapter ILHR 86

BOAT AND ON-SHORE SEWAGE FACILITIES

ILHR 86.01	Applicability	ILHR 86.07	Overboard discharge inactivation
ILHR 86.02	Definitions	ILHR 86.08	On-shore disposal facilities
ILHR 86.03	Petition for variance	ILHR 86.09	Alternate facilities
ILHR 86.04	Contract applicability	ILHR 86.10	Operation and maintenance
ILHR 86.05	Approval required	ILHR 86.11	Prohibited facilities
ILHR 86.06	Holding tank, toilet and appurtenances		

Note: Chapter H 80 as it existed on September 30, 1980 was repealed and a new chapter H 80 was created effective October 1, 1980; renumbered to be chapter ILHR 84 effective June 1, 1983; renumbered to be chapter ILHR 86 effective March 1, 1985.

ILHR 86.01 Applicability. This chapter as authorized by s. 30.71, Stats., for the abatement of water pollution through control of the discharge of sewage from boats maintained or operated at any time upon the inland or outlying waters of the state, defined in s. 29.01 (9) and (11), Stats., shall be applicable to any boat which is equipped with a toilet.

Note: Section 29.01 (9) and (11), Stats., provides: All waters within the jurisdiction of the state are classified as follows: Lakes Superior and Michigan, Green Bay, Sturgeon Bay, Sawyer's harbor and the Fox river from its mouth up to the dam at De Pere are outlying waters. All other waters, including the bays, bayous, and sloughs of the Mississippi river bottoms, are inland waters.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.01, Register, May, 1983, No. 329, eff. 6-1-83; correction made under s. 13.93 (2m) (b) 7, Stats., Register, February, 1994, No. 458.

ILHR 86.02 Definitions. The following definitions shall apply in the interpretation and enforcement of this chapter.

(1) "Department" means the department of industry, labor and human relations.

(2) "Approved" means written approval from the department.

(3) "Boat" means every description of watercraft, other than a seaplane, on the water, used or capable of being used as a means of transportation on water, s. 30.50 (1), Stats.

(4) "Deodorant" means a substance or process which masks or destroys offensive odor.

(5) "Holding tank" means a permanently installed container which receives the discharge from one toilet or more and retains the sewage for shore disposal.

(6) "Maintain and operate" means to moor and occupy or to navigate, steer, sail, row or otherwise to exercise physical control over the use or movement of a boat.

(7) "Owner" means the person who has lawful possession of a boat by virtue of legal title or equitable interest therein which entitles that person to such possession.

(8) "Portable toilet" means a self-contained unit with a flushing device which retains sewage in a holding tank for disposal to a sewage system acceptable to the department.

(9) "Recirculating system" means a holding tank with all necessary appurtenances to provide for the recirculation of flushing liquid and for the receiving, venting and shore removal of sewage.

(10) "Sealed" means making a toilet incapable of discharging sewage into the waters upon which a boat is operated or moored.

(11) "Sewage" means human body wastes.

(12) "Toilet" means any device, facility or installation designed or constructed for use as a place for receiving sewage directly from the human body.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.02 and am. (1) Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 86.03 Petition for variance. (1) PROCEDURE. The department shall consider and may grant a variance to an administrative rule upon receipt of a fee and a completed petition for variance form from the owner, provided an equivalent degree of safety is established in the petition for variance which meets the intent of the rule being petitioned. The department may impose specific conditions in a petition for variance to promote the protection of the health, safety and welfare of the employes or the public. Violation of those conditions under which the petition is granted constitutes a violation of these rules.

(2) **PETITION PROCESSING TIME.** Except for priority petitions, the department shall review and make a determination on a petition for variance within 30 business days of receipt of all calculations, documents and fees required to complete the review. The department shall process priority petitions within 10 business days.

Note: Copies of the petition for variance (form SBD-8) are available from the Division of Safety and Buildings, P.O. Box 7969, Madison, Wisconsin 53707.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.03, Register, May, 1983, No. 329, eff. 6-1-83; r. and recr. Register, October, 1984, No. 346, eff. 11-1-84; cr. (2), Register, February, 1985, No. 350, eff. 3-1-85.

ILHR 86.04 Contract applicability. Applicable provisions of this regulation shall be construed to be a part of any order or agreement, written or verbal, for the installation of a holding tank, recirculating system, provisions of a portable toilet or shore disposal facility or appurtenances thereto.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.04, Register, May, 1983, No. 329, eff. 6-1-83.

Register, February, 1994, No. 458

ILHR 86.05

ILHR 86.05 Approval required. (1) **GENERAL.** Any prefabricated tank, portable toilet or toilet proposed for installation in boats used upon the inland or outlying waters of the state shall receive the approval of the department. The manufacturer of any prefabricated tank, portable toilet or toilet shall submit, in duplicate, plans and specifications showing construction details for such facility. The owner of a custom built tank or toilet shall similarly submit such details in duplicate for approval prior to installation. The department may require the submission of other information or the unit itself, in the case of a portable toilet, to complete its review.

(2) **APPROVED UNIT LISTING.** The department shall keep a current list of approved prefabricated tanks, portable toilets and toilets for installation on boats and shall provide a copy of such current list to the bureau of law enforcement, department of natural resources.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.05, Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 86.06 Holding tank, toilet and appurtenances. (1) **MATERIAL.** Each holding tank and toilet shall be constructed of a plastic which is resistant to acid, alkali and water; stainless steel with comparable resistance or other approved material. Metal combinations shall be galvanically compatible.

(2) **HOLDING TANK STRENGTH.** A holding tank, with all openings sealed, shall show no signs of deformation, cracking or leakage when subjected to a combined suction and external pressure head of 5 pounds per square inch. It shall be designed and installed so as not to become permanently distorted with a static top load of 200 pounds.

(3) **TEMPERATURE RESISTANCE.** All materials used shall be capable of withstanding a temperature range of from -22° F. (winter storage) to the maximum operating temperature obtainable when operating in an ambient temperature of 140° F.

(4) **MOUNTING.** The tank and toilet shall be rigidly and permanently secured in place in such manner that the tank, toilet and piping will not fall.

(5) **CAPACITY.** The capacity shall be sufficient to receive the waste from the maximum number of persons that may be on board during an 8-hour period. The passenger rating shall be that indicated on the boat's capacity plate or that of a boat of similar size should the plate be illegible or missing.

(a) *Holding tank.* The capacity shall be determined on the basis of contribution of 4-½ gallons per person per 8-hour day for a toilet of the hand pump type. If standard waterflush toilets are installed, the minimum capacity shall be at 13-½ gallons per person per 8-hour day.

(b) *Recirculating toilet.* The capacity of the tank of a recirculating type unit shall be determined on the basis of a contribution of one-quarter gallon per person per 8-hour day.

(6) **CONTROLS.** Each holding tank shall contain a sewage level device which actuates a warning light or other visible gauge when the tank becomes three-fourths full. The light or other device shall be located so that it can be readily observed. The sewage level device shall be in operable con-

dition at any time the boat is used. Such water level indicator shall be installed so as to be removable and be of such design and of such size as to make a watertight seal with a tank opening that is sufficiently large to accommodate the sewage level device.

(7) **MAINTENANCE.** (a) A separate manhole shall be provided in the top of the tank for maintenance purposes. A plate or cap capable of making a watertight seal shall be provided on the opening which shall be of sufficient size to readily permit cleaning and maintenance.

(b) *Deodorant.* Any deodorant used in a holding tank, approved portable toilet or recirculating toilet shall be easily obtainable and constitute a minimum hazard when handled, stored and used according to the manufacturer's recommendations and form no dangerous concentration of gases nor react dangerously with other chemicals used for the same purpose.

(8) **OPENINGS FOR PIPING.** Openings shall be provided in each holding tank for inlet, outlet and vent piping. The openings and pipe fittings shall be so designed as to provide watertight joints between the tank and the piping. Plastic opening fittings shall be of the rigid serrated type. Inlet openings should preferably be such that they could accommodate fittings that would be connected to piping of a minimum nominal inside diameter (I.D.) of 1-½ inches. Outlet openings shall be such as to accommodate at least 1-½ inch I.D. piping. Vent pipe openings shall be able to accommodate fittings for at least a one-half inch I.D. pipe, and should preferably be located at the top of a conical frustum or cylindrical vertical extension of the tank which is at least 2 inches in diameter at the base and 2 inches or more in height.

(9) **PIPING AND FITTINGS.** (a) *Size.* The piping from a toilet to the holding tank shall be at least as large as the trap of the toilet fixture. The piping from the holding tank or toilet to the pumpout connection shall have a nominal inside diameter of at least one and one-half inches.

(b) *Material.* All waste and venting piping shall be made of galvanized steel, wrought iron or yaloy pipe; lead; brass; type M copper; or flexible or rigid plastic pipe. Assembly shall be made with threaded fittings in the case of ferrous or brass pipe; lead or solder type fittings in the case of lead and copper pipe; and with threaded fittings, insertible clamp type fittings or weldable fittings in the case of plastic pipe. Clamps, usable only with plastic pipe, shall be made of stainless steel. All piping materials and fittings shall be capable of withstanding a pressure of at least 75 pounds per square inch and a combined maximum suction and external pressure head equivalent to 50 feet of water.

(c) *Location.* No piping, other than that for venting, associated with the boat sewage system shall pass through the hull. The vent pipe shall terminate with an inverted U-bend, the opening of which shall be above the maximum water level in the toilet or holding tank. At least one vent terminal shall be constantly open to the atmosphere. The terminal of the outlet pipe shall be of the female connection type and be located above the holding tank in a manner that makes gravity discharge of the contents impractical. It shall have an airtight capping device marked "WASTE" and the cap and flange shall be embossed with the word "WASTE".

(10) ELECTRICAL SYSTEM. The electrical system associated with the boat holding tank or toilet system shall conform to accepted practice and create no hazards.

(11) PORTABLE TOILET. Each portable toilet shall meet the material requirements and temperature resistance requirements of subs. (1) and (3). Exposed surfaces shall be of reasonably smooth and cleanable material. Capacity of the flush tank and holding tank shall be adequate for the intended use. Portable toilets shall be designed to prevent spillage of contents of the holding tank when the toilet is tipped or portable toilets shall be secured on board.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.06, Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 86.07 Overboard discharge inactivation. No boat equipped with a means of discharging sewage directly from a toilet or holding tank into the water upon which the boat is moored or is moved shall enter inland or outlying waters of the state until such means of discharge is inactivated. An owner or operator of a boat equipped with such means of discharge shall contact a representative of the department of natural resources or a local law enforcement official with respect to inactivation before entering state waters. Overboard discharge inactivation shall include as a minimum either disconnection of the toilet piping, removal of the pumping device, securely plugging the discharge outlet, sealing of the toilet bowl with wax or other method approved by the official contacted. The inspecting official shall provide the boat owner or operator with a signed written statement as to the method of inactivation accepted. The owner or operator shall give information as to the inland or outlying waters he or she plans to navigate and as to the time of stay on such waters.

Note: Discharge of wastes from boats in any form would be contrary to s. 29.29 (3), Stats.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.07, Register, May, 1983, No. 329, eff. 6-1-83; correction made under s. 13.93 (2m) (b) 5, Stats., Register, February, 1994, No. 458.

ILHR 86.08 On-shore disposal facilities. (1) PUMP. A self-priming pump, suitable for pumping sewage, shall be provided for the on-shore removal of sewage from boat holding tanks and toilets; the installation of which shall be in accord with the appropriate state and local regulations. Head characteristics and capacity shall be based on installation needs for the site. The pump may be either fixed in position or portably mounted.

(2) SUCTION HOSE. The suction hose shall be of non-collapsible quality, preferably made with reinforcement. A quick-connect dripproof connector shall be fitted to the end of the hose that is attached to the boat piping outlet.

(3) DISCHARGE HOSE. Quality flexible hose, compatible with the pump characteristics, may be used. All permanent piping shall conform to the state plumbing regulations. [chs. ILHR 82 and 84]

(4) SEWAGE DISPOSAL REQUIREMENTS. (a) Public facilities. When connection to a public sanitary sewer is economically feasible, the disposal piping shall be designed to discharge thereto. [ch. ILHR 84]

(b) Private facilities. When a public sewer is not available, a private sewage disposal system installed in compliance with applicable state plumbing regulations shall be

provided unless adequate private treatment and disposal facilities are already available. [chs. ILHR 82 and 83]

(5) WATER SUPPLY REQUIREMENTS. The on-shore disposal facility shall be served by a water supply piping system to permit flushing of the facilities serviced. If a potable water supply is the source for flushing, the distribution piping shall be protected from backsiphonage and backpressure.

(6) PLAN APPROVAL. Every owner, personally or through an authorized representative, shall obtain written approval from the department prior to award of any new or modified construction of shore disposal facilities set forth in this section. Three sets of plans and specification of such new or modified shore disposal facilities to be constructed for the purpose of pumping out boat holding tanks and toilets, receiving sewage from portable toilets, and disposing of the sewage shall be submitted to the department for review as to acceptability. Plans and specifications shall cover in detail the materials to be used, the pump characteristics, the water supply system, and when applicable, the size and construction of the septic or holding tank, results of soil percolation and boring tests and layout of the soil absorption system. Location of all wells within 50 feet of the absorption system, the surface water high water level and the general topography of the area shall be shown on the plans.

(7) DISPOSAL OF PORTABLE TOILET WASTES. Sewage from portable toilets shall be discharged into an approved fixture or other approved device designed to receive sewage.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.08, Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 86.09 Alternate facilities. (1) CHEMICAL TYPE TOILETS. Nonrecirculating chemical toilets may be used in lieu of a toilet flushed by water provided the container is not portable and the use of on-shore pumping facilities is provided for in the design of the unit. The design of the toilet and on-shore disposal adaptation shall be approved.

(2) INCINERATOR TYPE TOILETS. An approved incinerator type toilet may be used in lieu of a toilet flushed by water provided it is of adequate capacity to handle the passenger load. Equipment for on-shore removal and disposal of resulting ash shall be kept on board.

(3) PORTABLE TOILETS. An approved portable toilet may be used in lieu of a permanently installed toilet provided it is of adequate capacity to handle the passenger load. Sewage in the holding tank shall be properly disposed of on shore. Units shall be temporarily secured on board, if necessary, to prevent spillage of contents.

History: Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.09, Register, May 1983, No. 329, eff. 6-1-83.

ILHR 86.10 Operation and maintenance. All facilities controlled by this chapter shall be maintained in good operating condition at all times. All necessary tools for repair and maintenance shall be kept on board or on dock, as the case may be, and shall be properly stored when not in use. Extra fuses for electrical equipment and extra indicator lights shall be on hand. Pump-out suction hoses should be adequately drained through the pump before disconnection and then properly stored or capped. Pumping equipment shall be shut off before the hose is disengaged from the boat outlet pipe. Any equipment on board shall not be

ILHR 86.10

used or operated to allow discharge of sewage to surface waters.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.10, Register, May, 1983, No. 329, eff. 6-1-83.

ILHR 86.11 Prohibited facilities. No person shall use or permit to be used as a holding facility for sewage a pail,

plastic bag or any other type of portable, semiportable or disposal receptacle aboard boats not specifically permitted by the provisions of this chapter.

History: Cr. Register, September, 1980, No. 297, eff. 10-1-80; renum. from H 80.11, Register, May, 1983, No. 329, eff. 6-1-83.

Chapter ILHR 87

PRIVATE SEWAGE SYSTEM REPLACEMENT OR REHABILITATION GRANT PROGRAM

ILHR 87.01	Purpose	ILHR 87.06	Individual application
ILHR 87.02	Applicability	ILHR 87.07	Application
ILHR 87.03	Definitions	ILHR 87.08	Allocation of funds and grant awards
ILHR 87.035	Categories of failing private sewage systems	ILHR 87.09	Payments
ILHR 87.04	Eligibility of owners	ILHR 87.10	Enforcement
ILHR 87.05	Maximum state share	ILHR 87.11	Variations

Note: Chapter NR 124 as it existed on February 29, 1992 was repealed and a new Chapter ILHR 87 was created effective March 1, 1992.

ILHR 87.01 Purpose. The purpose of this chapter is to establish rules under s. 145.245, Stats., for the implementation and administration of a financial assistance program to replace or rehabilitate failing private sewage systems.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; am. Register, June, 1991, No. 426, eff. 7-1-91; am. Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.02 Applicability. (1) This chapter applies to applications received by the department on or after June 1, 1990.

(2) Applications received by the department prior to June 1, 1990 are governed by this chapter as it existed on May 31, 1990.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; am. (1), r. (2) (intro.), renum. (2) (a) and (b) to be (4) and (2) and am. (4), cr. (3), Register, June, 1986, No. 366, eff. 7-1-86; am. (1), r. and recr. (2), r. (3) and (4), Register, June, 1991, No. 426, eff. 7-1-91.

ILHR 87.03 Definitions. The following definitions apply to this chapter.

(1) "Department" means the department of industry, labor and human relations.

(1m) "Determination of failure" has the meaning found in s. 145.245 (1) (a), Stats.

(2) "Failing private sewage system" means a private sewage system which causes or results in any of the following conditions:

(a) The discharge of sewage into surface water or groundwater.

(b) The introduction of sewage into zones of saturation which adversely affects the operation of a private sewage system.

(c) The discharge of sewage to a drain tile or into zones of bedrock.

(d) The discharge of sewage to the surface of the ground.

(e) The failure to accept sewage discharges and backup of sewage into the structure served by the private sewage system.

(2m) "Farm" means a parcel of 35 or more acres of contiguous land which is devoted primarily to agricultural use, as defined in s. 91.01 (1) and (5), Stats.

(3) "Governmental unit" means the local governmental unit responsible for the regulation of private sewage systems. This unit is the county, except that towns, cities and villages are the responsible unit of government in any county with a population of 500,000 or more. "Governmental unit" also includes a federally recognized American Indian tribe or band.

(4) "Indian lands" means lands owned by the United States and held for the use or benefit of Indian tribes or bands or individual Indians, and lands within the boundaries of a federally recognized reservation that are owned by Indian tribes or bands or individual Indians.

(5) "Participating governmental unit" means a governmental unit which applies to the department for financial assistance under s. ILHR 87.07, and which meets the conditions specified under s. 145.245 (9), Stats.

(6) "Person" means:

(a) Any individual including the estate of an individual; or

(b) Two or more individuals having a joint or common interest in a principal residence which uses a private sewage system; or

(c) A nonprofit corporation as defined in s. 181.02 (4), Stats.

(7) "Principal residence" means a residence which is occupied at least 51% of the year by the owner. Principal residence includes a residence owned by a trust or estate of an individual, if the residence is occupied at least 51% of the year by a person who has an ownership interest in the residence as a beneficiary of the trust or estate.

(8) "Private sewage system" has the meaning as given in s. 145.01 (12), Stats.

(9) "Small commercial establishment" means a commercial establishment or business place with a maximum daily wastewater flow rate of less than 5,000 gallons per day as determined from the design criteria of the state plumbing code. Small commercial establishment includes a farm, including a residence on a farm, if the residence is occupied by a person who is an operator of the farm and if the maximum daily wastewater flow rate of the farm and the residence on the farm is less than 5,000 gallons per day as determined from the design criteria of the state plumbing code.

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(10) "State plumbing code" means chs. ILHR 81 to 87.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; renum. (2) (a) to (d) and (4) to (9) to be (2) (e), (d), (a), (b) and (5) to (10) and am. (2) (a), (d), (e) and (7), cr. (2) (c) and (4), am. (3), Register, June, 1986, No. 366, eff. 7-1-86; cr (2m), am. (7) and (9), Register, August, 1988, No. 392, eff. 9-1-88; cr. (1m) and am. (9), Register, June, 1991, No. 426, eff. 7-1-91; r. and recr. (1), (8) and (10), am. (1m) and (5), Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.035 Categories of failing private sewage systems. The department and the participating governmental unit shall use the following categories of failing private sewage systems to determine grant eligibility under s. 145.245 (5), Stats., and s. ILHR 87.04 and to prorate grant funds under s. 145.245 (11m), Stats., and s. ILHR 87.08.

(1) Category 1: Failing private sewage systems defined in s. ILHR 87.03 (2) (a) to (c).

(2) Category 2: Failing private sewage systems defined in s. ILHR 87.03 (2) (d).

(3) Category 3: Failing private sewage systems defined in s. ILHR 87.03 (2) (e).

Note: Under s. 145.245 (5), Stats., only category 1 or category 2 failing private sewage systems are eligible for grant funding. Category 3 systems, those that fail only as a result of back up of sewage into the structure served, are not grant eligible.

History: Cr. Register, June, 1986, No. 366, eff. 7-1-86; am. Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.04 Eligibility of owners. (1) GENERAL. A person who owns a principal residence which was constructed prior to and inhabited on July 1, 1978 or a business which owns a small commercial establishment which was constructed prior to July 1, 1978 is eligible for grant assistance under this chapter if the person or business:

(a) Meets the eligibility requirements set forth in s. 145.245, Stats., and this chapter.

(b) Submits an application to the participating governmental unit in which the failing private sewage system is located;

(c) Has completed all rehabilitation or replacement work in accordance with the enforcement order and the state plumbing code. Any variances or petitions to modify specific state plumbing code requirements shall be approved in writing by the department of industry, labor and human relations prior to the installation of the system.

(2) PRIVATE NONPROFIT ENTITIES. For the purposes of this chapter a small commercial establishment may be owned by a private nonprofit corporation as defined in s. 181.02 (4), Stats.

(3) INELIGIBLE ENTITIES. Structures owned by the following entities are not eligible for grant assistance:

(a) The state;

(b) An office, department, independent agency, institution of higher education, association, society or other body in state government;

(c) An authority created under ch. 231 or 234, Stats.;

(d) A city, village, town, or county;

(e) A federal agency, department or instrumentality;

(f) An interstate agency.

(4) REPLACEMENT OF STRUCTURES. (a) The owner of a principal residence or small commercial establishment who meets all of the requirements of s. 145.245, Stats., and this chapter may replace the structure served by the failing private sewage system and be eligible for a grant to replace the failing private sewage system if the following additional conditions are met:

1. The original principal residence or small commercial establishment served by the failing private sewage system was constructed prior to and occupied on July 1, 1978.

2. Except as provided under par. (b), the original principal residence or small commercial establishment was owned and occupied by the applicant when the determination of failure was made.

3. The determination of failure was made prior to the start of construction of the replacement principal residence or small commercial establishment.

4. The replacement principal residence or small commercial establishment was, or will be, constructed in a location that would be accessible to the failing private sewage system, as determined by the participating governmental unit.

(b) If the original principal residence or small commercial establishment was rendered uninhabitable because of accidental fire or storm damage, the determination of failure may be made up to 6 months after the original principal residence or small commercial establishment was last occupied.

(c) The maximum state share shall be limited to the minimum private sewage system capacity that would have been necessary to serve the original structure. Any increase in capacity required to serve a larger replacement structure is not grant eligible.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; cr. (4), Register, June, 1991, No. 426, eff. 7-1-91; am. (1) (a) and (4) (a) (intro.), Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.05 Maximum state share. (1) ELIGIBLE REHABILITATION OR REPLACEMENT WORK. Except as provided under sub. (4) (a), private sewage system work eligible for grant funding shall be limited to those activities listed in the grant funding tables under sub. (3).

(2) LEAST COSTLY METHODS. Only eligible work necessary to meet the minimum requirements of the state plumbing code by the least costly methods may be allowable in determining grant funding under this chapter.

(3) GRANT FUNDING TABLES. The following tables shall be used to determine the maximum state grant share for eligible work involved in the rehabilitation or replacement of a category 1 or 2 failing private sewage system. The maximum state grant share for each principal residence or small commercial establishment to be served by the private sewage system may not exceed the sum of the grant amounts for eligible work or \$7,000, whichever is less.

(a) Site evaluation and soil testing.

Grant Amount
\$200

(b) Installation of a replacement or additional septic tank.

Minimum Gallons Required	Grant Amount
750	\$400
975	450
1,200	500
1,425	575
1,650	625
1,875	700
2,100 or more	750

(c) Installation of a pump chamber and lift pump or siphon.

Number of Bedrooms	Grant Amount
1 or 2	\$ 875
3 or 4	950
5 or more	1,000

(d) Installation of a non-pressurized or in-ground pressure soil absorption area.

1. The following table shall be used for systems sized according to soil morphological conditions specified s. ILHR 83.09 (4m).

Design Loading Rate in Gallons per Square Foot per day.	Grant amount by Number of Bedrooms					For Each Additional Bedroom
	1	2	3	4	5	
0.7 or more	\$ 375	\$ 600	\$ 825	\$1,025	\$1,150	\$125
0.6	575	875	1,200	1,450	1,650	200
0.5	600	900	1,250	1,500	1,750	250
0.4 or less	625	950	1,375	1,625	1,850	250

2. The following table shall be used for systems sized according to percolation tests under s. ILHR 83.09 (5).

Percolation Rate in Minutes for Water to Fall One Inch.	Grant Amount by Number of Bedrooms					For Each Additional Bedroom
	1	2	3	4	5	
0 to less than 10	\$ 375	\$ 600	\$ 825	\$1,025	\$1,150	\$125
10 to less than 30	575	875	1,200	1,450	1,650	200
30 to less than 45	600	900	1,250	1,500	1,750	250
45 to 60	625	950	1,375	1,625	1,850	250

(e) Installation of an at-grade or mound soil absorption area.

Type of Design	Grant Amount by Number of Bedrooms					For Each Additional Bedroom
	1	2	3	4	5	
At-Grade	\$ 700	\$ 900	\$1,200	\$1,450	\$1,650	\$200
High Groundwater Mound	1,625	1,875	2,200	2,400	2,600	200
High Bedrock Mound	1,875	2,125	2,450	2,600	2,825	225
Slowly Permeable Soil Mound	2,125	2,375	2,575	2,700	2,950	250
Mound for sites with less than 24 inches of suitable soil or greater than 12% slope.	2,300	2,500	2,800	3,100	3,400	300

(f) Installation of a holding tank.

Number of Bedrooms	Grant Amount
1,2 or 3	\$1,250
4	1,575
5	1,875
6	2,125
7	2,300
8	2,500
For each additional bedroom add:	\$ 175

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(g) In order to use these tables for small commercial establishments, divide the estimated daily wastewater flow rate in gallons per day by 150, round off to the next highest whole number and use the result in place of the number of bedrooms.

(4) EXCEPTIONS TO THE GRANT TABLES. (a) The department may determine the maximum state share for types of private sewage systems which are not covered by the grant tables on a case by case basis.

(b) The maximum state share for private sewage system work done on property owned by a licensed plumber or contractor engaged in the business of installing private sewage systems shall be limited to two-thirds of the grant table amount or \$4,667, whichever is less.

(5) INELIGIBLE WORK. Ineligible work includes the following items or projects:

(a) Rehabilitation or replacement of a failing private sewage system done before the date on which the governmental unit adopts this program;

(b) Except for site evaluation and soil testing under sub. (3) (a), rehabilitation or replacement of a failing private sewage system done before the determination of failure was made;

(c) Rehabilitation or replacement of a failing private sewage system where it is determined by the governmental unit that public sewer is available to the property;

(d) Connection to a municipal sewage treatment works;

(e) Installation of a small sewage treatment plant with a surface discharge;

(f) Installation of a private sewage system to replace a privy;

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; am. (3) (intro.), (4) (b) and (5) (b), r. and recr. (3) (a) to (f), r. (5) (g), Register, June, 1991, No. 426, eff. 7-1-91.

ILHR 87.06 Individual application. (1) CONTENTS. In order to be eligible to receive grant assistance under this chapter, the owner of a failing private sewage system shall submit an application to the participating governmental unit in which the failing private sewage system is located. The application for individuals shall be made on forms provided by the department and shall include:

(a) Evidence of annual family or business income.

1. A person who owns a principal residence shall provide the evidence of income required under s. 145.245 (5) (c) 2. and 3., Stats., or the alternate evidence of income under sub. (3).

2. A business which owns a small commercial establishment shall provide the evidence of income required under sub. (2).

(b) Sanitary permit number and date of issuance.

(c) If, after a determination of failure is made, an applicant buys or sells a principal residence or small commercial establishment served by a failing private sewage system, the applicant shall provide the following additional information:

1. A copy of the closing statement or other documentation which shows the date of sale of the property, and;

2. A copy of the sale contract; escrow agreement or other documentation which shows that the applicant has or will incur the cost of replacing the failing private sewage system.

Note: Under s. 145.245 (5) (a) 1. and 2., Stats., the applicant for a grant must, among other things, be the owner of a principal residence or small commercial establishment which is served by a category 1 or 2 failing private sewage system. A person does not meet this condition if he or she did not own the property at the time the private sewage system was failing and subject to a determination of failure. Therefore, the buyer of a property is not eligible if the failing private sewage system was replaced prior to the date of sale. Similarly, the seller of a property is not eligible if the determination of failure was made after the date of sale.

(d) Other information as requested by the department or participating governmental unit.

(2) SMALL COMMERCIAL ESTABLISHMENTS. A business which owns a small commercial establishment shall provide one of the following as evidence of annual gross revenue.

(a) A copy of the business's state and federal income tax return for the tax year prior to the year in which the determination of failure was made or for the tax year in which the determination of failure was made, whichever is required by the governmental unit to which the application is submitted.

(b) If the small commercial establishment is owned by a private nonprofit corporation as defined in s. 181.02 (4), Stats., the nonprofit corporation shall provide a profit and loss statement for the commercial establishment for the tax year prior to the year in which the determination of failure was made or for the tax year in which the determination of failure was made, whichever is required by the governmental unit to which the application is submitted.

Note: Under s. 145.245 (5) (a), 2, Stats., a business must own the small commercial establishment in order to be eligible for a grant. A business which leases a small commercial establishment is not eligible. Therefore, the application and income eligibility requirements must be met by the owner of the property.

(3) ALTERNATE EVIDENCE OF INCOME. A participating governmental unit may disregard the evidence of income under sub. (1) (a) and consider the following criteria as satisfactory evidence of income.

(a) A copy of the owner's Wisconsin income tax return for the taxable year in which the enforcement order was issued and, if married and filing separately, a copy of the owner's spouse's Wisconsin income tax return for that year; or

(b) In conjunction with the evidence of income required under sub. (1) (a), an affidavit from the owner. The affidavit shall state the reason that a reduction in net income or adjusted gross income is expected in the year in which the enforcement order is issued, the estimated amount of that reduction, and a complete listing of taxable income and adjustments since January 1 of the year in which the enforcement order is issued; or

(d) An affidavit from the owner stating the reason that he or she was not required to file a Wisconsin income tax return in the year prior to the year of the enforcement order. If a person who owns the principal residence was a

non-resident or part-year resident of Wisconsin in the year prior to the enforcement order, the affidavit shall include a statement that the owner is a permanent resident of Wisconsin, the date on which permanent residency began, and the owner's estimate of Wisconsin adjusted gross income in the year in which the enforcement order was issued. The owner's estimate shall include a complete listing of taxable income and adjustments since January 1 of the year in which the enforcement order was issued. The governmental unit shall require additional evidence as necessary to prove Wisconsin residency.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; am. (1) (intro.) and (2) (intro.), (a), (b) and (d), r. and recr. (1) (a) and (b), cr. (1) (c), Register, June, 1986, No. 366, eff. 7-1-86; am. (1) (a), renum. (1) (c) and (2) to be (1) (d) and (3) and r. (3) (c), cr. (1) (c) and (2), Register, June, 1991, No. 426, eff. 7-1-91; am. (1) (a) 1., Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.07 Application. (1) The governmental unit shall review information received from property owners and determine those who are eligible under s. 145.245, Stats., and this chapter. In order to receive an allocation and grant award, the governmental unit shall prepare and submit an application to the department. The application shall be on forms supplied by the department.

Note: Application forms may be obtained, at no charge, from the Bureau of Building Systems, Department of Industry, Labor and Human Relations, P. O. Box 7969, Madison, Wisconsin 53707.

(1m) An American Indian tribe or band may submit an application for participation for any Indian lands under its jurisdiction.

(2) Governmental units may request preapplication assistance including technical assistance from the department.

(3) Applications shall be received by the department no later than May 31 for consideration in the following fiscal year.

Note: 1993 Wis. Act 16 s. 2557 provides that applications must be submitted prior to February 1 rather than June 1 as stated in sub. (3).

(4) An application for a grant to replace or rehabilitate private sewage systems shall include:

(a) Certified copies of the following resolutions of the governing body of the governmental unit:

1. A resolution designating an authorized representative, and authorizing such representative to apply for a grant under s. 145.245, Stats., and this chapter on behalf of the governmental unit. The authorized representative shall be an official or employe of the governmental unit.

2. A resolution certifying that grants will be used for private sewage system rehabilitation or replacement for a principal residence or small commercial establishment owned by a person who meets the eligibility requirements of s. 145.245 (5), Stats., that the funds will be used as provided under s. 145.245 (6), Stats., and that the maximum state share will not exceed the amount permitted under s. 145.245 (7), Stats.

3. A resolution certifying that grants will be used for private sewage systems which will be properly installed and maintained.

4. A resolution certifying that grants provided to the governmental unit will be disbursed to eligible owners.

(b) Documentation of an approvable regulatory program to insure proper installation and maintenance of all new or replacement private sewage systems constructed in that governmental unit. An approvable regulatory program must include the following:

1. Adoption of an ordinance which specifically requires compliance with the maintenance program set forth in subd. 4. and which specifically grants enforcement authority.

2. A system for providing written notice of the maintenance program requirements to each applicant for a sanitary permit at the time of application.

3. An inspection program, which includes at least one inspection during installation of a system.

4. A maintenance program which requires inspection of all new or replacement private sewage systems at least once every 3 years. The owner of a system subject to the maintenance program must be required to submit to the governmental unit county a certification form (to be provided by the governmental unit) every 3 years, signed by the owner and signed by a master plumber, a journeyman plumber or restricted plumber licensed under ch. 145, Stats., a person licensed under s. 146.20, Stats., or by an employe of the governmental unit or state designated by the department, who has inspected the system. The form shall require certification that the system is in proper operating condition, and that after inspection, and pumping if necessary, the septic or holding tank is less than 1/3 full of sludge and scum.

5. A central record keeping system.

6. Where considered appropriate by the governmental unit, a system of user charges and cost recovery which assures that each recipient of service under this program will pay a proportionate share of the costs. User charges and cost recovery may include the cost of the grant application fee and the cost of supervising installation and maintenance.

(c) A list of property owners approved as eligible by the participating governmental unit. The list shall include the name of each owner, the name of the town or municipality in which the private sewage system is located, the uniform sanitary permit number and the maximum state grant share determined under s. ILHR 87.05.

(d) Other information as requested by the department.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; r. (4) (a) 5., Register, November, 1985, No. 359, eff. 12-1-85; cr. (1m), am. (3), Register, June, 1986, No. 366, eff. 7-1-86; am. (4) (a) 1. and 2., Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.08 Allocation of funds and grant awards. (1) **GENERAL.** The department shall allocate funds available for grants to participating governmental units as provided in s. 145.245 (11), Stats.

(2) **PRORATION.** (a) If available funds are not sufficient to fully fund all applications, the department shall prorate available funds under s. 145.245 (11m), Stats. A prorated payment shall be deemed full payment of the grant.

(b) A grant application denied under s. 145.245 (11m) (c) is not eligible for funds in a later fiscal year.

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(3) REVISION OF ALLOCATION OR AWARD. (a) If the department finds that a property owner listed in the application of a governmental unit does not meet the eligibility requirements under s. 145.245 (5), Stats., the department may reduce an allocation to the governmental unit in the current or in a following fiscal year.

(b) The department may withhold funds allocated to a governmental unit and initiate enforcement under s. ILHR 87.10, if a governmental unit does not meet the conditions specified under s. 145.245 (9), Stats.

(c) The department may reallocate any withheld or recovered funds in the following fiscal year.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; r. (1) to (4) and am. (5) (a), Register, November, 1985, No. 359, eff. 12-1-85; cr. (1) and (2), renum. (5) to be (3), Register, June, 1986, No. 366, eff. 7-1-86; am. Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.09 Payments. (1) Grant payments shall be made to the participating governmental unit which shall be responsible for disbursing all funds received from the department for the purposes for which the grant award was made.

(2) A participating governmental unit shall request payment on forms provided by the department and shall include such information as required by the department to document satisfactory completion of eligible work. Payments shall be requested in accordance with the payment schedule included in the grant award conditions.

(3) The total grant amount payable to a participating governmental unit is limited to the amount of funds awarded to the participating governmental unit under this chapter. The specific grant amounts for individual owners of private sewage systems are limited to the maximum state share under s. ILHR 87.05. Payment based on a prorated grant amount shall constitute a complete payment for that individual.

(4) At any time before final payment of the grant, the department may review and audit any request for payment. Based on the review or audit, any payment may be reduced for prior overpayment or increased for prior underpayment.

(5) The participating governmental unit shall return to the department any funds, including any interest derived therefrom, received under this chapter which are not disbursed to eligible owners.

(6) The department may authorize the withholding of a grant payment where it determines in writing that a participating governmental unit has failed to comply with project objectives, grant award conditions, or reporting requirements. Such withholding shall be limited to only that amount necessary to assure compliance.

(7) The department shall withhold payment to the extent of any indebtedness of the participating governmental unit to the state of Wisconsin, unless it determines that collection of the indebtedness will impair accomplishment of the project objectives and that continuation of the project is in the best interest of the state of Wisconsin.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85.

ILHR 87.10 Enforcement. If the department has reason to believe that a violation of the provisions of this chapter or of any grant or grant amendment made under this chapter has occurred, the department may take action as follows:

(1) Under s. 145.245 (14), Stats., the department may cause written notice to be served upon the alleged violator, and in conjunction with that notice:

(a) Issue an order that corrective action be taken by the alleged violator within a reasonable time, or;

(b) Require that the alleged violator appear before the department for a hearing, to answer the charges that a violation has occurred.

(2) Under s. 145.02, Stats., the department may terminate or annul a grant made under this section and seek recovery of some or all grant funds previously paid to the participating governmental unit, if an order issued under s. 145.245 (14), Stats., is violated.

(3) Under s. 145.245 (14) (d), Stats., the department may suspend or terminate additional grants made under this chapter if the department finds that a private sewage system previously funded by the participating governmental unit with a grant awarded under this chapter is not being or has not been properly rehabilitated, constructed, installed or maintained.

(4) The department may declare as ineligible project costs directly related to the violation.

(6) The department may seek an injunction or other appropriate relief under s. 145.02 (3) (f), Stats.

(7) The department may seek the imposition of a forfeiture for each violation, pursuant to s. 145.245 (15), Stats.

Note: Section 145.245 (15) reads: *Any person who violates this section or a rule or order promulgated under this section shall forfeit not less than \$10 nor more than \$5,000 for each violation. Each day of continued violation is a separate offense. While an order is suspended, stayed or enjoined, this penalty does not accrue.*

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85; r. (5), am. (1) (intro.), (2), (3), (6) and (7), Register, February, 1992, No. 434, eff. 3-1-92.

ILHR 87.11 Variances. The department may approve variances from requirements of this chapter upon the request of a participating governmental unit when it is determined that such variances are essential to effect necessary grant actions or department objectives, and where special circumstances make such variances in the best interests of the state. Before granting a variance, the department shall take into account such factors as good cause, circumstances beyond the control of the participating governmental unit or owner of a failing private sewage system, and financial hardship. The department may not approve a variance from statutory requirements.

History: Cr. Register, May, 1985, No. 353, eff. 6-1-85.

